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March 2012

FDMF6705V - Extra-Small, High-Performance, High-Frequency DrMOS Module

Benefits

- Single 12V Input Power Supply Operation
- Ultra-Compact 6x6mm PQFN, 72% Space-Saving Compared to Conventional Discrete Solutions
- Fully Optimized System Efficiency
- Clean Switching Waveforms with Minimal Ringing
- High-Current Handling

Features

- Over 93% Peak-Efficiency
- High-Current Handling of 43A
- High-Performance PQFN Copper Clip Package
- 3-State 5V PWM Input Driver
- Shorter Propagation Delays than FDMF6704V
- Shorter Dead Times than FDMF6704V
- Skip-Mode SMOD# (Low-Side Gate Turn Off) Input
- Thermal Warning Flag for Over-Temperature Condition
- Driver Output Disable Function (DISB# Pin)
- Internal Pull-Up and Pull-Down for SMOD# and DISB# Inputs, Respectively
- Fairchild PowerTrench® Technology MOSFETs for Clean Voltage Waveforms and Reduced Ringing
- Fairchild SyncFET™ (Integrated Schottky Diode) Technology in the Low-Side MOSFET
- Integrated Bootstrap Schottky Diode
- Adaptive Gate Drive Timing for Shoot-through Protection
- Under-Voltage Lockout (UVLO)
- Optimized for Switching Frequencies up to 1MHz
- Low-Profile SMD Package
- Fairchild Green Packaging and RoHS Compliant
- Based on the Intel® 4.0 DrMOS Standard

Description

The XS™ DrMOS family is Fairchild's next-generation, fully optimized, ultra-compact, integrated MOSFET plus driver power stage solutions for high-current, high-frequency, synchronous buck DC-DC applications. The FDMF6705V integrates a driver IC, two power MOSFETs, and a bootstrap Schottky diode into a thermally enhanced, ultra-compact 6x6mm PQFN package.

With an integrated approach, the complete switching power stage is optimized with regards to driver and MOSFET dynamic performance, system inductance, and Power MOSFET $R_{DS(ON)}$. XS™ DrMOS uses Fairchild's high-performance PowerTrench® MOSFET technology, which dramatically reduces switch ringing, eliminating the need for a snubber circuit in most buck converter applications.

A new driver IC with reduced dead times and propagation delays further enhances the performance of this part. A thermal warning function has been included to warn of a potential over-temperature situation. The FDMF6705V also incorporates features, such as Skip Mode (SMOD), for improved light-load efficiency along with a 3-state PWM input for compatibility with a wide range of PWM controllers.

Applications

- High-Performance Gaming Motherboards
- Compact Blade Servers, V-Core and Non-V-Core DC-DC Converters
- Desktop Computers, V-Core and Non-V-Core DC-DC Converters
- Workstations
- High-Current DC-DC Point-of-Load (POL) Converters
- Networking and Telecom Microprocessor Voltage Regulators
- Small Form-Factor Voltage Regulator Modules

Ordering Information

Part Number	Current Rating	Input Voltage	Switching Frequency	Package	Top Mark
FDMF6705V	40A	12V	1000kHz	40-Lead, Clipbond PQFN DrMOS, 6.0x6.0mm Package	FDMF6705V

Typical Application Circuit

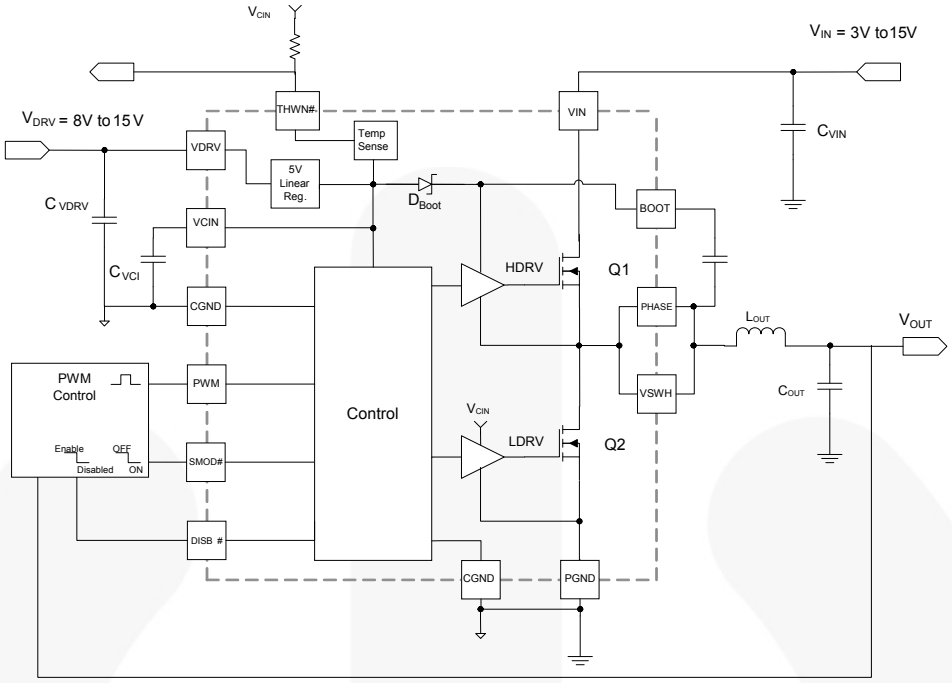


Figure 1. Typical Application Circuit

DrMOS Block Diagram

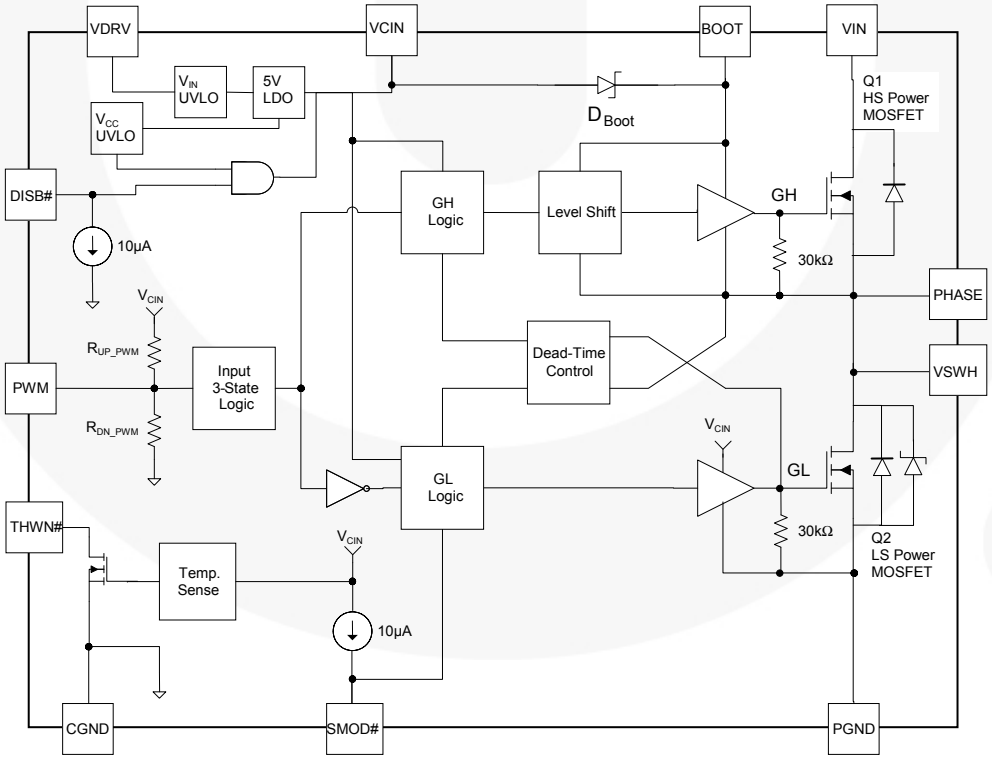
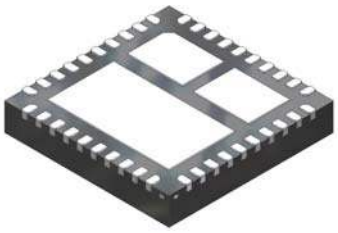


Figure 2. DrMOS Block Diagram

Pin Configuration



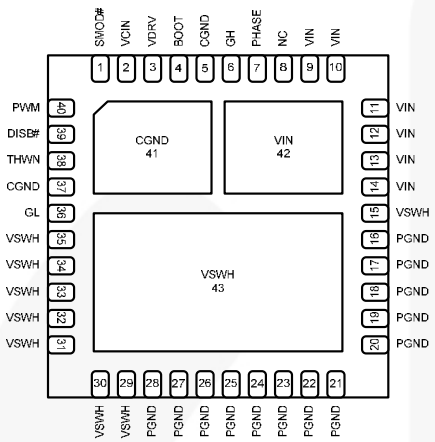
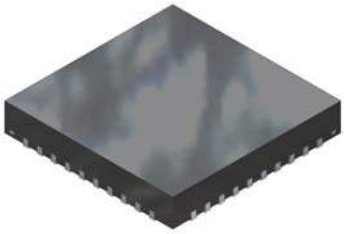


Figure 3. Bottom View



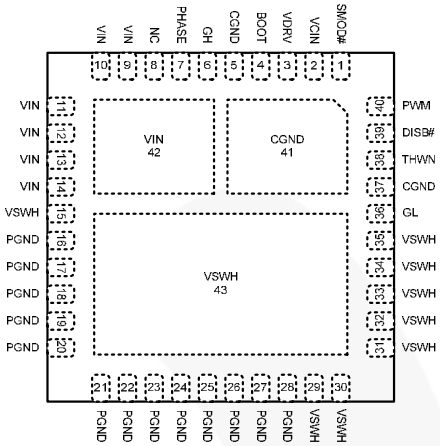


Figure 4. Top View

Pin Definitions

Pin #	Name	Description
1	SMOD#	When SMOD#=HIGH, the low-side driver is the inverse of PWM input. When SMOD#=LOW, the low-side driver is disabled. This pin has a 10µA internal pull-up current source. Do not add a noise filter capacitor.
2	VCIN	Linear regulator 5V output. IC bias supply for gate drive output stage. Minimum 1µF ceramic capacitor is required and should be connected as close as possible from this pin to CGND
3	VDRV	Linear regulator input. Minimum 1µF ceramic capacitor is recommended and should be connected as close as possible from this pin to CGND.
4	BOOT	Bootstrap supply input. Provides voltage supply to high-side MOSFET driver. Connect bootstrap capacitor from this pin to PHASE.
5, 37, 41	CGND	IC ground. Ground return for driver IC.
6	GH	For manufacturing test only. This pin must float. Must not be connected to any pin.
7	PHASE	Switch node pin for bootstrap capacitor routing. Electrically shorted to VSWH pin.
8	NC	No connect. The pin is not electrically connected internally, but can be connected to VIN for convenience.
9 - 14, 42	VIN	Power input. Output stage supply voltage.
15, 29 - 35, 43	VSWH	Switch node input. Provides return for high-side bootstrapped driver and acts as a sense point for the adaptive shoot-through protection.
16 – 28	PGND	Power ground. Output stage ground. Source pin of low-side MOSFET.
36	GL	For manufacturing test only. This pin must float. Must not be connected to any pin.
38	THWN#	Thermal warning flag, open collector output. When temperature exceeds the trip limit, the output is pulled LOW. THWN# does not disable the module.
39	DISB#	Output disable. When LOW, this pin disables Power MOSFET switching (GH and GL are held LOW). This pin has a 10µA internal pull-down current source. Do not add a noise filter capacitor.
40	PWM	PWM signal input. This pin accepts a 3-state logic-level PWM signal from the controller.

Absolute Maximum Ratings

Stresses exceeding the absolute maximum ratings may damage the device. The device may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect device reliability. The absolute maximum ratings are stress ratings only.

Symbol	Parameter		Min.	Max.	Unit
	VCIN, DISB#, PWM, SMOD#, GL, THWN# to CGND Pins			6	V
	VIN to PGND, CGND Pins			25	
	VDRV to PGND, CGND			16	
	BOOT, GH to VSWH, PHASE Pins			6	
	BOOT, VSWH, PHASE, GH to GND Pins			25	
	BOOT to VCIN Pins			22	
$I_{O(AV)}$[1]	V_{IN}=12V, V_O=1.0V	f_{SW}=300kHz		43	A
		f_{SW}=1MHz		40	
θ_{JPCB}	Junction-to-PCB Thermal Resistance			3.5	°C/W
T_{STG}	Operating and Storage Temperature Range		-55	+150	°C
ESD	Electrostatic Discharge Protection	Human Body Model, JESD22-A114	2000		V
		Charged Device Model, JESD22-C101	2000		

Note:

1. $I_{O(AV)}$ is rated using Fairchild's DrMOS evaluation board, T_A = 25°C, natural convection cooling. This rating is limited by the peak DrMOS temperature, T_J = 150°C, and varies depending on operating conditions and PCB layout. This rating can be changed with different application settings.

Recommended Operating Conditions

The Recommended Operating Conditions table defines the conditions for actual device operation. Recommended operating conditions are specified to ensure optimal performance to the datasheet specifications. Fairchild does not recommend exceeding them or designing to Absolute Maximum Ratings.

Symbol	Parameter	Min.	Typ.	Max.	Unit
V_{DRV}	Gate Drive Control Circuit Input Supply Voltage	8	12	15	V
V_{IN}	Output Stage Supply Voltage[2]	3	12	15	V

Note:

2. Operating at high V_{IN} can create excessive AC overshoots on the VSWH-to-GND and BOOT-to-GND nodes during MOSFET switching transients. For reliable DrMOS operation, VSWH-to-GND and BOOT-to-GND must remain at or below the Absolute Maximum Ratings shown in the table above. *Refer to the "Application Information" and "PCB Layout Guidelines" sections of this datasheet for additional information.*

Electrical Characteristics

Typical values are V_{IN}=12V, V_{DRV}=12V, and T_A=+25°C unless otherwise noted.

Symbol	Parameter	Condition	Min.	Typ.	Max.	Unit
I_{DRV}	Operating Current	V_{DRV}=14V, PWM=LOW or HIGH or Float		2	5	mA
Internal 5V Linear Regulator						
V_{DRV}	Input Voltage		8	12	14	V
I_{DRV}	Input Current	8V<V_{IN}<14V, f_{SW}=1MHz		36		mA
V_{CIN}	Output Voltage	V_{DRV}=8V, I_{LOAD}=5mA	4.8	5.0	5.2	V
P_{VDRV}	Power Dissipation	V_{DRV}=12V, f_{SW}=1MHz		250		mW
C_{VCIN}	VCIN Bypass Capacitor	X7R or X5R Ceramic	1		10	µF
V_{RLINE}	Line Regulation	8V<V_{IN}<14V, I_{LOAD}=5mA		20		mV
V_{RLOAD}	Load Regulation	V_{DRV}=8V, 5mA<I_{LOAD}<100mA		75		mV
	Short-Circuit Current Limit			200		mA
UVLO	UVLO Threshold	V_{DRV} Rising	6.8	7.3	7.8	V
$UVLO_{\_Hyst}$	UVLO Hysteresis			0.435		V
PWM Input						
R_{UP_PWM}	Pull-Up Impedance			10		kΩ
R_{Down_PWM}	Pull-Down Impedance			10		kΩ
V_{IH_PWM}	PWM High Level Voltage		3.30	3.55	3.80	V
V_{TRI_HI}	3-State Rising Threshold		3.20	3.45	3.70	V
V_{TRI_LO}	3-State Falling Threshold		1.00	1.25	1.50	V
V_{IL_PWM}	PWM Low Level Voltage		0.85	1.15	1.40	V
$t_{D\_HOLD-OFF}$	3-State Shutoff Time			160	200	ns
V_{HiZ_PWM}	3-State Open Voltage		2.3	2.5	2.7	V
DISB# Input						
V_{IH_DISB}	High-Level Input Voltage		2			V
V_{IL_DISB}	Low-Level Input Voltage				0.8	V
I_{PLD}	Pull-Down Current			10		µA
t_{PD_DISBL}	Propagation Delay	PWM=GND, Delay Between DISB# from HIGH to LOW to GL from HIGH to LOW		25		ns
t_{PD_DISBH}	Propagation Delay	PWM=GND, Delay Between DISB# from LOW to HIGH to GL from LOW to HIGH		25		ns
SMOD# Input						
V_{IH_SMOD}	High-Level Input Voltage		2			V
V_{IL_SMOD}	Low-Level Input Voltage				0.8	V
I_{PLM}	Pull-Up Current			10		µA
t_{PD_SLGLL}	Propagation Delay	PWM=GND, Delay Between SMOD# from HIGH to LOW to GL from HIGH to LOW		10		ns
t_{PD_SHGLH}	Propagation Delay	PWM=GND, Delay Between SMOD# from LOW to HIGH to GL from LOW to HIGH		10		ns

Continued on the following page…

Electrical Characteristics (Continued)

Typical values are V_{IN}=12V, V_{DRV}=12V, and T_A=+25°C unless otherwise noted.

Symbol	Parameter	Condition	Min.	Typ.	Max.	Unit
Thermal Warning Flag						
T_{ACT}	Activation Temperature			150		°C
T_{RST}	Reset Temperature			135		°C
R_{THWN}	Pull-Down Resistance	I_{PLD}=5mA		30		Ω
250ns Timeout Circuit						
$t_{D\_TIMEOUT}$	Timeout Delay	SW=0V, Delay Between GH from HIGH to LOW and GL from LOW to HIGH		250		ns
High-Side Driver						
R_{SOURCE_GH}	Output Impedance, Sourcing	Source Current=100mA		1		Ω
R_{SINK_GH}	Output Impedance, Sinking	Sink Current=100mA		0.8		Ω
t_{R_GH}	Rise Time	GH=10% to 90%, C_{LOAD}=1.1nF		12		ns
t_{F_GH}	Fall Time	GH=90% to 10%, C_{LOAD}=1.1nF		11		ns
t_{D_DEADON}	LS to HS Deadband Time	GL going LOW to GH going HIGH, 2V GL to 10 % GH		10		ns
t_{PD_PLGHL}	PWM LOW Propagation Delay	PWM going LOW to GH going LOW, V_{IL_PWM} to 90% GH		16	30	ns
t_{PD_PHGHH}	PWM HIGH Propagation Delay (SMOD Held LOW)	PWM Going HIGH to GH going HIGH, V_{IH_PWM} to 10% GH (SMOD=LOW)		30		ns
t_{PD_TSGHH}	Exiting 3-State Propagation Delay	PWM (from 3-State) going HIGH to GH going HIGH, V_{IH_PWM} to 10% GH		30		ns
Low-Side Driver						
R_{SOURCE_GL}	Output Impedance, Sourcing	Source Current=100mA		1		Ω
R_{SINK_GL}	Output Impedance, Sinking	Sink Current=100mA		0.5		Ω
t_{R_GL}	Rise Time	GL=10% to 90%, C_{LOAD}=2.7nF		12		ns
t_{F_GL}	Fall Time	GL=90% to 10%, C_{LOAD}=2.7nF		8		ns
$t_{D\_DEADOFF}$	HS to LS Deadband Time	SW going LOW to GL going HIGH, 2.2V SW to 10% GL		12		ns
t_{PD_PHGLL}	PWM-HIGH Propagation Delay	PWM going HIGH to GL going LOW, V_{IH_PWM} to 90% GL		9	25	ns
t_{PD_TSGLH}	Exiting 3-State Propagation Delay	PWM (from 3-State) going LOW to GL going HIGH, V_{IL_PWM} to 10% GL		20		ns
Boot Diode						
V_F	Forward-Voltage Drop	I_F=10mA		0.35		V
V_R	Breakdown Voltage	I_R=1mA	22			V

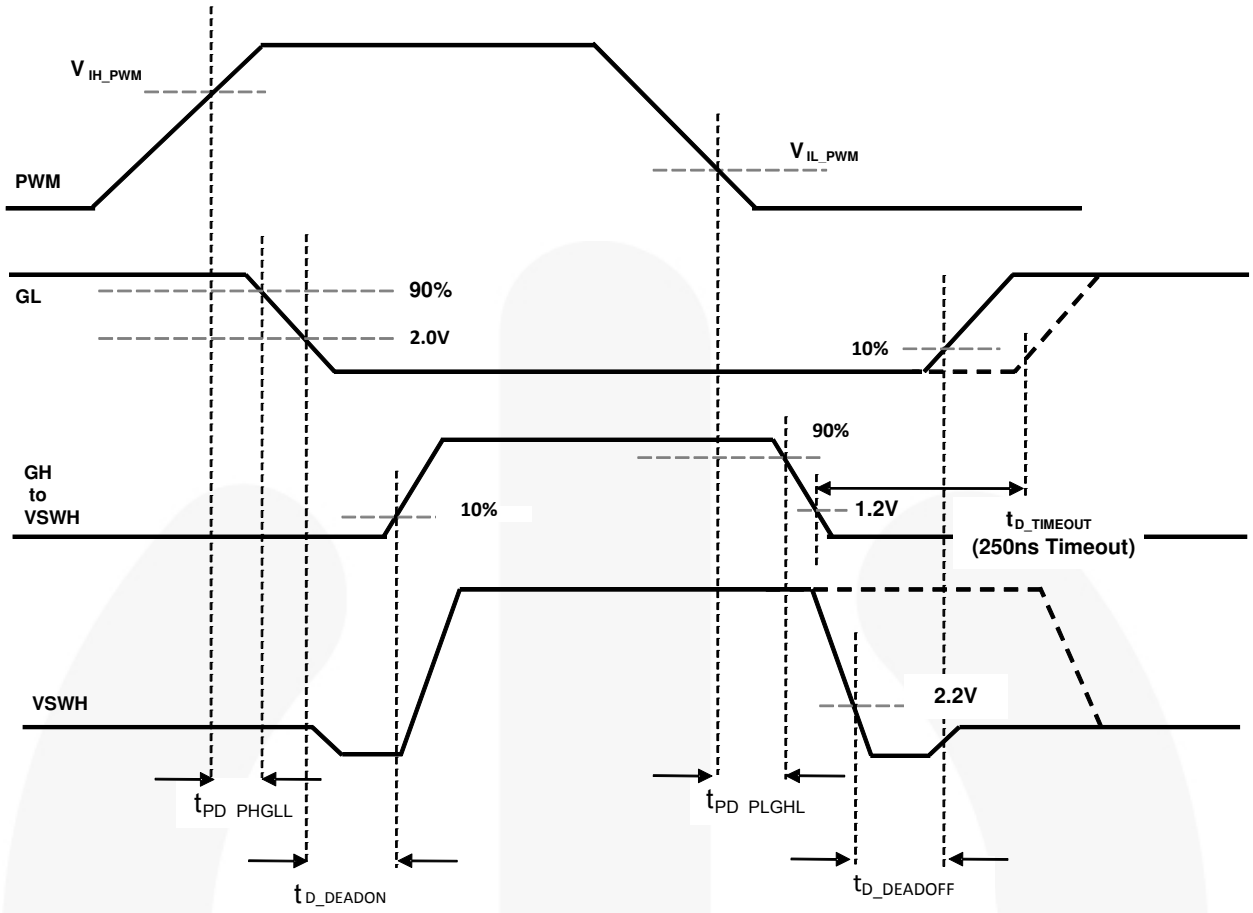


Figure 5. PWM Timing Diagram

Typical Performance Characteristics

Test Conditions: V_{IN}=12V, V_{OUT}=1.0V, V_{DRV}=12V, L_{OUT}=320nH, T_A=25°C, and natural convection cooling, unless otherwise specified.

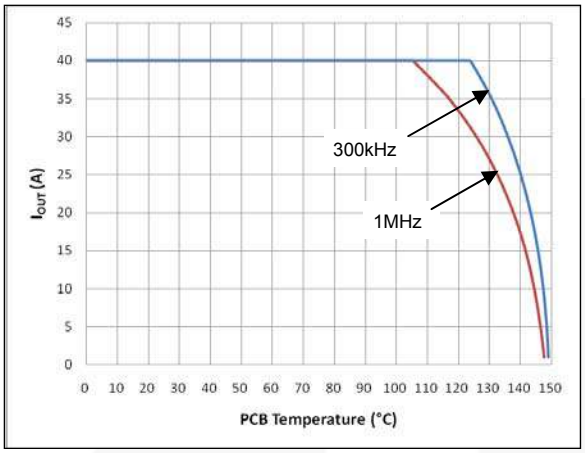


Figure 6. Safe Operating Area

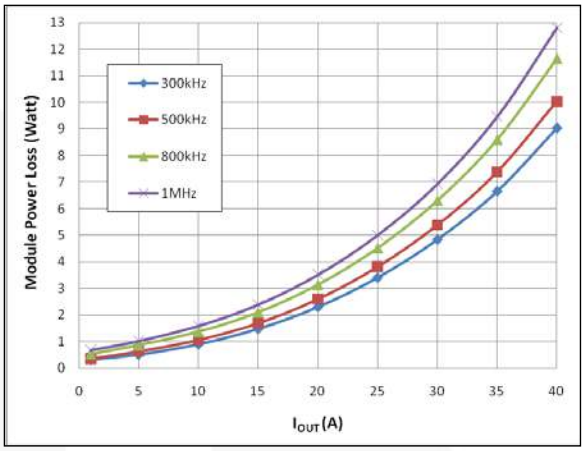


Figure 7. Module Power Loss vs. Output Current

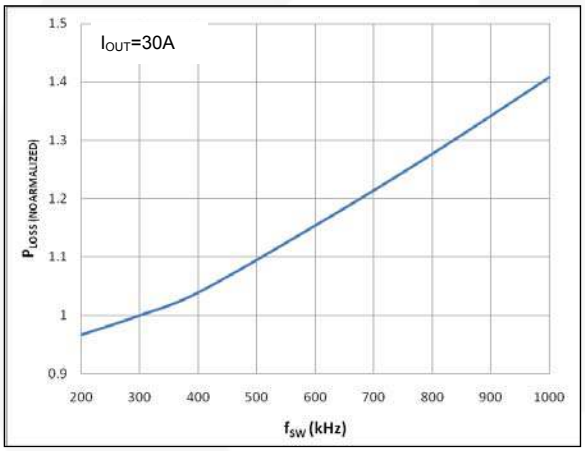


Figure 8. Power Loss vs. Switching Frequency

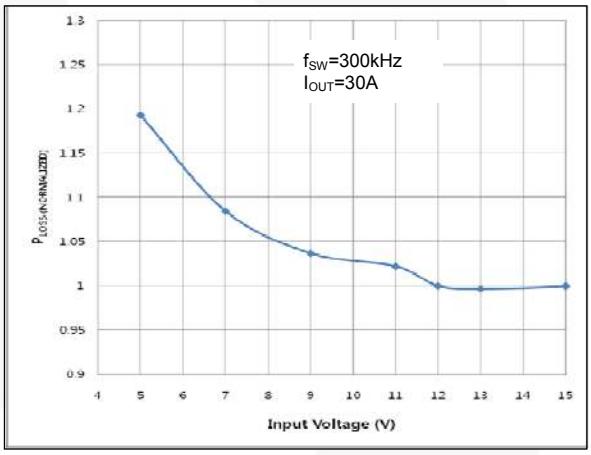


Figure 9. Power Loss vs. Input Voltage

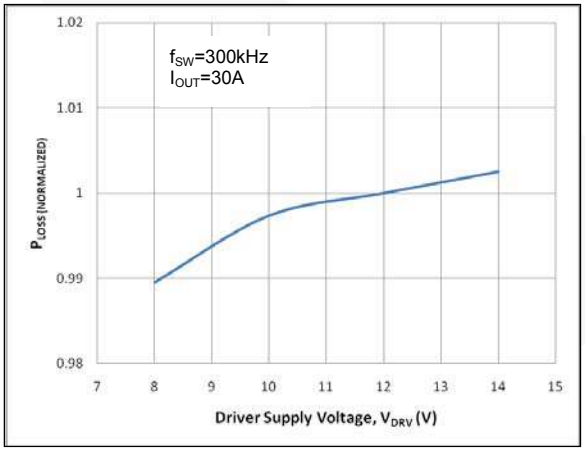


Figure 10. Power Loss vs. Driver Supply Voltage

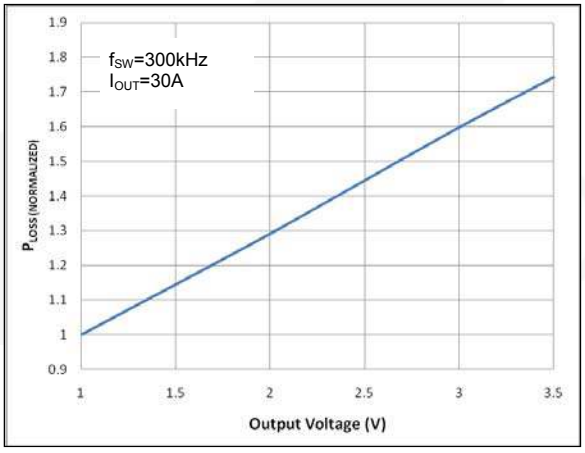


Figure 11. Power Loss vs. Output Voltage

Typical Performance Characteristics (Continued)

Test Conditions: V_{IN}=12V, V_{OUT}=1.0V, V_{DRV}=12V, L_{OUT}=320nH, T_A=25°C, and natural convection cooling, unless otherwise specified.

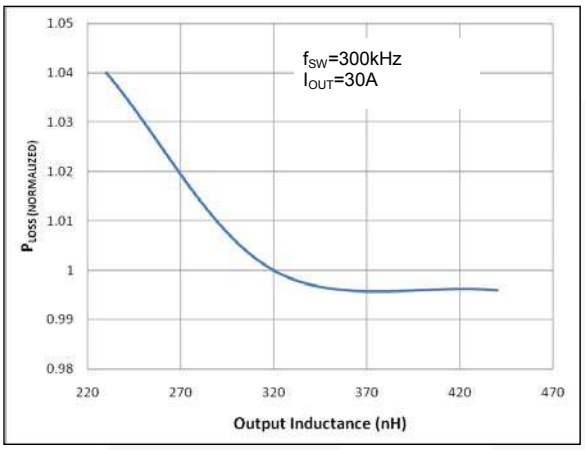


Figure 12. Power Loss vs. Output Inductance

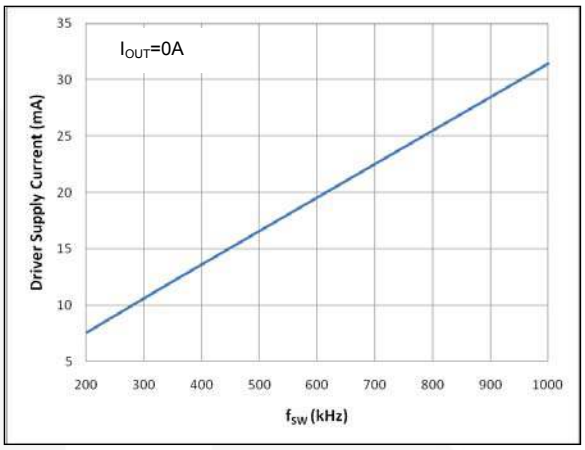


Figure 13. Driver Supply Current vs. Frequency

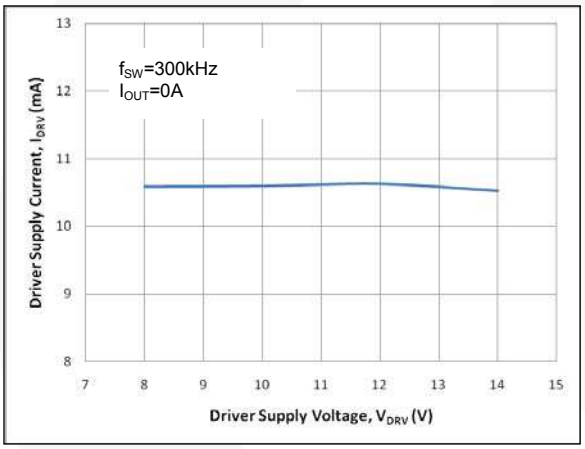


Figure 14. Driver Supply Current vs. Driver Supply Voltage

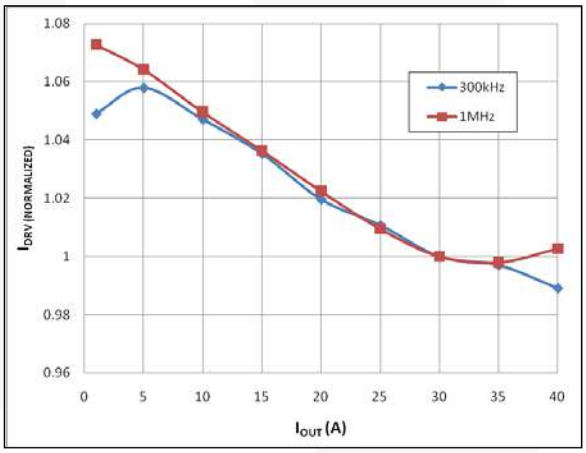


Figure 15. Driver Supply Current vs. Output Current

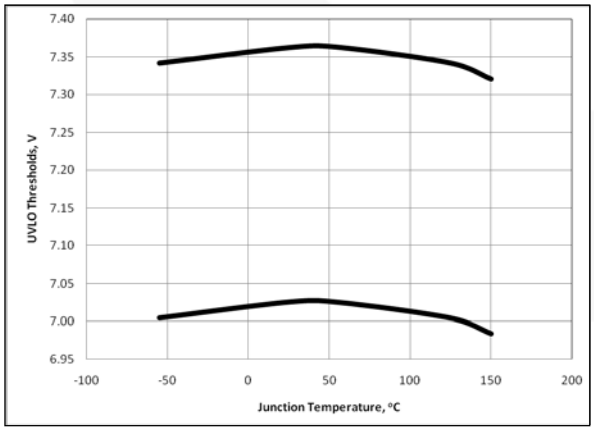


Figure 16. UVLO Thresholds vs. Temperature

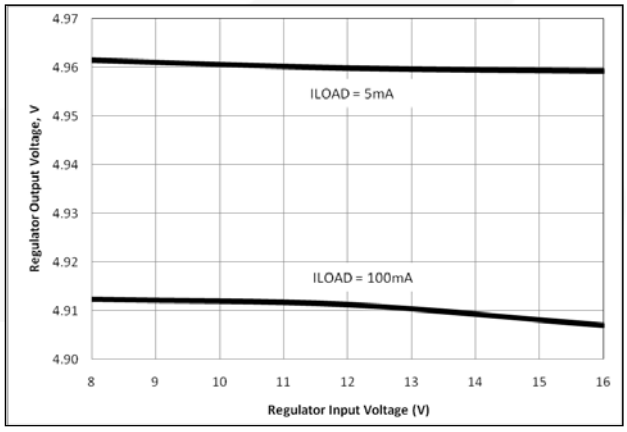


Figure 17. LDO Line and Load Regulations

Typical Performance Characteristics (Continued)

Test Conditions: V_{IN}=12V, V_{OUT}=1.0V, V_{DRV}=12V, L_{OUT}=320nH, T_A=25°C, and natural convection cooling, unless otherwise specified.

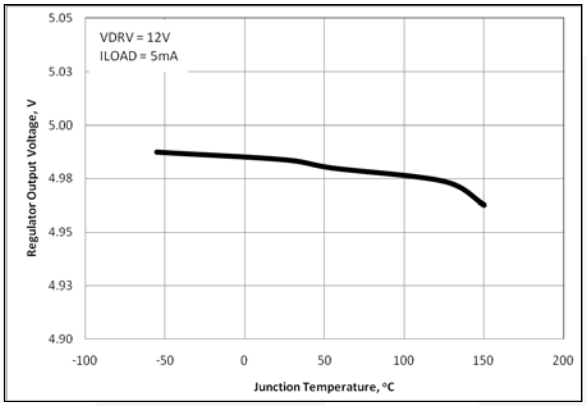


Figure 18. LDO Output Voltage vs. Temperature

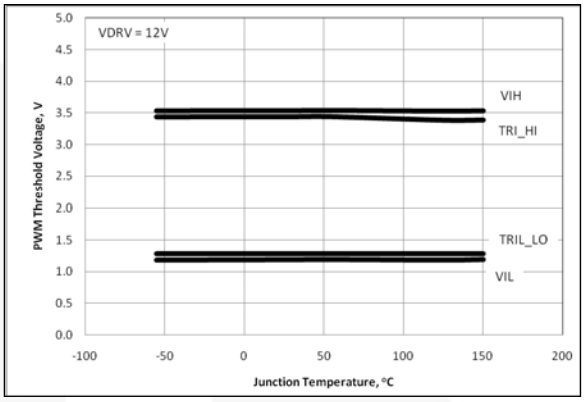


Figure 19. PWM Thresholds vs. Temperature

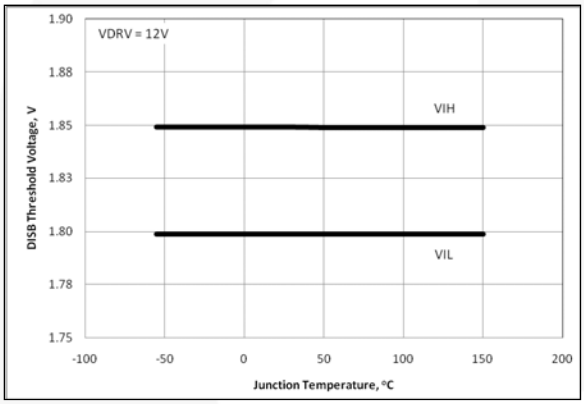


Figure 20. DISB# Thresholds vs. Temperature

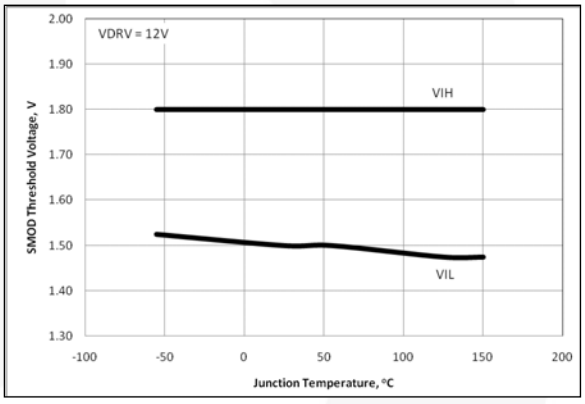


Figure 21. SMOD# Thresholds vs. Temperature

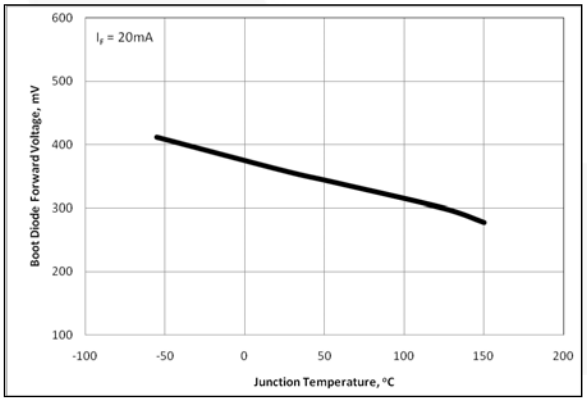


Figure 22. BOOT Diode V_F vs. Temperature

Functional Description

The FDMF6705V is a driver-plus-FET module optimized for the synchronous buck converter topology. A single PWM input signal is all that is required to properly drive the high-side and the low-side MOSFETs. Each part is capable of driving speeds up to 1MHz.

VDRV and Disable

The VDRV pin is monitored by an under-voltage lockout (UVLO) circuit. When V_{DRV} rises above ~7.3V, the driver is enabled for operation. When V_{DRV} falls below ~6.95V, the driver is disabled (GH, GL=0). The driver can also be disabled by pulling the DISB# pin LOW (DISB# < V_{IL_DISB}), which holds both GL and GH LOW regardless of the PWM input state. The driver can be enabled by raising the DISB# pin voltage HIGH (DISB# > V_{IH_DISB}).

Table 1. UVLO and Disable Logic

UVLO	DISB#	Driver State
0	X	Disabled (GH, GL=0)
1	0	Disabled (GH, GL=0)
1	1	Enabled (*See Table 2*)
1	Open	Disabled (GH, GL=0)

Note:

3. DISB# has an internal pull-down current source of 10µA.

Thermal Warning Flag

The FDMF6705V provides a thermal warning flag (THWN) to warn of over-temperature conditions. The thermal warning flag uses an open-drain output that pulls to CGND when the activation temperature (150°C) is reached. The THWN output returns to a high-impedance state once the temperature falls to the reset temperature (135°C). For use, the THWN output requires a pull-up resistor, which can be connected to VCIN. THWN does NOT disable the DrMOS module.

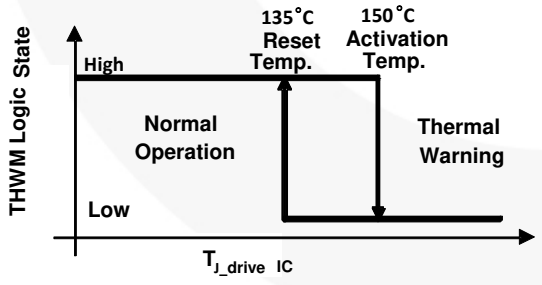


Figure 23. THWN Operation

3-State PWM Input

The FDMF6705V incorporates a 3-state PWM input gate drive design. The 3-state gate drive has both logic HIGH level and LOW level, along with a 3-state shutdown window. When the PWM input signal enters and remains within the 3-state window for a defined hold-off time ($t_{D\_HOLD-OFF}$), both GL and GH are pulled LOW. This feature enables the gate drive to shut down both high-and low-side MOSFETs to support features such as phase shedding, which is a common feature on multiphase voltage regulators.

Operation when Exiting 3-State Condition

When exiting a valid 3-state condition, the FDMF6705V design follows the PWM input command. If the PWM input goes from 3-state to LOW, the low side MOSFET is turned on. If the PWM input goes from 3-state to HIGH, the high-side MOSFET is turned on. This is illustrated in Figure 24. The FDMF6705V design allows for short propagation delays when exiting the 3-state window (*see Electrical Characteristics*).

Low-Side Driver

The low-side driver (GL) is designed to drive a ground-referenced low $R_{DS(ON)}$ N-channel MOSFET. The bias for GL is internally connected between VCIN and CGND. When the driver is enabled, the driver's output is 180° out of phase with the PWM input. When the driver is disabled (DISB#=0V), GL is held LOW.

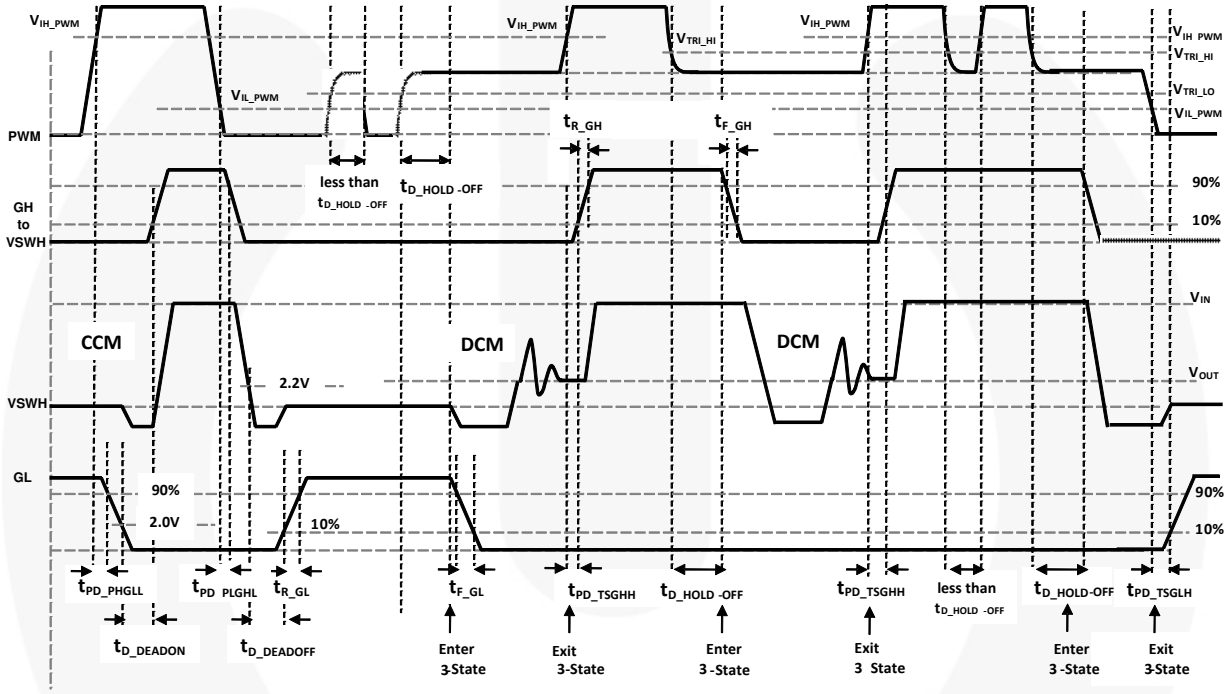
High-Side Driver

The high-side driver is designed to drive a floating N-channel MOSFET. The bias voltage for the high-side driver is developed by a bootstrap supply circuit, consisting of the internal Schottky diode and external bootstrap capacitor (C_{BOOT}). During startup, VSWH is held at PGND, allowing C_{BOOT} to charge to VCIN through the internal diode. When the PWM input goes HIGH, GH begins to charge the gate of the high-side MOSFET (Q1). During this transition, the charge is removed from C_{BOOT} and delivered to the gate of Q1. As Q1 turns on, V_{SWH} rises to V_{IN}, forcing the BOOT pin to V_{IN} + V_{BOOT}, which provides sufficient V_{GS} enhancement for Q1. To complete the switching cycle, Q1 is turned off by pulling GH to VSWH. C_{BOOT} is then recharged to VCIN when VSWH falls to PGND. GH output is in-phase with the PWM input. The high-side gate is held LOW when the driver is disabled or the PWM signal is held within the 3-state window for longer than the 3-state hold-off time, $t_{D\_HOLD-OFF}$.

Adaptive Gate Drive Circuit

The driver IC advanced design ensures minimum MOSFET dead-time while eliminating potential shoot through (cross-conduction) currents. It senses the state of the MOSFETs and adjusts the gate drive adaptively to ensure they do not conduct simultaneously. Figure 24 provides the relevant timing waveforms. To prevent overlap during the LOW-to-HIGH switching transition (Q2 off to Q1 on), the adaptive circuitry monitors the voltage at the GL pin. When the PWM signal goes HIGH, Q2 begins to turn off after some propagation delay (t_{PD_PHGLL}). Once the GL pin is discharged below ~2V, Q1 begins to turn on after adaptive delay t_{D_DEADON}.

To preclude overlap during the HIGH-to-LOW transition (Q1 off to Q2 on), the adaptive circuitry monitors the voltage at the VSWH pin. When the PWM signal goes LOW, Q1 begins to turn off after some propagation delay (t_{PD_PLGHL}). Once the VSWH pin falls below ~2.2V, Q2 begins to turn on after adaptive delay $t_{D\_DEADOFF}$. Additionally, $V_{GS(Q1)}$ is monitored. When $V_{GS(Q1)}$ is discharged below ~1.2V, a secondary adaptive delay is initiated, which results in Q2 being driven on after $t_{D\_TIMEOUT}$, regardless of SW state. This function is implemented to ensure C_{BOOT} is recharged each switching cycle in the event that the SW voltage does not fall below the 2.2V adaptive threshold. Secondary delay $t_{D\_TIMEOUT}$ is longer than $t_{D\_DEADOFF}$.



Notes:

t_{PD_xxx} = propagation delay from external signal (PWM, SMOD#, etc.) to IC generated signal. Example (t_{PD_PHGLL} – PWM going HIGH to LS V_{GS} (GL) going LOW)

t_{D_xxx} = delay from IC generated signal to IC generated signal. Example (t_{D_DEADON} – LS V_{GS} (GL) LOW to HS V_{GS} (GH) HIGH)

PWM

t_{PD_PHGLL} = PWM rise to LS V_{GS} fall, V_{IH_PWM} to 90% LS V_{GS}

t_{PD_PLGHL} = PWM fall to HS V_{GS} fall, V_{IL_PWM} to 90% HS V_{GS}

t_{PD_PHGHH} = PWM rise to HS V_{GS} rise, V_{IH_PWM} to 10% HS V_{GS} (SMOD# held LOW)

SMOD#

t_{PD_SLGLL} = SMOD# fall to LS V_{GS} fall, V_{IL_SMOD} to 90% LS V_{GS}

t_{PD_SHGLH} = SMOD# rise to LS V_{GS} rise, V_{IH_SMOD} to 10% LS V_{GS}

Exiting 3-state

t_{PD_TSGHH} = PWM 3-state to HIGH to HS V_{GS} rise, V_{IH_PWM} to 10% HS V_{GS}

t_{PD_TSGLH} = PWM 3-state to LOW to LS V_{GS} rise, V_{IL_PWM} to 10% LS V_{GS}

Dead Times

t_{D_DEADON} = LS V_{GS} fall to HS V_{GS} rise, LS-comp trip value (~2.0V GL) to 10% HS V_{GS}

$t_{D\_DEADOFF}$ = VSWH fall to LS V_{GS} rise, SW-comp trip value (~2.2V VSWH) to 10% LS V_{GS}

Figure 24. PWM and 3-StateTiming Diagram

Skip Mode (SMOD)

The SMOD function allows for higher converter efficiency under light-load conditions. During SMOD, the low-side FET gate signal is disabled (held LOW), preventing discharging of the output capacitors as the filter inductor current attempts reverse current flow – also known as “Diode Emulation” Mode.

When the SMOD pin is pulled HIGH, the synchronous buck converter works in Synchronous Mode, gating on the low-side FET. When the SMOD pin is pulled LOW, the low-side FET is gated off. The SMOD pin is connected to the PWM controller, which enables or disables the SMOD automatically when the controller detects light-load condition from output current sensing. Normally this pin is active LOW. *See Figure 25 for timing delays*.

Table 2. SMOD Logic

DISB#	PWM	SMOD#	GH	GL
0	X	X	0	0
1	3-State	X	0	0
1	0	0	0	0
1	1	0	1	0
1	0	1	0	1
1	1	1	1	0

Note:

4. The SMOD feature is intended to have low propagation delay between the SMOD signal and the low-side FET V_{GS} response time to control diode emulation on a cycle-by-cycle basis.

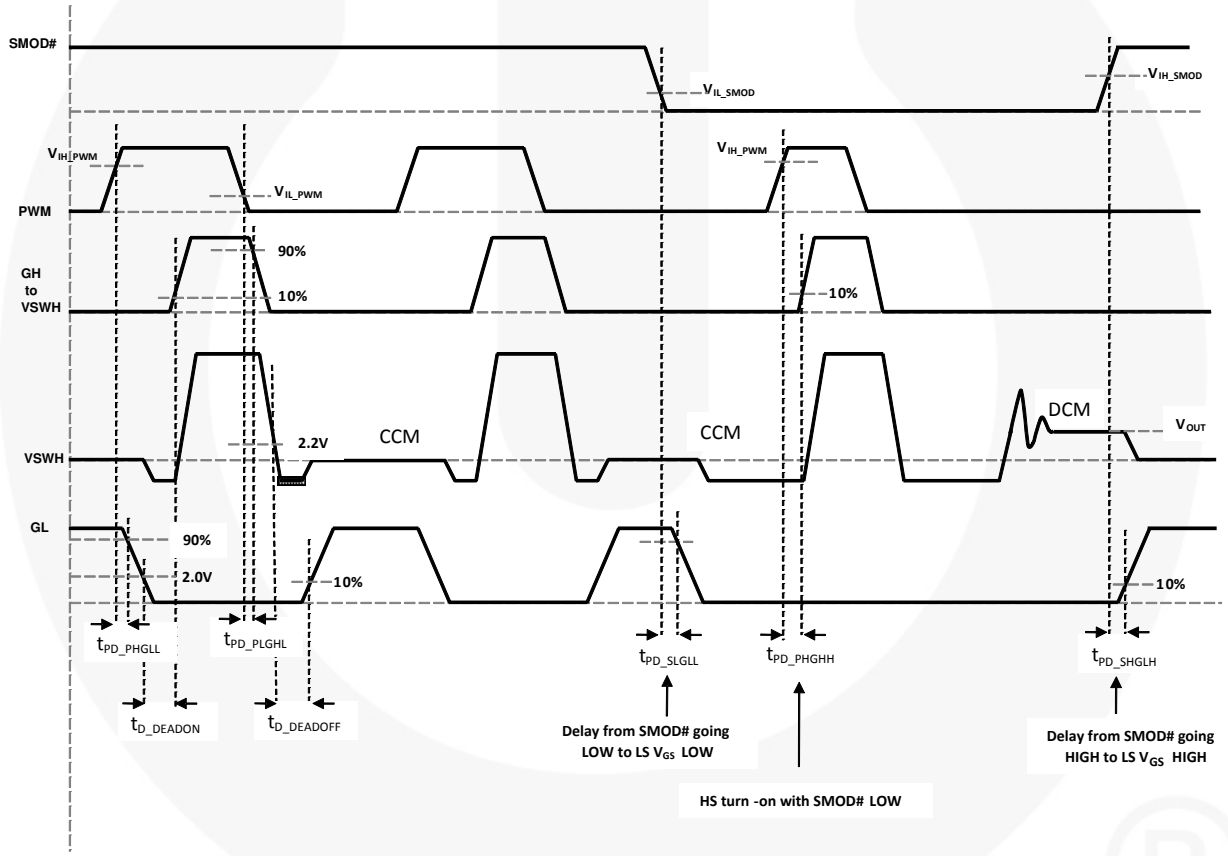


Figure 25. SMOD Timing Diagram

Application Information

Supply Capacitor Selection

For the supply input (VDRV), a local ceramic bypass capacitor is required to have regulator stable and to reduce noise. For the regulator output on VCIN, another local ceramic bypass capacitor is needed to supply the peak power MOSFET low-side gate current and boot capacitor charging current. Use at least a 1µF, X7R or X5R capacitors. Keep these capacitors close to the FDMF6705V VDRV and VCIN pin and connect them to GND plane with vias. Do not tie VDRV and VCIN pins each other.

Bootstrap Circuit

The bootstrap circuit uses a charge storage capacitor (C_{BOOT}), as shown in Figure 26. A bootstrap capacitance of 100nF X7R or X5R capacitor is adequate. A series bootstrap resistor would be needed for specific applications to improve switching noise immunity.

Power Loss and Efficiency

Measurement and Calculation

Refer to Figure 26 for power loss testing method. Power loss calculations are:

$P_{IN}=(V_{IN} \times I_{IN}) + (V_{DRV} \times I_{DRV})$ (W)
$P_{SW}=V_{SW} \times I_{OUT}$ (W)
$P_{OUT}=V_{OUT} \times I_{OUT}$ (W)
$P_{LOSS\_MODULE}=P_{IN} - P_{SW}$ (W)
$P_{LOSS\_BOARD}=P_{IN} - P_{OUT}$ (W)
$EFF_{MODULE}=100 \times P_{SW}/P_{IN}$ (%)
$EFF_{BOARD}=100 \times P_{OUT}/P_{IN}$ (%)

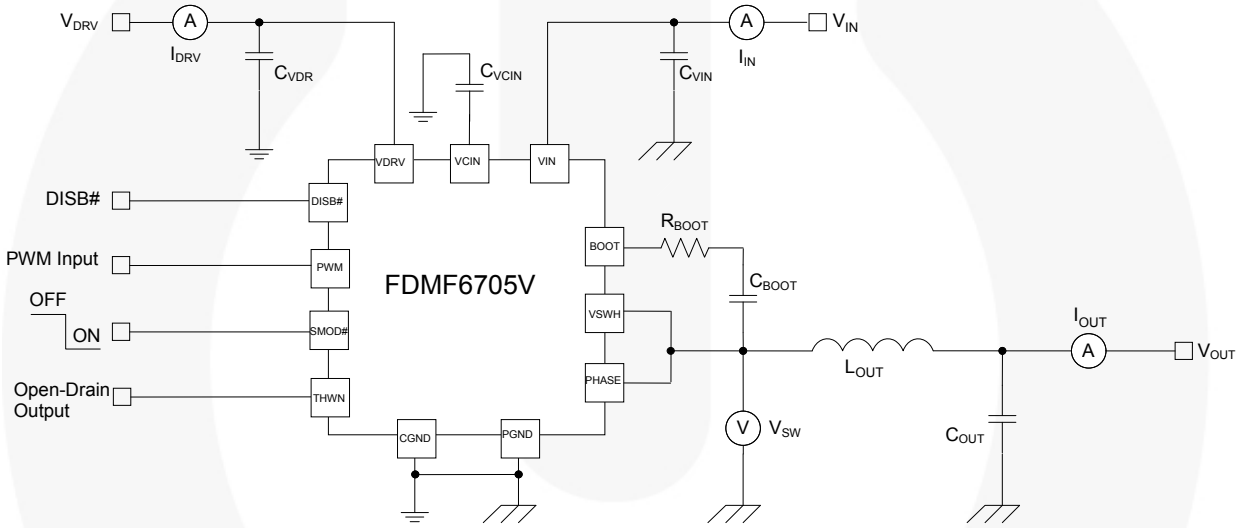


Figure 26. Power Loss Measurement Block Diagram

PCB Layout Guidelines

Figure 27 provides an example of a proper layout for the FDMF6705V and critical components. All of the high-current paths, such as V_{IN}, V_{SWH}, V_{OUT}, and GND copper, should be short and wide for low inductance and resistance. This technique aids in achieving a more stable and evenly distributed current flow, along with enhanced heat radiation and system performance.

The following guidelines are recommendations for the PCB designer:

1. Input ceramic bypass capacitors must be placed close to the VIN and PGND pins. This helps reduce the high-current power loop inductance and the input current ripple induced by the power MOSFET switching operation.

2. The V_{SWH} copper trace serves two purposes. In addition to being the high-frequency current path from the DrMOS package to the output inductor, it also serves as a heat sink for the low-side MOSFET in the DrMOS package. The trace should be short and wide enough to present a low-impedance path for the high-frequency, high-current flow between the DrMOS and inductor to minimize losses and temperature rise. Note that the VSWH node is a high voltage and high-frequency switching node with high noise potential. Care should be taken to minimize coupling to adjacent traces. Since this copper trace also acts as a heat sink for the lower FET, balance using the largest area possible to improve DrMOS cooling while maintaining acceptable noise emission.

3. An output inductor should be located close to the FDMF6705V to minimize the power loss due to the VSWH copper trace. Care should also be taken so the inductor dissipation does not heat the DrMOS.

4. PowerTrench® MOSFETs are used in the output stage. The Power MOSFETs are effective at minimizing ringing due to fast switching. In most cases, no VSWH snubber is required. If a snubber is used, it should be placed close to the VSWH and PGND pins. The resistor and capacitor need to be of proper size for the power dissipation.

5. VCIN, VDRV, and BOOT capacitors should be placed as close as possible to the VCIN to CGND, VDRV to CGND, and BOOT to PHASE pins to ensure clean and stable power. Routing width and length should be considered as well.

6. Include a trace from PHASE to VSWH to improve noise margin. Keep the trace as short as possible.

7. The layout should include the option to insert a small-value series boot resistor between the boot capacitor and BOOT pin. The boot-loop size, including R_{BOOT} and C_{BOOT}, should be as small as possible. The boot resistor is normally not required, but is effective at controlling the high-side MOSFET turn-on slew rate. This can improve noise operating margin in synchronous buck designs that may have noise issues due to ground bounce or high positive and negative VSWH ringing. Inserting a boot resistance lowers the DrMOS efficiency. Efficiency versus noise trade-offs must be considered.

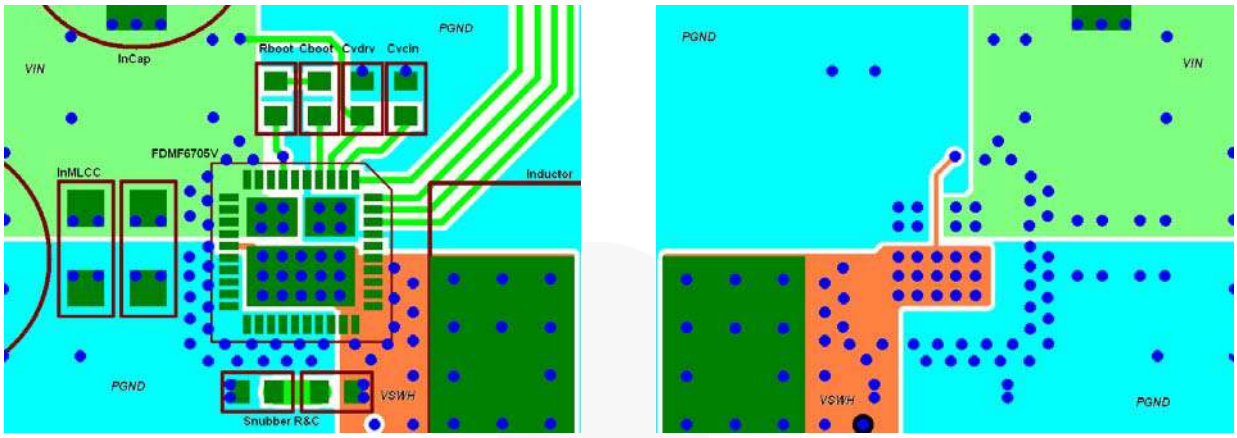
   The VIN and PGND pins handle large current transients with frequency components greater than 100MHz. If possible, these pins should be connected directly to the VIN and board GND planes. The use of thermal relief traces in series with these pins is discouraged since this adds inductance to the power path. This added inductance in series with either the VIN or PGND pin degrades system noise immunity by increasing positive and negative VSWH ringing.

8. CGND pad and PGND pins should be connected by plane GND copper with multiple vias for stable grounding. Poor grounding can create a noise transient offset voltage level between CGND and PGND. This could lead to faulty operation of gate driver and MOSFET.

9. Ringing at the BOOT pin is most effectively controlled by close placement of the boot capacitor. Do not add an additional BOOT to the PGND capacitor. This may lead to excess current flow through the BOOT diode.

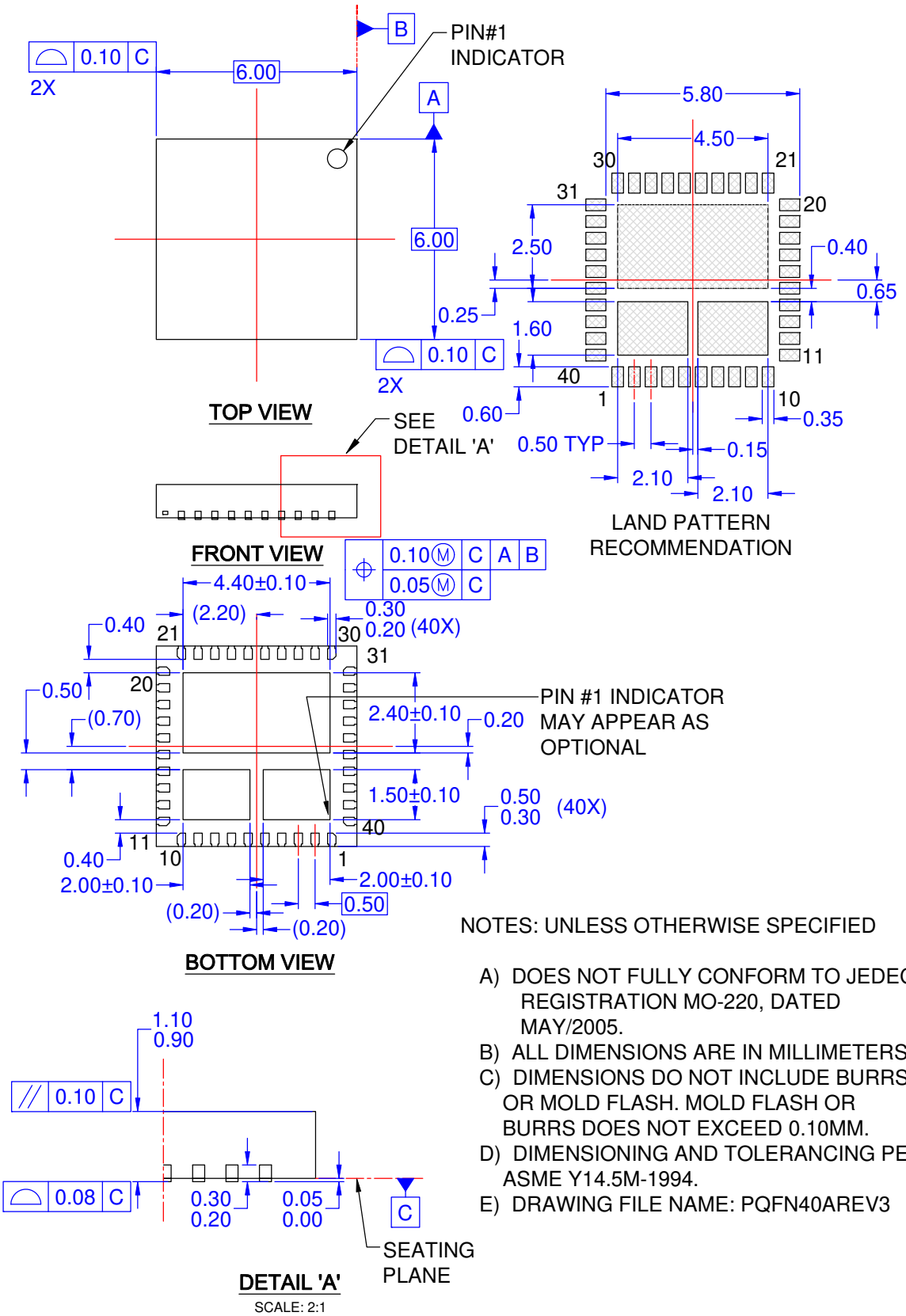
10. The SMOD# and DISB# pins have weak internal pull-up and pull-down current sources, respectively. These pins should not have any noise filter capacitors. Do not to float these pins unless absolutely necessary.

11. Use multiple vias on each copper area to interconnect top, inner, and bottom layers to help distribute current flow and heat conduction. Vias should be relatively large and of reasonably low inductance. Critical high-frequency components, such as R_{BOOT}, C_{BOOT}, the RC snubber, and bypass capacitors should be located as close to the respective DrMOS module pins as possible on the top layer of the PCB. If this is not feasible, they should be connected from the backside through a network of low-inductance vias.



Top View Bottom View

Figure 27. PCB Layout Example



NOTES: UNLESS OTHERWISE SPECIFIED

A) DOES NOT FULLY CONFORM TO JEDEC REGISTRATION MO-220, DATED MAY/2005.
B) ALL DIMENSIONS ARE IN MILLIMETERS.
C) DIMENSIONS DO NOT INCLUDE BURRS OR MOLD FLASH. MOLD FLASH OR BURRS DOES NOT EXCEED 0.10MM.
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