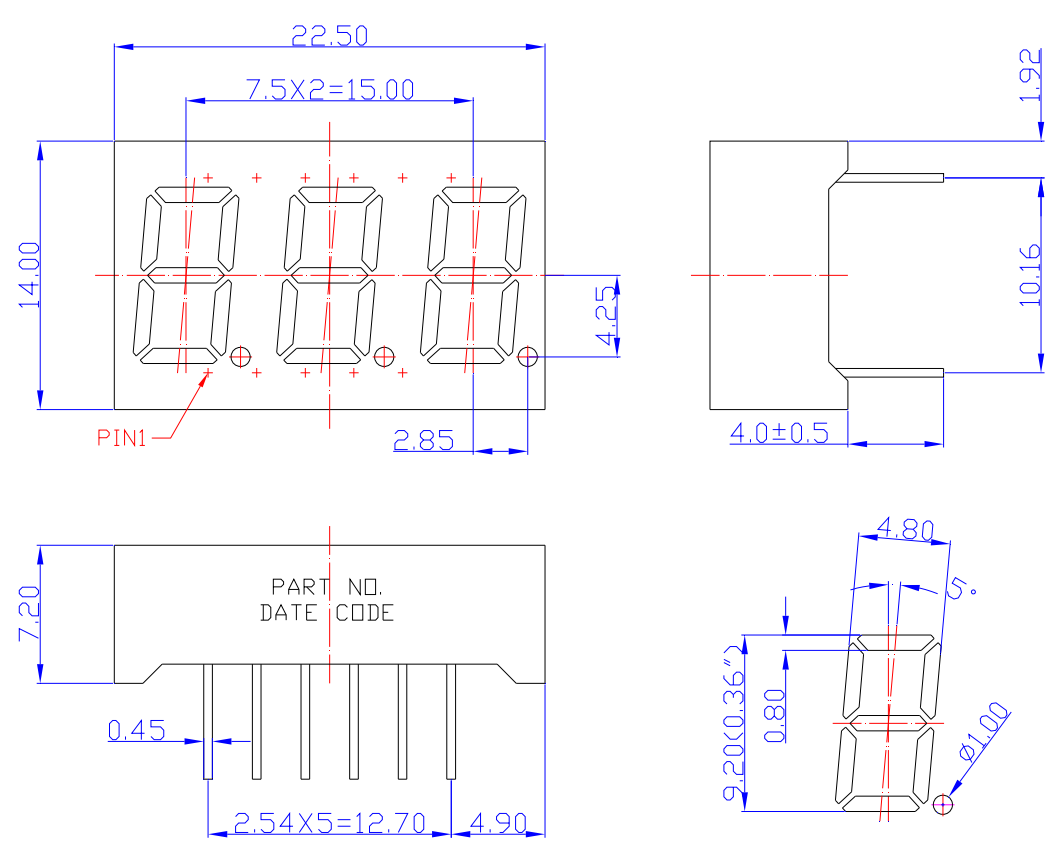


SPECIFICATIONS **CDTC36R2WF**

OUTLINES DIMENSIONS



The technical drawings illustrate the following dimensions:

- Top View:** Overall width is 22.50 mm. The LED array width is 15.00 mm (7.5 mm x 2). Total height is 14.00 mm. The distance from the center of the array to the right edge is 2.85 mm. The distance from the center of the array to the bottom edge is 4.25 mm. A PIN1 is indicated at the bottom center.
- Side View:** Total height is 10.16 mm. The top section height is 1.92 mm. The base width is 4.0 ± 0.5 mm.
- Bottom View:** The package height is 7.20 mm. The distance from the bottom edge to the start of the lead array is 0.45 mm. The lead array width is 12.70 mm (2.54 mm x 5). The distance from the end of the lead array to the right edge is 4.90 mm. The top surface contains markings for PART NO., DATE, and CODE.
- Isometric View:** The LED array width is 4.80 mm. The lead height is 0.80 mm. The total height from the base to the top of the LED array is 9.20 (0.36"). The lead diameter is $\phi 1.00$ mm. The lead angle is 5°.

Notes:

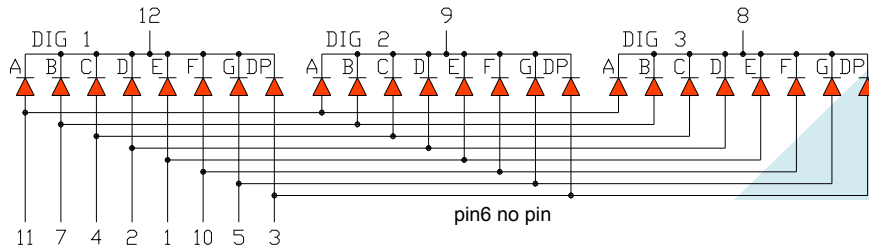
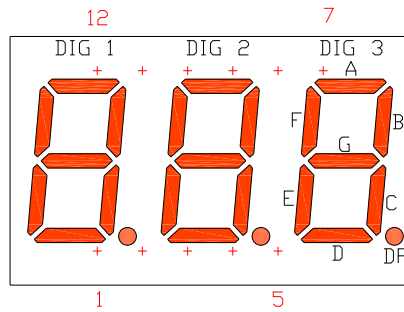
1. All Dimensions are in millimeters (inches).
2. Tolerance is ± 0.25 mm (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Description
CDTC36R2WF	InGaAlP	Red	White Segment	Common Cathode



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TYPICAL INTERNAL EQUIVALENT CIRCUIT



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ABSOLUTE MAXIMUM RATINGS
(TA=25°C)

Parameter	Symbol	Max Rating	Unit
Power Dissipation	PD	70	mW
Pulse Forward Current	IFP	90	mA
Continuous Forward Current	IF	25	mA
Reverse Voltage Segment	VR	5	V
Operating Temperature Range	TOPR	-25~+85	°C
Storage Temperature Range	TSTG	-25~+85	°C
IFP = Pulse Width ≤ 10 ms, Duty Ratio ≤1/10. Soldering Condition: 260 °C/ 5sec			

OPTICAL-ELECTRICAL CHARACTERISTICS
(TA=25°C)

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Luminous Intensity	IV	IF = 20mA	-	20	-	mcd
Forward Voltage	VF	IF = 20mA	-	2.0	2.6	V
Reverse Leakage Current	IR	VR = 5V	-	-	10	µA
Peak Wavelength	λP	IF = 20mA	-	650	-	nm
Dominant Wavelength	λD	IF = 20mA	-	639	-	nm
Spectral Radiation Bandwidth	Δλ	IF = 20mA	-	20	-	nm



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OPTICAL CHARACTERISTIC CURVES

(25 °C Free Air Temperature Unless Otherwise Specified)

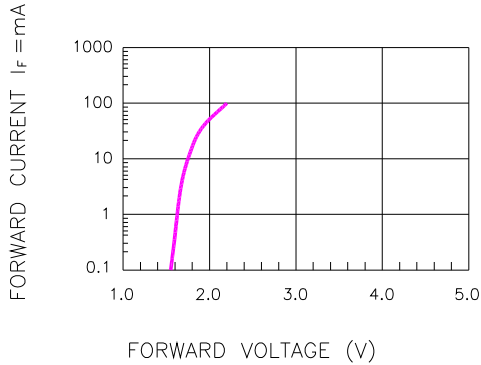


Fig.1 FORWARD CURRENT VS. FORWARD VOLTAGE

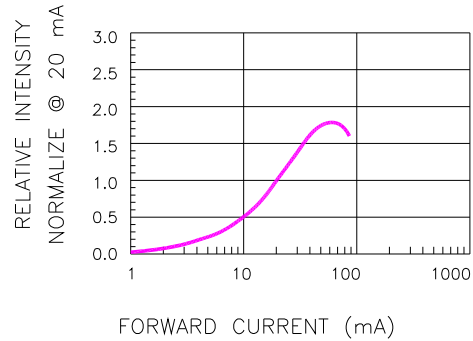


Fig.2 RELATIVE INTENSITY VS. FORWARD CURRENT

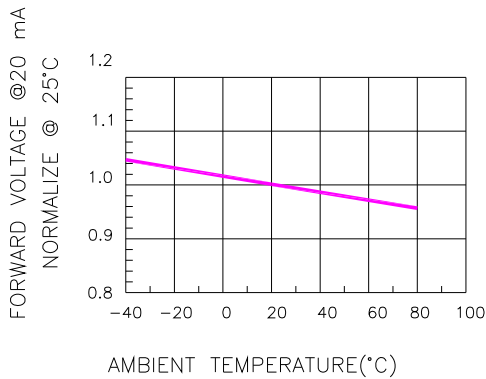


Fig.3 FORWARD VOLTAGE VS. TEMPERATURE

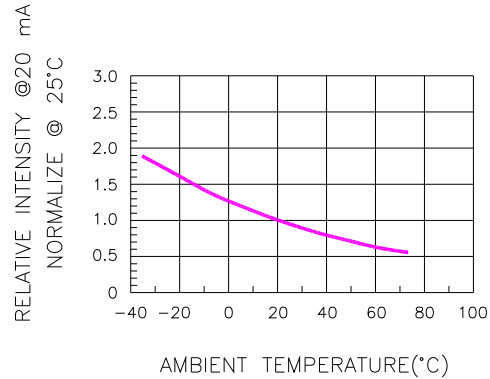


Fig.4 RELATIVE INTENSITY VS. TEMPERATURE

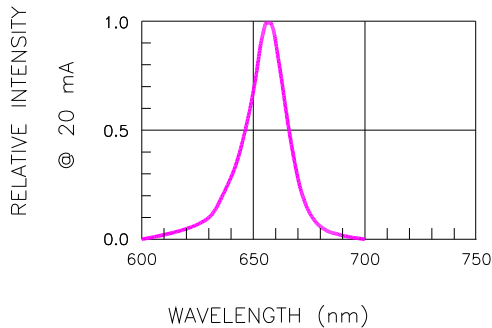


Fig.5 RELATIVE INTENSITY VS. WAVELENGTH

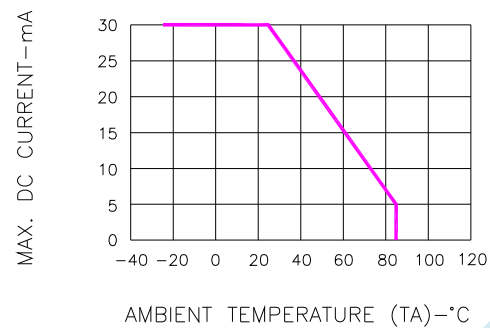
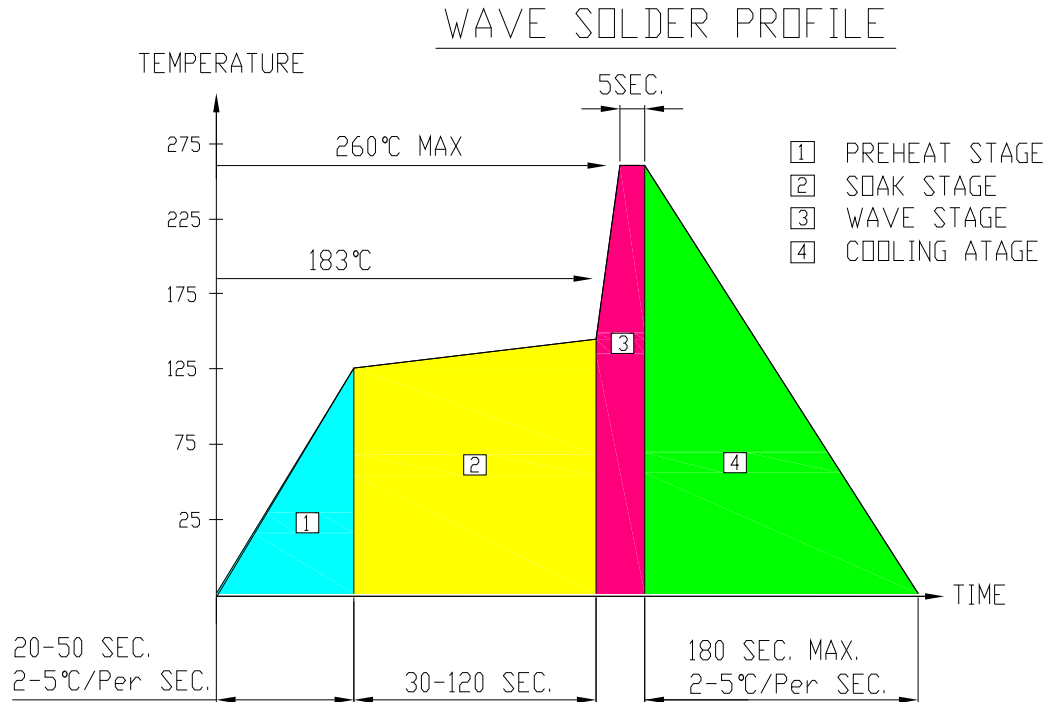


Fig.6 MAX. ALLOWABLE DC CURRENT VS. AMBIENT TEMPERATURE



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SOLDERING CONDITIONS – DISPLAY TYPE LED
● RECOMMEND SOLDERING PROFILE

● Note:

- Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- Peak wave soldering temperature between 245°C ~ 225°C for 3 sec (5 sec max)
- No more than one wave soldering pass

● SOLDERING IRON

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● REWORK

Customer must finish rework within ≤ 3 sec under 350°C.
The head of soldering iron cannot touch copper foil.



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