

SPECIAL

FLAT WIRE

AMP INCORPORATED
HARRISBURG, PENNA.

APPLICATOR PARTS LIST				TYPE LENGTHWISE CONTACT			CRIMPING DATA		TERMINALS																																												
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	TO APPLY TERMINAL																																													
1	WIRE CRIMPER	1	693800-1	42				61462-																																													
2	INS. CRIMPER			43																																																	
3	ANVIL	1	693802-1	44	HOLD DOWN (STRIP)	1	375826																																														
4	ANVIL SPACER			45																																																	
5	SHEAR BLADE	1	465233-2	46																																																	
6	REAR SHEAR PLATE	1	385013-4	47																																																	
7	SHEAR BLADE SPACER	2	370954	48																																																	
8	FRONT SHEAR PLATE	1	371032	49	HOLD DOWN (BLADE ME)	1	811065-1																																														
9	REAR ANVIL SPACER PLT.	1	1-473801-2	50																																																	
10	FRONT ANVIL SPACER PLT.			51																																																	
11	TOOL SPACER	1	371354	52																																																	
12	CRIMP SPACER			53																																																	
13	FRONT STRIP GUIDE	1	373285	54																																																	
14	REAR STRIP GUIDE	1	373285	55																																																	
15	RAM	1	471911	56	FLOATING WIRE STOP	1	565081-4																																														
16	TOOL HOLDER			57	BUSHING	REF	811259-2																																														
17	ADJ. CRIMP MOUNT			58	STOP	REF	811259-2																																														
18	ADJ. BLOCK			59	SPACER	REF	811260-1																																														
19	APPLICATOR MOUNT ASSY.	1	570656	60	SLIDE	REF	811260-1																																														
20	BASE PLATE			61	MOUNT	REF	811260-1																																														
21	BASE BLOCK			62																																																	
22	STRIP GUIDE PLATE			63	HOLDER MAGNET	REF	811284-1																																														
23	ANVIL HOLDER	1	370526	64	BRACKET SLIDE	REF	811285-1																																														
24	AUX. ANVIL HOLDER	1	377515	65																																																	
25	STRIPPER			66	MAGNET	REF	811287-1																																														
26	STRIPPER MOUNT	REF	811323-1	67	WIRE STOP	REF	465344-3																																														
27	RETAINER PLATE	REF	372251	68																																																	
28	STRIPPER MOUNT BRACKET			69	MECH. FEED	1	374999																																														
29	STRIPPER BUSHING			70	TENSION ADJ. PLATE	1	374999																																														
30	STOCK DRAG	1	375381	71	LUBRICATOR ASSY	1	465189-2																																														
31	STOCK DRAG HANDLE			72	SYNTHETIC OIL	1	22019-1																																														
32	STOCK DRAG STUD	2	354045-11	<table border="1"> <thead> <tr> <th>REV.</th> <th>REVISION RECORD</th> <th>DATE</th> <th>BY</th> <th>ECN</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>SUPERSCREWS -1</td> <td>3-27-73</td> <td>RS</td> <td></td> </tr> <tr> <td>A</td> <td>REV PER GEN</td> <td>6-25-73</td> <td>RS</td> <td>6-25-73</td> </tr> <tr> <td>B</td> <td>REV ITEM #40</td> <td>3/17/74</td> <td>RS</td> <td>6-25-73</td> </tr> <tr> <td>C</td> <td>REVISED</td> <td>3-22-78</td> <td>RS</td> <td>6-25-73</td> </tr> <tr> <td>CI</td> <td>ORS. A-281890</td> <td>12-30-78</td> <td>RS</td> <td></td> </tr> <tr> <td>C2</td> <td>REACTS 0150-4361-93</td> <td>3/93</td> <td>RS</td> <td></td> </tr> <tr> <td>D</td> <td>0150-6407-95</td> <td>9/95</td> <td>RS</td> <td></td> </tr> <tr> <td>D1</td> <td>0150-8254-98</td> <td>1-98</td> <td>RS</td> <td></td> </tr> </tbody> </table>					REV.	REVISION RECORD	DATE	BY	ECN	0	SUPERSCREWS -1	3-27-73	RS		A	REV PER GEN	6-25-73	RS	6-25-73	B	REV ITEM #40	3/17/74	RS	6-25-73	C	REVISED	3-22-78	RS	6-25-73	CI	ORS. A-281890	12-30-78	RS		C2	REACTS 0150-4361-93	3/93	RS		D	0150-6407-95	9/95	RS		D1	0150-8254-98	1-98	RS	
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33	STOCK DRAG SPRING	2	1-23847-1																																																		
34	STOCK DRAG ADJ. SCREW	2	372997																																																		
35	FEED FINGER HOLDER																																																				
36	FEED FINGER	1	375093																																																		
37	FEED FINGER TIP																																																				
38	FEED FINGER SPACER																																																				
39	BASE CASTING	1	570238																																																		
40	GUARD	1	457664-6																																																		
41																																																					

CRIMPING DATA

TO APPLY TERMINAL 61462-

WIRE SIZE	CRIMP HEIGHT
18	.071 ± .002
22	.061 ± .002

CRIMP	SIZE	TYPE	FEED
WIRE	.120	F	
INSUL.	BLUNT		.717
SLEEVED			

INSULATION RANGE: .085 THK.

WIRE RANGE: 22-18

EXPLODED VIEW: A-6000 A-6000-1 & -14

REMARKS:

1. DENOTE PARTS OF 565081-4 ASSY (ITEM 56)

(MAGNETIC PICKUP WIRE STOP)

2. SET UP WITH CUSTOMER WIRE.

THIS DRAWING IS A CONTROLLING DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

THIS APPLICATOR IS TO BE USED ON AMP-ELECTRIC 1-471293-3

ONE-PIECE MECH. FEED

ALIGN. GA. 679597-1

DESIGNED: 1-17-73

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER: 565922-2

SHEET 1 OF 1

FOR HARDWARE
SEE 2-687500-4