EBDW025A0B Barracuda* Series; DC-DC Converter Power Modules

36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

RoHS Compliant

Applications

- Distributed power architectures
- Intermediate bus voltage applications
- Servers and storage applications
- Networking equipment including Power over Ethernet (PoE)
- Fan assemblies other systems requiring a tightly regulated output voltage

Options

- Negative Remote On/Off logic (1=option code, factory preferred)
- Auto-restart after fault shutdown (4=option code, factory preferred)
- Base plate option (-H=option code)
- Passive Droop Load Sharing (-P=option code)
- Surface Mount Pins (SMT, -S=option code)

Features

- Compliant to RoHS Directive 2011/65/EU and amended Directive (EU) 2015/863.
- Compliant to REACH Directive (EC) No 1907/2006
- Compatible with reflow pin/paste soldering process
- High and flat efficiency profile >95.2% at $12V_{dc}$,40% to 80% rated output
- Wide input voltage range: 36-75V_{dc}
- Delivers up to 25A_{dc} output current
- Remote sense and output voltage trim
- Fully very tightly regulated output voltage
- Output voltage adjust (via PMBus): 5.0V_{dc} to 13.2V_{dc}
- Low output ripple and noise
- No reverse current during prebias start-up or shut-down
- Industry standard, DOSA compliant, Eighth brick: 58.4 mm x 22.8 mm x 11.3 mm (2.30 in x 0.90 in x 0.44 in)
- Constant switching frequency
- Positive remote On/Off logic
- Output over current/voltage protection
- Digital interface with PMBus™ Rev.1.2 compliance^
- Over temperature protection
- Wide operating temperature range (-40°C to 85°C)
- ANSI/UL* 62368-1 and CAN/CSA† C22.2 No. 62368-1 Recognized, DIN VDE‡ 0868-1/A11:2017 (EN62368-1:2014/A11:2017)
- CE mark meets 2014/35/EU directives§
- Meets the voltage and current requirements for ETSI 300-132-2 and complies with and licensed for Basic insulation
- 2250 Vdc Isolation tested in compliance with IEEE 802.3¤ PoE standards
- ISO** 9001 and ISO14001 certified manufacturing facilities

Description

The EBDW025A0B Barracuda™ series of dc-dc converters are a new generation of DC/DC power modules designed to support 9.6 -12V_{dc} intermediate bus applications where multiple low voltages are subsequently generated using point of load (POL) converters, as well as other application requiring a tightly regulated output voltage. The EBDW025A0B series operate from an input voltage range of 36 to 75V_{dc}, and provide up to 25A output current at output voltages from 5.0V_{dc} to 12.0V_{dc}, and 300W output power from output voltages of 12.1V_{dc} to 13.2V_{dc} in a DOSA standard eighth brick. The converter incorporates digital control, synchronous rectification technology, a fully regulated control topology, and innovative packaging techniques to achieve efficiency exceeding 95.4% peak at 12V_{dc} output. This leads to lower power dissipations such that for many applications a heat sink is not required. Standard features include output voltage trim, remote sense, on/off control, output overcurrent and over voltage protection, over temperature protection, input under and over voltage lockout, power good signal and PMBus interface.

The output is fully isolated from the input, allowing versatile polarity configurations and grounding connections. Built-in filtering for both input and output minimizes the need for external filtering.

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Absolute Maximum Ratings

Stresses in excess of the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only, functional operation of the device is not implied at these or any other conditions in excess of those given in the operations sections of the Data Sheet. Exposure to absolute maximum ratings for extended periods can adversely affect device reliability.

Parameter	Device	Symbol	Min	Max	Unit
Input Voltage*					
Continuous		V_{IN}	-0.3	75	V_{dc}
Operating transient ≤ 100mS				100	V_{dc}
Operating Input transient slew rate, $50V_{IN}$ to $75V_{IN}$ (Output may exceed regulation limits, no protective shutdowns shall activate, C_O=220µF to $C_{O, max}$)		-	-	10	V/µs
Non-operating continuous		V_{IN}		100	V_{dc}
Operating Ambient Temperature (See Thermal Considerations section)	All	T_A	-40	85	°C
On/Off pin to Vin(-)	All	$V_{on/off}$		14.5	V_{dc}
Logic Pin Voltage (to SIG_GND or V_O(-)) TRIM/C1, C2, ADDR0, ADDR1, CLK, DATA, SMBALERT	All	V_{pin}	-0.3	3.6	V_{dc}
Storage Temperature	All	T_{stg}	-55	125	°C
I/O Isolation Voltage (100% factory Hi-Pot tested)	All	——	——	2250	V_{dc}

* Input over voltage protection will shutdown the output voltage when the input voltage exceeds threshold level.

Electrical Specifications

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

Parameter	Device	Symbol	Min	Typ	Max	Unit
Operating Input Voltage		V_{IN}	36	48	75	V_{dc}
Maximum Input Current (V_{IN}=0V to 75V, I_O=$I_{O, max}$)		$I_{IN,max}$	-	-	9	A_{dc}
Input No Load Current (V_{IN} = $V_{IN, nom}$, I_O = 0, module enabled)	All	$I_{IN,No\ load}$		50		mA
Input Stand-by Current (V_{IN} = $V_{IN, nom}$, module disabled)	All	$I_{IN,stand-by}$			25	mA
External Input Capacitance	All		100	-	-	µF
Inrush Transient (for fuse sizing*)	All	I^2t	-	-	1	A^2s

*CAUTION: This power module is not internally fused. An input line fuse must always be used.

This power module can be used in a wide variety of applications, ranging from simple standalone operation to an integrated part of sophisticated power architecture, including hot-plug with no external inrush limiting. To preserve maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a fast-acting fuse with a maximum rating of 15 A (see Safety Considerations section). Based on the information provided in this Data Sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's Data Sheet for further information.

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Electrical Specifications (continued)

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

Parameter	Device	Symbol	Min	Typ	Max	Unit
Input Terminal Ripple Current (Measured at module input pin with maximum specified input capacitance and < 500uH inductance between voltage source and input capacitance C_{IN}=220uF, 5Hz to 20MHz, V_{IN}= 48V, I_O= I_{Omax})	All		-	950	-	mA_{rms}
Input Reflected Ripple Current, peak-to-peak (5Hz to 20MHz, 12µH source impedance; V_{IN}= 48V, I_O= I_{Omax} ; see Figure 12)	All		-	24	-	mA_{p-p}
Input Ripple Rejection (120Hz)	All		-	50	-	dB
Output Voltage Set-point (Default) (V_{IN}=$V_{IN,nom}$, I_O=12.5A, T_A=25°C) (Adjustable via PMBus)	All	$V_{O, set}$	11.97	12.00	12.03	V_{dc}
Output Voltage Variation from Default (Over all operating input voltage (40V to 75V), resistive load, and temperature conditions until end of life)	All w/o -P	V_O	11.76	——	12.24	V_{dc}
	-P Option	V_O	11.60	——	12.40	V_{dc}
Output Voltage (V_{IN}=36V, T_A = 25ºC)	All	V_O	10.4	——	——	V_{dc}
Output Regulation						
Line (V_{IN}=41V to $V_{IN, max}$)	All w/o -P		——	0.2	——	% $V_{O, set}$
Load (I_O=$I_{O, min}$ to $I_{O, max}$)	All w/o -P		——	0.2	——	% $V_{O, set}$
Line (V_{IN}=41V to $V_{IN, max}$)	-P Option		——	0.5	——	% $V_{O, set}$
Load (I_O=$I_{O, min}$ to $I_{O, max}$), Intentional Droop	-P Option			0.50		V_{dc}
Temperature (T_A = -40ºC to +85ºC)	All		——	2	——	% $V_{O, set}$
Output Ripple and Noise on nominal output (V_{IN}=$V_{IN, nom}$ and I_O=$I_{O, min}$ to $I_{O, max}$)						
RMS (5Hz to 20MHz bandwidth)	All		——	70	——	mV_{rms}
Peak-to-Peak (5Hz to 20MHz bandwidth)	All		——	200	——	mV_{pk-pk}
External Output Capacitance	All	$C_{O, max}$	220	——	10,000	µF
Output Current	All	I_O	0		25	A_{dc}
VOUT_OC_FAULT_LIMIT (Default) (Adjustable via PMBus)	All	$I_{O,lim}$	——	30	——	A_{dc}
Efficiency (V_{IN}=$V_{IN, nom}$, T_A=25°C, V_O= $V_{O,set}$)						
I_O=100% $I_{O, max}$	All	η		94.7		%
I_O=40% $I_{O, max}$ to 80% $I_{O, max}$,	All	η		95.2		%
Switching Frequency (primary MOSFETs) (Output Ripple 2X switching frequency)		f_{sw}		150		kHz

Dynamic Load Response
  dI_O/dt=1A/10µs; V_{IN}=$V_{in,nom}$; T_A=25°C; (Tested with a 10µF ceramic and 3x 470µF polymer capacitor across the load.)
 	
  Load Change from I_O = 50% to 75% of $I_{O,max}$:
  Peak Deviation
  Settling Time (V_O <10% peak deviation)
	All	V_{pk}
		t_s
			——
			——
				750
				2
					——
					——
						mV_{pk}
						ms

Load Change from I_O = 75% to 50% of $I_{O,max}$:
  Peak Deviation
  Settling Time (V_O <10% peak deviation)
	All	V_{pk}
		t_s
			——
			——
				750
				2
					——
					——
						mV_{pk}
						ms

Isolation Specifications

Parameter	Symbol	Min	Typ	Max	Unit
Isolation Capacitance	C_{iso}	——	1000	——	pF
Isolation Resistance	R_{iso}	10	——	——	MΩ

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General Specifications

Parameter	Device	Symbol	Typ	Unit
Calculated Reliability based upon Telcordia SR-332 (I_O=80%$I_{O, max}$, T_A=40°C, Airflow = 200 lfm), 90% confidence)				
Issue 3: Method I, Case 3	All	MTBF	11,795,001	Hours
		FIT	84.8	10^9/Hours
Issue 2: Method I, Case 1	All	MTBF	3,374,462	Hours
		FIT	296.3	10^9/Hours
Weight – Open Frame			30.0 (1.06)	g (oz.)
Weight – with Base plate option			39.5 (1.39)	g (oz.)

Feature Specifications

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions for additional information.

Parameter	Device	Symbol	Min	Typ	Max	Unit
Remote On/Off Signal Interface (V_{IN}=$V_{IN, min}$ to $V_{IN, max}$, Signal referenced to V_{IN-} terminal) Negative Logic (device code suffix "1"): Logic LO = module On, Logic HI = module Off Positive Logic (no device code suffix): Logic LO = module Off, Logic HI = module On On/Off Thresholds:						
Logic LO Voltage	All	$V_{on/off}$	-0.3	—	0.8	V_{dc}
Logic LO External Sink Current (Vin =100V, $V_{on/off}$ =0.8V)	All	$I_{on/off}$	—	130	310	µA
Logic HI Voltage (pulled up internally)	All	$V_{on/off}$	2.0	8.2	14.5	V_{dc}
Logic HI External Leakage Current (Vin =36V, $V_{on/off}$ = 2.0V)	All	$I_{on/off}$	—	—	40	µA
TON_DELAY and TON_RISE (I_O=$I_{O, max}$) (Adjustable via PMBus) T_{delay}=Time until V_O = 10% of $V_{O,set}$ from either application of Vin with Remote On/Off set to On (Enable with Vin); or operation of Remote On/Off from Off to On with Vin already applied for at least 150 milli-seconds (Enable with on/off). * Increased T_{delay} due to startup for parallel modules.	All w/o -P	$T_{delay, Enable\ with\ Vin}$	—	190	220	ms
	All w/o -P	$T_{delay, Enable\ with\ on/off}$	—	50	65	ms
	w/ -P	$T_{delay, Enable\ with\ Vin}$	—	—	240*	ms
	w/ -P	$T_{delay, Enable\ with\ on/off}$	—	—	65	ms
T_{rise}=Time for V_O to rise from 10% to 90% of $V_{O,set}$, For C_O >5000uF, I_O must be < 50% $I_{O, max}$ during T_{rise}. * Increased T_{rise} when Vo exists at startup for parallel modules.	All w/o -P	T_{rise}	—	—	40	ms
	w/ -P	T_{rise}	—	—	300*	ms
Load Sharing Current Balance (difference in output current across all modules with outputs in parallel, no load to full load)	-P Option	I_{diff}			3	A
Remote Sense Range	All	V_{Sense}	—	—	0.5	V_{dc}
External Resistor Trim Range	All	$V_{O, set}$	6.0		13.2	V_{dc}
VOUT_COMMAND (Adjustable via PMBus)	All	$V_{O, set}$	5.0		13.2	V_{dc}
VOUT_OV_FAULT_LIMIT (Adjustable via PMBus)	All	$V_{O,limit}$		16.0		V_{dc}
OT_FAULT_LIMIT (Adjustable via PMBus)	All	T_{ref}	—	140	—	°C

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Feature Specifications (continued)

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions for additional information.

Parameter	Device	Symbol	Min	Typ	Max	Unit
Input Undervoltage Lockout (Adjustable via PMBus)						
VIN_ON			34	35	36	V_{dc}
VIN_OFF			32	33.5	34.5	V_{dc}
Input Overvoltage Lockout (Adjustable via PMBus) Turn-off Threshold [VIN_OV_FAULT_LIMIT]			83	85	86	V_{dc}
Turn-on Threshold (follows VIN_OV_FAULT_LIMIT -7V)			76	79	——	V_{dc}
Pull down resistance of Power Good pin	All				150	Ω
Sink current capability into Power Good pin (V_{PG}=2.2V)	All				15	mA

Digital Interface Specifications

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions for additional information.

Parameter	Conditions	Symbol	Min	Typ	Max	Unit
PMBus Signal Interface Characteristics						
Input High Voltage (CLK, DATA)		V_{IH}	2.1		3.6	V
Input Low Voltage (CLK, DATA)		V_{IL}			0.8	V
Input high level current (CLK, DATA)		I_{IH}	-10		10	µA
Input low level current (CLK, DATA)		I_{IL}	-10		10	µA
Output Low Voltage (CLK, DATA, SMBALERT#)	I_{OUT}=2mA	V_{OL}			0.4	V
Output Low internal sink current (CLK, DATA)	V_{OL}=0.4V	I_{OL}	4			mA
Output Low internal sink current (SMBALERT#)	V_{OL}=0.4V	I_{OL}	2			mA
Output high level internal leakage current (DATA, SMBALERT#)	V_{OUT}=3.6V	I_{OH}	0		10	µA
Pin capacitance		C_o		0.7		pF
PMBus Operating frequency range (* 5-10 kHz to accommodate hosts not supporting clock stretching)	Slave Mode	F_{PMB}	5*		400	kHz
Measurement System Characteristics						
Output current reading range		$I_{OUT(RNG)}$	0.56		63.9375	A
Output current reading resolution		$I_{OUT(RES)}$		0.19		A
Output current reading accuracy	5A < Iout <25A All except -S -S Option	$I_{OUT(ACC)}$ $I_{OUT(ACC-S)}$	-5.0 -20		4.0 20	%
Output current reading accuracy (absolute difference between actual and reported values)	0.56A < Iout <5A	$I_{OUT(ACC)}$	-1.4		2.7	A
V_{OUT} reading range		$V_{OUT(RNG)}$	0		15.9997	V
V_{OUT} reading resolution		$V_{OUT(RES)}$		0.244		mV
V_{OUT} reading accuracy		$V_{OUT(ACC)}$	-2.0	0.6	2.0	%
V_{IN} reading range		$V_{IN(RNG)}$	0		127.875	V
V_{IN} reading resolution		$V_{IN(RES)}$		125		mV
V_{IN} reading accuracy		$V_{IN(ACC)}$	-4.0	0.8	4.0	%
Temperature reading resolution		$T_{(RES)}$		0.25		°C
Temperature reading accuracy		$T_{(ACC)}$	-5.0		5.0	%

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Characteristic Curves

The following figures provide typical characteristics for the EBDW025A0B (12V, 25A) at 25ºC. The figures are identical for either positive or negative Remote On/Off logic.
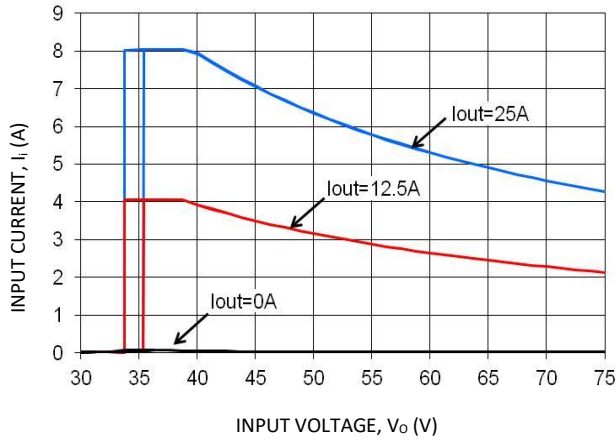
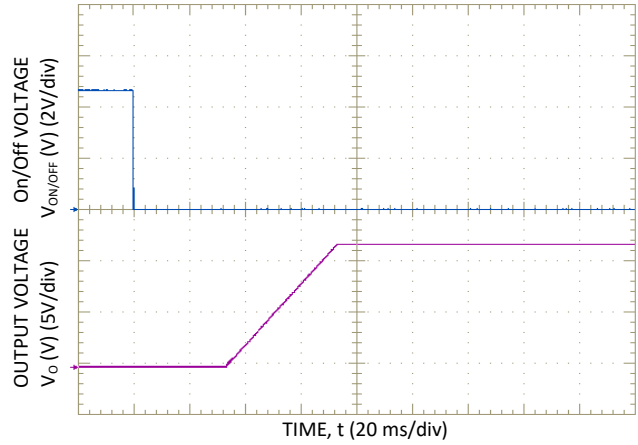**Figure 1. Typical Input Characteristic at Room Temperature.**

Figure 2. Typical Converter Efficiency Vs. Output current at Room Temperature.

Figure 3. Typical Start-Up Using Vin with Remote On/Off enabled, negative logic version shown.

Figure 4. Typical Start-Up Using Remote On/Off with Vin applied, negative logic version shown.

Figure 5. Typical Transient Response to Step change in Load from 25% to 50% to 25% of Full Load at 48 Vdc Input and C_O=3x470uF Polymer.
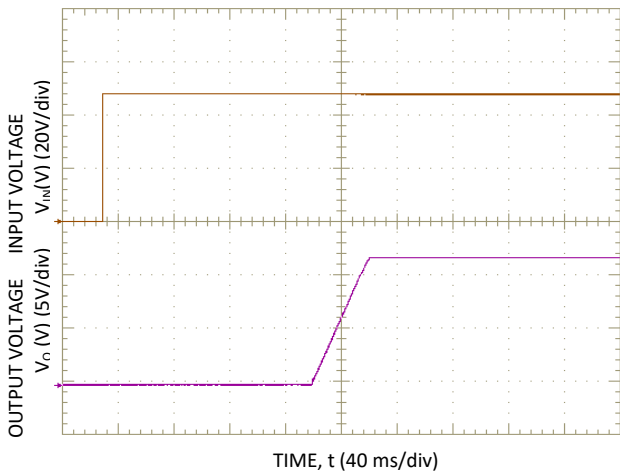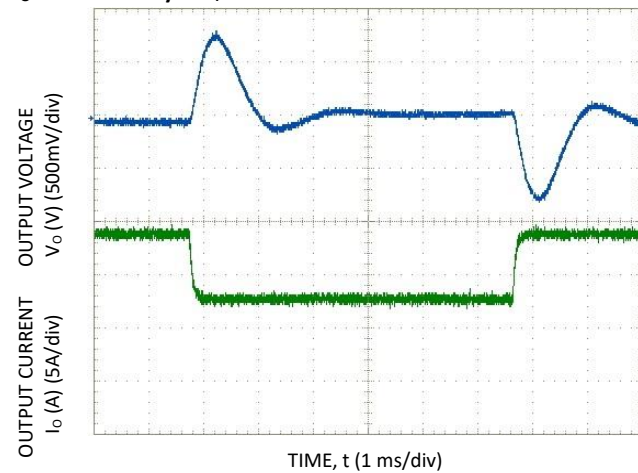
Figure 6. Typical Transient Response to Step Change in Load from 50% to 75% to 50% of Full Load at 48 Vdc Input and C_O=3x470uF Polymer.

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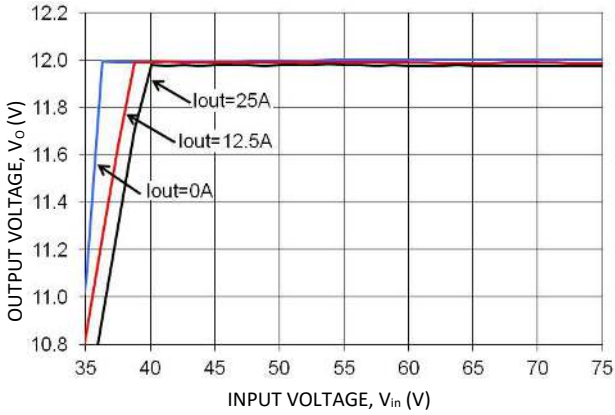### Characteristic Curves (continued)

Figure 7. Typical Output Voltage Regulation vs. Input Voltage at Room Temperature.
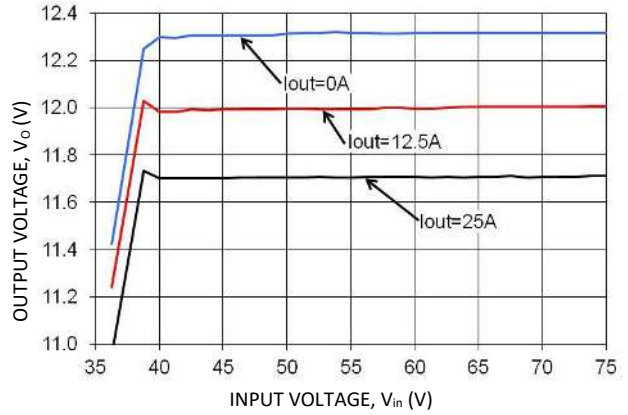

Figure 10. Typical Output Voltage Regulation vs. Input Voltage for the –P Version at Room Temperature.
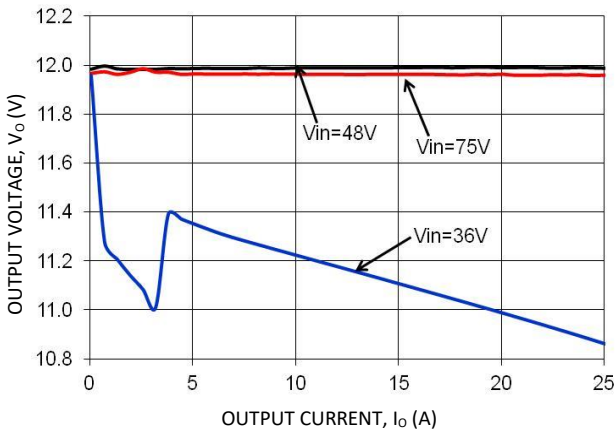

Figure 8. Typical Output Voltage Regulation vs. Output Current at Room Temperature.
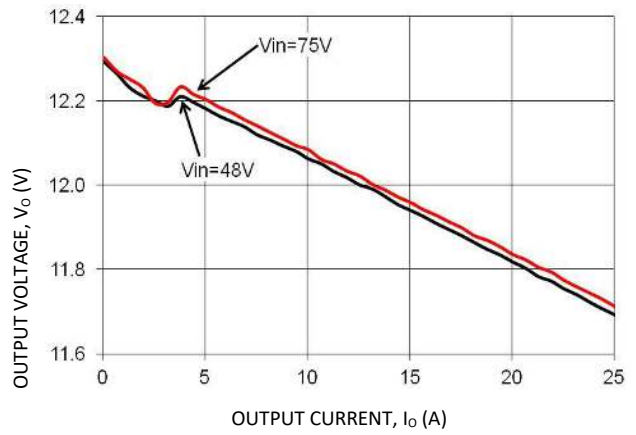

Figure 11. Typical Output Voltage Regulation vs. Output Current for the –P Version at Room Temperature.
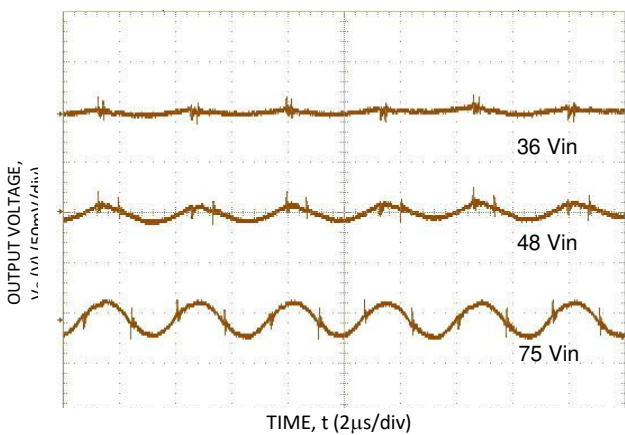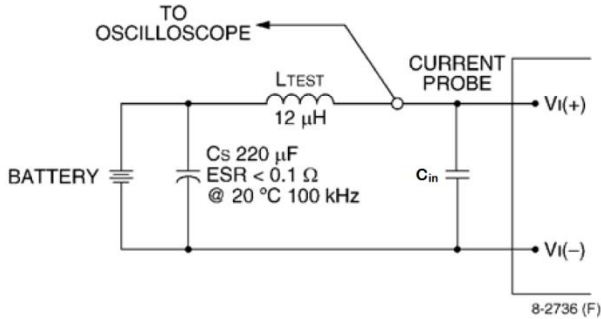

Figure 9. Typical Output Ripple and Noise at Room Temperature I_o = $I_{o,max}$ and and C_{OMin}.

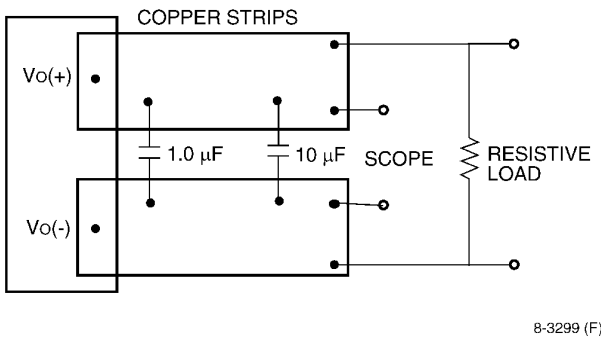# EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
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Test Configurations

Note: Measure input reflected-ripple current with a simulated source inductance (LTEST) of 12 µH. Capacitor CS offsets possible battery impedance. Measure current as shown above.

Figure 12. Input Reflected Ripple Current Test Setup.

Note: Use a 1.0 µF ceramic capacitor and a 10 µF aluminum or tantalum capacitor. Scope measurement should be made using a BNC socket. Position the load between 51 mm and 76 mm (2 in. and 3 in.) from the module.

Figure 13. Output Ripple and Noise Test Setup.
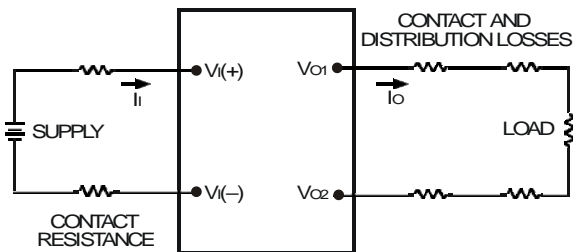
Note: All measurements are taken at the module terminals. When socketing, place Kelvin connections at module terminals to avoid measurement errors due to socket contact resistance.

$$\eta = \left(\frac{[V_O(+) - V_O(-)]I_O}{[V_I(+) - V_I(-)]I_I} \right) \times 100 \ \%$$

Figure 14. Output Voltage and Efficiency Test Setup.

Design Considerations

Input Source Impedance

The power module should be connected to a low ac-impedance source. A highly inductive source impedance can affect the stability of the power module. For the test configuration in Figure 12, a 100µF electrolytic capacitor, C_{in}, (ESR<0.7Ω at 100kHz), mounted close to the power module helps ensure the stability of the unit. If the module is subjected to rapid on/off cycles, a 330µF input capacitor is required. Consult the factory for further application guidelines.

Safety Considerations

For safety agency approval the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standards, i.e., UL ANSI/UL 62368-1 and CAN/CSA C22.2 No. 62368-1 Recognized, DIN VDE 0868-1/A11:2017 (EN62368-1:2014/A11:2017)

If the input source is non-SELV (ELV or a hazardous voltage greater than 60 Vdc and less than or equal to 75Vdc), for the module's output to be considered as meeting the requirements for safety extra-low voltage (SELV) or ES1, all of the following must be true:

- The input source is to be provided with reinforced insulation from any other hazardous voltages, including the ac mains.

- One V_{IN} pin and one V_{OUT} pin are to be grounded, or both the input and output pins are to be kept floating.

- The input pins of the module are not operator accessible.

- Another SELV or ES1 reliability test is conducted on the whole system (combination of supply source and subject module), as required by the safety agencies, to verify that under a single fault, hazardous voltages do not appear at the module's output.

Note: Do not ground either of the input pins of the module without grounding one of the output pins. This may allow a non-SELV/ES1 voltage to appear between the output pins and ground.

The power module has safety extra-low voltage (SELV) or ES1 outputs when all inputs are SELV or ES1. However it has internally generated voltages exceeding safety extra-low voltage. Consideration should be taken to restrict operator accessibility.

For input voltages exceeding 60 Vdc but less than or equal to 75 Vdc, these converters have been evaluated to the applicable requirements of BASIC INSULATION between secondary DC MAINS DISTRIBUTION input (classified as TNV-2 in Europe) and unearthed SELV or ES1outputs.

The input to these units is to be provided with a maximum 15 A fast-acting (or time-delay) fuse in the unearthed lead.

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Feature Descriptions

Overcurrent Protection

To provide protection in a fault output overload condition, the EBDW025A0B module is equipped with internal current-limiting circuitry and can endure current limiting continuously. If the overcurrent condition causes the output voltage to fall below 4.0V, the module will shut down. The module is factory default configured for auto-restart operation. The auto-restart feature continually attempts to restore the operation until fault condition is cleared. If the output overload condition still exists when the module restarts, it will shut down again. This operation will continue indefinitely until the overcurrent condition is corrected.

The IOUT_OC_WARN threshold level, IOUT_OC_FAULT threshold level, and IOUT_OC_FAULT_RESPONSE can be reconfigured via the PMBus interface. If the FAULT_RESPONSE is reconfigured to remain latched off following an overcurrent shutdown, the overcurrent latch is reset by either cycling the input power, or by toggling the on/off pin for one millisecond.

Output Overvoltage Protection

The module contains circuitry to detect and respond to output overvoltage conditions. If the overvoltage condition causes the output voltage to rise above the limit in the Specifications Table, the module will shut down. The EBDW025A0B module is factory default configured for auto-restart operation. The auto-restart feature continually attempts to restore the operation until fault condition is cleared. If the output overvoltage condition still exists when the module restarts, it will shut down again. This operation will continue indefinitely until the overvoltage condition is corrected.

The VOUT_OV_FAULT threshold level and VOUT_OV_FAULT _RESPONSE can be reconfigured via the PMBus interface. If the FAULT _RESPONSE is reconfigured to remain latched off following an overvoltage shutdown, the overvoltage latch is reset by either cycling the input power, or by toggling the on/off pin for one millisecond.

Overtemperature Protection

The modules feature an overtemperature protection circuit to safeguard against thermal damage. The circuit shuts down the module when the default maximum device reference temperature is exceeded. The module is factory default configured to automatically restart once the reference temperature cools by ~25°C.

The OT_WARNING and OT_FAULT threshold levels and OT_FAULT_RESPONSE can be reconfigured via the PMBus interface. If the FAULT _RESPONSE is reconfigured to remain latched off following an overtemperature shutdown, the overtemperature latch is reset by either cycling the input power or by toggling the on/off pin for one millisecond.

Input Under Voltage Lockout

When Vin exceeds VIN_ON, the module output is enabled, when Vin falls below VIN_OFF, the module output is disabled. VIN_ON and VIN_OFF can be reconfigured via the PMBus interface. A minimum 2V hysteresis between VIN_ON and VIN_OFF is required. Restart after an input under-voltage shutdown may be delayed by up to 4 seconds, or 13 seconds if the module is hot.

Input Over Voltage Lockout

The EBDW025A0B module contains circuitry to detect and respond to input overvoltage conditions. If the overvoltage condition causes the input voltage to rise above the limit in the Specifications Table, the module will shut down. The module is factory default configured for auto-restart operation. The auto-restart feature continually monitors the input voltage and will restart the module when the level falls 7V below the VIN_OV_FAULT level.

The VIN_OV_FAULT threshold level can be reconfigured via the PMBus interface.

Remote On/Off (input side)

The module contains a standard on/off control circuit reference to the $V_{IN}(-)$ terminal. Two factory configured remote on/off logic options are available. Positive logic remote on/off turns the module on during a logic-high voltage on the ON/OFF pin, and off during a logic LO. Negative logic remote on/off turns the module off during a logic HI, and on during a logic LO. Negative logic, device code suffix "1," is the factory-preferred configuration. The On/Off circuit is powered from an internal bias supply, derived from the input voltage terminals. To turn the power module on and off, the user must supply a switch to control the voltage between the On/Off terminal and the $V_{IN}(-)$ terminal ($V_{on/off}$). The switch can be an open collector or equivalent (see Figure 15). A logic LO is $V_{on/off}$ = -0.3V to 0.8V. The typical $I_{on/off}$ during a logic LO (Vin=48V, On/Off Terminal=0.3V) is 147μA. The switch should maintain a logic-low voltage while sinking 310μA. During a logic HI, the maximum $V_{on/off}$ generated by the power module is 8.2V. The maximum allowable leakage current of the switch at $V_{on/off}$ = 2.0V is 10μA. If using an external voltage source, the maximum voltage $V_{on/off}$ on the pin is 14.5V with respect to the $V_{IN}(-)$ terminal.

If not using the remote on/off feature, perform one of the following to turn the unit on:

For negative logic, short ON/OFF pin to $V_{IN}(-)$.
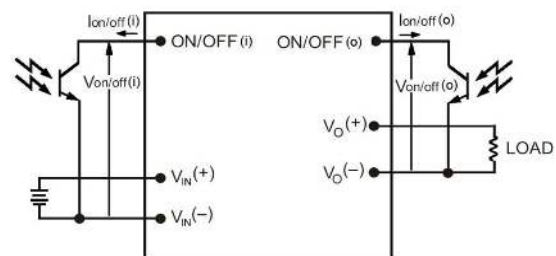
For positive logic: leave ON/OFF pin open.

Figure 15. Remote On/Off Implementation.

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Feature Descriptions (continued)

Load Sharing

For higher power requirements, the EBDW025A0 power module offers an optional feature for parallel operation (-P Option code). This feature provides a precise forced output voltage load regulation droop characteristic. The output set point and droop slope are factory calibrated to insure optimum matching of multiple modules' load regulation characteristics. To implement load sharing, the following requirements should be followed:

▪ The V_{OUT}(+) and V_{OUT}(-) pins of all parallel modules must be connected together. Balance the trace resistance for each module's path to the output power planes, to insure best load sharing and operating temperature balance.

▪ V_{IN} must remain between $40V_{dc}$ and $75V_{dc}$ for droop sharing to be functional.

▪ It is permissible to use a common Remote On/Off signal to start all modules in parallel.

▪ These modules contain means to block reverse current flow upon start-up, when output voltage is present from other parallel modules, thus eliminating the requirement for external output ORing devices. Modules with the –P option will self determine the presence of voltage on the output from other operating modules, and automatically increase its Turn On delay, T_{delay}, as specified in the Feature Specifications Table.

▪ When parallel modules startup into a pre-biased output, e.g. partially discharged output capacitance, the T_{rise} is automatically increased, as specified in the Feature Specifications Table, to insure graceful startup.

▪ Insure that the load is <50% $I_{O,MAX}$ (for a single module) until all parallel modules have started (load full start > module T_{delay} time max + T_{rise} time).

▪ If fault tolerance is desired in parallel applications, output ORing devices should be used to prevent a single module failure from collapsing the load bus.

Remote Sense

Remote sense minimizes the effects of distribution losses by regulating the voltage at the remote-sense connections (See Figure 15). The SENSE(-) pin should be always connected to V_O(−).The voltage between the remote-sense pins and the output terminals must not exceed the output voltage sense range given in the Feature Specifications table:

$$[V_O(+) - V_O(-)] - [SENSE(+)] \leq 0.5 \text{ V}$$

Although the output voltage can be increased by both the remote sense and by the trim, the maximum increase for the output voltage is not the sum of both. The maximum increase is the larger of either the remote sense or the trim. The amount of power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. When using remote sense and trim, the output voltage of the module can be increased, which at the same output current, would increase the power output of the module. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power (Maximum rated power = Vo,set x Io,max).
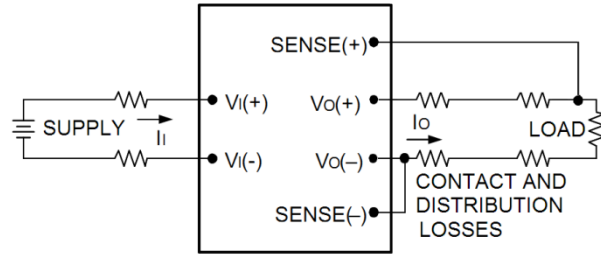

Figure 16. Circuit Configuration for remote sense.

Configurable Control Pins

The EBDW025A0B contains two configurable control pins, T/C1 and C2, referenced to the module secondary SIG_GND. See Mechanical Views for pin locations. The following table list the default factory configurations for the functions assigned to these pins. Additional configurations can be accomplished via the PMBus command, MFR_CPIN_ARA_CONFIG. Following the table, there is a feature description for each function.

Pin Designation/Function		Module Code	Configuration
T/C1	**C2**		
On/Off (O)	Power Good	w/o -P	Factory Default
Trim	On/Off (O)	w/o -P	Via PMBus
Trim	Power Good	w/o -P	Via PMBus
On/Off (O)	Power Good	with -P	Factory Default

Remote On/Off (output side)

The module contains an additional remote on/off control input On/Off(o), via either the T/C1 or C2 pin, reference to the SIG_GND pin. The factory default configuration is set to ignore this input, unless activated by the PMBus command, MFR_CPIN_ON_OFF_CONFIG. This command is also used to configure the logic for the On/Off(o) pin. Positive logic remote on/off turns the module on during a logic HI voltage on the ON/OFF pin, and off during a logic LO. Negative logic remote on/off turns the module off during a logic HI, and on during a logic LO. The On/Off(o) circuit is powered from an internal bias supply, referenced to SIG_GND. To turn the power module on and off, the user must supply a switch to control the voltage between the On/Off (o) terminal and the SIG_GND pin (Von/off(o)). The switch can be an open collector or equivalent (see Figure 13). A logic LO is Von/off(o) = -0.3V to 0.8V. The typical Ion/off(o) during a logic low is 330μA. The switch should maintain a logic LO voltage while sinking 250μA. During a logic HI, the maximum Von/off(o) generated by the power module is 3.3V. The maximum allowable leakage current of the switch at Von/off(o) = 2.0V is 130μA. If using an external voltage source, the maximum voltage Von/off on the pin is 3.3V with respect to the Vi(-) terminal.

If not using the Remote On/Off(o) feature, the pin may be left N/C.

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Feature Descriptions (continued)

Power Good, PG

The EBDW025A0B module provides a Power Good (PG) feature, which compares the module's output voltage to the module's POWER_GOOD_ON and POWER_GOOD_OFF values. These values are adjustable via PMBus. PG is asserted when the module's output voltage is above the POWER_GOOD_ON value, and PG is de-asserted if any condition such as overtemperature, overcurrent or loss of regulation occurs that would result in the output voltage going below the POWER_GOOD_OFF value.

The PG signal, provided on pin C2, is implemented with an open-drain node, pulled up via a 10kΩ resistor to 3.3V internally. For Positive Logic PG (default), the PG signal is HI, when PG is asserted, and LO, when the PG is de-asserted. For Negative Logic PG, the PG signal is LO, when PG is asserted, and HI, when the PG is de-asserted.

The PMBus command MFR_PGOOD_POLARITY is used to set the logic polarity of the signal.

If not using the Power Good feature, the pin may be left N/C.

Trim, Output Voltage Programming

Trimming allows the output voltage set point to be increased or decreased; this is accomplished by connecting an external resistor between the TRIM pin and either the $V_O(+)$ pin or the $V_O(-)$ pin.
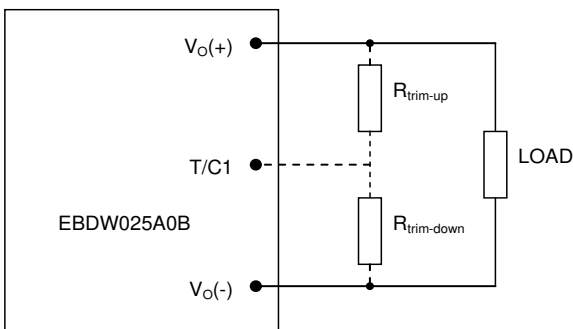

Figure 17. Circuit Configuration to Trim Output Voltage.

Connecting an external resistor ($R_{trim-down}$) between the T/C1 pin and the Vo(-) (or Sense(-)) pin decreases the output voltage set point. To maintain set point accuracy, the trim resistor tolerance should be ±1.0%.

The following equation determines the required external resistor value to obtain a percentage output voltage change of Δ%.

$$R_{trim-down} = \left[\frac{511}{\Delta\%} - 10.22\right]K\Omega$$

Where $\Delta\% = \left(\frac{12.0V - V_{desired}}{12.0V}\right) \times 100$

For example, to trim-down the output voltage of the module by 20% to 9.6V, Rtrim-down is calculated as follows:

$$\Delta\% = 20$$

$$R_{trim-down} = \left[\frac{511}{20} - 10.22\right]K\Omega$$

$$R_{trim-down} = 15.3k\Omega$$

Connecting an external resistor ($R_{trim-up}$) between the T/C1 pin and the $V_O(+)$ (or Sense (+)) pin increases the output voltage set point. The following equations determine the required external resistor value to obtain a percentage output voltage change of Δ%:

$$R_{trim-up} = \left[\frac{5.11 \times 12.0V \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22\right]K\Omega$$

Where $\Delta\% = \left(\frac{V_{desired} - 12.0V}{12.0V}\right) \times 100$

For example, to trim-up the output voltage of the module by 5% to 12.6V, $R_{trim-up}$ is calculated is as follows:

$$\Delta\% = 5$$

$$R_{trim-up} = \left[\frac{5.11 \times 12.0 \times (100 + 5)}{1.225 \times 5} - \frac{511}{5} - 10.22\right]K\Omega$$

$$R_{trim-up} = 938.8K\Omega$$

The voltage between the Vo(+) and Vo(−) terminals must not exceed the minimum output overvoltage protection value shown in the Feature Specifications table. This limit includes any increase in voltage due to remote-sense compensation and output voltage set-point adjustment trim.
Although the output voltage can be increased by both the remote sense and by the trim, the maximum increase for the output voltage is not the sum of both. The maximum increase is the larger of either the remote sense or the trim. The amount of power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. When using remote sense and trim, the output voltage of the module can be increased, which at the same output current would increase the power output of the module. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power (Maximum rated power = $V_{O,set}$ x $I_{O,max}$).

Thermal Considerations

The power modules operate in a variety of thermal environments and sufficient cooling should be provided to help ensure reliable operation. Thermal considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability.

The thermal data presented here is based on physical measurements taken in a wind tunnel, using automated thermo-couple instrumentation to monitor key component temperatures: FETs, diodes, control ICs, magnetic cores, ceramic capacitors, opto-isolators, and module pwb conductors, while controlling the ambient airflow rate and temperature. For a given airflow and ambient temperature, the module output power is increased, until one (or more) of the components reaches its maximum derated operating

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Thermal Considerations (continued)

temperature, as defined in IPC-9592. This procedure is then repeated for a different airflow or ambient temperature until a family of module output derating curves is obtained.
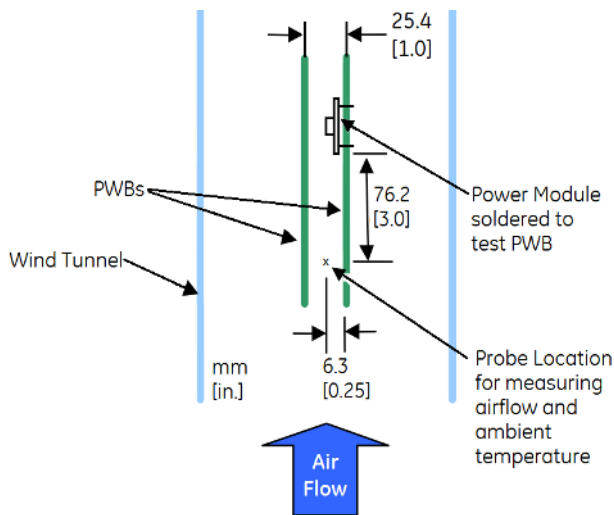
Heat-dissipating components are mounted on the top side of the module. Heat is removed by conduction, convection and radiation to the surrounding environment. Proper cooling can be verified by measuring the worst-case air temperature and speed just upstream of the module, and measuring or estimating the module output power. For reliable operation, the output power of the module should not exceed the rated power for the module as listed in the Ordering Information table, or the derated power for the actual operating conditions as indicated in Figs. 20-22.

A simpler but less accurate way to ensure reliable operation is to measure the thermal reference temperature (THx) at the position indicated in Figure 18 and 19. This temperature should be limited to the temperature threshold given in the figure caption, or a lower value for extremely high reliability. However this method limits power more than necessary for some thermal conditions; the THx limit may be disregarded if the derating-curve method of the previous paragraph is used.

Please refer to the Application Note "Thermal Characterization Process For Open-Frame Board-Mounted Power Modules" for a detailed discussion of thermal aspects including maximum device temperatures.
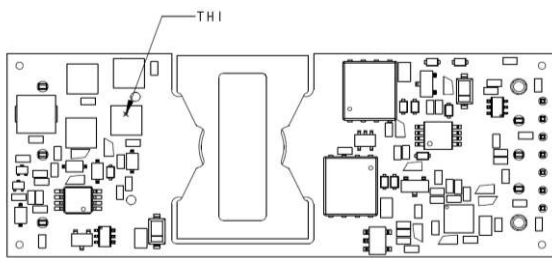
Figure 18. Location of the thermal reference temperature TH$_1$. Do not exceed 113 °C.
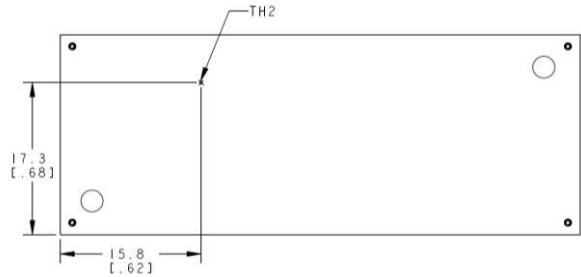
Figure 19. Location of the thermal reference temperature TH2 for Base Plate module. Do not exceed 110 °C.

Heat Transfer via Convection

Increased airflow over the module enhances the heat transfer via convection. The thermal derating of figure 20-22 shows the maximum output current that can be delivered by each module in the indicated orientation without exceeding the maximum TH$_x$ temperature versus local ambient temperature (T$_A$) for several air flow conditions.

The use of Figure 20 is shown in the following example:

Example

What is the minimum airflow necessary for a EBDW025A0B operating at V$_I$ = 48 V, an output current of 20A, and a maximum ambient temperature of 60 °C in transverse orientation.

Solution: Given: V$_{in}$= 48V, I$_O$ = 20A, T$_A$ = 60 °C

Determine required airflow velocity (Use Figure 20):

Velocity = 2.0m/s (400 LFM) or greater.
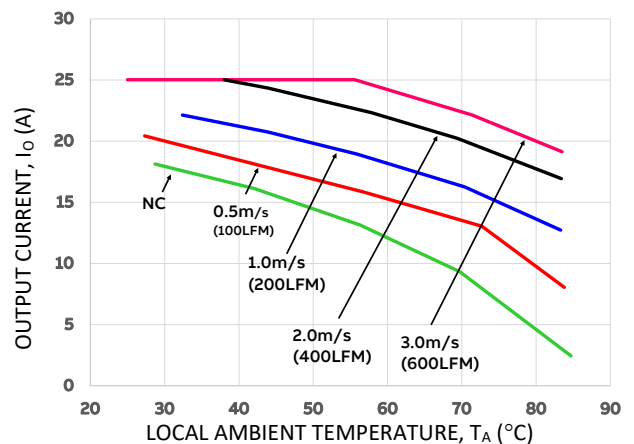
Figure 20. Output Current Derating for the Open Frame EBDW025A0B in the Transverse Orientation; Airflow Direction from Vin(-) to Vin(+); Vin = 48V.

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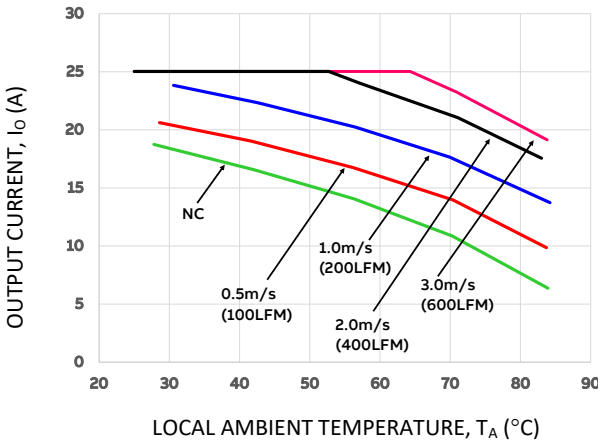
Figure 21. Output Current Derating for the Base plate EBDW025A0B-H in the Transverse Orientation; Airflow Direction from Vin(-) to Vin(+); Vin = 48V.
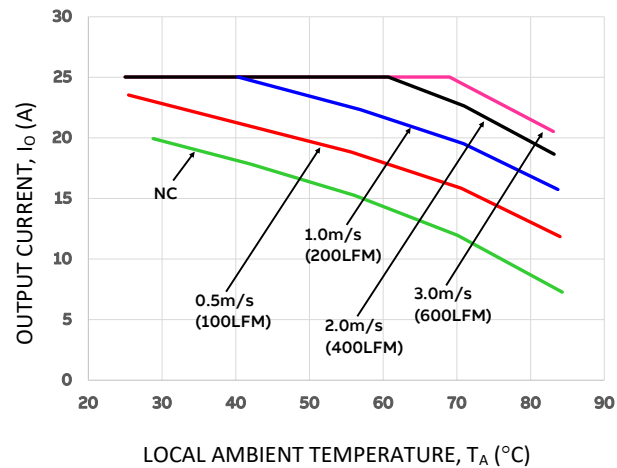
Figure 22. Output Current Derating for the Base Plate EBDW025A0Bxx-H and 0.25" heat sink in the Transverse Orientation; Airflow Airflow Direction from Vin(-) to Vin(+); Vin = 48V.

Layout Considerations

The EBDW025A0B power module series are low profile in order to be used in fine pitch system card architectures. As such, component clearance between the bottom of the power module and the mounting board is limited. Avoid placing copper areas on the outer layer directly underneath the power module. Also avoid placing via interconnects underneath the power module.

For additional layout guide-lines, refer to FLT007A0Z Data Sheet.

Wave Soldering Information

The RoHS-compliant, Z version, through-hole products use the SAC (Sn/Ag/Cu) Pb-free solder and RoHS-compliant components. The non-Z version products use lead-tin (Pb/Sn) solder and RoHS-compliant components. Both version modules are designed to be processed through single or dual wave soldering machines. The pins have an RoHS-compliant, pure tin finish that is compatible with both Pb and Pb-free wave soldering processes. A maximum preheat rate of 3°C/s is suggested. The wave preheat process should be such that the temperature of the power module board is kept below 210°C. For Pb solder, the recommended pot temperature is 260°C, while the Pb-free solder pot is 270°C max. If additional information is needed, please consult with your GE representative for more details.

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Reflow Soldering Information

The RoHS-compliant through-hole products can be processed with the following paste-through-hole Pb or Pb-free reflow process.

Max. sustain temperature :
245°C (J-STD-020C Table 4-2: Packaging Thickness>=2.5mm / Volume > 2000mm³),
Peak temperature over 245°C is not suggested due to the potential reliability risk of components under continuous high-temperature.
Min. sustain duration above 217°C : 90 seconds
Min. sustain duration above 180°C : 150 seconds
Max. heat up rate: 3°C/sec
Max. cool down rate: 4°C/sec
In compliance with JEDEC J-STD-020C spec for up to 3 times reflow or heat exposures including rework.

Pb-free Reflow Profile

BMP module will comply with J-STD-020 Rev. D (Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices) for both Pb-free solder profiles and MSL classification procedures. BMP will comply with JEDEC J-STD-020C specification for up to 3 times reflow or heat exposures including rework. The suggested Pb-free solder paste is Sn/Ag/Cu (SAC). The recommended linear reflow profile using Sn/Ag/Cu solder is shown in Figure 23.
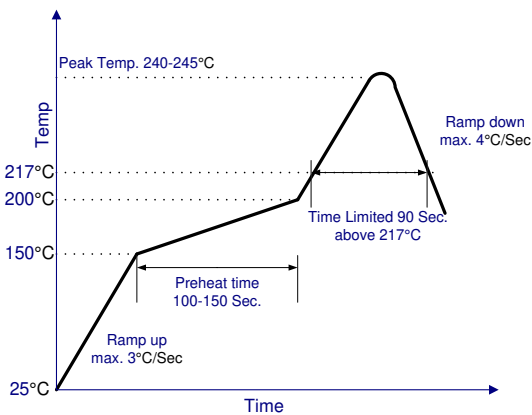
Figure 23. Recommended linear reflow profile using Sn/Ag/Cu solder.

Pick and Place

The EBDW025A0B modules are designed for a fully automated assembly process. The open-frame modules are fitted with a label designed to provide a large surface area for pick and place operations. The label meets all the requirements for surface mount processing, as well as safety standards, and is able to withstand reflow temperatures of up to 300ºC. The label also carries product information such as product code, serial number and the location of manufacture.
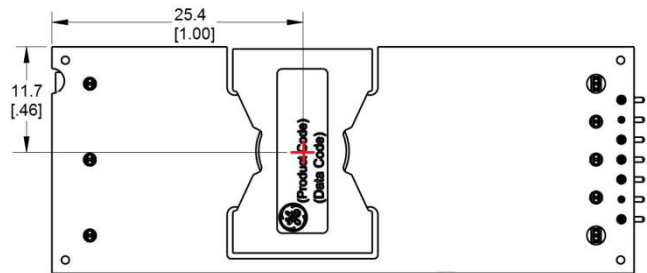
Figure 25. Pick and Place Location.

Nozzle Recommendations

The module weight has been kept to a minimum by using open frame construction. Even so, these modules have a relatively large mass when compared to conventional SMT components. Variables such as nozzle size, tip style, vacuum pressure and placement speed should be considered to optimize this process. The minimum recommended nozzle diameter for reliable operation is 6mm. The maximum nozzle outer diameter, which will safely fit within the allowable component spacing, is 9 mm.

Oblong or oval nozzles up to 11 x 9 mm may also be used within the space available.

MSL Rating

The EBDW025A0B modules have a MSL rating as indicated in the Device Codes table, last page of this document.

Storage and Handling

The recommended storage environment and handling procedures for moisture-sensitive surface mount packages is detailed in J-STD-033 Rev. A (Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices). Moisture barrier bags (MBB) with desiccant are required for MSL ratings of 2 or greater. These sealed packages should not be broken until time of use. Once the original package is broken, the floor life of the product at conditions of ≤30°C and 60% relative humidity varies according to the MSL rating (see J-STD-025A). The shelf life for dry packed SMT packages will be a minimum of 12 months from the bag seal date, when stored at the following conditions: < 40° C, < 90% relative humidity.

Post Solder Cleaning and Drying Considerations

Post solder cleaning is usually the final circuit-board assembly process prior to electrical board testing. The result of inadequate cleaning and drying can affect both the reliability of a power module and the testability of the finished circuit-board assembly. For guidance on appropriate soldering, cleaning and drying procedures, refer to GE *Board Mounted Power Modules: Soldering and Cleaning* Application Note (AP01-056EPS).

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EMC Considerations

The circuit and plots in Figure 24 shows a suggested
configuration to meet the conducted emission limits of EN55032
Class B. For further information on designing for EMC
compliance, please refer to the FLT012A0Z data sheet.
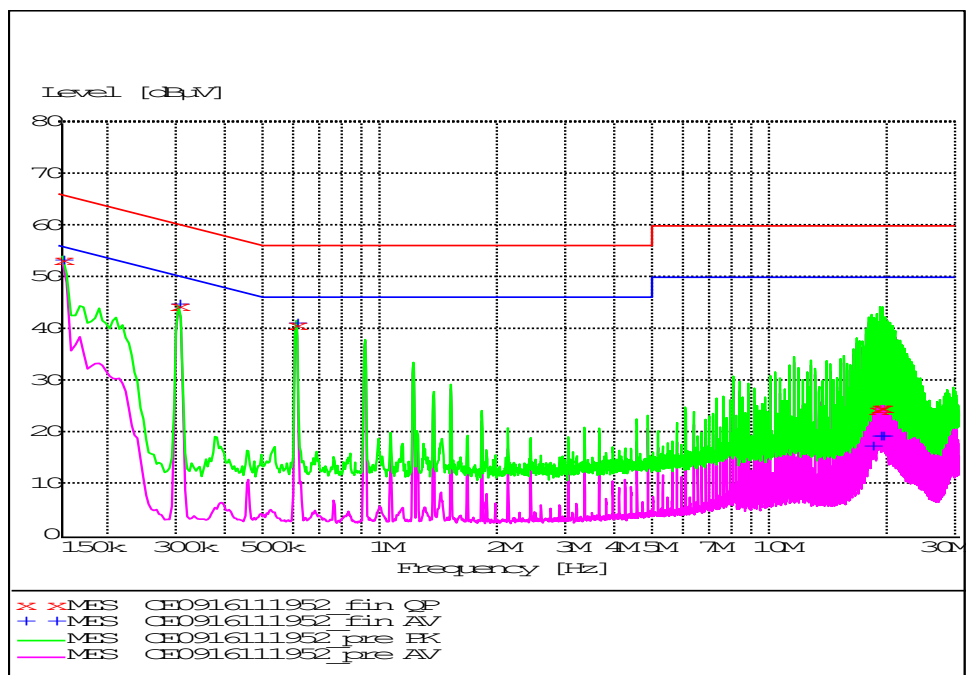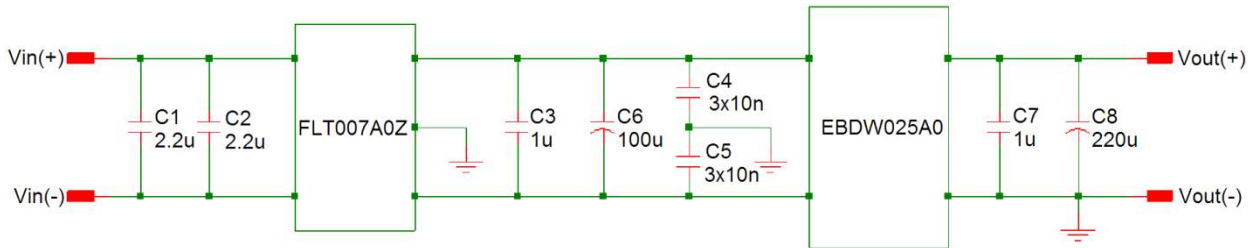
Figure 24. EMC Considerations

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Packaging Details

All versions of the EBDW025A0B are supplied as standard in the plastic trays shown in Figure 25. Each tray contains a total of 18 power modules. The trays are self-stacking and each shipping box for the EBDW025A0B module contains 2 full trays plus one empty hold-down tray giving a total number of 36 power modules.

Tray Specification

Material	PET (1mm)
Max surface resistivity	10^9-$10^{11}\Omega$/PET
Color	Clear
Capacity	18 power modules/Through Hole Pin Tray; 12 power modules/SMT Pin Tray
Min order quantity	Through Hole Pin: 36pcs (1 box of 2 full trays + 1 empty top tray)
	SMT Pin: 36pcs (1 box of 3 full trays + 1 empty top tray)
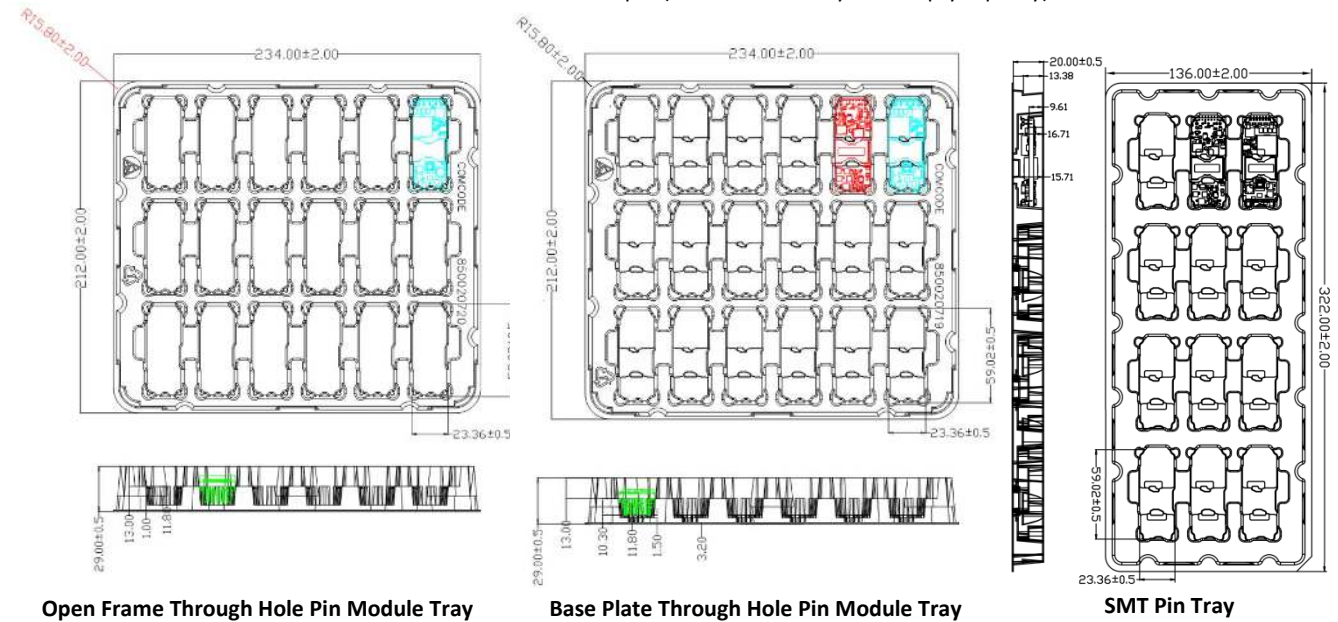
Open Frame Through Hole Pin Module Tray   **Base Plate Through Hole Pin Module Tray**   **SMT Pin Tray**

Figure 25. EBDW025 Packaging Tray

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Digital Feature Descriptions

PMBus Interface Capability

The EBDW025A0B series is equipped with a digital PMBus interface to allow the module to be configured, and communicate with system controllers. Detailed timing and electrical characteristics of the PMBus can be found in the PMB Power Management Protocol Specification, Part 1, revision 1.2, available at http://pmbus.org. The EBDW025A0B supports both the 100kHz and 400kHz bus timing requirements. The EBDW025A0B shall stretch the clock, as long as it does not exceed the maximum clock LO period of 35ms. The EBDW025A0B will check the Packet Error Checking scheme (PEC) byte, if provided by the PMBus master, and include a PEC byte in all responses to the master. However, the EBDW025A0B does not require a PEC byte from the PMBus master.

The EBDW025A0B supports a subset of the commands in the PMBus 1.2 specification. Most all of the controller parameters can be programmed using the PMBus and stored as defaults for later use. All commands that require data input or output use the linear format. The exponent of the data words is fixed at a reasonable value for the command and altering the exponent is not supported. Direct format data input or output is not supported by the EBDW025A0B. The supported commands are described in greater detail below.

The EBDW025A0B contains non-volatile memory that is used to store configuration settings and scale factors. The settings programmed into the device are not automatically saved into this non-volatile memory though. The STORE_DEFAULT_ALL command must be used to commit the current settings to non-volatile memory as device defaults. The settings that are capable of being stored in non-volatile memory are noted in their detailed descriptions.

SMBALERT Interface Capability

The EBDW025A0B also supports the SMBALERT response protocol. The SMBALERT response protocol is a mechanism through which the EBDW025A0B can alert the PMBus master that it has an active status or alarm condition via pulling the SMBALERT pin to an active low. The master processes this condition, and simultaneously addresses all slaves on the PMBus through the Alert Response Address. Only the slave(s) that caused the alert (and that support the protocol) acknowledges this request. The master performs a modified receive byte operation to get the slave's address. At this point, the master can use the PMBus status commands to query the slave that caused the alert. Note: The EBDW025A0B can only respond to a single address at any given time. Therefore, the factory default state for the EBDW025A0B module is to retain it's resistor programmed address, when it is in an ALERT active condition, and not respond to the ARA. This allows master systems, which do not support ARA, to continue to communicate with the slave EBDW025A0B using the programmed address, and using the various READ_STATUS commands to determine the cause for the SMBALERT. The

CLEAR_FAULTS command will retire the active SMBALERT. However, when the EBDW025A0B module is used in systems that do support ARA, Bit 4 of the MFR_CPIN_ARA_CONFIG command can be used to reconfigure the module to utilize ARA. In this case, the EBDW025A0B will no longer respond to its programmed address, when in an ALERT active state. The master is expected to perform the modified received byte operation, and retire the ALERT active signal. At this time, the EBDW025A0B will return to it's resistor programmed address, allowing normal master-slave communications to proceed. The EBDW025A0B does not contain capability to arbitrate data bus contention caused by multiple modules responding to the modified received byte operation. Therefore, when the ARA is used in a multiple module PMBus application, it is necessary to have the EBDW025A0B module at the lowest programmed address in order for the host to properly determine all modules' address that are associated with an active SMBAlert. Please contact your GE sales representative for further assistance, and for more information on the SMBus alert response protocol, see the System Management Bus (SMBus) specification.

PMBus Addressing

The power module can be addressed through the PMBus using a device address. The module has 64 possible addresses (0 to 63 in decimal) which can be set using resistors connected from the ADDR0 and ADDR1 pins to GND. Note that some of these addresses (0 through 12, 40, 44, 45, and 55 in decimal) are reserved according to the SMBus specifications and may not be useable. The address is set in the form of two octal (0 to 7) digits, with each pin setting one digit. The ADDR1 pin sets the high order digit and ADDR0 sets the low order digit. The resistor values suggested for each digit are shown in Table 4 (1% tolerance resistors are recommended).

Table 4

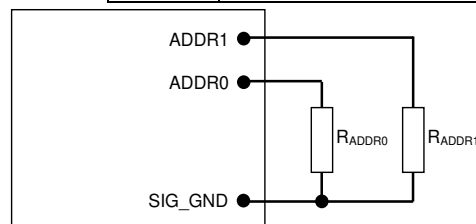| Digit	Resistor Value (KΩ)
0	10
1	15.4
2	23.7
3	36.5
4	54.9
5	84.5
6	130
7	200

Figure 26. Circuit showing connection of resistors used to set the PMBus address of the module.

The user must know which I^{2}C addresses are reserved in a system for special functions and set the address of the module

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to avoid interfering with other system operations. Both 100kHz and 400kHz bus speeds are supported by the module. Connection for the PMBus interface should follow the High Power DC specifications given in section 3.1.3 in the SMBus specification V2.0 for the 400kHz bus speed or the Low Power DC specifications in section 3.1.2. The complete SMBus specification is available from the SMBus web site, smbus.org.

PMBus Data Format

For commands that set or report any voltage thresholds related to output voltage (including VOUT_COMMAND, VOUT_MARGIN, POWER_GOOD and READ_VOUT), the module supports the linear data format consisting of a two byte value with a 16-bit, unsigned mantissa, and a fixed exponent of -12. The format of the two data bytes is shown below:
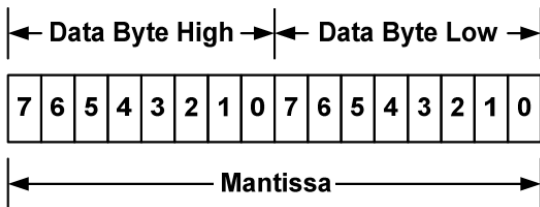
The value of the number is then given by

$$\text{Value} = \text{Mantissa} \times 2^{-12}$$

For commands that set all other thresholds, voltages or report such quantities, the module supports the linear data format consisting of a two byte value with an 11-bit, two's complement mantissa and a 5-bit, two's complement exponent. The format of the two data bytes is shown below:
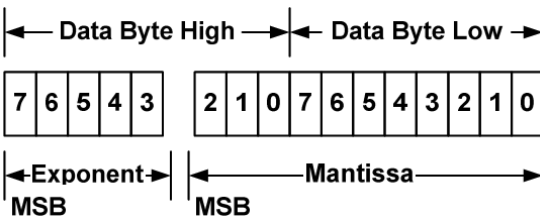
The value is of the number is then given by

$$\text{Value} = \text{Mantissa} \times 2^{\text{Exponent}}$$

PMBus Enabled On/Off

The module can also be turned on and off via the PMBus interface. The OPERATION command is used to actually turn the module on and off via the PMBus, while the ON_OFF_CONFIG command configures the combination of analog ON/OFF pin input and PMBus commands needed to turn the module on and off. Bit [7] in the OPERATION command data byte enables the module, with the following functions:

    0   :   Output is disabled
    1   :   Output is enabled

This module uses the lower five bits of the ON_OFF_CONFIG data byte to set various ON/OFF options as follows:

Bit Position	4	3	2	1	0
Access	r	r/w	r	r	r

Function	PU	CMD	CPR	POL	CPA
Default Value	1	1	1	1	1

PU: Factory set to 1. EBDW025A0B requires On/Off(i) pin to be connected to proper input rail for module to power up. This bit is used together with the CMD, CPR and ON bits to determine startup.

Bit Value	Action
1	Module does not power up until commanded by the analog ON/OFF pin and the OPERATION command as programmed in bits [2:0] of the ON_OFF_CONFIG register.

CMD: The CMD bit controls how the device responds to the OPERATION command.

Bit Value	Action
0	Module ignores the ON bit in the OPERATION command
1	Module responds to the ON bit in the OPERATION command

CPR: Factory set to 1. EBDW025A0B requires On/Off(i) pin to be connected to proper input rail for module to power up. This bit is used together with the CMD and ON bits to determine startup.

Bit Value	Action
1	Module requires the analog ON/OFF pin to be asserted to start the unit

PMBus Adjustable Input Undervoltage Lockout

The module allows adjustment of the input under voltage lockout and hysteresis. The command VIN_ON allows setting the input voltage turn on threshold, while the VIN_OFF command sets the input voltage turn off threshold. For both the VIN_ON and VIN_OFF commands, possible values range from 32.000 to 46.000V in 0.125V steps. VIN_ON must be 2.000V greater than VIN_OFF.

Both the VIN_ON and VIN_OFF commands use the "Linear" format with two data bytes. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at –3 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid. The data associated with VIN_ON and VIN_OFF can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

PMBus Adjustable Soft Start Delay and Rise Time

The soft start delay and rise time can be adjusted in the module via PMBus. The TON_DELAY command sets the delay time in ms, and allows choosing delay times between 40ms and 500ms, with resolution of 0.5ms. The TON_RISE command sets the rise time in ms, and allows choosing soft start times between 40ms and 500ms, with resolution of 0.5ms. When setting TON_RISE, make sure that the charging current for output capacitors can be delivered by the module in addition to any load current to avoid nuisance tripping of the overcurrent protection circuitry during startup. Both the TON_RISE and TON_DELAY commands use the "Linear" format

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with two data bytes. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at –1 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid. The data associated with TON_RISE and TON_DELAY can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

Output Voltage Adjustment Using the PMBus

The EBDW025A0B module output voltage set point is adjusted using the VOUT_COMMAND. The output voltage setting uses the Linear data format, with the 16 bits of the VOUT_COMMAND formatted as an unsigned mantissa, and a fixed exponent of -12 (decimal) (read from VOUT_MODE).

$$V_{OUT} = \text{Mantissa} \times 2^{-12}$$

The range limits for VOUT_COMMAND are 5.00V to 13.20V, and the resolution is 0.244mV.
The data associated with VOUT_COMMAND can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

Output Voltage Margining Using the PMBus

The EBDW025A0B module can also have its output voltage margined via PMBus commands. The command VOUT_MARGIN_HIGH sets the margin high voltage, while the command VOUT_MARGIN_LOW sets the margin low voltage. Both the VOUT_MARGIN_HIGH and VOUT_MARGIN_LOW commands use the "Linear" mode with the exponent fixed at –12 (decimal). The data associated with VOUT_MARGIN_HIGH and VOUT_MARGIN_LOW can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

The module is commanded to go to the margined high or low voltages using the OPERATION command. Bits [5:2] are used to enable margining as follows:

    00XX : Margin Off
    0110 : Margin Low (Act on Fault)
    1010 : Margin High (Act on Fault)

Measuring Output Voltage Using the PMBus

The module can provide output voltage information using the READ_VOUT command. The command returns two bytes of data in the linear format, with the 16 bits of the READ_VOUT formatted as an unsigned mantissa, and a fixed exponent of -12 (decimal).

During module manufacture, an offset correction value is written into the non-volatile memory of the module to null errors in the tolerance and A/D conversion of V_{OUT}. The command MFR_VOUT_READ_CAL_OFFSET can be used to read the offset - two bytes consisting of a signed 16-bit mantissa in two's complement format, using a fixed exponent of -12 (decimal). The resolution is 0.244mV. The corrected Output voltage reading is then given by:

$$V_{OUT}(\text{Re}\,ad) = [V_{OUT}(A/D) + MFR\_VOUT\_READ\_CAL\_OFFSET$$

Measuring Input Voltage Using the PMBus

The module can provide input voltage information using the READ_VIN command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at –3 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid.

During module manufacture, offset and gain correction values are written into the non-volatile memory of the module to null errors in the tolerance and A/D conversion of Vin. The command MFR_VIN_READ_CAL_OFFSET can be used to read the offset - two bytes consisting of a five-bit exponent (fixed at -3) and a 11-bit mantissa in two's complement format. The resolution is 125mV. The command MFR_VIN_READ_CAL_GAIN can be used to read the gain correction - two bytes consisting of a unsigned 16 bit number. The resolution of this correction factor 0.000122. The corrected input voltage reading is then given by:

$$V_{IN}(\text{Re}\,ad) =$$
$$[V_{IN}(A/D) \times (MFR\_VIN\_READ\_CAL\_GAIN/8192)]$$
$$+ MFR\_VIN\_READ\_CAL\_OFFSET$$

Measuring Output Current Using the PMBus

The module measures output current by using the output filter inductor winding resistance as a current sense element. The module can provide output current information using the READ_IOUT command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at –4 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid.

During module manufacture, offset and gain correction values are written into the non-volatile memory of the module to null errors in the tolerance and A/D conversion of I_{OUT}. The command MFR_IOUT_CAL_OFFSET can be used to read the offset - two bytes consisting of a five-bit exponent (fixed at -4) and a 11-bit mantissa in two's complement format. The resolution is 0.19A. The command MFR_IOUT_CAL_GAIN can be used to read the gain correction - two bytes consisting of a unsigned 16 bit number. The resolution of this correction factor 0.000122. The READ_IOUT command provides module average output current information. This command only supports positive current sourced from the module. If the converter is sinking current a reading of 0 is provided.

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$$I_{OUT}(\mathrm{Re}\,ad) =$$

$$[I_{OUT}(A/D) \times (MFR\_IOUT\_CAL\_GAIN / 8192)]$$

$$+ MFR\_IOUT\_CAL\_OFFSET$$

Note that the current reading provided by the module is corrected for temperature.

Measuring the Temperature using the PMBus

The module can provide temperature information using the READ_TEMPERATURE_1 command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at −2 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa.

Note that the module's temperature sensor is located close to the module hot spot TH_1 (see Thermal Considerations).and is subjected to   temperatures higher than the ambient air temperature near the module. The temperature reading will be highly influenced by module load and airflow conditions.

Reading the Status of the Module using the PMBus

The module supports a number of status information commands implemented in PMBus. However, not all features are supported in these commands. A X in the FLAG cell indicates the bit is not supported.

STATUS_WORD : Returns two bytes of information with a summary of the module's fault/warning conditions.

High Byte

Bit Position	Flag	Default Value
15	VOUT fault	0
14	IOUT fault or warning	0
13	Input Voltage fault	0
12	X	0
11	POWER_GOOD# (is negated)	0
10	X	0
9	X	0
8	X	0

Low Byte

Bit Position	Flag	Default Value
7	X	0
6	OFF	0
5	VOUT Overvoltage	0
4	IOUT Overcurrent	0
3	VIN Undervoltage	0
2	Temperature	0
1	CML (Comm. Memory Fault)	0
0	X	0

STATUS_VOUT : Returns one byte of information relating to the status of the module's output voltage related faults.

Bit Position	Flag	Default Value
7	VOUT OV Fault	0
6	X	0
5	X	0
4	X	0
3	X	0
2	X	0
1	X	0
0	X	0

STATUS_IOUT : Returns one byte of information relating to the status of the module's output current related faults.

Bit Position	Flag	Default Value
7	IOUT OC Fault	0
6	X	0
5	IOUT OC Warning	0
4	X	0
3	X	0
2	X	0
1	X	0
0	X	0

STATUS_INPUT : Returns one byte of information relating to the status of the module's input voltage related faults.

Bit Position	Flag	Default Value
7	VIN OV Fault	0
6	X	0
5	X	0
4	VIN UV Fault	0
3	Module Off (Low VIN)	0
2	X	0
1	X	0
0	X	0

STATUS_TEMPERATURE : Returns one byte of information relating to the status of the module's temperature related faults.

Bit Position	Flag	Default Value
7	OT Fault	0
6	OT Warning	0
5	X	0
4	X	0
3	X	0
2	X	0
1	X	0
0	X	0

STATUS_CML : Returns one byte of information relating to the status of the module's communication related faults.

Bit Position	Flag	Default Value
7	Invalid/Unsupported Command	0
6	Invalid/Unsupported Data	0
5	Packet Error Check Failed	0
4	X	0
3	X	0
2	X	0
1	X	0
0	X	0

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Summary of Supported PMBus Commands

This section outlines the PMBus command support for the EBDW025A0B bus converters. Each supported command is outlined in order of increasing command codes with a quick reference table of all supported commands included at the end of the section.

Each command will have the following basic information.

Command Name [Code]
Command support
Data format
Factory default
Additional information may be provided in tabular form or other format, if necessary.

OPERATION [0x01]

Command support: On/Off Immediate and Margins (Act on Fault). Soft off with sequencing not supported and Margins (Ignore Fault) not supported. Therefore bits 6, 3, 2, 1 and 0 set as read only at factory defaults.

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r/w	r	r/w	r/w	r	r	r	r
Function	ON/OFF		Bits[5:4]		Bits[3:2]		N/A	
Default Value	1	0	0	0	1	0	0	0

ON_OFF_CONFIG [0x02]

Command support: Bit 1 polarity will be set based upon module code [0=Negative on/off logic, 1=positive on/off logic to allow customer system to know hardware on/off logic

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r	r	r/w	r	r
Function	(reserved)			Bit 4 pu	Bit 3 cmd	Bit 2 cpr	Bit 1 pol	Bit 0 cpa
Default Value	0	0	0	1	1	1	module code	1

CLEAR_FAULTS [0x03]
Command support: All functionality

STORE_DEFAULT_ALL[0x11]
Command support: All functionality – Stores operating parameters to EEprom memory.
Command requires ≤ 500ms to execute. Delay any additional commands to module for sufficient time to complete execution.

RESTORE_DEFAULT_ALL[0x12]
Command support: All functionality – Restores operating parameters from EEprom memory.
Command requires ≤ 200ms to execute. Delay any additional commands to module for sufficient time to complete execution.

VOUT_MODE[0x20]
Command support: Supported. Factory default: 0x14 – indicates linear mode with exp = -12

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r	r	r	r	r
Function	Mode (linear)			2's complement exponent				
Default Value	0	0	0	1	0	1	0	0

VOUT_COMMAND [0x21]
Data format: 16 bit unsigned mantissa (implied exponent per VOUT_MODE)
Factory default: 12.000V ($12.00 / 2^{-12} \rightarrow 49{,}152 = 0xC000$)
Range limits (max/min): 13.200V/5.000V
Units: volt
Command support: Supported, except when Trim function is selected via MFR_C1_C2_ARA_CONFIG [0xE0].

VOUT_CAL_OFFSET [0x23]
Range limits (max/min): +1/-1
Units: volt
Command support: read/write support, lockout per MFR_DEVICE_TYPE, functionality implemented

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VOUT_MARGIN_HIGH [0x25]
Range limits (max/min): 13.2/5.0
Units: volt
Command support: read/write support, full functionality except "Ignore faults".
Note: Range cross-check - value must be greater than VOUT_MARGIN_LOW value.

VOUT_MARGIN_LOW [0x26]
Range limits (max/min): 13.2/5.0
Units: volt
Command support: read/write support, full functionality except "Ignore faults".
Note: Range cross-check - value must be less than VOUT_MARGIN_HIGH value.

VOUT_DROOP [0x28]
Factory default: 0 (No droop); 15 (Parallel operation)
Range limits (max/min): 50/0
Units: mv/A
Command support: All functionality

VIN_ON [0x35]
Range limits (max/min): 46/32
Units: volt
Command support: All functionality
Note: Special interlock checks between VIN_ON and VIN_OFF maintain a hysteresis gap of 2V minimum and do not allow the OFF level to be higher than and ON level

VIN_OFF [0x36]
Range limits (max/min): 46/32
Units: volt
Command support: All functionality
Note: Special interlock checks between VIN_ON and VIN_OFF maintain a hysteresis gap of 2V minimum and do not allow the OFF level to be higher than and ON level

VOUT_OV_FAULT_LIMIT [0x40]
Range limits (max/min): 15.99/8.0
Units: volt
Command support: All functionality
Note: Range cross- check – value must be greater than VOUT_COMMAND value.

VOUT_OV_FAULT_RESPONSE [0x41]
Command support:

- Response settings (bits RSP0:1) – only a setting of 10, unit shuts down and responds according to the retry settings below, is supported.
- Retry settings (bits RS0:2) – only settings of 000 (unit does not attempt to restart on fault) and 111 unit continuously restarts (normal startup) while fault is present until commanded off, bias power is removed or another fault condition causes the unit to shutdown.
- Delay time setting (bits 0-2) – only DT0:2 = 0 (no delay) supported.

Default Settings: The default settings for the VOUT_OV_FAULT_RESPONSE command are;
- The unit shuts down in response to a VOUT over voltage condition.
- The unit will continuously restart (normal startup) while the VOUT over voltage condition is present until it is commanded off, bias power is removed or another fault condition causes the unit to shutdown.
- The shutdown delay is set to 0 delay cycles.

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r/w	r/w	r/w	r	r	r
Function	RSP[1]	RSP[0]	RS[2]	RS[1]	RS[0]	DT[2]	DT[1]	DT[0]

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Default Value	1	0	1	1	1	0	0	0

IOUT_OC_FAULT_LIMIT [0x46]
Range limits (max/min): 40/16
Units: amp
Command support: Read-only
Note: Range cross-check – value must be greater than IOUT_OC_WARN_LIMIT value.

IOUT_OC_FAULT_RESPONSE [0x47]
Command support:
- Response settings (bits RSP0:1) – only settings of 11, unit shuts down and responds according to the retry settings below, is supported.
- Retry settings (bits RS0:2) – only settings of 000 (unit does not attempt to restart on fault) and 111 unit continuously restarts (normal startup) while fault is present until commanded off, bias power is removed or another fault condition causes the unit to shutdown.
- Delay time setting (bits 0-2) – only DT0:2 = 0 (no delay) supported.

Default Settings: The default settings for the IOUT_OC_FAULT_RESPONSE command are;
- The unit shuts down in response to an IOUT over current condition.
- The unit will continuously restart (normal startup) while the IOUT over current condition is present until it is commanded off, bias power is removed or another fault condition causes the unit to shutdown.
- The shutdown delay is set to 0 delay cycles.

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r/w	r/w	r/w	r	r	r
Function	RSP[1]	RSP[0]	RS[2]	RS[1]	RS[0]	DT[2]	DT[1]	DT[0]
Default Value	1	1	1	1	1	0	0	0

IOUT_OC_WARN_LIMIT [0x4A]
Range limits (max/min): 30/8
Units: amp
Command support: Read-only
Note: Range cross-check – value must be less than IOUT_OC_FAULT_LIMIT value.

OT_FAULT_LIMIT [0x4F]
Range limits (max/min): 140/25
Units: degrees C.
Command support: All functionality
Note: Range cross-check – value must be greater than OT_WARN_LIMIT value.

OT_FAULT_RESPONSE [0x50]
Command support:
- Response settings (bits RSP0:1) – only setting of 10, unit shuts down and responds according to the retry settings below.
- Retry settings (bits RS0:2) – only settings of 000 (unit does not attempt to restart on fault) and 111 unit continuously restarts (normal startup) while fault is present until commanded off, bias power is removed or another fault condition causes the unit to shutdown.
- Delay time setting (bits 0-2) – only DT0:2 = 0 (no delay) supported.

Default Settings: The default settings for the OT_FAULT_RESPONSE command are;
- The unit shuts down in response to an over-temperature condition.
- The unit will continuously restart (normal startup) while the over-temperature condition is present until it is commanded off, bias power is removed or another fault condition causes the unit to shutdown.
- The shutdown delay is set to 0 delay cycles.

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r/w	r/w	r/w	r	r	r
Function	RSP[1]	RSP[0]	RS[2]	RS[1]	RS[0]	DT[2]	DT[1]	DT[0]
Default Value	1	0	1	1	1	0	0	0

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OT_WARN_LIMIT [0x51]
Range limits (max/min): 125/25
Units: degrees C.
Command support: All functionality
Note: Range cross-check – value must be less than OT_FAULT_LIMIT value.

VIN_OV_FAULT_LIMIT [0x55]
Range limits (max/min): 90/48
Units: volt
Command support: All functionality

VIN_OV_FAULT_RESPONSE [0x56]
Command support:
Response settings (bits RSP0:1) – only settings of 11 (The device's output is disabled while the fault is present.) is supported..
- Retry settings (bits RS0:2) – only settings of 000 (unit does not attempt to restart on fault.
- Delay time setting (bits 0-2) – only DT0:2 = 0 (no delay) supported.

Default Settings: The default settings for the VIN_OV_FAULT_RESPONSE command are;
- The unit shuts down in response to a VIN over voltage condition.
- The unit will continuously prepares to restart (normal startup) while the VIN over voltage condition is present until it is commanded off, bias power is removed, the VIN over voltage condition is removed, or another fault condition causes the unit to shutdown.
- The shutdown delay is set to 0 delay cycles.

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r	r	r	r	r
Function	RSP[1]	RSP[0]	RS[2]	RS[1]	RS[0]	DT[2]	DT[1]	DT[0]
Default Value	1	1	0	0	0	0	0	0

POWER_GOOD_ON [0x5E]
Range limits (max/min): 13.2/4.8
Units: volt
Command support: full support
Note: Range cross-check – value must be greater than POWER_GOOD_OFF value by 1.6V.

POWER_GOOD_OFF [0x5F]
Range limits (max/min): 13.2/3.0
Units: volt
Command support: full support
Note: Range cross-check – value must be less than POWER_GOOD_ON value by 1.6V.

TON_DELAY [0x60]
Range limits (max/min): 500/40
Units: milliseconds
Command support: full support

TON_RISE [0x61]
Range limits (max/min): 500/40
Units: milliseconds
Command support: full support

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STATUS_WORD [0x79]
Command support: full implementation for supported functions (note: Fans, MFR_SPECIFIC, Unknown not supported)

Format	8 bit unsigned (bit field)							
Bit Position	15	14	13	12	11	10	9	8
Access	r	r	r	r	r	r	r	r
Function	VOUT	I/POUT	INPUT	MFR_SPEC[1]	#PWR_GOOD	FANS[1]	OTHER[1]	UN KNOWN[1]

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r	r	r	r	r
Function	BUSY[1]	OUTPUT_OFF	VOUT_OV_FAULT	IOUT_OC_FAULT	VIN_UV_FAULT	TEMP	CML	NONE OF ABOVE[1]

(1) Not supported

STATUS_VOUT [0x7A]
Command support: VOUT_OV_FAULT support, all bit reset supported

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r/reset(1)	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset
Function	VOUT_OV_FAULT	VOUT_OV_WARN[1]	VOUT_UV_WARN[1]	VOUT_UV_FAULT[1]	VOUT_MAX_WARN[1]	TON_MAX_FAULT[1]	TOFF_MAX_WARN[1]	VOUT TRACKING ERROR[1]

(1) Not supported

STATUS_IOUT [0x7B]
Command support: IOUT_OC_FAULT support, all bit reset supported

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r/ reset(1)	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset
Function	IOUT_OC_FAULT	IOUT_OC_LV_FAULT[1]	IOUT_OC_WARN	IOUT_UC_FAULT[1]	Current Share Fault[1]	In Power Limiting Mode[1]	POUT_OP_FAULT[1]	POUT_OP_WARN[1]

(1) Not supported

STATUS_INPUT [0x7C]
Command support: VIN_OV_FAULT support, all bit reset supported

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r/ reset(1)	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset
Function	VIN_OV_FAULT	VIN_OV_WARN[1]	VIN_UV_WARN[1]	VIN_UV_FAULT	Unit Off (low input voltage)	IIN_OC_FAULT[1]	IIN_OC_WARN[1]	PIN_OP_WARN[1]

(1) Not supported

STATUS_TEMPERATURE [0x7D]
Command support: OT_WARN, OT_FAULT supported, all bit reset supported

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r/ reset(1)	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset
Function	OT_FAULT	OT_WARN	UT_WARN[1]	UT_FAULT[1]	reserved	reserved	reserved	reserved

(1) Not supported

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

STATUS_CML [0x7E]
Command support: PEC_FAULT, INVALID_DATA, INVALID_CMD supported, all bit reset supported

Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r/ reset(1)	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset	r/ reset
Function	INVALID CMD	INVALID DATA	PEC FAILED	MEMORY FAULT[1]	PROC FAULT[1]	reserved	COM FAULT (other)[1]	Memory/ Logic fault (other)[1]

　　(1)　Not supported

READ_VIN [0x88]
Command support: full support

READ_VOUT [0x8B]
Command support: full support

READ_IOUT [0x8C]
Command support: full support

READ_TEMPERATURE_1 [0x8D]
Command support: full support

MFR_DEVICE_TYPE [0xD0]
Command support: partial support in place (Mod Name)

Format	Unsigned Binary															
Bit Pos.	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Access	r/w	r/w	r/w	r/w	r/w	r	r	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w
Function	Reserved								Module Name						WPE	Res
Default	0	0	0	0	0	0	0	0	1	0	0	0	1	0	1	0

Byte	Bit	Description	Value	Meaning
High Byte	7:0	Reserved		
Low Byte	7:2	Module Name[1]	1xxxxx	Module Name
	1	WPE	0	Write Protect Enable not active.
			1	Write Protect Enable active.
	0	Reserved	0	Reserved

　　1.　Present module designations (Non-isolated units will have a 0XXXXX format)
　　　　a.　QBDW033A0B4xxx: 100000
　　　　b.　QBDW025A0B4xxx: 100001
　　　　c.　EBDW025A0B4xxx: 100010
　　　　d.　EBDW020A0B4xxx: 100011

MFR_VOUT_READ_CAL_GAIN [0xD1]
Factory default: 0x2000
Range limits (max/min): 0x2666/0x1999
Units: N/A
Command support: support for VOUT gain calibration (factor in flash), lockout per MFR_DEVICE_TYPE

MFR_VOUT_READ_CAL_OFFSET [0xD2]
Range limits (max/min): exp must = -12
Units: N/A
Command support: support for VOUT offset calibration (factor in flash), lockout per MFR_DEVICE_TYPE

MFR_VIN_READ_CAL_GAIN [0xD3]
Factory default: 0X2000
Range limits (max/min): 0x2666/0x1999
Command support: support for VIN gain calibration (factor in flash), lockout per MFR_DEVICE_TYPE

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

MFR_VIN_READ_CAL_OFFSET [0xD4]

Data format: VIN linear format
Range limits (max/min): exp must = -3
Units: N/A
Command support: support for VIN offset calibration (factor in flash), lockout per MFR_DEVICE_TYPE

MFR_IOUT_CAL_GAIN [0xD6]

Range limits (max/min): 0x2666/0x1999
Units: N/A
Command support: support for IOUT gain calibration, lockout per MFR_DEVICE_TYPE

MFR_IOUT_CAL_OFFSET [0xD7]

Range limits (max/min): exp must = -4
Units: N/A
Command support: support for IOUT offset calibration, lockout per MFR_DEVICE_TYPE

MFR_FW_REV [0xDB]

Range limits (max/min): 9.9.99/0.0.00
Units: N/A
Command support: full read support
Format: 4 binary coded decimal digits: Major revision, Minor revision, Build high, Build low (0xMj.Mn.Bh Bl)
Example: 0x1219 indicates firmware revision 1.2.19.

MFR_C1_C2_ARA_CONFIG [0xE0]

Command Code
Command support: Full support.

Command	MFR_C1_C2_ARA_CONFIG							
Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r/w	r/w	r/w	r/w	r/w
Function	Reserved			ARA	Assignment Table			
Default Value	0	0	0	0	0	0	0	0

Bit	Description	Value	Meaning
7:5	Reserved	000	Reserved
4	ARA	0	ARA not functional, module remains at resistor programmed address when SMBLAERT is asserted
		1	ARA functional, module responds to ARA only, when SMBLAERT is asserted
3:0	PIN Configuration*	0000	T/C1 pin: ON/OFF (Secondary) C2 pin: POWER_GOOD
		0001	T/C1 pin: TRIM C2 pin: POWER_GOOD
		0010	T/C1 pin: TRIM C2 pin: ON/OFF (Secondary)

* All EBDW without –P option

Bit	Description	Value	Meaning
7:5	Reserved	000	Reserved
4	ARA	0	ARA not functional, module remains at resistor programmed address when SMBLAERT is asserted
		1	ARA functional, module responds to ARA only, when SMBLAERT is asserted
3:0	PIN Configuration**	0000	T/C1 pin: ON/OFF (Secondary) C2 pin: POWER_GOOD

** All EBDW with –P option

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

MFR_ C2_LOGIC [0xE1]
Command Code
Command support: full support (bits 0 and 1) as follows:

Command	MFR_C2_LOGIC							
Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r	r	r	r/ w	r/ w
Function	Reserved						On/Off(primary & secondary) combination	logic
Default Value	0	0	0	0	0	0	0	0

Bit	Description	Value	Meaning
7:2	Reserved	000000	Reserved
1	ON/OFF Configuration	0	Secondary side on/off pin state, when mapped to either T/C1 or C2, is ignored
		1	AND – Primary and Secondary side on/off
0	Secondary Side ON/OFF Logic	0	Negative Logic (Low Enable: Input < 0.8V wrt Vout(-)
		1	Positive Logic (High Enable: Input > 2.0V wrt Vout(-)

MFR_PGOOD_POLARITY [0xE2]
Command support: full support (bit 0) as follows:
Bit 0: 0 = Negative PGOOD logic (module PGOOD asserted when pin is LO, PGOOD de-asserted when pin is HI)
        1 = Positive PGOOD logic (module PGOOD de-asserted when pin is LO, PGOOD asserted when pin is HI)

Command	MFR_PGOOD_POLARITY							
Format	8 bit unsigned (bit field)							
Bit Position	7	6	5	4	3	2	1	0
Access	r	r	r	r	r	r	r	r/w
Function	Reserved							logic
Default Value	0	0	0	0	0	0	0	1

MFR_MODULE_DATE_LOC_SN [0xF0]
Command support: read/write support for 12 byte block, lockout per MFR_DEVICE_TYPE

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

PMBus Command Quick Reference Table

PMBUS CMD	CMD CODE	DATA BYTES	DATA FORMAT	DATA UNITS	TRANSFER TYPE	DEFAULT VALUE
OPERATION	0x01	1	Bit field	N/A	R/W byte	0x80
ON_OFF_CONFIG	0x02	1	Bit field	N/A	R/W byte	0x1D (Neg Logic) 0x1F (Pos Logic)
CLEAR_FAULTS	0x03	0	N/A	N/A	Send byte	none
STORE_DEFAULT_ALL	0x11	0	N/A	N/A	Send byte	none
RESTORE_DEFAULT_ALL	0x12	0	N/A	N/A	Send byte	none
VOUT_MODE	0x20	1	mode + exp	N/A	Read byte	0x14
VOUT_COMMAND	0x21	2	VOUT linear	Volts	R/W word	12.000V
VOUT_CAL_OFFSET	0x23	2	VOUT linear	Volts	R/W word	MS
VOUT_MARGIN_HIGH	0x25	2	VOUT linear	Volts	R/W word	12.600V
VOUT_MARGIN_LOW	0x26	2	VOUT linear	Volts	R/W word	11.400V
VOUT_DROOP	0x28	2	VOUT linear	mV/A	R/W word	0
VIN_ON	0x35	2	VIN linear	v	R/W word	35.000V
VIN_OFF	0x36	2	VIN linear	v	R/W word	33.000V
VOUT_OV_FAULT_LIMIT	0x40	2	VOUT linear	v	R/W word	15.99V
VOUT_OV_FAULT_RESPONSE	0x41	1	Bit field	N/A	R/W byte	0xB8
IOUT_OC_FAULT_LIMIT	0x46	2	IOUT linear	Amps	Read Word	30.000A
IOUT_OC_FAULT_RESPONSE	0x47	1	Bit field	N/A	R/W byte	0xF8
IOUT_OC_WARN_LIMIT	0x4A	2	IOUT linear	Amps	Read Word	27.500A
OT_FAULT_LIMIT	0x4F	2	TEMP linear	Deg. C	R/W word	135C
OT_FAULT_RESPONSE	0x50	1	Bit field	N/A	R/W byte	0xB8
OT_WARN_LIMIT	0x51	2	TEMP linear	Deg. C	R/W word	125C
VIN_OV_FAULT_LIMIT	0x55	2	VIN linear	v	R/W word	85V
VIN_OV_FAULT_RESPONSE	0x56	1	Bit field	N/A	R/W byte	0xC0
POWER_GOOD_ON	0x5E	2	VOUT linear	v	R/W word	10.100V
POWER_GOOD_OFF	0x5F	2	VOUT linear	V	R/W word	8.500V
TON_DELAY	0x60	2	Time linear	msec	R/W word	40ms
TON_RISE	0x61	2	Time linear	msec	R/W word	40ms
STATUS_WORD	0x79	2	Bit field	N/A	Read word	N/A
STATUS_VOUT	0x7A	1	Bit field	N/A	Read byte	N/A
STATUS_IOUT	0x7B	1	Bit field	N/A	Read byte	N/A
STATUS_INPUT	0x7C	1	Bit field	N/A	Read byte	N/A
STATUS_TEMPERATURE	0x7D	1	Bit field	N/A	Read byte	N/A
STATUS_CML	0x7E	1	Bit field	N/A	Read byte	N/A
READ_VIN	0x88	2	VIN linear	v	Read word	N/A
READ_VOUT	0x8B	2	VOUT linear	v	Read word	N/A
READ_IOUT	0x8C	2	IOUT linear	Amps	Read word	N/A
READ_TEMP1	0x8D	2	TEMP linear	Deg. C	Read word	N/A
PMBUS_REVISION	0x98	1	Bit Field	n/a	Read byte	1.2
MFR_DEVICE_TYPE	0xD0	2	Custom	N/A	R/W word	0x008A
MFR_VOUT_READ_CAL_GAIN	0xD1	2	16 bit unsigned	N/A	R/W word	0x2000
MFR_VOUT_READ_CAL_OFF	0xD2	2	VOUT linear	N/A	R/W word	MS
MFR_VIN_READ_CAL_GAIN	0xD3	2	16 bit unsigned	N/A	R/W word	MS
MFR_VIN_READ_CAL_OFF	0xD4	2	VIN linear	N/A	R/W word	MS
MFR_IOUT_CAL_GAIN	0xD6	2	16 bit unsigned	N/A	R/W word	MS
MFR_IOUT_CAL_OFFSET	0xD7	2	IOUT linear	N/A	R/W word	MS
MFR_FW_REV	0xDB	2	4 BCD digits	N/A	Read byte	0xMj.Mn.Bh Bl
MFR_C1_C2_ARA_CONFIG	0xE0	1	Bit field	N/A	R/W byte	0x00
MFR_ C2_LOGIC	0xE1	1	Bit field	N/A	R/W byte	0x00
MFR_PGOOD _POLARITY	0xE2	1	Bit field	N/A	R/W byte	0x01
MFR_MOD_DATE_LOC_SN	0xF0	12	8 bit char	N/A	R/W block	YYLLWW123456

MS=Module specific

GE

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
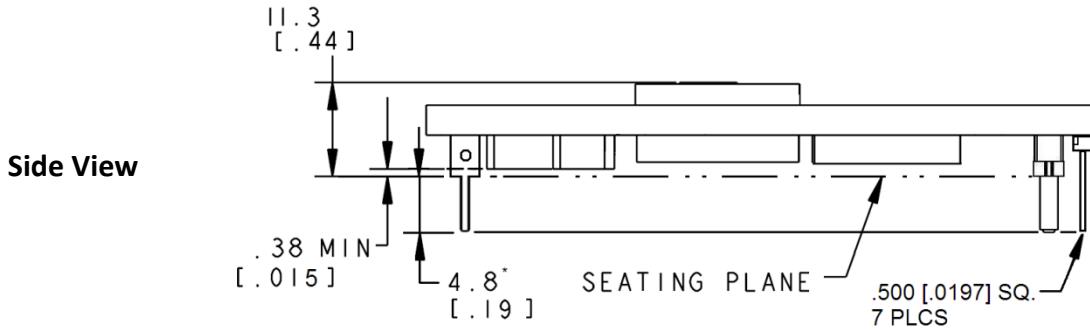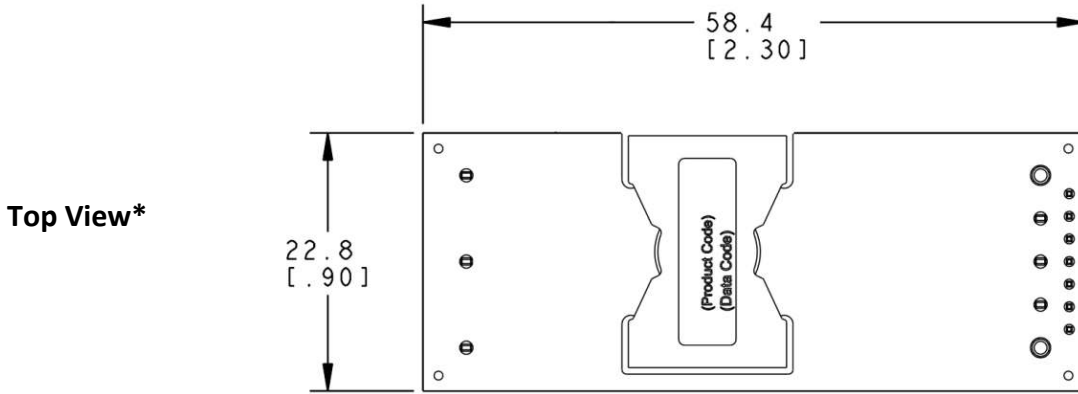**36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output**

Mechanical Outline for EBDW025A0B Through-Hole Open-Frame Module

Dimensions are in millimeters and [inches].
Tolerances: x.x mm ± 0.5 mm [x.xx in. ± 0.02 in.] (Unless otherwise indicated)
           x.xx mm ± 0.25 mm [x.xxx in ± 0.010 in.]
           Top side label includes GE name, product designation and date code.

Top View*

Side View

*For optional pin lengths, see Table 2, Device Coding Scheme and Options

Bottom View

Pin Number	Pin Name
1	VIN(+)
2	ON/OFF
3	VIN(-)
4	VOUT(-)
5	SENSE(-)
6	TRIM/C1
7	SENSE(+)
8	VOUT(+)
9	C2
10	SIG_GND
11	DATA
12	SMBALERT
13	CLK
14	ADDR1
15	ADDR0

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

Mechanical Outline for EBDW025A0B–H (Through-Hole Baseplate) Module

Dimensions are in millimeters and [inches].

Tolerances: x.x mm ± 0.5 mm [x.xx in. ± 0.02 in.] (Unless otherwise indicated)
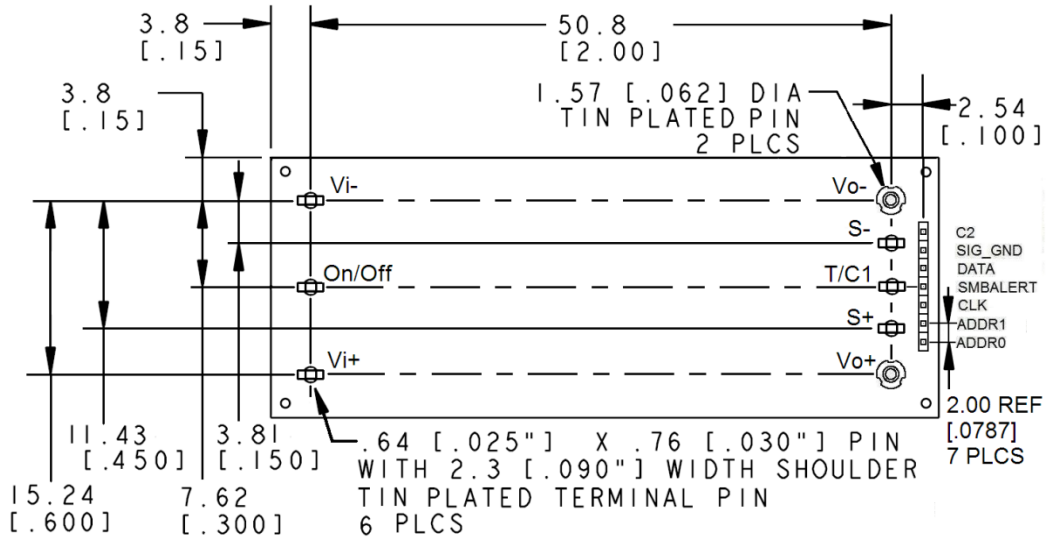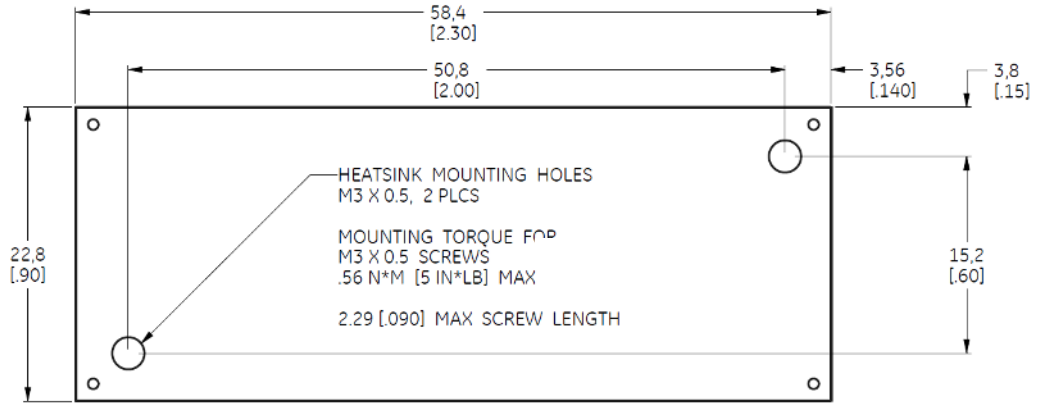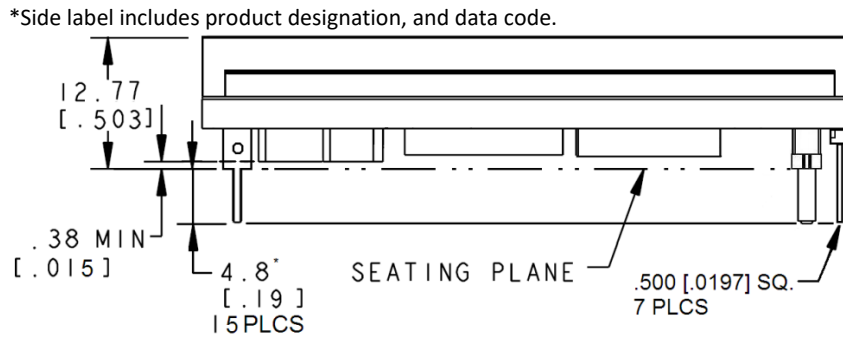
x.xx mm ± 0.25 mm [x.xxx in ± 0.010 in.]

Top View

HEATSINK MOUNTING HOLES
M3 X 0.5, 2 PLCS

MOUNTING TORQUE FOR
M3 X 0.5 SCREWS
.56 N*M [5 IN*LB] MAX

2.29 [.090] MAX SCREW LENGTH

58,4 [2.30]
50,8 [2.00]
3,56 [.140]
3,8 [.15]
22,8 [.90]
15,2 [.60]

*Side label includes product designation, and data code.

Side View*

12.77 [.503]
.38 MIN [.015]
4.8* [.19] 15 PLCS
SEATING PLANE
.500 [.0197] SQ. 7 PLCS

*For optional pin lengths, see Table 2, Device Coding Scheme and Options

Bottom View***

***Bottom label includes GE name, product designation, and data code

Pin Number	Pin Name
1	VIN(+)
2	ON/OFF
3	VIN(-)
4	VOUT(-)
5	SENSE(-)
6	TRIM/C1
7	SENSE(+)
8	VOUT(+)
9	C2
10	SIG_GND
11	DATA
12	SMBALERT
13	CLK
14	ADDR1
15	ADDR0

3.8 [.15]
3.8 [.15]
50.8 [2.00]
1.57 [.062] DIA TIN PLATED PIN 2 PLCS
2.54 [.100]

Vi-
On/Off
Vi+
Vo-
S-
T/C1
S+
Vo+

C2
SIG_GND
DATA
SMBALERT
CLK
ADDR1
ADDR0

(Product Code)
(Data Code)

11.43 [.450]
3.81 [.150]
15.24 [.600]
7.62 [.300]
.64 [.025"] X .76 [.030"] PIN WITH 2.3 [.090"] WIDTH SHOULDER TIN PLATED TERMINAL PIN 6 PLCS

2.00 REF [.0787] 6 PLCS

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

Mechanical Outline for EBDW025A0B-HS (Surface-Mount Baseplate) Module

Dimensions are in millimeters and [inches].
Tolerances: x.x mm ± 0.5 mm [x.xx in. ± 0.02 in.] (Unless otherwise indicated)
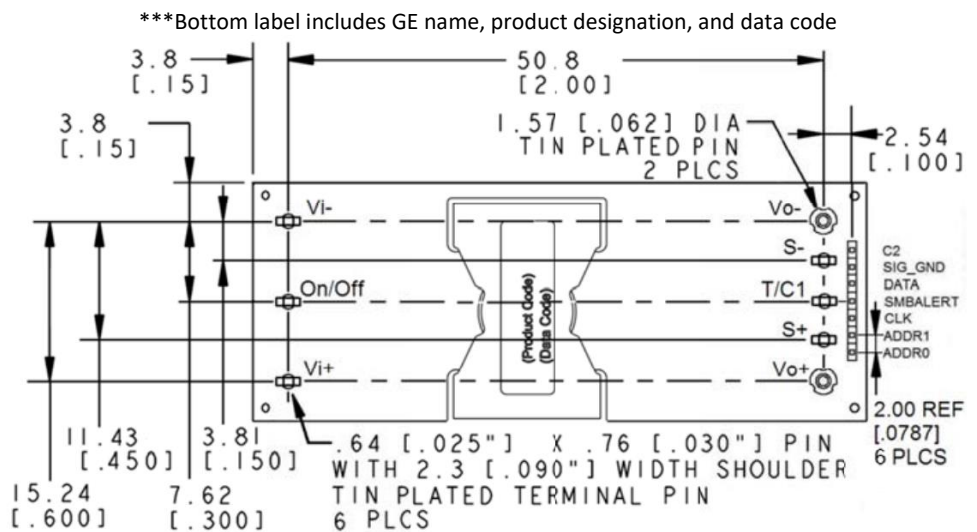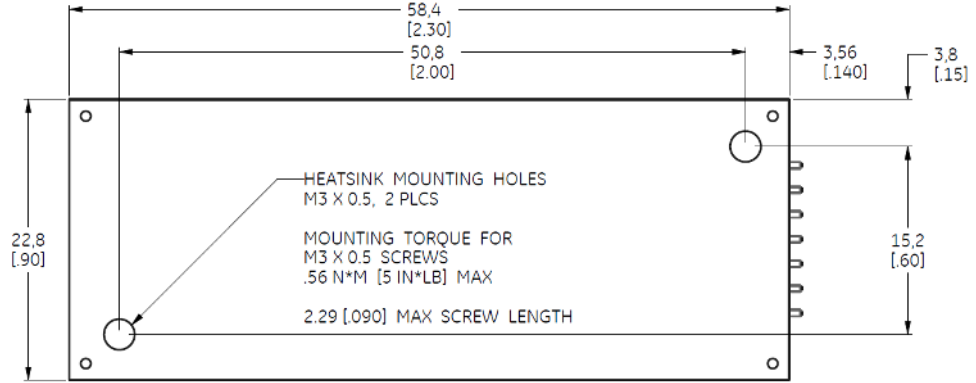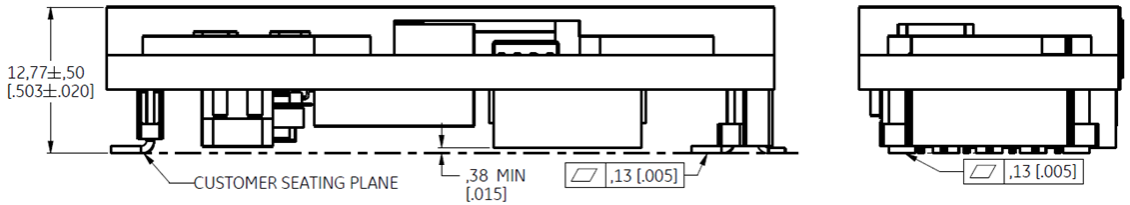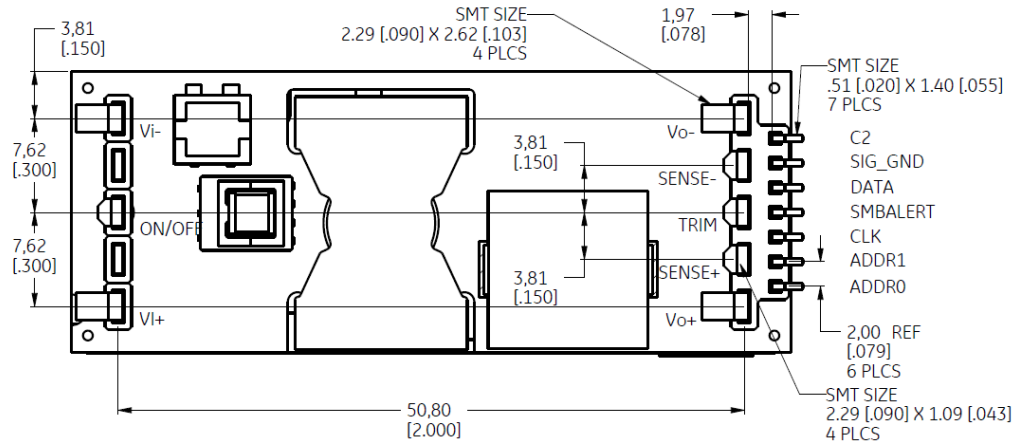x.xx mm ± 0.25mm [x.xxx in ± 0.010 in.]

Top View*

58,4 [2.30]
50,8 [2.00]
3,56 [.140]
3,8 [.15]
22,8 [.90]
15,2 [.60]

HEATSINK MOUNTING HOLES
M3 X 0.5, 2 PLCS

MOUNTING TORQUE FOR
M3 X 0.5 SCREWS
.56 N*M [5 IN*LB] MAX

2.29 [.090] MAX SCREW LENGTH

Side label includes GE name, product designation and date code.

Side View

12,77±,50 [.503±.020]

CUSTOMER SEATING PLANE

.38 MIN [.015]

,13 [.005]

,13 [.005]

Bottom View

Pin Number	Pin Name
1	VIN(+)
2	ON/OFF
3	VIN(-)
4	VOUT(-)
5	SENSE(-)
6	TRIM/C1
7	SENSE(+)
8	VOUT(+)
9	C2
10	SIG GND
11	DATA
12	SMBALERT
13	CLK
14	ADDR1
15	ADDR0

3,81 [.150]
7,62 [.300]
7,62 [.300]

SMT SIZE
2.29 [.090] X 2.62 [.103]
4 PLCS

1,97 [.078]

Vi-
ON/OFF
VI+

Vo-
SENSE-
TRIM
SENSE+
Vo+

3,81 [.150]
3,81 [.150]

SMT SIZE
.51 [.020] X 1.40 [.055]
7 PLCS

C2
SIG_GND
DATA
SMBALERT
CLK
ADDR1
ADDR0

2,00 REF [.079]
6 PLCS

SMT SIZE
2.29 [.090] X 1.09 [.043]
4 PLCS

50,80 [2.000]

EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

Isometric View Bottom Side (Components removed for clarity)
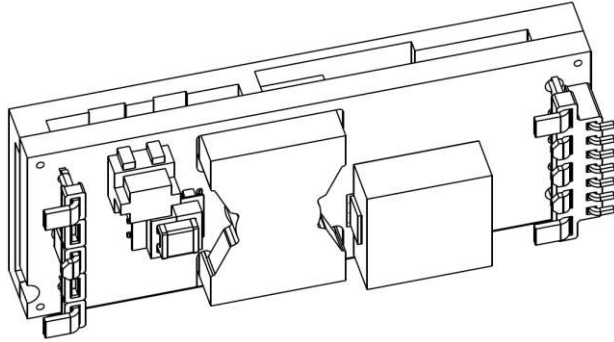
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GE

## EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

Recommended Pad Layouts

Dimensions are in millimeters and [inches].
Tolerances: x.x mm ± 0.5 mm [x.xx in. ± 0.02 in.[(unless otherwise indicated)
　　　　　x.xx mm ± 0.25 mm [x.xxx in ± 0.010 in.]

Through-Hole Modules

Pin Number	Pin Name
1	VIN(+)
2	ON/OFF
3	VIN(-)
4	VOUT(-)
5	SENSE(-)
6	TRIM/C1
7	SENSE(+)
8	VOUT(+)
9	C2
10	SIG_GND
11	DATA
12	SMBALERT
13	CLK
14	ADDR1
15	ADDR0
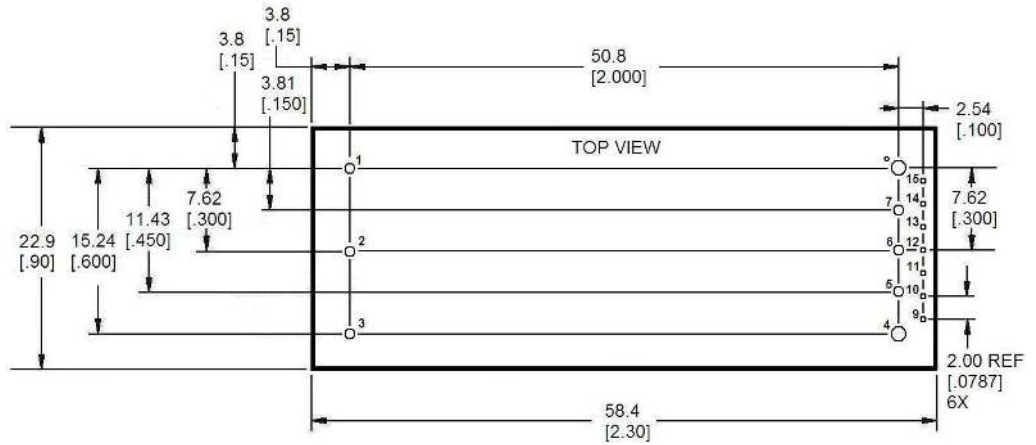
Hole and Pad diameter recommendations:

Pin Number	Hole Dia mm [in]	Pad Dia mm [in]
1, 2, 3, 5, 6, 7	1.6 [.063]	2.1 [.083]
4, 8	2.2 [.087]	3.2 [.126]
9, 10, 11, 12, 13, 14, 15	1.0 [.039]	1.5 [.059]

SMT Modules

Pin Number	Pin Name
1	VIN(+)
2	ON/OFF
3	VIN(-)
4	VOUT(-)
5	SENSE(-)
6	TRIM/C1
7	SENSE(+)
8	VOUT(+)
9	C2
10	SIG_GND
11	DATA
12	SMBALERT
13	CLK
14	ADDR1
15	ADDR0
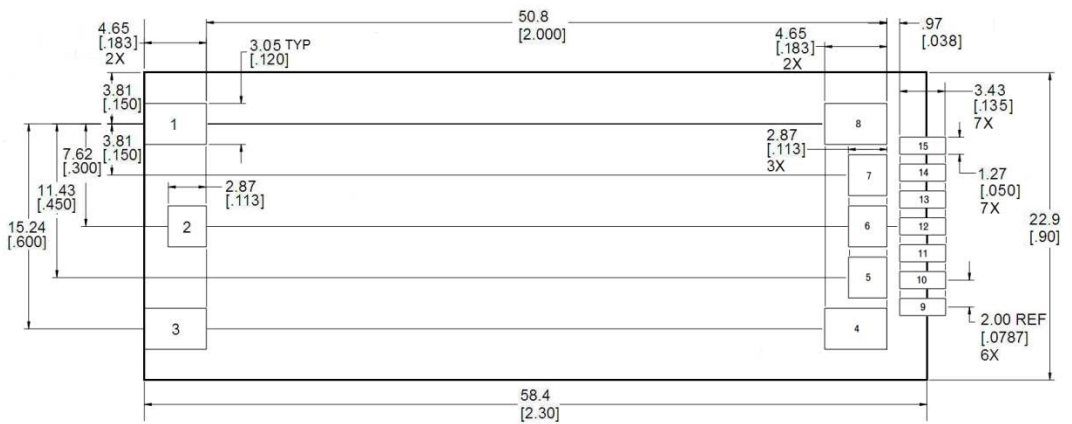
EBDW025A0B Barracuda™ Series; DC-DC Converter Power Modules
36-75Vdc Input; 12.0Vdc, 25.0A, 300W Output

Ordering Information

Please contact your GE Sales Representative for pricing, availability and optional features.

Table 1. Device Codes

Product codes	Input Voltage	Output Voltage	Output Current	Efficiency	Connector Type	MSL Rating	Comcodes
EBDW025A0B41Z	48V (36−75Vdc)	12V	25A	94.7%	Through hole	2a	CC109165973
EBDW025A0B841Z	48V (36−75Vdc)	12V	25A	94.7%	Through hole	2a	150033964
EBDW025A0B841-HZ	48V (36−75Vdc)	12V	25A	94.7%	Through hole	2a	1600244917A
EBDW025A0B641-HZ	48V (36−75Vdc)	12V	25A	94.7%	Through hole	2a	150023453
EBDW025A0B641-PZ	48V (36−75Vdc)	12V	25A	94.7%	Through hole	2a	150047405
EBDW025A0B641-PHZ	48V (36−75Vdc)	12V	25A	94.7%	Through hole	2a	CC109172945

Table 2. Device Options

	Characteristic	Character and Position	Definition
Ratings	Form Factor	E	E = Eighth Brick
	Family Designator	**BD**	**BD** = **B**ARRACU**D**A Series, with PMBus interface
	Input Voltage*	W	W = Wide Range, 36V-75V
	Output Current*	025A0	025A0 = 025.0 Amps Maximum Output Current
	Output Voltage*	B	B = 12.0V nominal
Options	Pin Length	8 6	Omit = Default Pin Length shown in Mechanical Outline Figures 8 = Pin Length: 2.79 mm ± 0.25mm , (0.110 in. ± 0.010 in.) 6 = Pin Length: 3.68 mm ± 0.25mm , (0.145 in. ± 0.010 in.)
	Action following Protective Shutdown*	4	4 = Auto-restart following shutdown (Overcurrent/Overvoltage) Must be ordered, Latching feature configured via PMBus
	On/Off Logic	1	Omit = Positive Logic 1 = Negative Logic
	Customer Specific	xy	xy: 01-09. Altered firmware defaults from base codes xy: 10-99. Customer specific build, hardware and/or default changes
	Optional Features	P H S	Omit = Standard open-frame module P = Forced Droop Output for use in parallel applications (Trim and Sense feature disabled for -P option) H = Heat plate, for use with heat sinks or cold-walls S = Surface Mount Connection (SMT)
	RoHS	Z	Omit = RoHS 5/6, Lead Based Solder Used Z = RoHS 6/6 Compliant, Lead free

* Feature may be reconfigured from factory default using PMBus. See Feature Descriptions for additional details.

Contact Us

For more information, call us at

USA/Canada:

+1 877 546 3243, or +1 972 244 9288

Asia-Pacific:

+86-21-53899666

Europe, Middle-East and Africa:

+49.89.878067-280

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