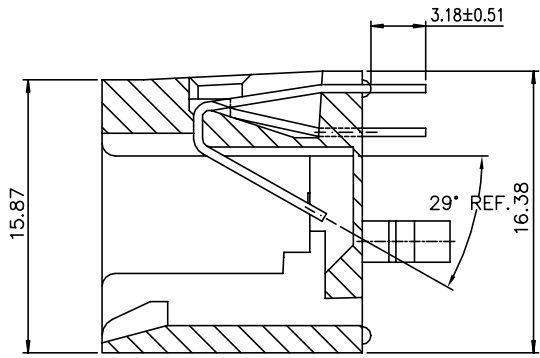
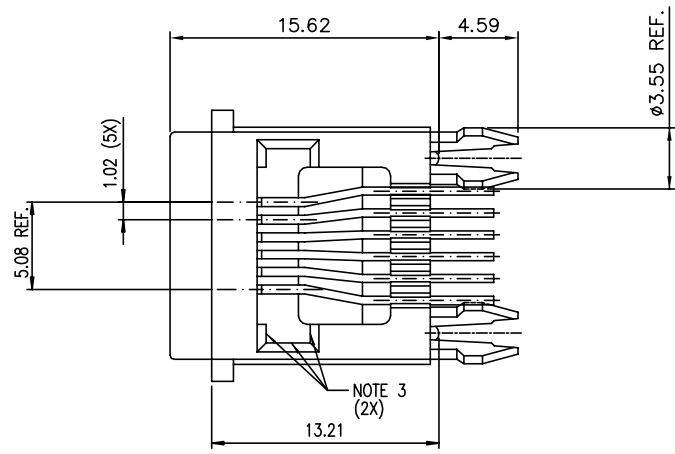
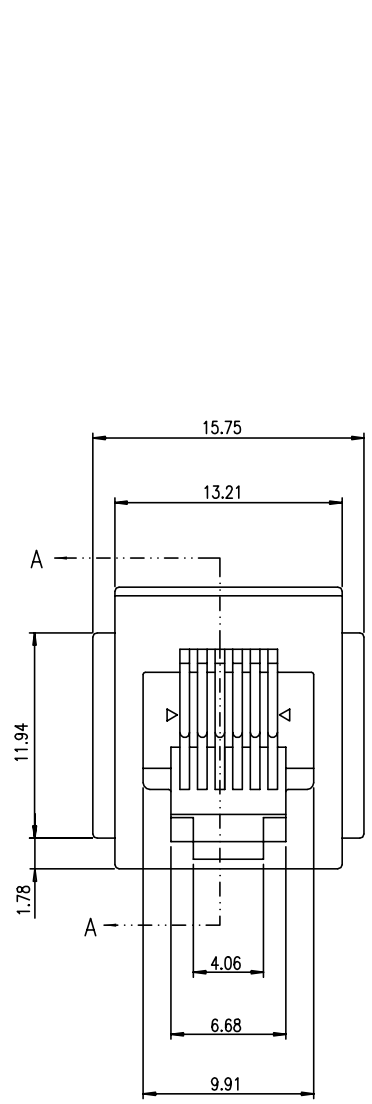
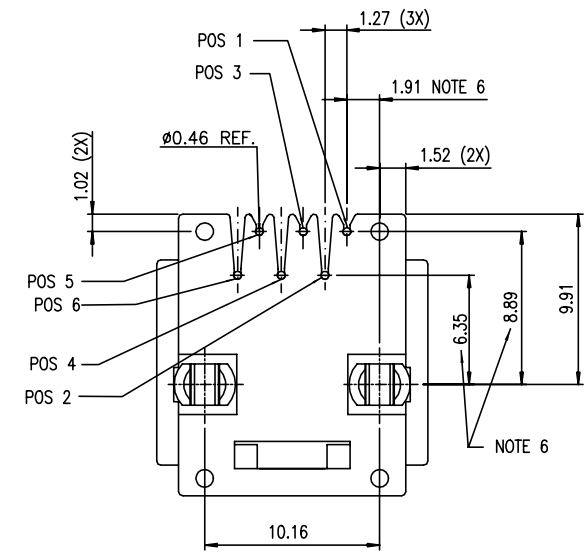


PRODUCT NO.  
SEE TABLE



SECTION A-A



mat'l. code		surface		tolerance		projection		product family	
		ISO1302		ISO1101 ISO406		mm		MOD JACK	
l trechn nodr		date		tolerances unless otherwise specified		title			
E N04-0125		YS 12/08/04		0.X±0.3		6 POS VERT. SPECIAL PEG			
F N05-0099		S 04/01/05		0.XX±0.15		P.C.B. III MOD JACK ASSY			
G N08-0097		SH 09/24/08		0.XXX±0.05		scale 2.0			
H N08-0170		SH 10/08/08		dr c L FENG 02/21/97		FCI		dwg no sheet 1 of 2 size	
J ELX-N-011054		SH MM 03/14/12		engr TONY CHIEN 02/21/97				61837 A4	
				chr TONY CHIEN 02/21/97					
				appd JENN TSAO 02/21/97				type Product Customer Drawing	
sheet index		revision sheet		J J					
		1 2							

PRODUCT NO.	POSITIONS LOADED	HOUSING P/N	HSG COLOR
61837-X661	ALL	61836-001	BLACK
-X661LF -X661HLF		61836-011	BLACK
-X641	2,3,4,5	61836-001	BLACK
-X641LF -X641HLF		61836-011	BLACK
-X621	3,4	61836-001	BLACK
-X621LF -X621HLF		61836-011	BLACK
-X662	ALL	61836-002	GREY
-X662LF -X662HLF		61836-012	GREY
-X642	2,3,4,5	61836-002	GREY
-X642LF -X642HLF		61836-012	GREY
-X622	3,4	61836-002	GREY
-X622LF -X622LF		61836-012	GREY
-X612LF	1,6	61836-002	GREY
-X612HLF		61836-012	GREY

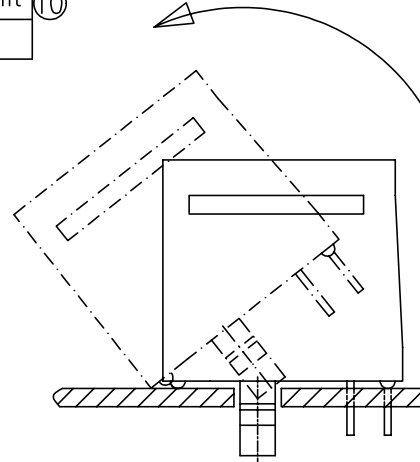
NOTES :

- 1 P/N WITH DASH X6XX -NORMAL WAVE SOLDERING APPLICATION.
- 2 PACKAGING SPEC. GES-14-351 (USING TRAY).
- ③ SCRATCH MARKS ACCEPTABLE ON THESE SURFACES.
- 4 JACK IS FOR 1.57/.062 THICK PCB.
- ⑤ SHOULD THE JACK NEED TO BE DISMOUNTED FROM THE PCB. PLS REMOVE JACK AS PER RECOMMENDED METHOD HEREIN. (DETAIL A) NIPPING THE LEGS OF THE PEG TOGETHER IS DISALLOWED, OTHERWISE LEG BREAKAGE MAY OCCUR.
- ⑥ THESE DIMENSIONS ARE MEASURED FROM THE TOP OF THE PEG.
- 7 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 8 IF LF P/N PACKSGING MEETS GS-14-920 SPECIFICATION
- 9 THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.57mm MINIMUM THICK CIRCUIT BOARD
- ⑩ EQUIVALENT THICKNESS Au AND GXT PLATING HAVE SAME FUNCTION AND THEY ARE ALTERNATIVE BY THE CUSTOEMR .

LEAD FREE PRODUCT NO.  
MEETS PIP PROCESS PRODUCT NO.

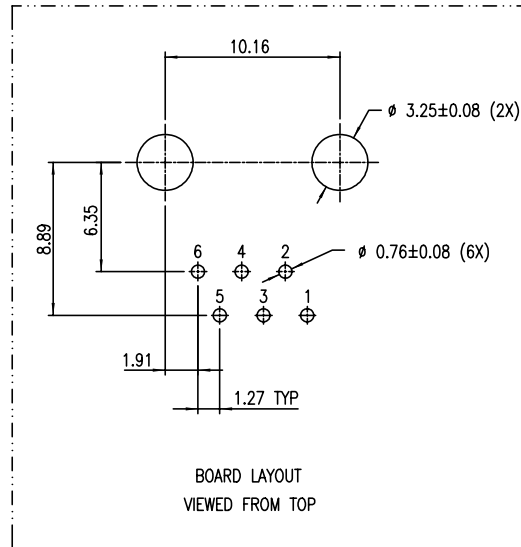
PLATING CODE X	PLATING
0	5u" Au + high performance lubricant
1	15 u" / .38 uM GOLD
3	5u" Au + high performance lubricant
5	50u" / 1.27 uM GOLD

DIRECTION OF DISMOUNT



JACK DISMOUNT METHOD

DETAIL A  
NOTE 5



BOARD LAYOUT  
VIEWED FROM TOP

part code		surface ISO1302	tolerance ISO1101 ISO406	projection mm	product family MOD JACK
l	tr	ec	no	dr	date
tolerances unless otherwise specified		0.X±0.3		title	
angle		0.XX±0.15		6 POS VERT. SPECIAL PEG	
0°±2'		0.XXX±0.05		P.C.B. III MOD JACK ASSY	
scale		2.0		dwg no	
dr		c L FENG 02/21/97		sheet 2 of 2	
eng		TONY CHIEN 02/21/97		size	
chr		TONY CHIEN 02/21/97		61837	
appd		JENN TSAO 02/21/97		type	
sheet index		revision sheet		Product Customer Drawing	