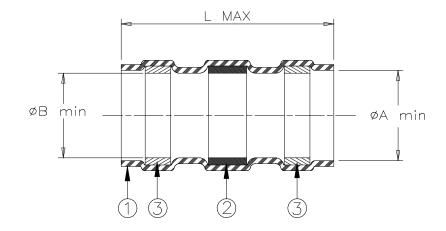
## **CUSTOMER DRAWING**



Product Name	Product Dimensions			Cable Dimensions					
	L	øΑ	øΒ	øС	øD	øΕ	øF	G±1.0	H±1.0
	max	min	min	max	min	max	min		
B-050-00	55.0	17.0	19.0	18.0	9.0	16.0	8.0	23.0	21.0
B-050-01	80.0	22.5	24.5	23.5	12.0	21.5	11.0	31.0	29.0
B-050-02	80.0	33.0	35.0	34.0	19.0	32.0	17.5	31.0	29.0

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Cd18 per ANSI-J-STD-006.

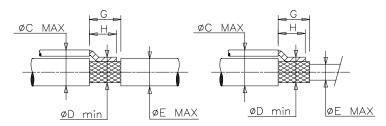
FLUX: TYPE ROM1 per ANSI-J-STD-004.

 ${\it 3.\,MELTABLE\,\,SEALING\,\,RINGS:}\ Thermally\,\, stabilized\,\, thermoplastic.\,\, Color:\,\, clear.$ 

## **APPLICATION**

- 1. These controlled soldering devices will terminate a ground wire to the tin-plated or bare copper shield of an electrical cable whose insulation is rated for at least 105°C or higher.
- 2. Temperature range: -55°C to +125°C. For application tooling, consult your local Raychem technical service.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, Thermofit, and SolderSleeve are trademarks

Rayche THERMO				MOFIT	SOLDERSLEEVE DEVICE, SHIELD TERMINATION-LOW TEMPERATURE					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.					DOCUMENT NO. B-050-00/01/02					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: ROUGHNE MICRON	this drawing at evaluate the sui		y reserves the right to amend any time. Users should tability of the product for their	Revision:		Issue Date: April 2020			
DRAWN BY: DATE M. FORONDA		E: ECO: <b>ECO-20-</b>		004959	SCALE: None	SIZE: A	SHEET: 1 of 1			

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