

PHONE PLUG MATERIALS:

TIP - BRASS, CADMIUM PLATED
SLEEVE - STEEL, CADMIUM PLATED
INSULATION - PHENOLIC & NYLON
MOLDED HANDLE - BUTYRATE PLASTIC

PHONE PLUG MATERIALS:

TIP & SLEEVE - BRASS, NICKEL PLATED
INSULATION - PHENOLIC & POLYESTER
INTERNAL SHIELD - CADMIUM PLATED STEEL
MOLDED HANDLE - BUTYRATE PLASTIC

WIRING
TIP - CONDUCTOR (2)
SLEEVE - SHIELD (2)

CUSTOMER DRAWING

CAD/CAM DWG. NO.
330P.CD

SHEET 1 OF 1

★ STAR SYMBOL DENOTES CRITICAL DIMENSION,
SEE S/C ENGINEERING STANDARD ES-0001

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED
BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED

SIZE	WIDTH	MULT	LBS./M	TEMPER

- ALL DIMENSIONS IN INCHES
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005
FRACTIONAL DIMENSIONS ±1/64
ANGLES ±1/2°
ALL DIA'S CONCENTRIC WITHIN .005 T. I. R.
- REMOVE ALL BURRS
- MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
- HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002

FINISH		MATERIAL	
SPEC. NO.		SPEC. NO.	
FIRST USED ON		SCALE	
		1 = 1	
DATE DRAWN	BY	CHK'D	APP'D
12-3-96	RC	IAC 12-3-96	KS 12-3-96

Switchcraft®

A	FIRST DRAWN ECO #21503	DATE	BY	APP'D
		12-3-96	RC	IAC
ISSUE	CHANGE NO.	DATE	BY	APP'D

NAME	PART NO.	ISSUE
CABLE ASSEMBLY ST-200 TO (2) ST-60	330P	A

REVISIONS

DO NOT SCALE DRAWING



ROUTING

