



SOLDERBREADBOX1-ND

A Variant of the Original [SOLDERBREAD#02-ND](#)
Made Specifically for the Box [377-2068-ND](#) from Bud Industries



Back Side Shown
[Numbers are Reversed to Match the Front]



| | |
|------------------------|---|
| Plating | ENIG [Nickel Plated Gold] Plated Through Hole [PTH] |
| Pitch | 0.1" [2.54mm] |
| Solder Hole Diameter | 0.04" [1.00mm] |
| Mounting Hole Diameter | 0.12" [3.00mm] |
| Size / Dimension | 3.13"L x 1.97"W [79.6mm x 49.9mm] |
| Board Thickness | 0.063" [1.60mm] |
| Material | FR4 Epoxy Glass |

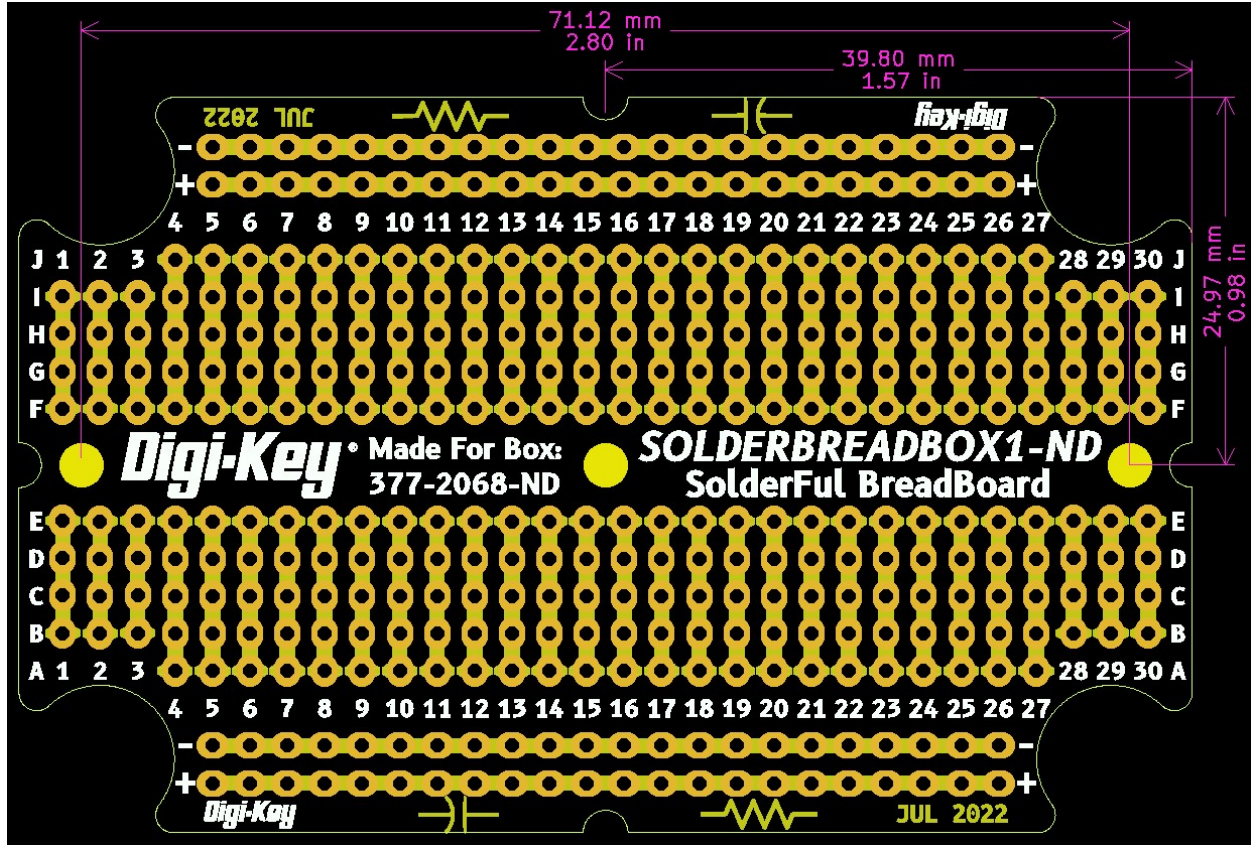
Page 2 Board and Mounting Hole Dimensions

Page 3 Dimensions of SMT & Regular Pad Gaps and LED Example

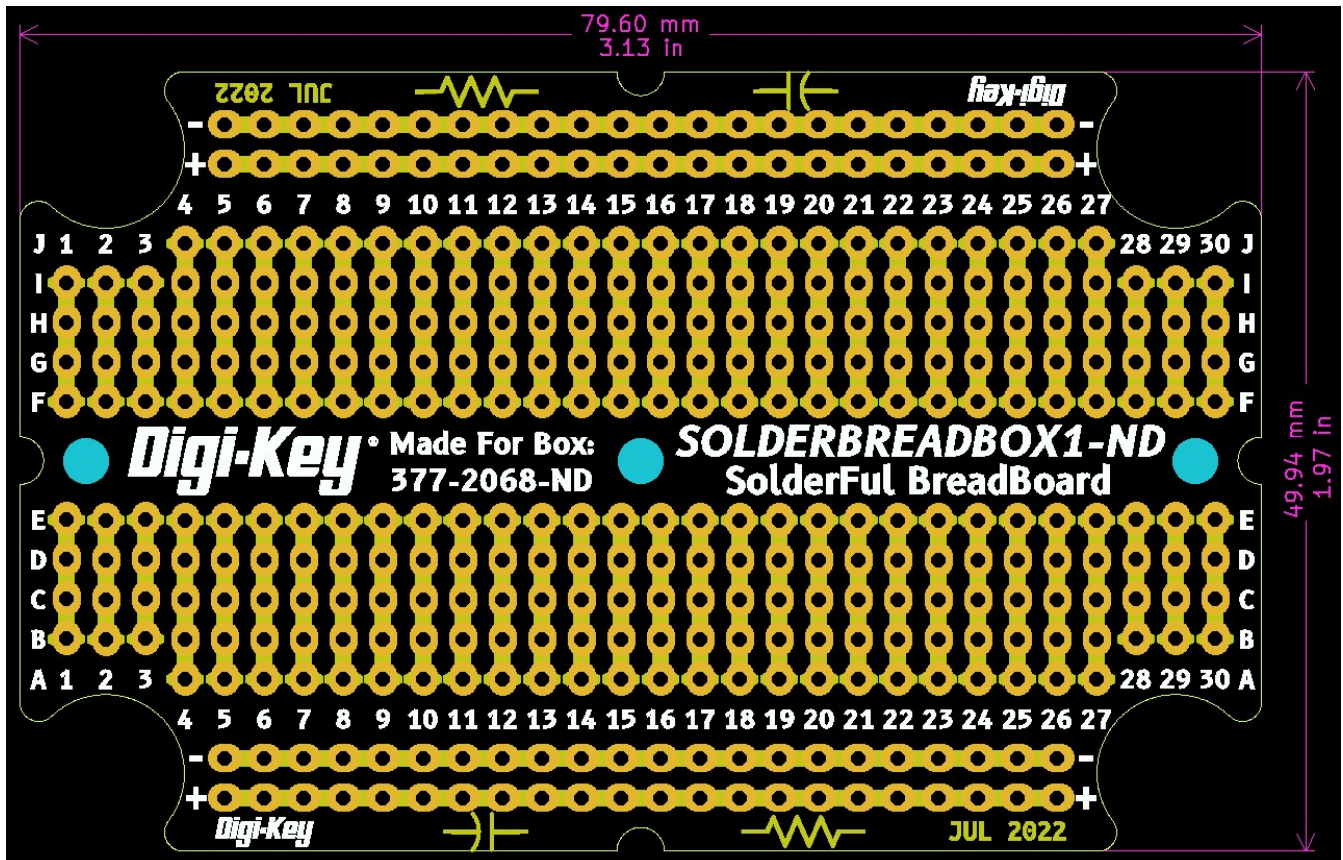
Page 4 The Cast of Parts Used

Page 5 How to Solder Two Terminal SMT Parts

Center Mounting Holes are 3mm Diameter

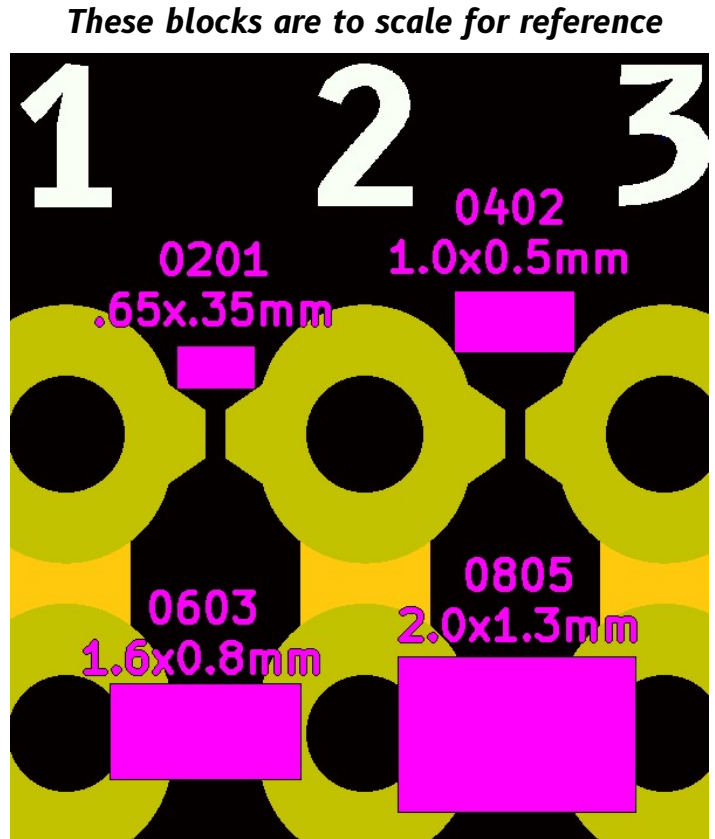
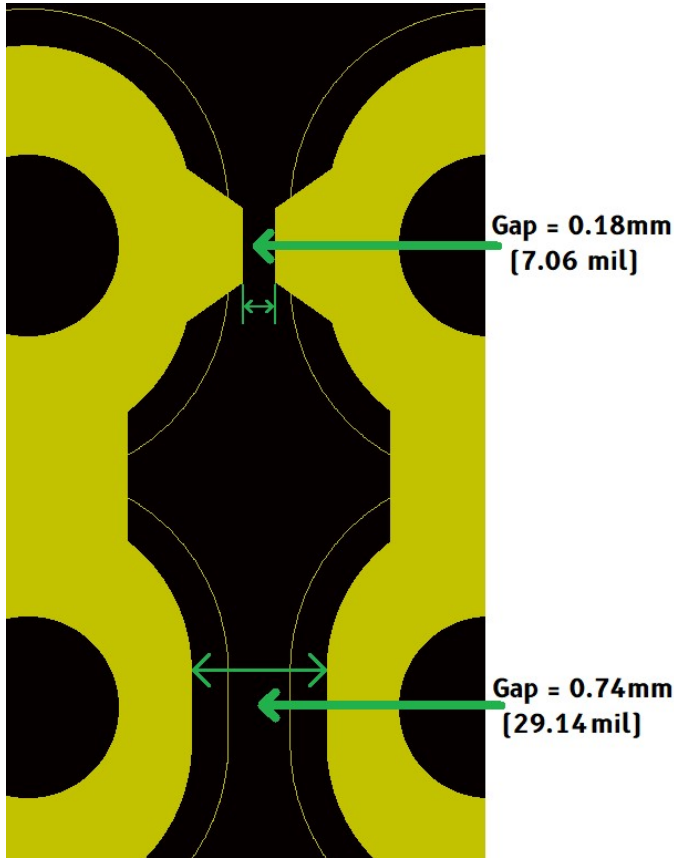


Overall Dimensions



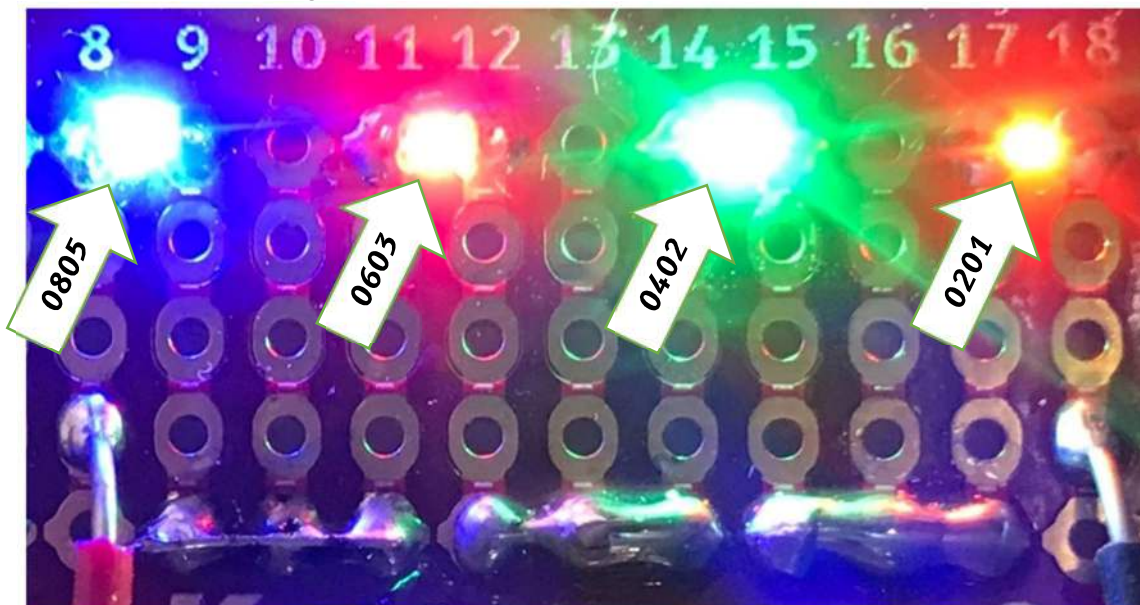
Surface Mount (SMT) size 0201 and larger.

Bridge neighboring nets using the special pads at each end of the numbered nets.



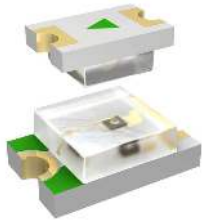
These LEDs were hand soldered as a test.

- **Hand Soldering 0201 parts should be avoided, but it can be done.**



The LEDs were powered in series at 10mA

Parts used:



0805 [2012 Metric]

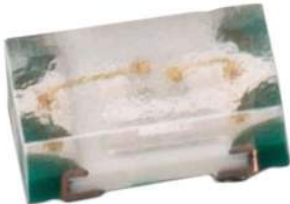
[732-4982-1-ND](#)

Blue – 3.2V (Typ) – 2.00mm x 1.25mm

0603 [1608 Metric]

[3147-B1911USD-20D000114U1930CT-ND](#)

Red – 2V (Typ) – 1.60mm x 0.80mm



0402 [1005 Metric]

[732-11990-1-ND](#)

Green – 3.2V (Typ) – 1.00mm x 0.50mm – Very bright, even at 1 mA

0201 [0603 Metric]

[754-2027-1-ND](#)

Orange – 2V (Typ) – 10mA – 0.65mm x 0.35mm



A Bonus LED

- Lit in series at 5mA

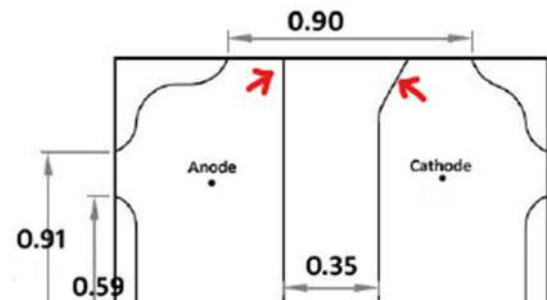


[1214-MP-1616-2103-PGCT-ND](#)

A 6V (Typ) 'Green' (Created by down-converting blue via phosphor like white LEDs are made)

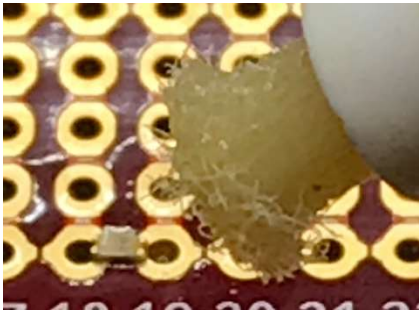
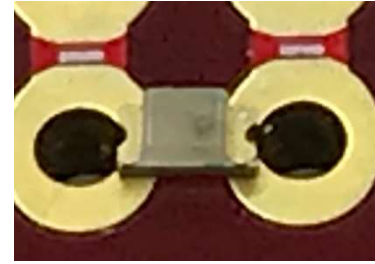
At 148lm/W, this little 1.60mm² package puts out a lot of green-white light, so even with a few milliamps; it can be a unique indicator.

Be warned- their polarity markings are not obvious ➡



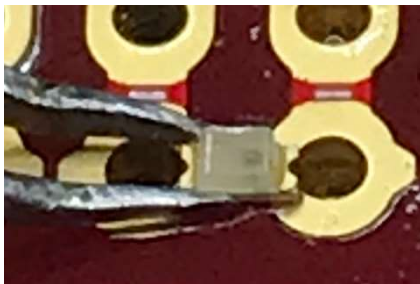
How to Solder Two Terminal SMT Parts:

- 1. Place your part on pads
[0603 used here]**



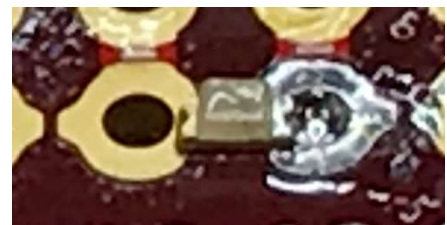
- 2. Add flux to one side of part and pad**

- 3. Add solder to your iron**



- 4. Hold the part with tweezers**

- 5. Touch iron to 'fluxed' pad**



- 6. Turn board around and repeat.
7. Clean flux off**



**0201 shown for scale next to the
Registered Trademark symbol
on the board.**