

Engineering/Process Change Notice

ECN/PCN No.:

	For Manufacturer		
Product Description: Surface Mount WLAN Antenna	Abracon Part Number / Part S AMCA52-2R350G-S1F	eries:	Series □ Part Number
Affected Revision: Rev A	New Revision:	Application:	☐ Safety
			□ Non-Safety
Prior to Change:			
After Change:			
Cause/Reason for Change: FACTORY	EOL		
	Change Dian		
Effective Date:	Change Plan		
Effective Date: Immediately	Additional Remarks:		
Change Declaration:			
Issued Date:	Issued By:	Issued Department	
7/7/20	Justin Fahey	Marketi	ng - PLM
Approval:	Approval:	Approval:	
Syed Raza	Reuben Quintanilla		Huang
Engineering VP	Quality Director		g Director
	For Abracon EOL onl		
Last Time Buy (if applicable):N/A	Alternate Part Number / Part Series: N/A		
Additional Approval:	Additional Approval:	Additional Approv	al:
	Customer Approval (If App	licable)	
Qualification Status:			
Note: It is considered approved if then	\square Approved \square Not accep re is no feedback from the custo		is released.
Customer Part Number:	Customer	Project:	
Company Name:	Company Representative:	Representative Sig	nature:
Customer Remarks:		1	

Form #7020 Rev. E Effective: 04/20/2020 Page 1 of 1

Surface Mount WCS/WiMAX/LTE Antenna (2350MHz)

AMCA52-2R350G-S1F-T



RoHS / RoHS II Compliant

5.2 x 2.1 x 1.1mm

Moisture Sensitivity Level (MSL) – MSL = 1

FEATURES:

- 2350MHz, Bandwidth ≥150MHz
- Suitable for RoHS compliant reflow
- Gain 2.5dBi (Peak) / 0.5dBi (Average)
- VSWR <2:1
- Small size 5.2 x 2.1 x 1.1mm (0.204 x 0.082 x 0.039inch)
- Non Ground Mounting type.
- Power Handling 3W Max
- Matched to 50 Ohm.

> APPLICATIONS:

- Wireless application WCS Band, LTE Band 40, and WiMax bands.
- User Equipments (UE), e.g. dongles, modems
- WCS Band supporting Fixed, Mobile, Computing, Cellular Telephone, Radiolocation, and Satellite Communications.
- User Equipments (EU) covering 2300MHz LTE TDD (Band 40)
- Alternative to larger PCB solution

STANDARD SPECIFICATIONS

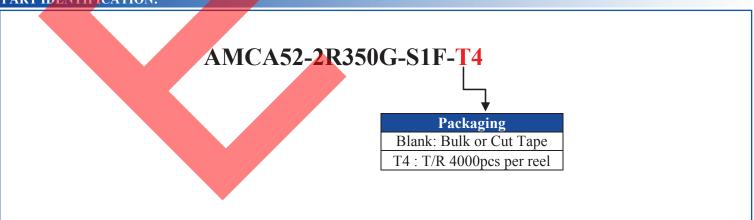
Maximum Ratings

Item	Value
Operating Temperature Range	-40°C to + 85°C
Storage Temperature Range	-10°C ~ +40 and RH °C 70% (Max.)

Electrical Characteristics

Item	Spec
Frequency	2350MHz
Bandwidth	≥150 MHz
Peak Gain	2.5 dBi typ.
Average Gain	0.5 dBi typ
VSWR	<2:1
Impedance	50 Ohm
Power Capability	3W max

PART IDENTIFICATION:





Surface Mount WLAN Antenna (2350MHz)

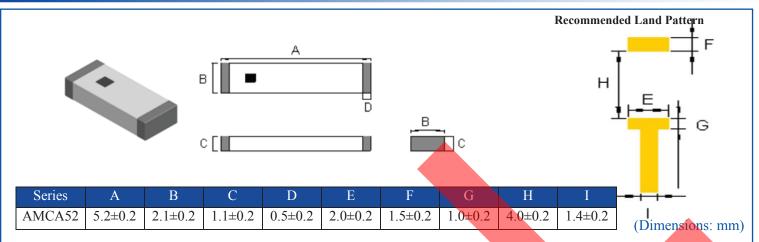
AMCA52-2R350G-S1F-T



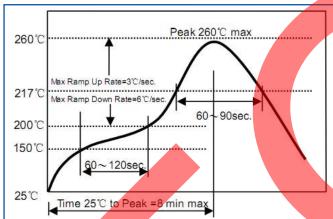


5.2 x 2.1 x 1.1mm

OUTLINE DIMENSIONS:



REFLOW PROFILE:

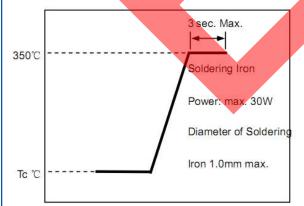


- Preheat condition: 150 ~200 /60~120°C sec.
- Allowed time above 217°C: 60~90sec.
- Max temp: 260°C
- Max time at max temp: 10sec.
- Solder paste: Sn/3.0Ag/0.5Cu
- Allowed Reflow time: 2x max

[Note: The reflow profile in the above table is only for qualification and is not meant to specify board assembly profiles. Actual board assembly profiles must be based on the customer's specific board design, solder paste and process, and should not exceed the parameters as the Reflow profile shows.]

MANUAL SOLDERING

Pre-heating Temperature: 120°C, 60°C ~ 300 sec.



- Iron soldering power: Max.30W.
- Pre-heating: 150 / 60 sec. °C.
- Soldering Tip temperature: 350 Max. °C.
- Soldering time: 3 sec Max.
- Solder paste: Sn/3.0Ag/0.5Cu.
- Max 1 times for iron soldering.
- Soldering Temperature: 340°C±5°C, 5sec max per each terminal.

[Note: Take care not to apply the tip of the soldering iron to the terminal electrodes.]



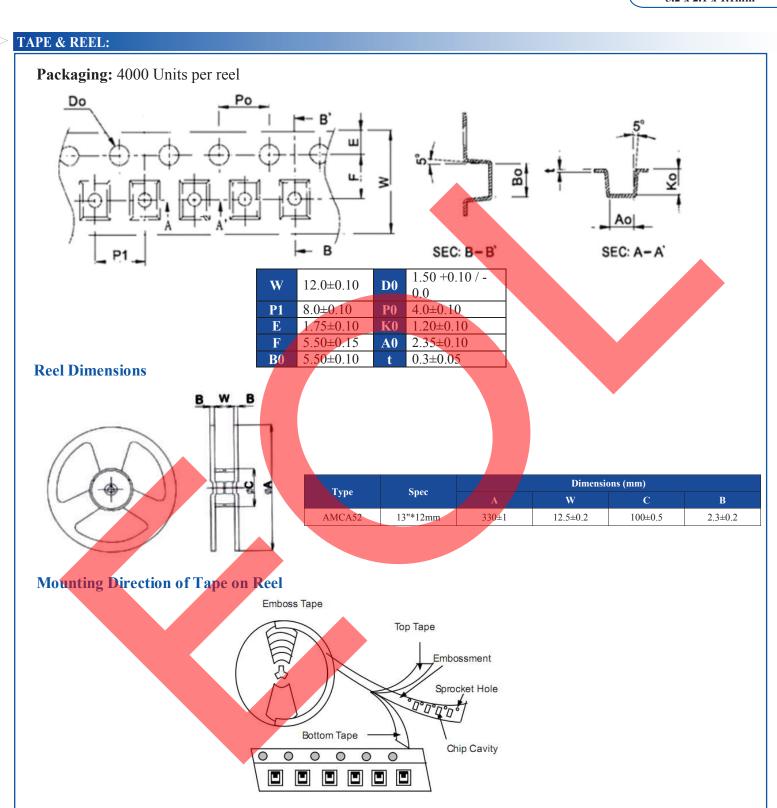
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5.2 x 2.1 x 1.1mm



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Note: The sprocket holes are to the right as the tape is pulled toward the user.



(Dimensions: mm)