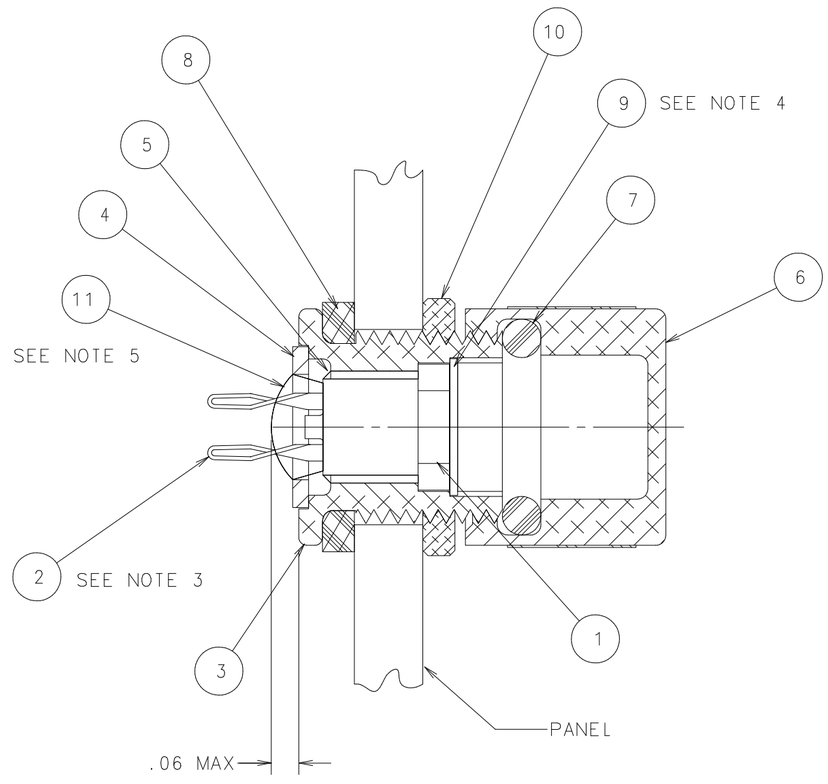
LTR	DATE	REVISION	CHK	APD
J	10/24/02	82332C- REVISE & REDRAWN ON NEW FORMAT JMB		
K	11/01/06	85090C-CHG 914-020 TO 914-529 & PACKAGING NOTES PJM		
L	03/02/07	85406D-CHG ITEM 11 TO 087192 & REF. STD TO 095063 RP		
M	06/26/07	85522D-ADD GRAPHICS LABEL RP		
N	04/20/09	001103EC/D-CHG 580278 TO 580783. DLT EXISTING PKG NOTES, ADD PKG NOTES PJM		



BACK PANEL MOUNTING

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
--	914-529	LABEL	6.700	EAD
--	580509	CARTON	6.700	EAD
--	580783	PARTITION	20.100	EAD
--	580219	FOAM	6.700	EAD
11	087192	EPOXY RESIN & HARDENER	.132	QT
10	903-066	NUT	1000	EA
9	901-251	ORIENTATION DISC	1000	EA
8	901-166-001	HOUSING "O" RING	1000	EA
7	901-105	KNOB "O" RING	1000	EA
6	282001-2	KNOB	1000	EA
5	087232	ADHESIVE	.27	LB
4	901-270	WASHER	1000	EA
3	282002-1	HOUSING	1000	EA
2	282001-4	TERMINAL, CLIP	2000	EA
1	281001-3	BODY	1000	EA

BILL OF MATERIAL

NOTE:

1. FINAL ASSEMBLY MUST BE CAPABLE OF ACCEPTING A L.F. MICROFUSE.
2. WHEN INSPECTED AS A FINAL ASSEMBLY ALL NOTES AND CRITICAL DIM'S FROM PIECE PART AND SUB-ASS'Y DRAWINGS APPLY.
3. TWIST TERMINALS 90° AT BASE BEFORE SPREADING.
4. ADD SMALL AMOUNT OF ADHESIVE 087232 AROUND DISC PERIMETER AFTER ASSEMBLY (REF. STD. #095088)
5. BUBBLES OR VOIDS IN EPOXY TO BE MINIMIZED AND SHALL NOT COMPLETELY PENETRATE EPOXY BUILD-UP OR EXCEED 1/16" DIAMETER. (REF. STD. 095063)

PACKAGING NOTES:

1. USING PARTITION 580783 AND FOAM PAD 580219, PACK 3 LAYERS OF FUSE POSTS (50 PCS PER LAYER) INTO A BOX 580509. A TOTAL OF 150 FUSE POSTS PER BOX.
2. LABEL WITH 914-529 PRINTED AS SHOWN.

02800031Z
QTY: 150
ACS MICRO FUSE HLDR POST BACK PNL MT
CAT.NO. 02800031

(1P)PART NO: 02800031Z
(Q)QTY: 150
(1T)LOT NO:333333333333

Littelfuse COUNTRY OF ORIGIN MEXICO

DATE CODE: 01/10/05 (MM/DD/YY)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

O	DENOTES CRITICAL CHARACTERISTICS.
CPK	DENOTES CPK DIMENSIONS,-MINIMUM CPK VALUE
⟨ST⟩	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS.
CP	DENOTES CP DIMENSIONS,-MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

COPIES TO

1	9	18
2	10	19
3	12	20
4	13	21
5	14	23
6	15	33
7	16	43
8	17	53

MATL SPEC
FINISH
DRW JMB DATE 10/24/02 SCALE 4=1
CHK DATE SUPER DR
APPD DATE RAW STK WT LBS/M

TOLERANCE UNLESS OTHERWISE SPECIFIED
TWO PLACE DEC ±.01 FRACTION ±
THREE PLACE DEC ±.005 ANGULAR ±1°

TITLE MICROFUSE FUSE POSTS (BACK PANEL MTG.)

Littelfuse® DES PLAINES, ILLINOIS 60016

REVISION N

DRWG. NO. 02800031Z

FINAL

UNCONTROLLED DOCUMENT

CAD GENERATED DRAWING - NO PENCIL CHANGES ALLOWED