SPECIFICATION CONTROL DRAWING

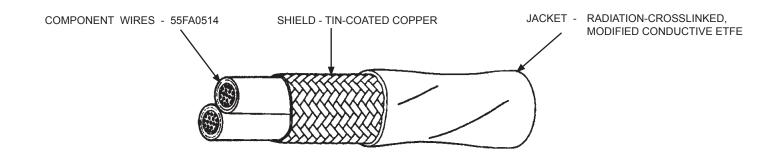
55FB2524

TWO CONDUCTOR CABLE, FLAT BRAID SHIELDED, JACKETED, FILTER LINE - ELECTROLOSS

7-30-10

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This specification sheet forms a part of the latest issue of Raychem Specification 55F.



| CABLE CONSTRUCTION DETAILS | | | | | | | | JACKET |
|----------------------------|----------------------------|--|------------------------|---------|---------------------------|---------|-------------------------------------|---|
| PART NUMBER 1/ | CONDUCTOR SIZE (AWG) | SHIELD STRAND THICKNESS (± .0004 in.) | JACKET THICKNESS (in.) | | OUTSIDE DIAMETER (in.) | | MAXIMUM WEIGHT (lbs/1000 ft.) | FLEXURE ENDURANCE MANDREL DIAMETER |
| | | | MINIMUM | NOMINAL | NOMINAL | MAXIMUM | | (in.) (± 3%) |
| 55FB2524-24-* | 24 | .0015 | .006 | .008 | .113 | .119 | 10.4 | .250 |

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

TITLE

Maximum continuous conductor temperature VOLTAGE RATING: 600 volts (rms) at sea level

BLOCKING: 200 ± 3°C for 6 hours

CROSSLINKING PROOF TEST: 300 ± 3°C for 7 hours FLAMMABILITY: 3 seconds (maximum); 3 in. (maximum);

no flaming of facial tissue FLUORIDE EXTRACTION:

70 ± 2° C for 168 hours, 250 ppm (maximum)

IDENTIFICATION AND COLOR STRIPING DURABILITY: 125 cycles (250 strokes) (minimum), 500 g weight

JACKET COLOR: Black

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 3500 lbf/in² (minimum)

JACKET FLAWS: Not Applicable

JACKET FLEXURE ENDURANCE: 10 cycles, no cracking

LIFE CYCLE: 200 ± 3°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHIELD COVERAGE: 85% (minimum)
VOLTAGE WITHSTAND (DIELECTRIC):

Conductor to conductor and shield, 1500 volts (rms), 60 Hz VOLTAGE WITHSTAND (Post Environmental): Not Applicable

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color. Violet shall be light violet and the designator shall be 7L.

Example: AWG 24, light violet and light violet with a blue stripe component wires, black jacket: 55FB2524-24-7L/7L6-0

NOTE: Nominal values are for information only. Nominal values are not requirements.

This product meets or exceeds all requirements of SAE AS85485, less identification. Size 24 AWG internal wires meet or exceed all requirements of SAE AS85485/10, less identification.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "Axxx".) OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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