

SN54LVTH162244... WD PACKAGE

SN74LVTH162244...DGG OR DL PACKAGE

(TOP VIEW)

10E

1Y1 2

1Y2 3

GND 4

1Y3 5

1Y4 6

V_{CC} [] 7

2Y1 8

2Y2 🛛 9

GND 10

2Y3 11 2Y4 12

3Y1 11 13

3Y2 🛛 14

GND 15

3Y3 16

3Y4 17

V_{CC} 18

4Y1 19

4Y2 20

GND 21

4Y3 22

4Y4 23

40E 24

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48 20E

47 🛛 1A1

46 1A2

45 GND

44 🛛 1A3

43 🛛 1A4

42 🛛 V_{CC}

41 🛛 2A1

40 2A2

39 GND

38 2A3

37 2A4

36 3A1

35 3A2

34 GND

33 🛛 3A3

32 3A4

31 Vcc

30 4A1

29 4A2

28 GND

27 4A3

26 4A4

25 30E

- Members of the Texas Instruments Widebus™ Family
- Output Ports Have Equivalent 22-Ω Series **Resistors, So No External Resistors Are** Required
- Support Mixed-Mode Signal Operation (5-V Input and Output Voltages With 3.3-V V_{CC})
- Support Unregulated Battery Operation Down • to 2.7 V
- Typical V_{OLP} (Output Ground Bounce) <0.8 V at $V_{CC} = 3.3 \text{ V}, T_A = 25^{\circ}\text{C}$
- I_{off} and Power-Up 3-State Support Hot Insertion
- Bus Hold on Data Inputs Eliminates the Need for External Pullup/Pulldown Resistors
- Distributed V_{CC} and GND Pins Minimize **High-Speed Switching Noise**
- Flow-Through Architecture Optimizes PCB Layout
- Latch-Up Performance Exceeds 500 mA Per **JESD 17**
- ESD Protection Exceeds JESD 22
 - 2000-V Human-Body Model (A114-A)
 - 200-V Machine Model (A115-A)

DESCRIPTION/ORDERING INFORMATION

ORDERING INFORMATION

T _A	PACKAGE	<u>=</u> (1)	ORDERABLE PART NUMBER	TOP-SIDE MARKING		
	FBGA – GRD	Deal of 4000	74LVTH162244GRDR	11.0044		
	FBGA – ZRD (Pb-free)	Reel of 1000	74LVTH162244ZRDR	- LL2244		
		Tube of 25	SN74LVTH162244DL			
	SSOP – DL		SN74LVTH162244DLG4			
	330F - DL	Reel of 1000	SN74LVTH162244DLR	– LVTH162244		
–40°C to 85°C		Reel of 1000	74LVTH162244DLRG4			
			SN74LVTH162244DGGR			
	TSSOP – DGG	Reel of 2000	74LVTH162244DGGRG4	LVTH162244		
			74LVTH162244GRE4			
	VFBGA – GQL	Reel of 1000	SN74LVTH162244KR	110044		
	VFBGA – ZQL (Pb-free)	Reel of 1000	74LVTH162244ZQLR	– LL2244		
–55°C to 125°C	CFP – WD	Tube	SNJ54LVTH162244WD	SNJ54LVTH162244WD		

(1) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



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DESCRIPTION/ORDERING INFORMATION (CONTINUED)

The 'LVTH162244 devices are 16-bit buffers and line drivers designed for low-voltage (3.3-V) V_{CC} operation, but with the capability to provide a TTL interface to a 5-V system environment. These devices can be used as four 4-bit buffers, two 8-bit buffers, or one 16-bit buffer. These devices provide true outputs and symmetrical active-low output-enable (\overline{OE}) inputs.

The outputs, which are designed to source or sink up to 12 mA, include equivalent $22-\Omega$ series resistors to reduce overshoot and undershoot.

Active bus-hold circuitry holds unused or undriven inputs at a valid logic state. Use of pullup or pulldown resistors with the bus-hold circuitry is not recommended.

When V_{CC} is between 0 and 1.5 V, the devices are in the high-impedance state during power up or power down. However, to ensure the high-impedance state above 1.5 V, \overline{OE} should be tied to V_{CC} through a pullup resistor; the minimum value of the resistor is determined by the current-sinking capability of the driver.

These devices are fully specified for hot-insertion applications using I_{off} and power-up 3-state. The I_{off} circuitry disables the outputs, preventing damaging current backflow through the devices when they are powered down. The power-up 3-state circuitry places the outputs in the high-impedance state during power up and power down, which prevents driver conflict.

Texas STRUMENTS www.ti.com

SN54LVTH162244, SN74LVTH162244
3.3-V ABT 16-BIT BUFFERS/DRIVERS
WITH 3-STATE OUTPUTS
SCBS258N-JUNE 1993-REVISED NOVEMBER 2006

TERMINAL ASSIGNMENTS⁽¹⁾ (56-Ball GQL/ZQL Package)

	1	2	3	4	5	6				
Α	1 0E	NC	NC	NC	NC	2 <mark>0E</mark>				
В	1Y2	1Y1	GND	GND	1A1	1A2				
С	1Y4	1Y3	V _{CC}	V _{CC}	1A3	1A4				
D	2Y2	2Y1	GND	GND	2A1	2A2				
Е	2Y4	2Y3			2A3	2A4				
F	3Y1	3Y2			3A2	3A1				
G	3Y3	3Y4	GND	GND	3A4	3A3				
н	4Y1	4Y2	V _{CC}	V _{CC}	4A2	4A1				
J	4Y3	4Y4	GND GND		4A4	4A3				
к	4 0E	NC	NC	NC	NC	3 0E				

(1) NC - No internal connection

TERMINAL ASSIGNMENTS(1) (54-Ball GRD/ZRD Package)

	1	2	3	4	5	6
Α	1Y1	NC	1 0E	2 <mark>0E</mark>	NC	1A1
В	1Y3	1Y2	NC	NC	1A2	1A3
С	2Y1	1Y4	V _{CC}	V _{CC}	1A4	2A1
D	2Y3	2Y2	GND	GND	2A2	2A3
Е	3Y1	2Y4	GND	GND	2A4	3A1
F	3Y3	3Y2	GND	GND	3A2	3A3
G	4Y1	3Y4	V _{CC}	V _{CC}	3A4	4A1
Н	4Y3	4Y2	NC			4A3
J	4Y4	NC	4 0E	3 <mark>0E</mark>	NC	4A4

(1) NC - No internal connection

FUNCTION TABLE (EACH 4-BIT BUFFER)

INPU	OUTPUT				
OE	Α	Y			
L	Н	Н			
L	L	L			
Н	Х	Z			

		GRD OR ZRD PACKAGE (TOP VIEW)									
	_	1	2	3	4	5	6				
Α	$\left(\right)$	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
в		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
С		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
D		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
Е		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
F		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
G		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
н		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				
J		\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc				

GQL OR ZQL PACKAGE

(TOP VIEW)

1 2 3 4 5 6 000000

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()()

()

()

()()

Α

В

С

D

Ε

F

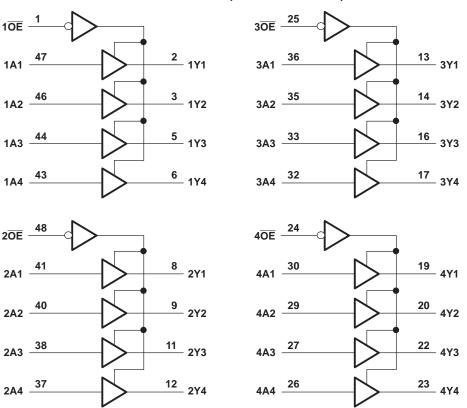
G

Н J

κ

3

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LOGIC DIAGRAM (POSITIVE LOGIC)

Pin numbers shown are for the DGG, DL, and WD packages.

Absolute Maximum Ratings⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V _{CC}	Supply voltage range		-0.5	4.6	V
VI	Input voltage range ⁽²⁾		-0.5	7	V
Vo	Voltage range applied to any output in the h	-0.5	7	V	
Vo	Voltage range applied to any output in the h	-0.5	V _{CC} + 0.5	V	
I _O	Current into any output in the low state		30	mA	
I _O	Current into any output in the high state ⁽³⁾		30	mA	
I _{IK}	Input clamp current	V ₁ < 0		-50	mA
I _{OK}	Output clamp current	V ₀ < 0		-50	mA
		DGG package		70	
0	Declars thermal impedance (4)	DL package		63	
θ_{JA}	Package thermal impedance ⁽⁴⁾	GQL/ZQL package		42	°C/W
		GRD/ZRD package		36	
T _{stg}	Storage temperature range		-65	150	°C

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

The input and output negative-voltage ratings may be exceeded if the input and output clamp-current ratings are observed. (2)

(3) This current flows only when the output is in the high state and $V_O > V_{CC}$. (4) The package thermal impedance is calculated in accordance with JESD 51-7.

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Recommended Operating Conditions⁽¹⁾

			SN54LVTH	162244	SN74LVTH1	SN74LVTH162244		
			MIN	MAX	MIN	MAX	UNIT	
V _{CC}	Supply voltage		2.7	3.6	2.7	3.6	V	
V _{IH}	High-level input voltage	2		2		V		
V _{IL}	Low-level input voltage		0.8		0.8	V		
VI	Input voltage			5.5		5.5	V	
I _{OH}	High-level output current			-12		-12	mA	
I _{OL}	Low-level output current			12		12	mA	
$\Delta t / \Delta v$	Input transition rise or fall rate	Outputs enabled		10		10	ns/V	
$\Delta t / \Delta V_{CC}$	Power-up ramp rate		200		200		μs/V	
T _A	Operating free-air temperature		-55	125	-40	85	°C	

All unused control inputs of the device must be held at V_{CC} or GND to ensure proper device operation. Refer to the TI application report, Implications of Slow or Floating CMOS Inputs, literature number SCBA004.

Electrical Characteristics

over recommended operating free-air temperature range (unless otherwise noted)

	DAMETED	TEO	SN5	4LVTH1	62244	SN74LVTH162244				
PA	RAMETER	IES	T CONDITIONS	MIN	TYP ⁽¹⁾	MAX	MIN	TYP ⁽¹⁾	MAX	UNIT
V _{IK}		V _{CC} = 2.7 V,	I _I = –18 mA			-1.2			-1.2	V
V _{OH}		V _{CC} = 3 V,	I _{OH} = -12 mA	2			2			V
V _{OL}		V _{CC} = 3 V,	I _{OL} = 12 mA			0.8			0.8	V
		V _{CC} = 0 or 3.6 V,	V _I = 5.5 V			10			10	
I _I		V _{CC} = 3.6 V,	$V_1 = V_{CC}$ or GND			±1			±1	μA
•		V _{CC} = 3.6 V	$V_{I} = V_{CC}$			1			1	
Data inputs	$v_{\rm CC} = 3.0 \ v$	$V_{I} = 0$			-5			-5		
I _{off}		$V_{CC} = 0,$	V_{I} or V_{O} = 0 to 4.5 V						±100	μA
		V 2.V	V _I = 0.8 V	75			75			
I _{I(hold)}	Data inputs	$V_{CC} = 3 V$	$V_1 = 2 V$	-75			-75			μA
"I(hold)	Duta inputo	V _{CC} = 3.6 V, ⁽²⁾	$V_1 = 0 \text{ to } 3.6 \text{ V}$	v					500 -750	
I _{OZH}		V _{CC} = 3.6 V,	$V_0 = 3 V$			5			5	μA
I _{OZL}		V _{CC} = 3.6 V,	V _O = 0.5 V			-5			-5	μA
I _{OZPU}		$V_{CC} = 0$ to 1.5 V, $V_{O} =$	= 0.5 V to 3 V, \overline{OE} = don't care			$\pm 100^{(3)}$			±100	μA
I _{OZPD}		$V_{\rm CC}$ = 1.5 V to 0, V _O =	= 0.5 V to 3 V, \overline{OE} = don't care			$\pm 100^{(3)}$			±100	μA
		$V_{CC} = 3.6 V,$	Outputs high			0.19			0.19	
I _{CC}		$I_0 = 0,$	Outputs low			5			5	mA
		$V_I = V_{CC}$ or GND	Outputs disabled			0.19	0.19			
$\Delta I_{CC}^{(4)}$		V_{CC} = 3 V to 3.6 V, Or Other inputs at V _{CC} or	ne input at V _{CC} – 0.6 V, GND			0.2			0.2	mA
Ci		V _I = 3 V or 0			4			4		pF
Co		V _O = 3 V or 0			9			9		pF

(1) All typical values are at $V_{CC} = 3.3 \text{ V}$, $T_A = 25^{\circ}\text{C}$. (2) This is the bus-hold maximum dynamic current. It is the minimum overdrive current required to switch the input from one state to another.

(3) On products compliant to MIL-PRF-38535, this parameter is not production tested.

(4) This is the increase in supply current for each input that is at the specified TTL voltage level, rather than V_{CC} or GND.

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Switching Characteristics

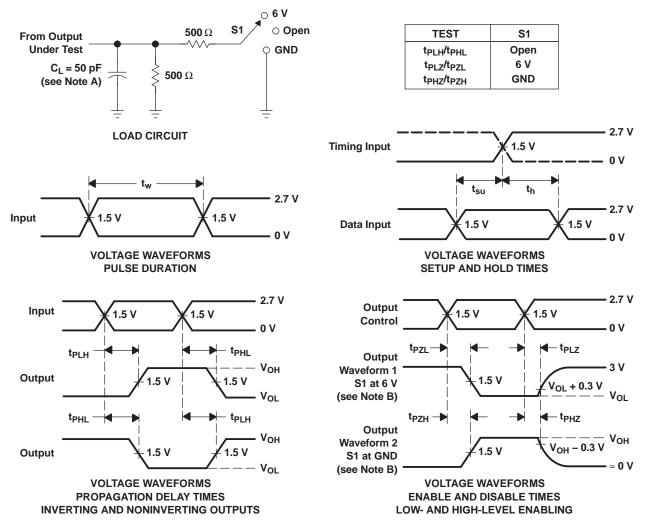
over recommended operating free-air temperature range, $C_L = 50 \text{ pF}$ (unless otherwise noted) (see Figure 1)

			SN54LVTH162244				SN74LVTH162244					
PARAMETER	FROM (INPUT)	TO (OUTPUT)	V _{CC} = 3.3 V ± 0.3 V		V _{CC} = 2.7 V		V _{CC} = 3.3 V ± 0.3 V			V _{CC} = 2.7 V		UNIT
			MIN	MAX	MIN	MAX	MIN	TYP ⁽¹⁾	MAX	MIN	MAX	
t _{PLH}	А	Y	1.1	4.6		5.1	1.4	3.4	4		4.8	20
t _{PHL}	A	T	1.1	3.9		4.5	1.2	2.9	3.6		4.1	ns
t _{PZH}	ŌĒ	Y	1.1	5.4		6.7	1.2	3.9	5.1		6.5	ns
t _{PZL}	UE	T	1.3	4.9		6.1	1.4	3.8	4.5		5.8	115
t _{PHZ}	ŌĒ	Y	1.6	5.9		6.5	2.2	4.4	5.0		5.4	20
t _{PLZ}	UE	T	1	5.9		5.8	2	4.2	5.0		5.4	ns
t _{sk(LH)}									0.5			ns
t _{sk(HL)}									0.5			115

(1) All typical values are at V_{CC} = 3.3 V, T_A = 25°C.

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NOTES: A. CL includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low, except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR \leq 10 MHz, Z_O = 50 Ω , t_r \leq 2.5 ns, t_f \leq 2.5 ns.

D. The outputs are measured one at a time, with one transition per measurement.

Figure 1. Load Circuit and Voltage Waveforms



PACKAGE OPTION ADDENDUM

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
5962-9680901QXA	ACTIVE	CFP	WD	48	1	TBD	Call TI	N / A for Pkg Type	-55 to 125	5962-9680901QX A SNJ54LVTH16224 4WD	Samples
5962-9680901VXA	ACTIVE	CFP	WD	48	1	TBD	Call TI	N / A for Pkg Type	-55 to 125	5962-9680901VX A SNV54LVTH16224 4WD	Samples
74LVTH162244ZQLR	LIFEBUY	BGA MICROSTAR JUNIOR	ZQL	56	1000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	LL2244	
74LVTH162244ZRDR	LIFEBUY	BGA MICROSTAR JUNIOR	ZRD	54	1000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	LL2244	
SN74LVTH162244DGGR	ACTIVE	TSSOP	DGG	48	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH162244	Samples
SN74LVTH162244DL	ACTIVE	SSOP	DL	48	25	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH162244	Samples
SN74LVTH162244DLR	ACTIVE	SSOP	DL	48	1000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH162244	Samples
SNJ54LVTH162244WD	ACTIVE	CFP	WD	48	1	TBD	Call TI	N / A for Pkg Type	-55 to 125	5962-9680901QX A SNJ54LVTH16224 4WD	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.



PACKAGE OPTION ADDENDUM

6-Feb-2020

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF SN54LVTH162244, SN54LVTH162244-SP, SN74LVTH162244 :

- Catalog: SN74LVTH162244, SN54LVTH162244
- Enhanced Product: SN74LVTH162244-EP, SN74LVTH162244-EP
- Military: SN54LVTH162244
- Space: SN54LVTH162244-SP

NOTE: Qualified Version Definitions:

- Catalog TI's standard catalog product
- Enhanced Product Supports Defense, Aerospace and Medical Applications
- Military QML certified for Military and Defense Applications



6-Feb-2020

• Space - Radiation tolerant, ceramic packaging and qualified for use in Space-based application

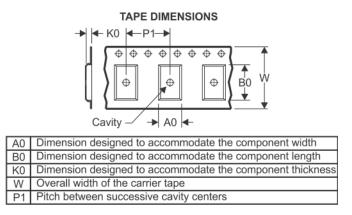
PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
74LVTH162244ZQLR	BGA MI CROSTA R JUNI OR	ZQL	56	1000	330.0	16.4	4.8	7.3	1.5	8.0	16.0	Q1
74LVTH162244ZRDR	BGA MI CROSTA R JUNI OR	ZRD	54	1000	330.0	16.4	5.8	8.3	1.55	8.0	16.0	Q1
SN74LVTH162244DGGR	TSSOP	DGG	48	2000	330.0	24.4	8.6	13.0	1.8	12.0	24.0	Q1
SN74LVTH162244DLR	SSOP	DL	48	1000	330.0	32.4	11.35	16.2	3.1	16.0	32.0	Q1

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

12-Feb-2019



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
74LVTH162244ZQLR	BGA MICROSTAR JUNIOR	ZQL	56	1000	350.0	350.0	43.0
74LVTH162244ZRDR	BGA MICROSTAR JUNIOR	ZRD	54	1000	350.0	350.0	43.0
SN74LVTH162244DGGR	TSSOP	DGG	48	2000	367.0	367.0	45.0
SN74LVTH162244DLR	SSOP	DL	48	1000	367.0	367.0	55.0

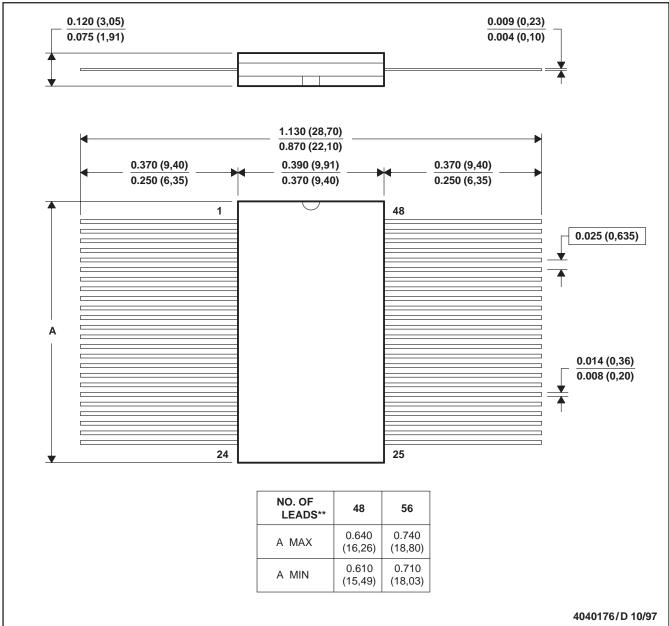
MECHANICAL DATA

MCFP010B - JANUARY 1995 - REVISED NOVEMBER 1997

CERAMIC DUAL FLATPACK

WD (R-GDFP-F**)

48 LEADS SHOWN

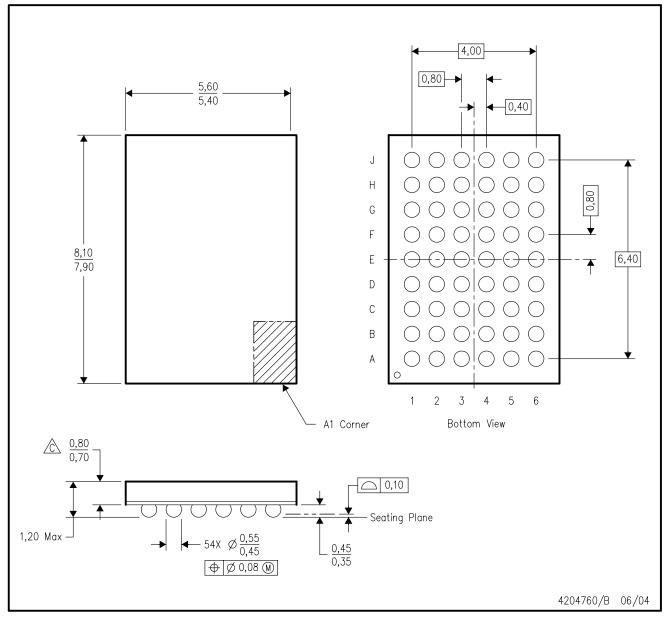


- NOTES: A. All linear dimensions are in inches (millimeters).
 - B. This drawing is subject to change without notice.
 - C. This package can be hermetically sealed with a ceramic lid using glass frit.
 - D. Index point is provided on cap for terminal identification only
 - E. Falls within MIL STD 1835: GDFP1-F48 and JEDEC MO-146AA
 - GDFP1-F56 and JEDEC MO-146AB



ZRD (R-PBGA-N54)

PLASTIC BALL GRID ARRAY



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

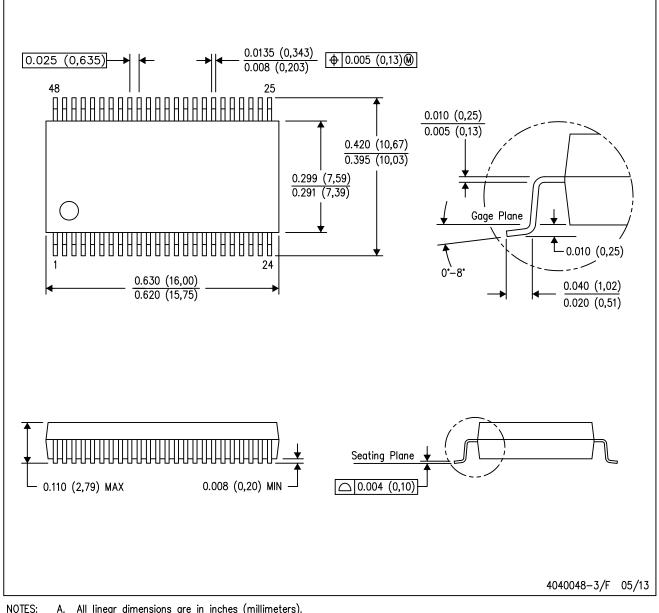
Falls within JEDEC MO-205 variation DD.

D. This package is lead-free. Refer to the 54 GRD package (drawing 4204759) for tin-lead (SnPb).



DL (R-PDSO-G48)

PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MO-118

PowerPAD is a trademark of Texas Instruments.



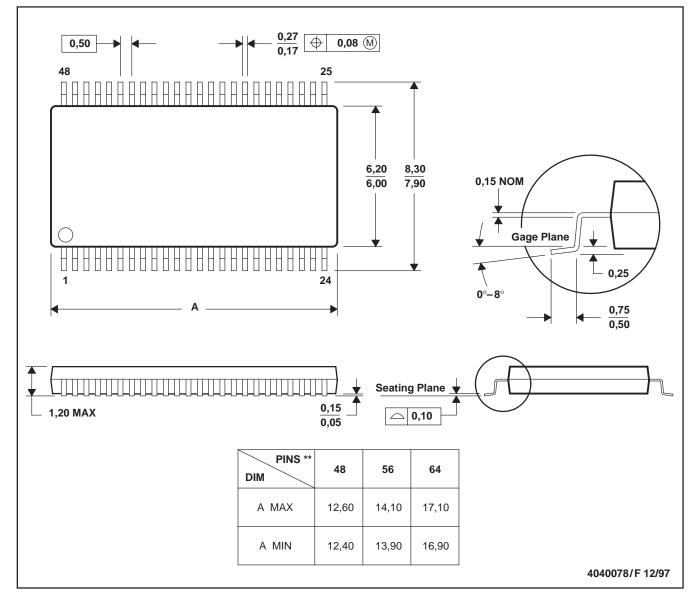
MECHANICAL DATA

MTSS003D - JANUARY 1995 - REVISED JANUARY 1998

DGG (R-PDSO-G**)

PLASTIC SMALL-OUTLINE PACKAGE

48 PINS SHOWN



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold protrusion not to exceed 0,15.
- D. Falls within JEDEC MO-153



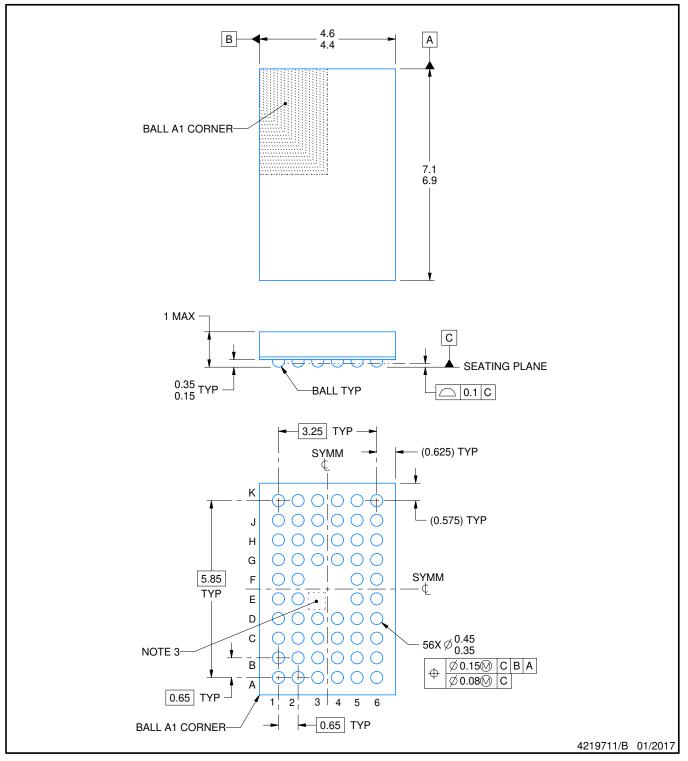
ZQL0056A



PACKAGE OUTLINE

JRBGA - 1 mm max height

PLASTIC BALL GRID ARRAY



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.2. This drawing is subject to change without notice.3. No metal in this area, indicates orientation.

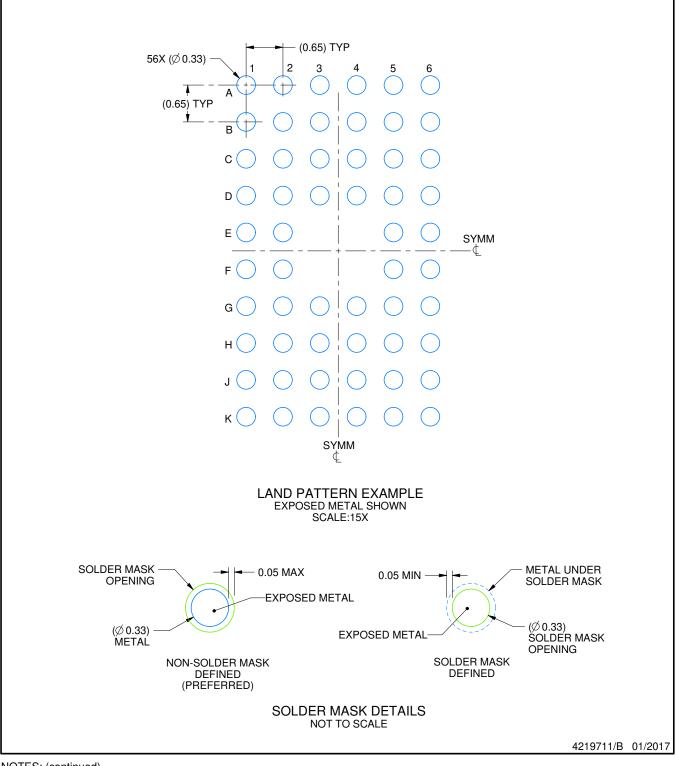


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EXAMPLE BOARD LAYOUT

JRBGA - 1 mm max height

PLASTIC BALL GRID ARRAY



NOTES: (continued)

4. Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints. For information, see Texas Instruments literature number SPRAA99 (www.ti.com/lit/spraa99).

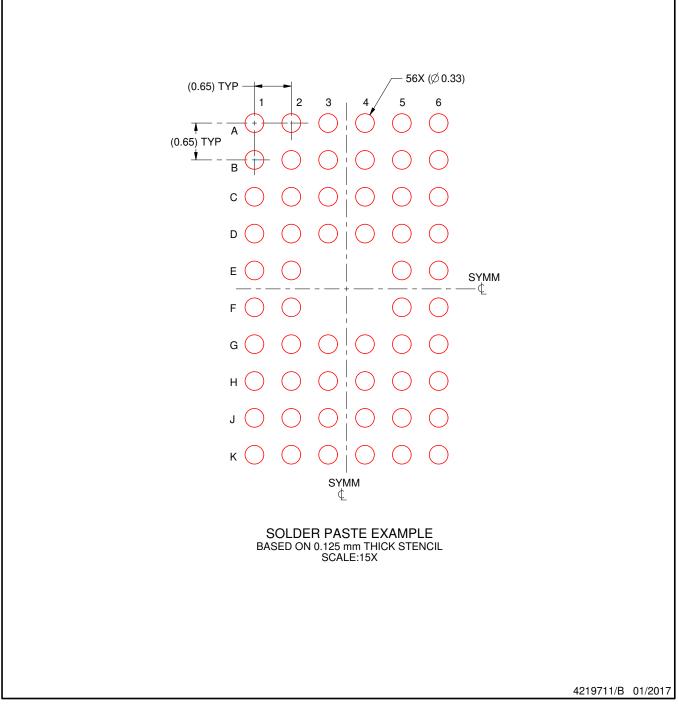


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EXAMPLE STENCIL DESIGN

JRBGA - 1 mm max height

PLASTIC BALL GRID ARRAY



NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.



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