

Data Sheet: Technical Data Rev. 3.1, 5/2015 An Energy Efficient Solution by Freescale

MMA955xL Intelligent Motion-Sensing Platform

The MMA955xL device an intelligent sensor, incorporating dedicated accelerometer MEMS transducers, signal conditioning, data conversion, and a 32-bit programmable microcontroller.

This unique blend transforms Freescale's MMA955xL into an intelligent, highprecision, motion-sensing platform able to manage multiple sensor inputs. This device can make system-level decisions required for sophisticated applications such as gesture recognition, pedometer functionality, tilt compensation and calibration, and activity monitoring.

The MMA955xL device is programmed and configured with the CodeWarrior Development Studio for Microcontrollers software, version 10.1 or later. This standard integrated design environment enables customers to quickly implement custom algorithms and features to exactly match their application needs.

Using the master I²C port, the MMA955xL device can manage secondary sensors, such as pressure sensors, magnetometers, or gyroscopes. This allows sensor initialization, calibration, data compensation, and computation functions to be off-loaded from the system application processor. The MMA955xL device also acts as an intelligent sensing hub and a highly configurable decision engine. Total system power consumption is significantly reduced because the application processor stays powered down until absolutely needed.

Hardware Features

- Three accelerometer operating ranges:
	- ±2 *g* suits most hand gestures (orientation detection and tilt control) and freefall. For tap detection, ±4 *g* and ±8 *g* are supported.
	- ±4 *g* covers most regular human dynamics (walking and jogging)
	- ±8 *g* detects most abrupt activities (gaming)
- Integrated temperature sensor
- One slave SPI or 1^2C interface operating at up to 2 Mbps, dedicated to communication with the host processor. Default value of the $I²C$, 7-bit address is 0x4C. (This can be customized by firmware.)
- One master I²C interface operating at up to 400 kbps that can be used to communicate with external sensors
- Eight selectable output data rates (ODR), from 488 Hz to 3.8 Hz (extending farther from 3906 Hz to 0.24 Hz with MMA9559L Firmware version)
- 10, 12, 14, and 16-bit trimmed ADC data formats available
- 1.8 V supply voltage
- 32-bit CPU with MAC unit
- Extensive set of power-management features and low-power modes
- Integrated 16-bit resolution ADC can be used to convert external analog signals
- Single-Wire, Background-Debug Mode (BDM) pin interface
- 16-KB flash memory
- 2-KB Random Access Memory
- ROM-based flash controller and slave-port, command-line interpreter
- Two-channel timer with input capture, output capture, or edge-aligned PWM
- Programmable delay block for scheduling events relative to start of frame
- A 16-bit, modulo timer for scheduling periodic events
- Minimal external component requirements
- RoHS compliant $(-40^{\circ}$ C to $+85^{\circ}$ C), 16-pin, 3 x 3 x 1-mm LGA package

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$\sqrt{\textsf{RoHS}}$

MMA9550L MMA9551L MMA9553L MMA9559L

Software Features

This device can be programmed to provide any of the following:

- Orientation detection (portrait/landscape)
- High-*g*/Low-*g* threshold detection
- Pulse detection (single, double and directional tap)
- Tilt detection
- Auto wake/sleep
- Embedded, smart FIFO
- Power management
- Pedometer

A selection of the software features are included in the factory-programmed firmware for some devices. Users may add their own features with user firmware.The power and flexibility of the embedded ColdFire V1 MCU core associated with the high performance 3-axis accelerometer give new and unprecedented capabilities to the MMA955xL devices family.

Table 1. Ordering information

Contents

Related Documentation

[The MMA955xL device features and operations are described in a variety of reference manuals, user guides, and application](#page-25-0) notes. To find the most-current versions of these documents:

[1. Go to the Freescale homepage at f](http://www.freescale.com)reescale.com.

2. In the Keyword search box at the top of the page, enter the device number MMA955xL.

3. In the Refine Your Result pane on the left, click on the Documentation link.

1 Variations of MMA955xL Device

Freescale offers a variety of firmware versions for the MMA955xL devices. The different versions of the device are identified by the fourth digit in the part number (for example MMA955**9L**). Information and specifications provided in this data sheet are independent of the Freescale firmware versions.

The following table lists some of the variations among the MMA955xL-platform devices.

Table 2. Features of product-line devices

Table 2. Features of product-line devices (Continued)

The only difference between the various device configurations is the firmware content that is loaded into the flash memory at the factory. The user still can add custom software using the remaining portion of flash memory.

• Adaptive distance No No Yes No • Activity monitor **No** No No No Yes No No

MMA9555L is described on a separate data sheet due to the device's configuration.

The MMA9550L, MMA9551L, and MMA9553L devices can function immediately as they are. They have an internal command interpreter and applications scheduler and can interact directly with the users' host system.

The MMA9559L device provides the most flexibility and is for users who need to design their own control loop and system. The device needs to be programmed with custom user code.

2 Typical Applications

This low-power, intelligent sensor platform is optimized for use in portable and mobile consumer products such as:

- Tablets/PMPs/PDAs/digital cameras
	- Orientation detection (portrait/landscape)
	- Image stability
	- Tilt-control enabled with higher resolution
	- Gesture recognition
	- Tap to control
	- Auto wake/sleep for low power consumption
- Smartbooks/ereaders/netbooks/laptops
	- Anti-theft
	- Freefall detection for hard-disk drives
	- Orientation detection
	- Tap detection
- Pedometers
- Gaming and toys
- Activity monitoring in medical applications
- Security
	- Anti-theft
	- Shock detection
	- Tilt
- Fleet monitoring, tracking
	- System auto-wake on movement
	- Detection
	- Shock recording
	- Anti-theft
- Power tools and small appliances
	- Tilt
	- Safety shut-off

3 General Description

3.1 Functional Overview

The MMA955xL device consists of a 3-axis, MEMS accelerometer and a mixed-signal ASIC with an integrated, 32-bit CPU. The mixed-signal ASIC can be utilized to measure and condition the outputs of the MEMS accelerometer, internal temperature sensor, or a differential analog signal from an external device.

The calibrated, measured sensor outputs can be read via the slave I²C or SPI port or utilized internally within the MMA955xL platform.

Figure 1. Platform block diagram

A block level view is shown in the preceding figure and can be summarized at a high level as an analog/mixed-mode subsystem associated with a digital engine:

- The analog subsystem is composed of:
	- A 3-axis transducer that is an entirely passive block including the MEMS structures.
	- An Analog Front End (AFE) with the following:
		- A capacitance-to-voltage converter (CVC)
		- An analog-to-digital converter
		- A temperature sensor
- The digital subsystem is composed of:
	- A 32-bit, CPU with a Background-Debug Module (BDM)
	- Memory: RAM, ROM, and flash
	- Rapid GPIO (RGPIO) port-control logic
	- Timer functions include:
		- Modulo timer module (MTIM16)
		- Programmable Delay Timer (PDB)

- General-Purpose Timer/PWM Module (TPM)
- $-$ I²C master interface
- $-$ I²C or SPI slave interface
- System Integration Module (SIM)
- Clock-Generation Module

The slave interfaces (either SPI or I²C) operate independently of the CPU subsystem. They can be accessed at any time, including while the device is in low-power, deep-sleep mode.

3.2 Packaging Information

All pins on the device are utilized and many are multiplexed.

The following sections describe the pinout. Users can select from multiple pin functions via the SIM pin mux-control registers.

3.2.1 Package diagrams

Figure 2. Device pinout (top view) and package frame convention

3.2.2 Sensing Direction and Output Response

The following figure shows the device's default sensing direction when measuring gravity in a static manner. Also included are the standard abbreviations or names for the six different orientation modes: portrait up/down, landscape left/right and back/front.

Figure 3. Sensing direction and output response

3.2.3 Pin Functions

The following table summarizes functional options for each pin on this device.

Table 3. Pin functions

Sensors

1. Pin function #1 represents the reset state of the hardware. Pin functions can be changed via the SIM pin, mux-control registers in Freescale or user firmware.
2. RESETB is an open-drain, bidirectional pin. Reset must be RESETB is an open-drain, bidirectional pin. Reset must be pulled high at startup. After startup, Reset may be asserted to reset the device.

RGPIO3/SDA1/SSB = Low at startup selects SPI. High at startup selects I^2C . This is a function of the application boot code, not of the hardware.

3.3 Pin Function Descriptions

This section provides a brief description of the various pin functions available on the MMA955xL platform. Ten of the device pins are multiplexed with Rapid GPIO (RGPIO) functions. The "Pin Function #1" column in [Table 3 on page 9](#page-8-2) lists which function is active when the hardware exits the Reset state. Freescale or user firmware can use the pin mux-control registers in the System Integration Module (SIM) to change pin assignments for each pin after reset. For detailed information about these registers, see the *MMA955xL Three-Axis Accelerometer Reference Manual* (MMA955xLRM).

V_{DD} and **V_{SS}**: Digital power and ground. V_{DD} is nominally 1.8 V.

V_{DDA} and V_{SSA}: Analog power and ground. V_{DDA} is nominally 1.8 V. To optimize performance, the V_{DDA} line can be filtered to remove any digital noise that can be present on the 1.8 V supply. (See Figure 5 and [Figure 6 on page 16](#page-15-1).)

RESETB: The RESETB pin is an open-drain, bidirectional pin with an internal, weak, pullup resistor. At start-up, it is configured as an input pin, but also can be programmed to become bidirectional. Using this feature, the MMA955xL device can reset external devices for any purpose other than power-on reset. Reset must be pulled high at power up to boot to Application code space. If low, it will boot to ROM code. After startup, Reset may be asserted to reset the device. The total external capacitance to ground has to be limited when using RESETB-pin, output-drive capability. For more details, see the "System Integration Module" chapter of the *MMA955xL Three-Axis Accelerometer Reference Manual* (MMA955xLRM).

Slave I2C port: SDA0 and SCL0: These are the slave-I2C data and clock signals, respectively. The MMA955xL device can be controlled via the serial port or via the slave SPI interface.

Master I²C: SDA1 and SCL1: These are the master-I²C data and clock signals, respectively.

Analog-to-Digital Conversion: AN0, AN1: The on-chip ADC can be used to perform a differential, analog-to-digital conversion based on the voltage present across pins AN0(-) and AN1(+). Conversions for these pins are at the same Output Data Rate (ODR) as the MEMS transducer signals. Input levels are limited to 1.8 V differential.

Rapid General Purpose I/O: RGPIO[9:0]: The CPU has a feature called Rapid GPIO (RGPIO). This is a 16-bit, input/output port with single-cycle write, set, clear, and toggle functions available to the CPU. The MMA955xL device brings out the lower 10 bits of that port as pins of the device. At reset, All of the RGPIO pins are configured as input pins, although pin muxing does reassign some pins to non-RGPIO function blocks. Pull-ups are disabled.

RGPIO[9] is connected to BKGD/MS. RGPIO[9:6] can be set as interrupt pins for most interrupt sources.

RGPIO[1:0] SDA0 and SCL0 are connected at reset.

Interrupts: INT: This input pin can be used to wake the CPU from a deep-sleep mode. It can be programmed to trigger on either rising or falling edge, or high or low level. This pin operates as a Level-7 (high-priority) interrupt.

Debug/Mode Control: BKGD/MS: At start-up, this pin operates as mode select. If this pin is pulled high during start up, the CPU will boot normally and run code. If this pin is pulled low during start-up, the CPU will boot into active Background-Debug Mode (BDM). In BDM, this pin operates as a bidirectional, single-wire, background-debug port. It can be used by development tools for downloading code into on-chip RAM and flash and to debug that code. There is an internal pullup resistor on this pin. It may be left floating.

Timer: PDB_A and PDB_B: These are the two outputs of the programmable delay block.

Slave SPI Interface: SCLK, SDI, SDO and SSB: These pins control the slave SPI clock, data in, data out, and slave-select signals, respectively. The MMA955xL platform can be controlled via this serial port or via the slave- $I²C$ interface. SSB has a special function at startup that selects the Slave interface mode. Low at startup selects SPI and high selects I^2C .

INT_O: The slave-port output interrupt pin. This pin can be used to flag the host when a response to a command is available to read on the slave port. This Interrupt pin can only output the COCO bit interrupt. Other than for the MMA9559, use RGPIO6– RGPIO9 for full interrupt capability.

TPMCH0 and TPMCH1: The I/O pin associated with 16-bit, TPM channel 0 and 1.

3.4 System Connections

3.4.1 Power Sequencing

An internal circuit powered by V_{DDA} provides the device with a power-on-reset signal. In order for this signal to be properly recognized, it is important that V_{DD} is powered up before or simultaneously with V_{DDA} . The voltage potential between V_{DD} and V_{DDA} must not be allowed to exceed the value specified in [Table 7 on page 16](#page-15-2).

3.4.2 Layout Recommendations

- Provide a low-impedance path from the board power supply to each power pin $(V_{DD}$ and $V_{DDA})$ on the device and from the board ground to each ground pin $(V_{SS}$ and V_{SSA}).
- Place 0.01 to 0.1 µF capacitors as close as possible to the package supply pins to meet the minimum bypass requirement. The recommended bypass configuration is to place one bypass capacitor on each of the V_{DD}/V_{SS} pairs. V_{DDA}/V_{SSA} ceramic and tantalum capacitors tend to provide better tolerances.
- Ensure that capacitor leads and associated printed-circuit traces that connect to the chip V_{DD} and V_{SS} (GND) pins are as short as possible.
- Bypass the power and ground with a capacitor of approximately 1 μ F and a number of 0.1- μ F ceramic capacitors.
- Minimize PCB trace lengths for high-frequency signals. This is especially critical in systems with higher capacitive loads that could create higher transient currents in the V_{DD} and V_{SS} circuits.
- Take special care to minimize noise levels on the V_{DDA} and V_{SSA} pins.
- Use separate power planes for V_{DD} and V_{DDA} and separate ground planes for V_{SS} and V_{SSA} . Connect the separate analog and digital power and ground planes as close as possible to power supply outputs. If both analog circuit and digital circuits are powered by the same power supply, it is advisable to connect a small inductor or ferrite bead in series with both the V_{DDA} and V_{SSA} traces.
- Physically separate the analog components from noisy digital components by ground planes. Do not place an analog trace in parallel with digital traces. It is also desirable to place an analog ground trace around an analog signal trace to isolate it from digital traces.
- Provide an interface to the BKGD/MS pin if in-circuit debug capability is desired.
- Ensure that resistors R_{P1} and R_{P2}, in the following figure, match the requirements stated in the I²C standard. For the shown configuration, the value of 4.7 kΩ would be appropriate.

3.4.3 MMA955xL Platform as an Intelligent Slave

¹²C pullup resistors, a ferrite bead, and a few bypass capacitors are all that are required to attach this device to a host platform. The basic configurations are shown in the following two figures. In addition, the RGPIO pins can be programmed to generate interrupts to a host platform in response to the occurrence of real-time application events. In this case, the pins should be routed to the external interrupt pins of the CPU.

NOTE

Immediately after a device reset, the state of pin number 8 (RGPIO3/SDA1/SSB functions) is used to select the slave port interface mode. This implies important rules in the way the host controller or, more generally, the complete system should be handling this pin.

First of all, whenever a reset occurs on the MMA955xL, the RGPIO3 pin level shall be consistent with the interface mode of operation. This is particularly important if this pin is driven from external devices. If the RGPIO3 level does not match the current mode of operation, an alternate mode is selected and communication with the host is lost.

If 1C C mode is used, a good practice is to tie RGPIO3 to a pull-up resistor so that it defaults to high level. Note that such a connection exists when the Master I^2C interface is used (SDA1 function for pin 8). When using I^2C mode for the slave interface, the RGPIO3 pin plays two roles: RGPIO3 and mode selection. When the MMA955xL is powered on and the mode selection is I²C, the RGPIO3 pin is released as a GPIO pin. The default setting of RGPIO3 is as an output pin and output low. In order to reduce the leakage current on the pull-up resistor, a large resistor value can be used or RGPIO3 can be set as an input pin.

When using SPI mode for the slave interface, the situation is more complex as the same pin plays two roles: SSB and mode selection. Moreover, after a SPI read or write operation, the SSB line returns to high level. Consequently, if the host is sending a command to the MMA955xL that induces a subsequent reset, immediately after the write transaction, the host shall force the SSB line to low level so that SPI mode is still selected after reset. Keeping the duration for the SSB line low typically depends on the latency between the write transaction and the execution of the reset command. Such latency can be significant for the MMA9553L pedometer firmware as the Command Interpreter and Scheduler Application are running at 30 Hz, which gives a 33 ms typical latency. The MMA9550L and MMA9551L firmware, on the other hand, operate the Command Interpreter and Scheduler Applications at 488 Hz, which gives a 2 ms typical latency.

The rule obviously applies also when a hardware reset is issued by the host through MMA955xL pin number 3 (RESETB active low). Again the host has to drive the SSB line low prior to release of the hardware reset line to high level, which triggers immediate MMA955xL reset and boot sequence. Keeping the SSB line low for a 1 ms duration (after RESETB is released) is enough for the MMA955xL slave device to reboot into SPI mode.

Figure 4. Platform as an I2C slave

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Figure 5. Platform as an SPI slave

3.4.4 MMA955xL Platform as a Sensor Hub

The MMA955xL device includes:

- a powerful 32-bit CPU
- a second l^2C bus
- one external analog input

These features can all be monitored using the on-chip ADC.

The combination of low power consumption and powerful features means that the MMA955xL platform can effectively operate as a power controller for handheld units such as industrial scanners, PDAs, and games. The host platform can put itself to sleep with confidence that the MMA955xL device will issue a wake request should any external event require its attention.

The following figure illustrates the MMA955xL device being used in this configuration. Observe how all that is required is a few bypass capacitors, a ferrite bead, and some pullup resistors for the $I²C$ buses.

4 Mechanical and Electrical Specifications

This section contains electrical specification tables and reference timing diagrams for the MMA955xL device, including detailed information on power considerations, DC/AC electrical characteristics, and AC timing specifications.

4.1 Definitions

4.2 Pin Groups

The following pin groups are used throughout the remainder of this section.

4.3 Absolute Maximum Ratings

Absolute maximum ratings are the limits the device can be exposed to without permanently damaging it. Absolute maximum ratings are stress ratings only; functional operation at these ratings is not guaranteed. Exposure to absolute maximum ratings conditions for extended periods may affect reliability.

This device contains circuitry to protect against damage due to high static voltage or electrical fields. It is advised, however, that normal precautions be taken to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate logic voltage level (for instance, either V_{SS} or V_{DD}).

Table 4. Absolute maximum ratings

4.4 Operating Conditions

Table 5. Nominal operating conditions

4.5 Electrostatic Discharge (ESD) and Latch-up Protection Characteristics

4.6 General DC Characteristics

Table 7. DC characteristics(1)

1.All conditions at nominal supply: $V_{DD} = V_{DDA} = 1.8 V$.

2.Pin groups are defined in ["Pin Groups" on page 15.](#page-14-2)

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4.7 Supply Current Characteristics

Table 8. Supply current characteristics(1)

1. All conditions at nominal supply: V_{DD} = V_{DDA} = 1.8V.
2. Total current with the analog section active, 16 bits ADC resolution selected, MAC unit used and all peripheral clocks enabled.

4.8 Accelerometer Transducer Mechanical Characteristics

Table 9. Accelerometer characteristics

1. Relative to 25°C.

4.9 ADC Characteristics

Table 10. ADC characteristics(1)

Table 10. ADC characteristics(1)

1. All conditions at nominal supply: $V_{DD} = V_{DDA} = 1.8$ V and $R_{ES} = 14$, unless otherwise noted.

4.10 ADC Sample Rates

The MMA955xL platform supports the following sample rates:

- 488.28 frames per second (fps)
- 244.14 fps
- 122.07 fps
- 61.04 fps
- 30.52 fps
- 15.26 fps
- 7.63 fps
- 3.81 fps

In addition to the previous list, additional sample rates are available with the MMA9559L device.

- 3906.25 fps (for 10- and 12-bit mode only)
- 1953.13 fps
- 976.56 fps
- 1.91 fps
- 0.95 fps
- 0.48 fps
- 0.24 fps

Note: The highest rate has a restriction in terms of ADC resolution selection as time available for data conversion is much reduced.

4.11 AC Electrical Characteristics

Tests are conducted using the input levels specified in Table 5 on page 16. Unless otherwise specified, propagation delays are measured from the 50-percent to 50-percent point. Rise and fall times are measured between the 10-percent and 90-percent points, as shown in the following figure.

Note: The midpoint is $V_{IL} + (V_{IH} - V_{IL})/2$.

Figure 7. Input signal measurement references

The subsequent figure shows the definitions of the following signal states:

- Active state, when a bus or signal is driven and enters a low-impedance state
- Three-stated, when a bus or signal is placed in a high-impedance state
- Data Valid state, when a signal level has reached V_{OL} or V_{OH}
- Data Invalid state, when a signal level is in transition between V_{OL} and V_{OH}

Figure 8. Signal states

4.12 General Timing Control

Table 11. General timing characteristics(1)

1. All conditions at nominal supply: V_{DD} = V_{DDA} = 1.8 V
2. This is the time measured from V_{DD} = V_{POR} until the internal reset signal is released.
3. In the formulas, T = 1 system clock cycle. In full speed mod

4.13 I2C Timing

This device includes a slave l^2C module that can be used to control the sensor and can be active 100 percent of the time. It also includes a master/slave I^2C module that should be used only during CPU run mode (Φ_D).

Figure 9. I2C standard and fast-mode timing

4.13.1 Slave I2C

Table 12. I2C Speed Ranges

1. The maximum t_{HD; DAT} must be at least a transmission time less than t_{VD;DAT} or t_{VD;ACK}. For details, see the I²C standard.
2. Timing met with IFE = 0, DS = 1, and SE = 1. See the "Port Controls" chapter in the (MMA955xLRM).

4.13.2 Master I2C Timing

The master I^2C module should only be used when the system clock is running at full rate. The master I^2C should not be used across frames when a portion of time is spent in low speed mode.

Table 13. Master I2C timing

1. The master mode I²C deasserts ACK of an address byte simultaneously with the falling edge of SCL. If no slaves acknowledge this address byte, a negative hold time can result, depending on the edge rates of the SDA and SCL lines.

2. The maximum t_{HD} ; $_{DAT}$ must be met only if the device does not stretch the LOW period (t_{LOW}) of the SCL signal.
3. Setup time in slave-transmitter mode is one IPBus clock period. if the TX FIFO is empty.

3. Setup time in slave-transmitter mode is one IPBus clock period, if the TX FIFO is empty.
4. A fast-mode I^2C bus device can be used in a Standard mode I^2C bus system, but the rec

4. A fast-mode I²C bus device can be used in a Standard mode I²C bus system, but the requirement t_{SU; DAT} \geq 250 ns must then be met. This will automatically be the case if the device does not stretch the LOW per output the next data bit to the SDA line tr_{max +} t_{SU; DAT} = 1000 + 250 = 1250 ns (according to the Standard-mode I²C bus specification) before the SCL line is released.

4.14 Slave SPI Timing

The following table describes the timing requirements for the SPI system. The "#" column refers to the numbered time period in [Figure 10.](#page-20-1)

Table 14. Slave SPI timing

NOTE:

1. Not defined but normally MSB of character just received.

Figure 10. SPI slave timing

4.15 Flash Parameters

The MMA955xL platform has 16 KB of internal flash memory. There are ROM functions that allow reading, erasing, and programming of that memory. Chip supply voltage of 1.8 V is sufficient for the flash programming voltage.

The lower portion of the flash memory is occupied by Freescale factory firmware and is protected so that a user cannot erase it.

The size of the available flash memory varies between the different devices in the MMA955xL product family, as shown in the following figure.

Figure 11. Flash memory map for devices

The smallest block of memory that can be written is 4 bytes and those 4 bytes must be aligned on a 4-byte boundary. The largest block of memory that can be programmed is 128 bytes and the block must start at a 128-byte boundary.

Flash programming blocks must start on a 4-byte boundary and cannot cross a 128-byte page boundary.

5 Package Information

[The MMA955xL platform uses a 16-lead LGA package, case number 2094.Use the following link for the latest diagram of the](Use the following link for the latest diagram of the package: www.freescale.com/files/shared/doc/package_info/98ASA00287D.pdf) [package:](Use the following link for the latest diagram of the package: www.freescale.com/files/shared/doc/package_info/98ASA00287D.pdf) www.freescale.com/files/shared/doc/package_info/98ASA00287D.pdf

5.1 Footprint and pattern information

Figure 13. Package overlaid on PCB footprint diagram (top view)

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5.2 Marking

5.3 Tape and reel information

- Measured from centerline of sprocket hole
to centerline of pocket. (1)
- (II) Cumulative tolerance of 10 sprocket holes is \pm 0.20.
- (III) Measured from centerline of sprocket
- hole to centerline of pocket.
Other material available.
- (IV)
- (V) Typical SR value Max 10⁹ OHM/SQ
- ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED.

Figure 15. Tape dimensions

The devices are oriented on the tape as shown in [Figure 16](#page-24-1). The dot marked on each device indicates pin 1.

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6 Revision History

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