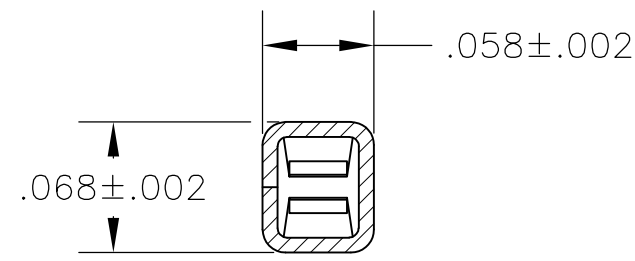
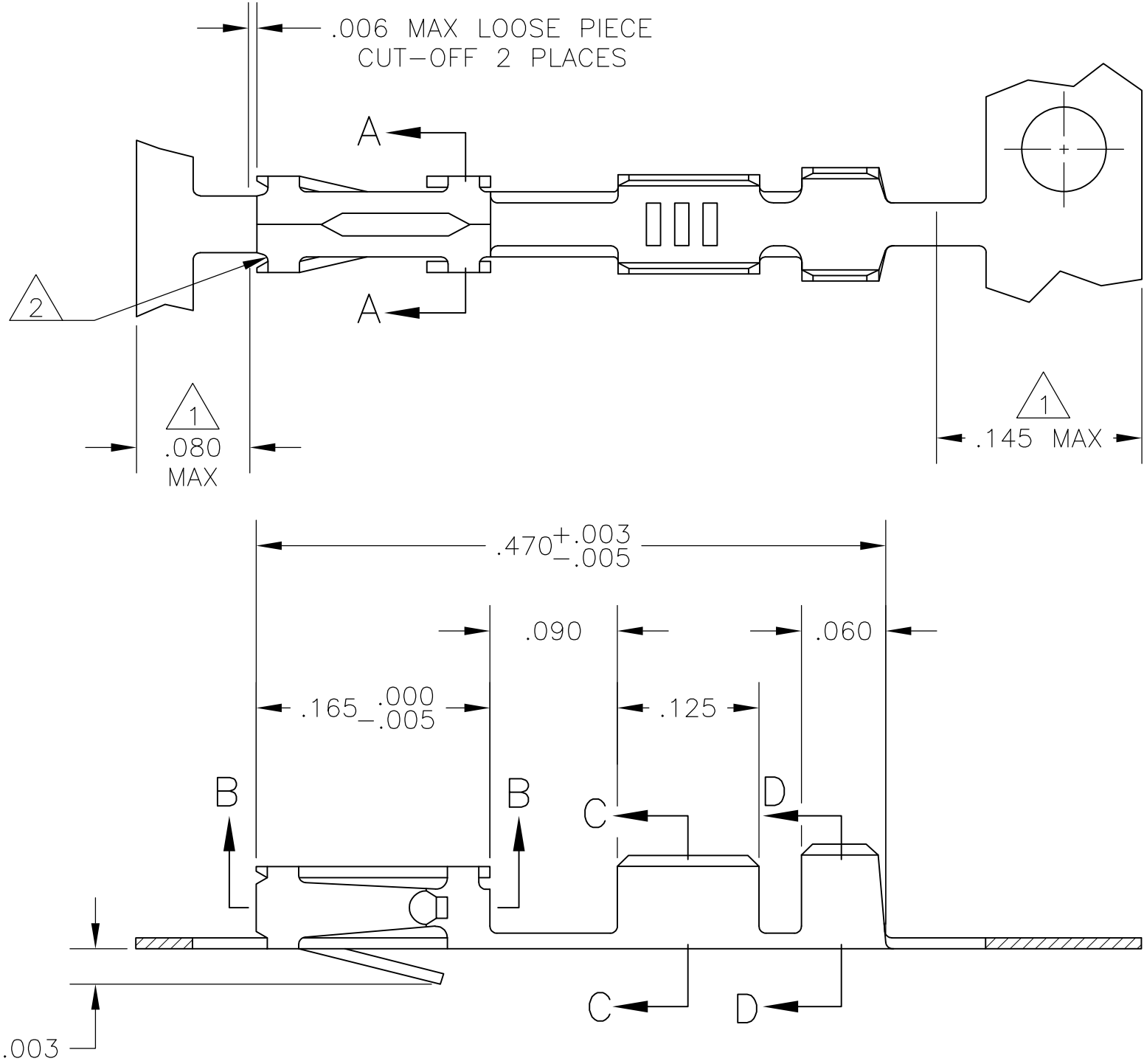
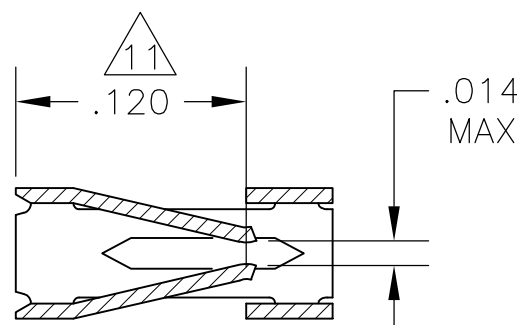


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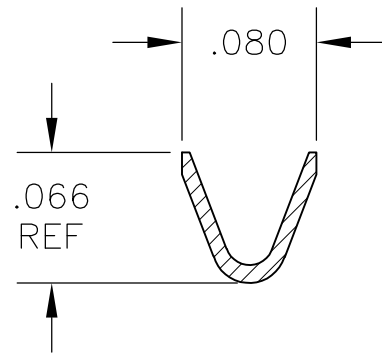
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AD	00	AE	REVISED PER ECO-15-004633	30MAY2015	NK	JO	



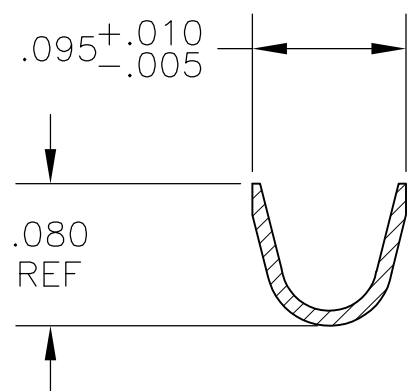
SECTION A-A



SECTION B-B



WIRE SIZE #24-#20  
SECTION C-C



INSULATION RANGE .069 MAX  
SECTION D-D

- 1 GOLD PLATING IS NOT REQUIRED IN THIS AREA.
- 2 CUT-OUTS ON THE BOX ARE AT MANUFACTURERS OPTION.
- 3 THIS TERMINAL IS REELED FOR THE STANDARD APPLICATOR.
- 4 THIS TERMINAL IS REELED FOR THE MINI APPLICATOR.
- 5 .000030 GOLD OVER .000050 NICKEL.
- 6 .000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 7 PREPLATED:(HALT) .000078-.000158 BRIGHT TIN.
- 8 .000050 GOLD OVER .000050 NICKEL.
- 9 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 10 .000050 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 11 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS).
- 12 .000015 GOLD IN CONTACT AREA, .000050 NICKEL ON ENTIRE TERMINAL.
- 13 OBSOLETE PART NUMBER.
- 14 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.

REMARKS	FINISH	LOOSE PIECE PART NUMBER	PART NUMBER
4	12	13 -7	2-85969-0
3	12	13 -7	1-85969-9
3	10	13 -6	1-85969-8
4	10	13 -6	1-85969-7
4	8	86016-4	1-85969-0
4	7	86016-3	85969-9
4	6	86016-2	85969-8
4	5	86016-1	85969-7
4	9	86016-5	85969-6
3	9	86016-5	13 85969-5
3	8	86016-4	14 85969-4
3	7	86016-3	13 85969-3
3	6	86016-2	85969-2
3	5	86016-1	85969-1

SUPERSEDED BY 85969-4

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.D.RINGLEY 10DEC85	TE Connectivity	
DIMENSIONS: INCHES		CHK J.L.GESFORD 16DEC85		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J.L.GESFORD 16DEC85	NAME	
0 PLC ± -		PRODUCT SPEC	CONTACT, MOD IV, RECEPTACLE, CRIMP SNAP-IN	
1 PLC ± -		APPLICATION SPEC	108-25, 020	
2 PLC ± -		WEIGHT	114-25, 003	
3 PLC ± .005		SCALE	A2 00779 C=85969	
4 PLC ± -		CUSTOMER DRAWING	SCALE 10:1 SHEET 1 OF 1 REV AE	
ANGLES ± -				
FINISH SEE TABLE				
MATERIAL CU-NI-SI				