

APPLICABLE STANDARD		TEST METHOD		REQUIREMENTS		QT	AT		
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO 50 °C (PACKED CONDITION)		X	X		
	VOLTAGE	50 V AC / DC	OPERATING OR STORAGE HUMIDITY RANGE	RELATIVE HUMIDITY 90 % MAX (NOT DEWED)		X	X		
	CURRENT	0.5 A	APPLICABLE CABLE	t=0.3±0.03mm, GOLD PLATING		X	X		
SPECIFICATIONS									
ITEM	TEST METHOD		REQUIREMENTS				QT	AT	
CONSTRUCTION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.				X	X
MARKING		CONFIRMED VISUALLY.						X	X
ELECTRIC CHARACTERISTICS									
VOLTAGE PROOF	250 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.		X	X				
INSULATION RESISTANCE	100 V DC.	500 MΩ MIN.		X	X				
CONTACT RESISTANCE	AC/DC 20 mV MAX (AC:1 KHz) , 1 mA .	100 mΩ MAX. INCLUDING FPC, FFC BULK RESISTANCE (L=8mm)		X	X				
MECHANICAL CHARACTERISTICS									
VIBRATION	FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs.		X	—				
SHOCK	981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 DIRECTIONS.	② CONTACT RESISTANCE: 100 mΩ MAX.		X	—				
		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	—				
		④ CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	—				
MECHANICAL OPERATION	20 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	—				
FPC RETENTION FORCE	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)	DIRECTION OF INSERTION : 0.3N x NUMBER OF CONTACTS MIN. (note 1)		X	—				
ENVIRONMENTAL CHARACTERISTICS									
CORROSION SALT MIST	EXPOSED AT 35±2 °C , 5 % SALT WATER SPRAY FOR 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	—				
RAPID CHANGE OF TEMPERATURE	TEMPERATURE: -55 → +15 to +35 → +85 → +15 to +35 °C TIME 30 → 2 to 3 → 30 → 2 to 3 min UNDER 5 CYCLES.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.							
		① CONTACT RESISTANCE: 100 mΩ MAX.		X	—				
		② INSULATION RESISTANCE: 50 MΩ MIN. NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	—				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 ± 2 °C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX.		X	—				
DAMP HEAT, CYCLIC	EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES, TOTAL 240 h.	② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	—				
COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE					
REMARK	<p>This product is RoHS compliant.</p> <p>Unless otherwise specified, refer to JIS C 5402.</p> <p>Note QT: Qualification Test AT: Assurance Test X: Applicable Test</p>								
HRS	SPECIFICATION SHEET		PART NO.	FH34SR-22S-0.5SH (50)					
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL580-1240-9-50					
							1/2		
		APPROVED	R.I. TAKAYASU	10.01.28					
		CHECKED	FN. TAMURA	10.01.27					
		DESIGNED	TS. OONO	10.01.27					
		DRAWN	TS. OONO	10.01.27					
					ELC4-329360-01				

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
DRY HEAT	EXPOSED AT 85±2 °C, 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
SURPHUR DIOXIDE [JIS C 0090]	EXPOSED AT 40±2 °C, RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
HYDROGEN SULPHIDE [JIS C 0092]	EXPOSED AT 40±2 °C, RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	X	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	X	—
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS : TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—

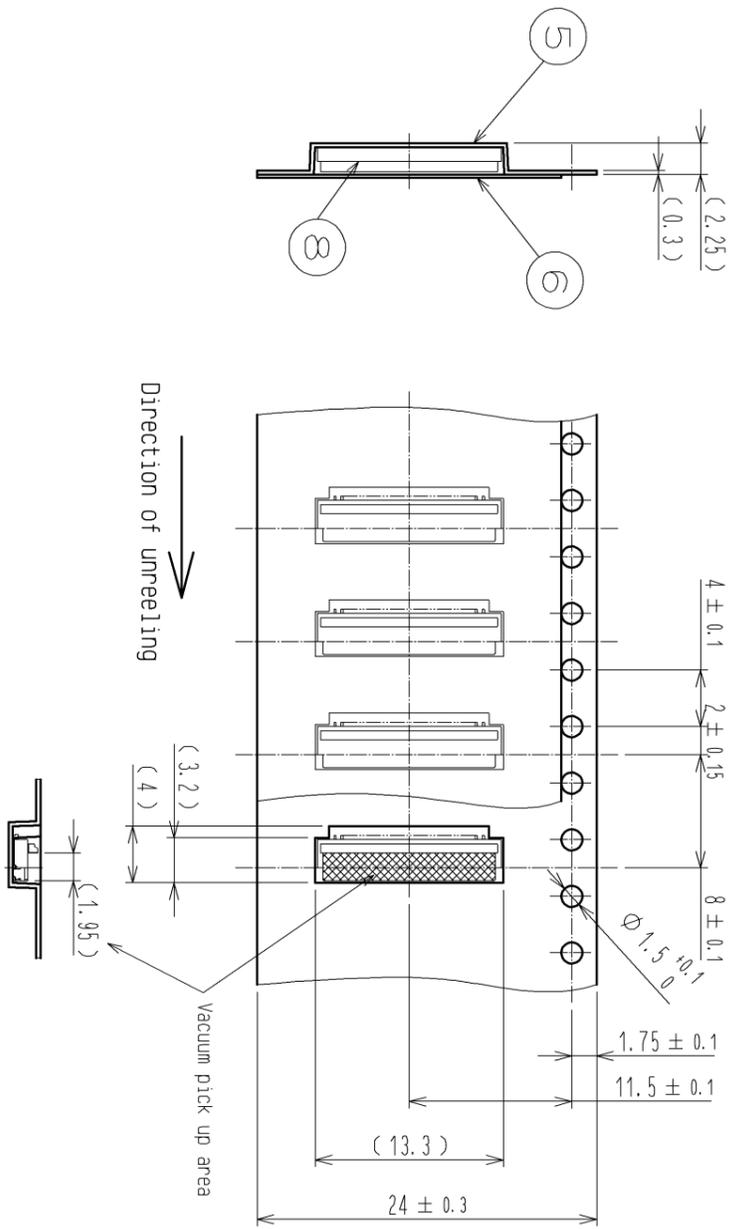
(notes)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED.
DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.
THIS CONNECTOR HAS CONTACTS ON THE BOTTOM.

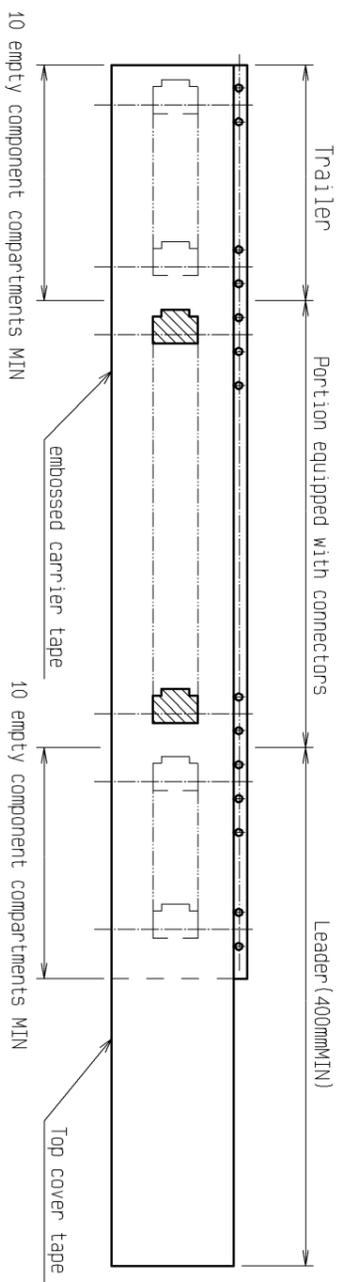
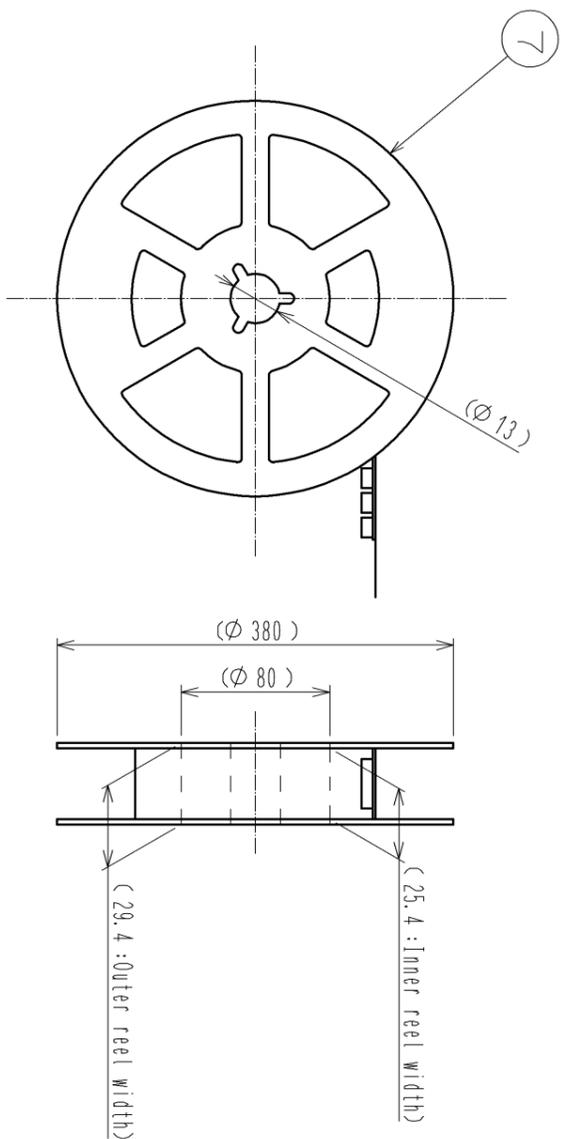
Note Q:T:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-329360-01

HRS	SPECIFICATION SHEET	PART NO.	FH34SR-22S-0.5SH(50)
	HIROSE ELECTRIC CO., LTD.	CODE NO	GL580-1240-9-50

EMBOSSED CARRIER TAPE DIMENSION (2:1)



REEL DIMENSION (No scale)



NOTE 4 The dimensions in parentheses are for reference.
 5 Per reel : 5000 connectors.
 6 Refer to JIS C 0806
 (Packaging of components for automatic handling.)

< DRAWING FOR PACKING >

HRS	
DRAWING NO.	EDC3-329360-01
PART NO.	FH34SR-22S-0.5SH(50)
CODE NO.	CL580-1240-9-50
	2/4

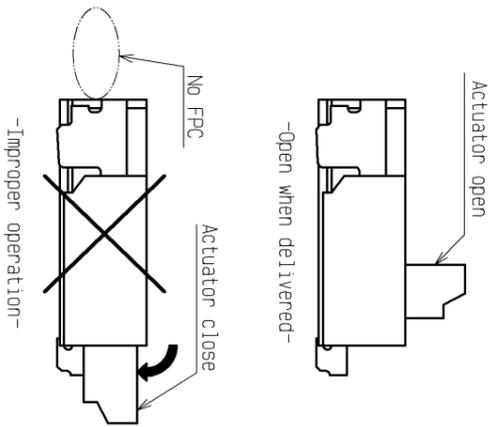
This connector features small, thin and back flip design, requiring delicate and careful handling.
Read through the instructions shown below and handle the connector properly.

[Operation and Precautions]

1. Initial condition

Actuator does not have to be operated before inserting FPC, as the connector is delivered with the actuator opened.

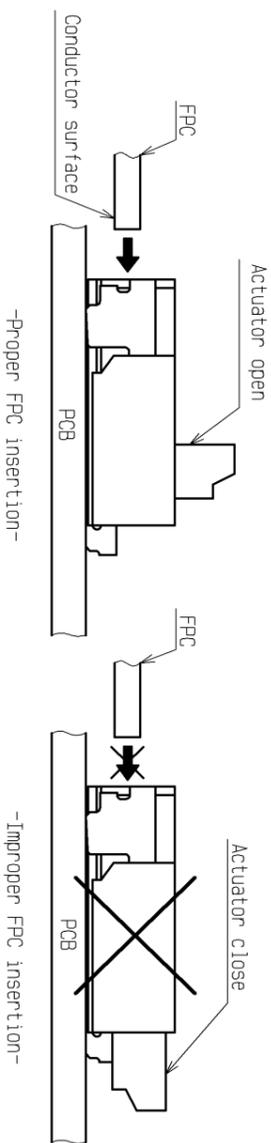
[Caution]
Do not operate the actuator before inserting FPC. Operating the actuator without FPC could make the contact deformation which could prevent FPC insertion.



2. How to insert FPC

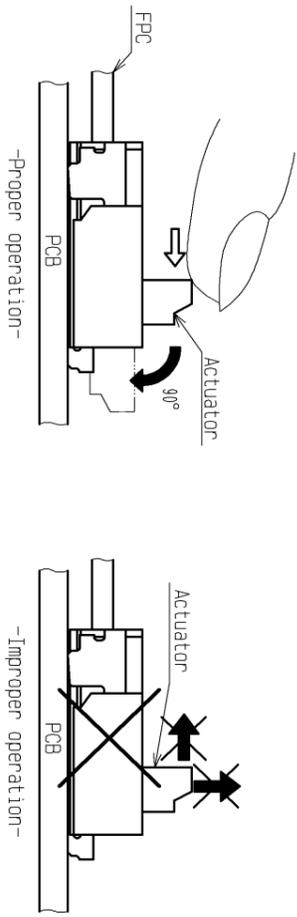
This connector has contacts on the bottom. Insert the FPC with the exposed conductors face down.

[Caution]
-Insert the FPC with the actuator opened.
-Do not insert the FPC with the conductor surface face up.
-Insert the FPC into the connector opening horizontally to the board plane.
-Insert it properly to the very end.
-Twisting the FPC to up and down, right and left or an angle could cause contact deformation and contact failure.



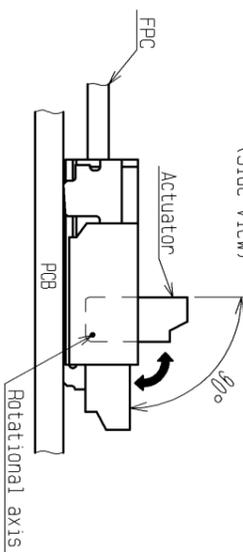
3. How to lock

Apply load to rotate the actuator by 90 degrees after inserting the FPC.

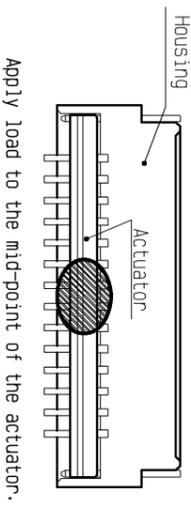


[Caution]
-The actuator rotates around the rotational axis as shown below.
-Do not rotate the actuator to the counter direction.
-Do not pinch or pick the actuator to lift. Otherwise, it may break.
-Apply load to the mid-point on the actuator to rotate it.
-Do not apply force to side end of the actuator.
-Uneven load could twist the actuator and cause half mating.
-Do not apply excess force to the housing during the operation.

[Actuator movable range] (Side view)



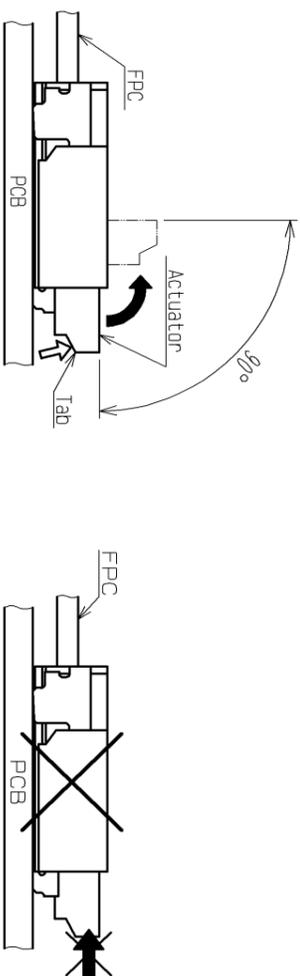
[Actuator operation area(lock and release)] (Top view)



4. How to remove FPC(How to unlock)

Slowly apply load to rotate the actuator by 90 degrees to release the lock and remove the FPC.

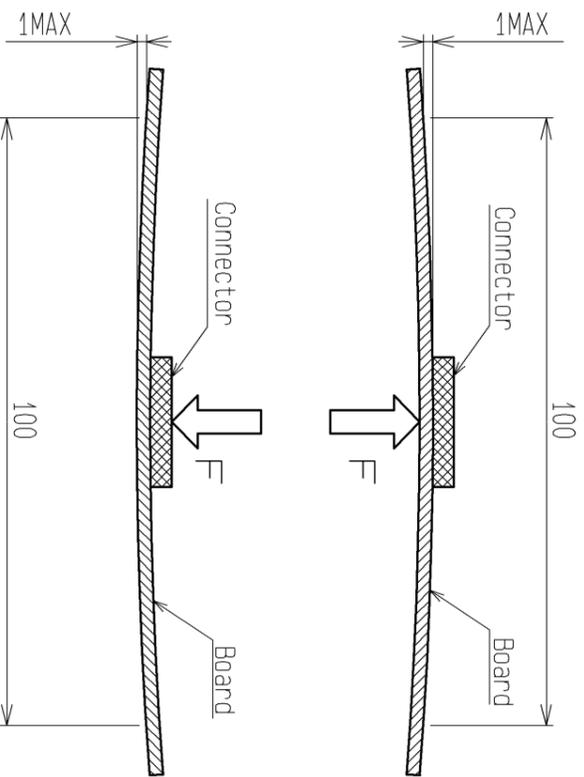
[Caution]
-Do not press down the actuator toward connector when operating. Otherwise, it could deform the contact.
-The actuator is opened up to the movable limit 90 degrees.
-Do not open the actuator beyond the specified degree or apply excess force to the actuator.
-Please operate at the mid-point when opening the actuator. Do not lift up only the side-end of the actuator, or it may twist the actuator and cause breakage.
-Please note that this connector is back flip style connector, which the opening area for FPC insertion and the actuator is on opposite side each other.
-Do not try to lift the actuator at the FPC insertion opening side, otherwise it may be breakage.



This connector features small, thin and back flip design, requiring delicate and careful handling. Read through the instructions shown below and handle the connector properly.

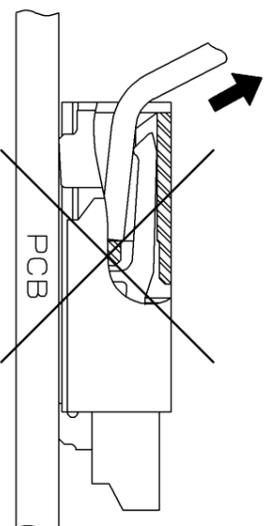
[Instruction for mounting on the board]

- ◆Warp of board
Minimize warp of the board as much as possible.
Lead co-planarity including reinforced metal fittings is 0.1mm or less.
Too much warp of the board may result in a soldering failure.
- ◆Load to connector
Do not apply mechanical stress to the connector before mounting on the board.
Otherwise, the connector may be broken.
Do not insert the FPC or operate the connector before mounting.
- ◆Load to board
- Splitting a large board into several pieces.
- Screwing the board
Avoid the handling described above so that no force is applied on the board during the assembly process.
Otherwise, the connector may become defective.
- ◆Reflow temperature profile
Apply reflow temperature profile within the specified conditions.
In individual applications, the actual temperature may vary, depending on solder paste type, volume/thickness, and board size/thickness.
Consult your solder paste and equipment manufacturer for specific recommendations.
- ◆Amount of bend of board
The bend of a 100-mm wide board should be 1mm or less as shown below.
The bend of board could apply stress on the connector and it may become defective.



[Precautions for design]

1. During FPC wiring, ensure that stress is not applied directly to the connector. Do not bend the FPC excessively near the connector during use, or it may cause contact failure or FPC breakage. Stabilizing the FPC is recommended.
2. Keep a sufficient FPC insertion space in the stage of the layout in order to avoid incorrect FPC insertion. Appropriate FPC length and component layout are recommended for assembly ease. Too short FPC length makes assembly difficult.
3. Follow the recommended PCB layout, FPC design and the metal mask opening design.
4. Make adjustments with the FPC manufacturer for FPC bending performance and wire breakage.
5. Keep spaces for the actuator movement and its operation for PCB design and component layout.
6. If FPC is pulled to upward direction during withdrawal, upper arm of the contact may be deformed.



[Other instructions]

- ◆Instructions on manual soldering
Follow the instructions shown below when soldering the connector manually during repair work, etc.

 1. Do not perform manual soldering with the FPC inserted into the connector.
 2. Do not heat the connector excessively. Be very careful not to let the soldering iron contact any parts other than connector leads. Otherwise, the connector may be deformed or melt.
 3. Do not apply excessive solder (or flux).
If excessive solder (or flux) is applied on the terminals, solder or flux may adhere to the contacts or rotating parts of the actuator, resulting in poor contact or a rotation failure of the actuator.
Supplying excessive solder to the metal fittings may hinder actuator rotation, resulting in breakage of the connector.

< INSTRUCTION MANUAL 2 >

HRS	
DRAWING NO.	EDC3-329360-01
PART NO.	FH34SR-22S-0.5SH(50)
CODE	CL580
NO.	4/4