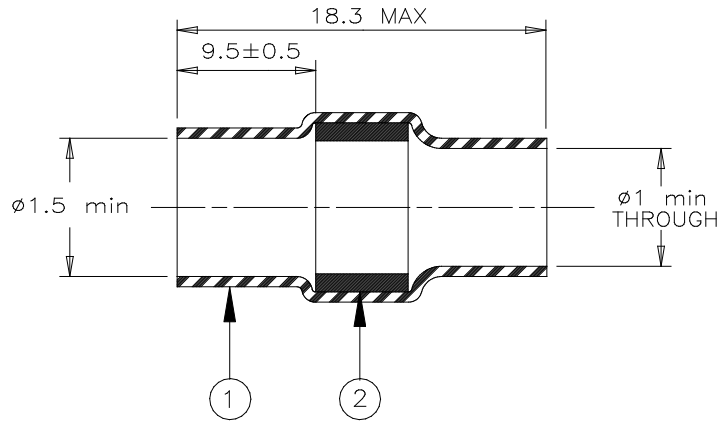


CUSTOMER DRAWING



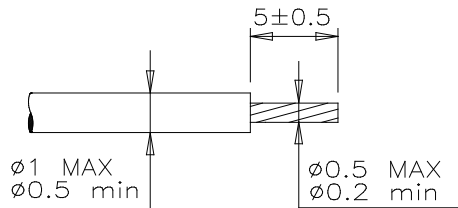
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Pb36 per ANSI-J-STD-006.
 - FLUX: TYPE ROL0 per ANSI-J-STD-004.


APPLICATION

1. This controlled soldering device is designed for termination of a stranded wire (AWG26 to AWG30) having an insulation rated for at least +125°C, onto a post of $\phi 0.5$.
2. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



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		Raychem THERMOFIT DEVICES		TITLE: SOLDERSLEEVE WIRE TERMINATOR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: W-040-02		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: 3	Issue Date: March 2020	
DRAWN BY: M. FORONDA	DATE: 09/17/98	ECO: ECO-20-003566	SCALE: None	SIZE: A	SHEET: 1 of 1	