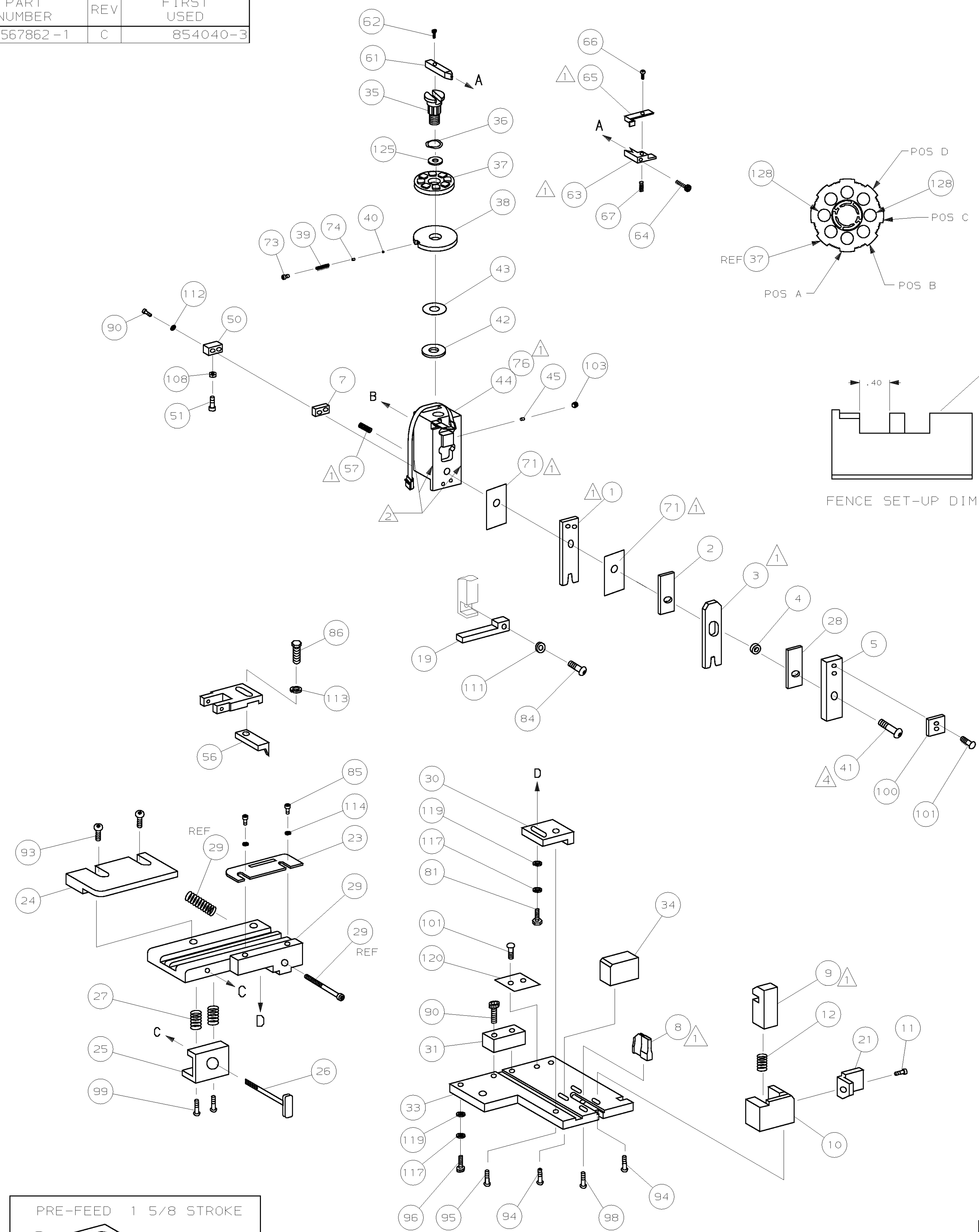


PART NUMBER	REV	FIRST USED
567862-1	C	854040-3

THIS DRAWING IS A CONTROLLED DOCUMENT.



TERMINAL NAME: TERMINAL, RECEPTACLE

AMP P/N	MFG P/N	VISIBLE PAD LTR	CRIMP HEIGHT	WIRE SIZE
286577	K20257		A .037 ±.001 [0.94 ±0.03mm]	0.35mm ²
			B NOT	USED
			C NOT	USED
			D NOT	USED
WIRE	SIZE	TYPE	RANGE	
.055	[1.40mm]	F	0.35mm ²	
INSUL	SIZE	TYPE	RANGE	
.070	[1.78mm]	F	Ø1.2mm-1.6mm	

QTY	REV	APP	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
2	-	C	5-354779-2		PIN, WIRE DISC (.325)C	129	128
1	-	A	986950-1		WASHER, FLAT PRECISION	125	126
1	-	A	217238-4		DOCUMENTATION PACKAGE	124	123
1	-	B	690701-2		PLATE, SERIAL NO.	120	122
2	-	A	21899-2		WASHER, FLAT (#10) 5 G ADJ BLK	119	121
2	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK	117	116
2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE	114	115
REF	-	A	21024-4		WASHER, LOCK (#8) FEED FINGER	113	112
2	-	A	21024-4		WASHER, LOCK (#8) DEP-HOLD	112	111
REF	-	A	21024-4		WASHER, LOCK (#8) STRIPPER	111	110
1	-	A	21018-5		NUT, HEX (#6) HOLD DOWN	108	109
1	-	A	21009-2		SCR, SKT 5ET (1/4-20x.25 LW) RAM	103	104
4	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE	101	102
1	-	B	819347-1		PLATE, IDENTIFICATION	100	99
2	-	A	3-21002-0		SCR, BHC (10-32x.88) DRAG	99	98
1	-	A	22733-8		SCR, BHC (8-32x.38 LW) ANVIL	98	97
1	-	A	3-21000-8		SCR, SHC (10-32x.88) MOUNTING	96	95
1	-	A	2-21002-7		SCR, BHC (10-32x.50) 5G ADJ BLK	95	94
4	-	A	2-21002-2		SCR, BHC (8-32x.50) SHEAR-TERM SUP	94	93
2	-	A	2-21002-1		SCR, BHC (8-32x.38) R STP GDE	93	92
1	-	A	1-21002-7		SCR, SHC (6-32x.50) CAM	91	90
4	-	A	2-21000-8		SCR, SHC (8-32x.50) SCR BLK	90	89
REF	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER	86	87
2	-	A	1-21000-3		SCR, SHC (4-40x.25) F ST GUIDE	85	84
REF	-	A	22733-9		SCR, BHC (8-32x.50 SL) STRIPPER	84	83
1	-	A	3-22603-1		SCR, HEX (10-32x.38) 5G ADJ BL	81	82
2	-	B	463310-5		BLADE, STRIPPING (#20)	77	78
-	-	D	354440-3		FFC LOOP ASSY	76	75
1	-	A	690603-1		SPRING, ASSIST	74	73
1	-	A	23030-1		SCR, SKT CAP (6-32x.25) CP DSC	73	72
2	-	B	853495-1		GASKET	71	70

QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR
SIM TO HDM NONE

QTY	REV	APP	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
1	-	A	2-21010-7		SCR, SET (6-32x.12) LIFT ARM	67	68
1	-	B	1-21002-6		SCR, BHC (6-32x.25) LEVER	66	65
1	-	B	856044-1		LEVER, SLIDE LOCK	65	64
1	-	A	2-21000-0		SCR, SHC (6-32x.50) LIFT ARM	64	63
1	-	B	856043-1		ARM, LIFT	63	62
1	-	A	2-21000-6		SCR, SHC (8-32x.38) EXT ARM	62	61
1	-	B	856042-1		ARM, EXTENSION	61	60
1	-	A	7-21013-3		SCR, SET (5/16x.38) CR BOLT	57	58
REF	-	B	694433-8		PAWL, FEED	56	55
1	-	A	811242-2		BUMPER, HOLDDOWN	51	52
1	-	A	690753-1		SPACER, TONKER	50	49
1	-	A	690602-6		CAM, PRE-FEED 1.62 STROKE	48	47
1	-	A	690191-1		PLUG, NYLON	45	46
1	-	C	853493-4		SIDE FEED RAM ASSY	44	43
1	-	A	690125-1		WASHER, LAMINATED	43	42
1	-	A	690124-1		WASHER, RAM	42	41
1	-	A	7-21002-9		BOLT, CRIMPER (5/16x1.00)	41	40
1	-	A	23241-6		BALL, STEEL	40	39
1	-	A	690170-1		SPRING, COMPRESSION	39	38
1	-	C	690142-2		DISC, INSULATION	38	37
1	-	D	354777-1		WIRE DISC, PLASTIC	37	36
1	-	A	22480-5		WASHER, SPRING	36	35
1	-	B	856041-1		POST, RAM	35	34
1	-	B	690786-1		SUPPORT, TERMINAL	34	33
1	-	C	462544-1		PLATE, BASE SPECIAL	33	32
1	-	B	462543-1		BLOCK, SCREW SPECIAL	31	30
1	-	B	455689-1		BLOCK, STRIP GUIDE ADJ	30	29
1	-	C	318756-1		STRIP GUIDE PLATE ASSY	29	28
1	-	C	2-455888-2		SPACER, FRONT SHEAR DEP	28	27
2	-	A	1-22284-0		SPRING, DRAG	27	26
1	-	B	690546-1		LEVER, DRAG RELEASE	26	25
1	-	B	240792-1		DRAG, TERMINAL	25	24
1	-	D	6-690504-3		GUIDE, STRIP (REAR)	24	23
1	-	A	690438-1		GUIDE, STRIP (FRONT)	23	22
1	-	A	463756-1		GUIDE, SCRAP	21	20
REF	-	C	462615-1		STRIPPER	19	18
1	-	A	5-22280-0		SPRING, SHEAR	12	13
1	-	B	690461-2		STOP, SHEAR (FRONT)	11	10
1	-	B	462548-1		HOLDER, SHEAR (FRONT) SP	10	9
1	-	B	462547-2		SHEAR, FLOAT (FRONT) SP	9	8
1	-	C	1-904132-1		ANVIL	8	7
1	-	C	240641-2		SPACER, DEPRESSOR (REAR)	7	6
1	-	A	462838-1		DEPRESSOR, SHEAR (FRONT) SP	5	4
1	-	B	2-238011-0		SPACER, BLOCK CRIMPER	4	3
1	-	C	1213077-1		CRIMPER, INSULATION	3	2
1	-	C	455888-5		SPACER, CRIMPER	2	1
1	-	C	2-456402-5		CRIMPER, WIRE	1	

QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±.02
 3 PLC DEC ±.
 4 PLC DEC ±.
 ANGLES ±.
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 TORQUE ITEM 41 TO 60 INCH POUNDS
- 5 MEETS TERMINAL MFG SPEC AUDI HO-235.

