

AM-60026-G

11-20-1169

H. Assembling 5320 Connectors AM-60567 (11-31-2335) Change Part Kit

1. Place AM-60552-2 (11-31-2183) housing insert into large slot in fixture plate.
2. Place AM-60561-2 (11-31-2178) cable stop onto housing insert. Locate in dowel holes.
3. Place AM-60566-1 (11-31-2188) fixture rail on fixture plate with narrow slot facing operator.

(NOTE: There are 5 sets of (2) dowel holes. First set closest to operator is for 10 - 14 - 16 ckt. connectors. Second set back is for 20 - 24 - 26 ckt. connectors. Third set back is for 30 - 34 - 36 ckt. connectors. Fourth set back is for 40 - 50 ckt. connectors. Fifth set back is for 60 ckt. connectors. Locate this fixture rail according to the circuit size connector you are running.)

4. Slide connector (5320) into slot on housing insert, cover side down and into slot on fixture rail. The polarizing "V" on the lower housing is on the same end as the polarizing stripe on the edge of the cable.
5. Place cable on approx. centerline of cable insert and slide cable and insert toward connector. Insert should butt up against connector and cable should then pass through slot in connector and stop against cable stop. The fixture rail will square off the cable with the connector. (NOTE: Cable will not touch fixture rail - there will be a .010 clearance.)
6. Slide fixture plate into press under the platen and press until platen touches fixture rail.
7. Fixture plate is adjustable from 10 - 60 circuits.

