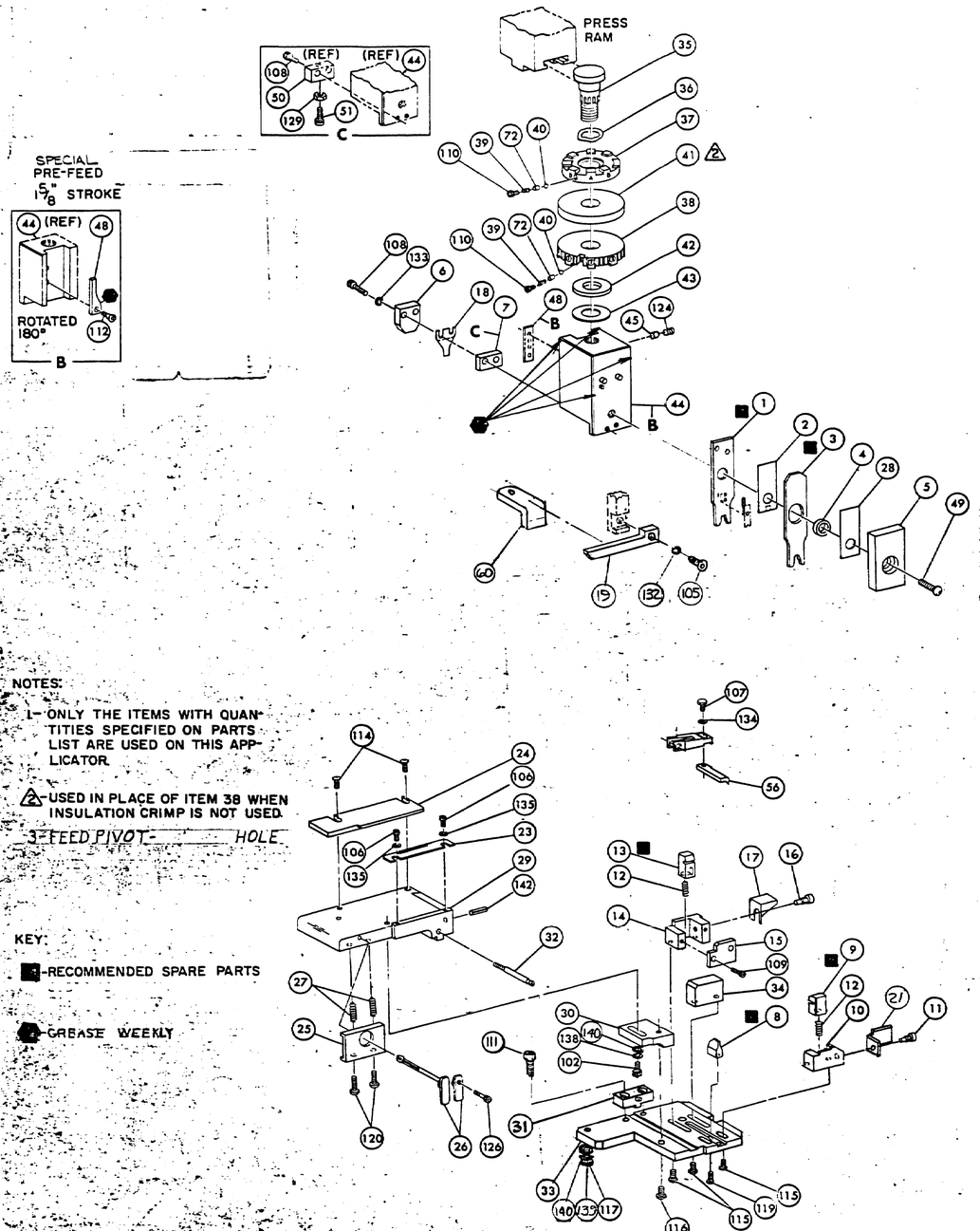


NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3 - FEED PIVOT - _____ HOLE

KEY:

■ - RECOMMENDED SPARE PARTS

● - GREASE WEEKLY

| ITEM NO | QTY | PART NO | DESCRIPTION |
|---|---|---|---|
| 1 | 1 | 453615-1 | PLATE, TERMINAL NO |
| 2 | 1 | 690701-2 | PLATE, SERIAL NO. |
| | | | |
| 1 | 1 | 4-21028-0 | PIN, SLOT SPR (.093 DIA X .75) STR G PLATE |
| | | | |
| 2 | 2 | 21899-2 | WASHER, FLAT (NO 10) S G ADJ BLOCK |
| 3 | 1 | 21024-5 | WASHER, LOCK (NO 10) MOUNTING |
| 4 | 1 | 21024-5 | WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK |
| | | | |
| 5 | 2 | 21057-2 | WASHER, LOCK (NO 4) FRONT STRIP GUIDE |
| REF | REF | 21024-4 | WASHER, LOCK (NO 8) FEED FINGER |
| 6 | 2 | 21024-4 | WASHER, LOCK (NO 8) DEPRESSOR |
| REF | REF | 21024-4 | WASHER, LOCK (NO 8) STRIPPER |
| | | | |
| 7 | 1 | 21068-5 | NUT, HEX MACH (6-32) HOLDDOWN |
| | | | |
| | | | |
| 8 | — | 22353-8 | SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER |
| | | | |
| 9 | 1 | 21009-2 | SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM |
| | | | |
| | | | |
| 10 | 2 | 2-21002-9 | SCR, BUT HD SKT CAP (10-32 X .75) DRAG |
| 11 | 1 | 22733-8 | SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL |
| | | | |
| 12 | 1 | 3-21000-8 | SCR, SOC HD SKT CAP (10-32 X .88) MOUNTING |
| 13 | 1 | 2-22733-1 | SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK |
| 14 | 4 | 22733-9 | SCR, BUT HD SKT CAP (8-32 X .50) SHEAR |
| 15 | 2 | 2-21002-2 | SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE |
| | | | |
| 16 | 1 | 1-21002-7 | SCR, BUT HD SKT CAP (6-32 X .50) CAM |
| 17 | 2 | 2-21000-7 | SCR, SKT HD CAP (8-32 X .50) SCR. BLOCK |
| 18 | 2 | 23030-1 | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC |
| | | | SCR, SKT HD CAP (6-32 X ) REAR SHEAR PLATE |
| | | | SCR, SKT HD CAP (8-32 X ) DEPRESSOR (REAR) |
| REF | REF | 2-21002-1 | SCR, BUT HD MACH (8-32 X .38) FEED FINGER |
| 20 | 2 | 1-21000-3 | SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE |
| REF | REF | 2-21002-1 | SCR, BUT HD CAP (8-32 X .38) STRIPPER |
| | | | |
| | | | |
| 21 | 1 | 3-22603-1 | SCR, REX HD CAP (10-32 X .38) SG ADJ BLOCK |
| | | | |
| | | | |
| 22 | 2 | 463310-7 | BLADE, STRIPPING (= 24) ■ |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| 23 | 2 | 690603-1 | SPRING, ASSIST |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| REF | REF | 469484-1 | STOP, WIRE |

| ITEM NO | QTY | PART NO | DESCRIPTION |
|---|---|---|---|
| 59 | | | |
| 58 | | | |
| 57 | | | |
| 56 | REF | 694433-8 | PAWL FEED |
| 55 | | | |
| 54 | | | |
| 53 | | | |
| 52 | | | |
| 51 | 1 | 811242-2 | BUMPER, HOLDDOWN |
| 50 | 1 | 690753-1 | SPACER, TONKER |
| 49 | 1 | 7-21002-9 | BOLT, CRIMPER (BUT. HD. 5/16-24 UNF X 1.00) |
| 48 | 1 | 690602-6 | CAM PRE FEED 1.62 STROKE |
| 47 | | | |
| 46 | | | |
| 45 | 1 | 690191-1 | PLUG, NYLON |
| 44 | 1 | 455673-1 | RAM |
| 43 | 1 | 690125-1 | WASHER, LAMINATED |
| 42 | 1 | 690124-1 | WASHER, RAM |
| 41 | | | DISC, SPACER |
| 40 | 2 | 23241-6 | BALL, STEEL |
| 39 | 2 | 690170-1 | SPRING, COMPRESSION |
| 38 | 1 | 690142-1 | DISC, INSULATION |
| 37 | 1 | 5-690692-6 | DISC, WIRE |
| 36 | 1 | 22480-5 | WASHER, SPRING |
| 35 | 1 | 690212-1 | POST, RAM |
| 34 | 1 | 692776-1 | SUPPORT, TERMINAL |
| 33 | 1 | 462544-1 | PLATE, BASE SPECIAL |
| 32 | 1 | 690432-3 | SCREW, ADJUSTMENT |
| 31 | 1 | 462543-1 | BLOCK, SCREW SPECIAL |
| 30 | 1 | 455689-1 | BLOCK, STRIP GUIDE ADJ |
| 29 | 1 | 455671-1 | PLATE, STRIP GUIDE |
| 28 | 1 | 1-455888-0 | SPACER, FRONT SHEAR DEPRESSOR |
| 27 | 2 | 1-22284-0 | SPRING, DRAG |
| 26 | 1 | 690546-1 | LEVER, DRAG RELEASE |
| 25 | 1 | 240792-1 | DRAG, STOCK |
| 24 | 1 | 7-690504-1 | GUIDE STRIP (REAR) |
| 23 | 1 | 690438-1 | GUIDE, STRIP (FRONT) |
| 22 | | | |
| 21 | 1 | 463756-1 | GUIDE, SCRAP |
| 20 | | | |
| 19 | REF | 462615-1 | STRIPPER |
| 18 | | | HOLDER, TERMINAL |
| 17 | | | GUARD, CHIP (REAR) |
| 16 | | | STOP, SHEAR (REAR) |
| 15 | | | PLATE, SHEAR (REAR) ■ |
| 14 | | | HOLDER, SHEAR (REAR) |
| 13 | | | SHEAR, FLOAT (REAR) ■ |
| 12 | 1 | 5-22280-0 | SPRING, SHEAR |
| 11 | 1 | 690461-2 | STOP, SHEAR (FRONT) |
| 10 | 1 | 462548-1 | HOLDER, SHEAR (FRONT) SPECIAL |
| 9 | 1 | 462547-2 | SHEAR, FLOAT (FRONT) SPECIAL ■ |
| 8 | 1 | 3-803653-4 | ANVIL ■ |
| 7 | 1 | 3-240641-3 | SPACER, DEPRESSOR (REAR) |
| 6 | | | DEPRESSOR, SHEAR (REAR) |
| 5 | 1 | 462838-1 | DEPRESSOR, SHEAR (FRONT) SPECIAL |
| 4 | 1 | 1-238011-0 | SPACER, TUBULAR, INS CRIMPER |
| 3 | 1 | 1-683453-2 | CRIMPER, INSULATION ■ |
| 2 | 1 | 455888-8 | SPACER, CRIMPER |
| 1 | 1 | 1-456402-7 | CRIMPER, WIRE ■ |
| ITEM NO | QTY | PART NO | DESCRIPTION |

| VISIBLE | CRIMPING DATA | | | | APPLICATOR WILL APPLY | |
|---|---|---|---|---|---|---|
| PAD LTR | CRIMP HEIGHT | | WIRE SIZE | WIRE STRIP LENGTH | PIN | SOCKET |
| A | NOT | | USED | | 745266 | 745269 |
| B | NOT | | USED | | | |
| C | .030 | | 22 | | | |
| D | .027 | | 24 OR 26 | | | |
| CRIMP | SIZE | TYPE | FEED | APPL INST | | |
| WIRE | .055 | F | .300 | A1 | | |
| INSUL | .076 | F | | | | |

| WIRE RANGE | INSULATION RANGE | PRESS NO |
|---|---|---|
| 26-22 | .060 MAX | 463345-1 |

REMARKS

SIM 567179-2

| REMARKS | NO | REV |
|---|---|---|
| | TO APPLY TERMINAL | |
| APPL USED ON MACHINE PART NO | MACH SERIAL NO | DISTRIBUTION |
| CUSTOMER NAME | APPL SERIAL NO | ORIGINAL |
| ADDRESS | PURCHASE ORDER | CUSTOMER COPY |
| CITY | ENG APP | FIELD ENG COPY |

| P F | LTR | REVISION RECORD | APP | DATE |
|---|---|---|---|---|
| P | A | SQ 0150 - M/S & 90° | LE BEATTY | 8-15-78 |

SET UP GAGE 10-1260

DR 8-12-78 LE BEATTY APP

CHK 8-12-78 C.E. Mauck REL

NAME AMEOMATIC STRIPPER-CRIMPER APPLICATOR

SIDE FEED ( CONTACT PIN

LOC A D NO 466977-1 REV A

AMP INCORPORATED Harrisburg, Pa.

DIST 66

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