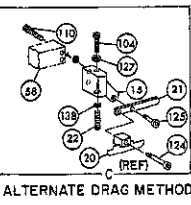
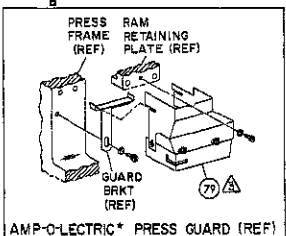
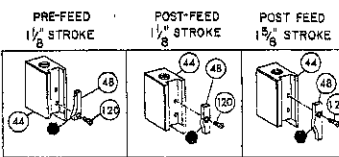
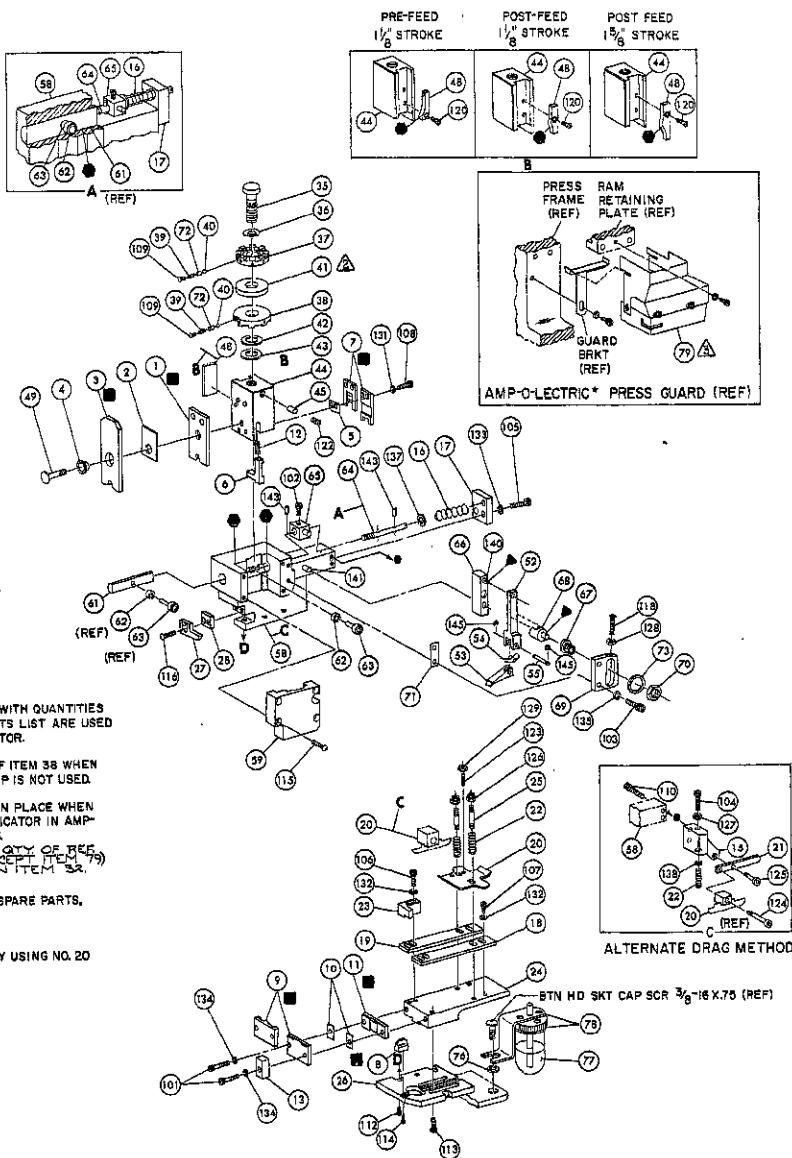


- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 33.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	114
REF		21045-3	RING, RETAINING C' (.187 DIA) FEED PIN	148
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		22260-5	WASHER, FLAT (NO 5) DRAG SPRING	138
REF		21859-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	136
REF		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF		21018-4	NUT, HEX MACH (4-40) DRAG	130
REF		21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF		21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	122
REF		1-21002-7	SCR, BTN HD SKT CAP (8-32 X .38) CAM	120
REF		6-23715-5	SCR, FKHHD MACH (6-32 X 1.50) FEED ADJ	118
REF		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	115
REF		2-21002-3	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114
REF		2-21002-3	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF		2-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF		17177-1	SCR, BTN HD SKT CAP (1/4-20 X .60) BASE PL	112
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	107
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	106
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF		455745-1	GUARD WINDOW	79
REF		485184-9	LUBRICATOR ASSEY	77
REF		489985-1	OIL, LUBRICATING	76
REF		454408-1	SPACER, LUG BRACKET	75
REF		485108-1	WASHER, FLAT (SPECIAL)	73
REF		590603-1	SPRING, ASSIST	72
REF		680517-1	SPACER	71
REF		22594-8	NUT, HEX	70
REF		240628-1	PLATE, ADJ	69
REF		240626-1	SHAFT, PIVOT	68
REF		240633-1	BUSHING	67
REF		485680-1	LEVER, INTERMEDIATE	66
REF		240629-1	BLOCK, PIVOT	65
REF		240632-2	SCREW, ADJ	64
REF		240659-3	PIN, CAM ROLLER	63
REF		240658-1	CAM, ROLLER	62
REF		454398-1	ROD, FEED	61
REF		454408-1	SPACER, LUG BRACKET	60
REF		680517-1	SPACER	59
REF		2-240641-5	SPACER, SHEAR BLADE	58
REF		2-240641-5	SPACER, TUBULAR	57
REF		3-456134-7	CRIMPER, INSULATION	56
REF		456885-7	SPACER, INSULATION	55
REF		456407-3	CRIMPER, WIRE	54
REF		454220-1	CAP, RAM	53
REF		453738-1	HOUSING	52
REF		240624-1	PIN, FEED FINGER	51
REF		67999-1	SPRING, FEED FINGER	50
REF		240635-1	FINGER, FEED	49
REF		240634-1	LEVER, TERMINAL	48
REF		7-21002-9	BOLT, CRIMPER	47
REF		690602-5	CAM, PRE FEED	46
REF		690191-1	PLUG, NYLON	45
REF		455674-2	RAM	44
REF		690125-1	WASHER, LAMINATED	43
REF		690124-1	WASHER, RAM	42
REF		23241-8	SPACER, DISC	41
REF		690170-1	BALL, STEEL	40
REF		692142-1	SPRING, COMPRESSION	39
REF		4-692155-7	DISC, INSULATION	38
REF		22093-8	DISC, WIRE	37
REF		690212-1	WASHER, SPRING	36
REF		458990-1	POST, RAM	35
REF		458990-1	APPLICATOR, BASIC (SUB ASSY)	34
REF		3-690451-2	SPACER, STRIPPER	33
REF		240639-1	STRIPPER	32
REF		458678-1	PLATE, BASE	31
REF		22354-9	DRAG, STUD	30
REF		455678-1	PLATE, STRIP GUIDE	29
REF		4-22281-1	PLATE, STRIP HOLD	28
REF		240636-1	SPRING, DRAG	27
REF		454177-1	LEVER, DRAG	26
REF		1-458030-6	GUIDE, STRIP (REAR)	25
REF		1-458031-6	GUIDE, STRIP (FRONT)	24
REF		454178-1	GUIDE, FEED ROD	23
REF		4-22284-9	SPRING, FEED RETURN	22
REF		458044-1	ADAPTER, DRAG	21
REF		458044-1	SPACER, HOLD DOWN	20
REF		458044-1	SPRING, HOLD DOWN	19
REF		458044-1	PLATE, REAR SHEAR	18
REF		458044-1	SPACER, SHEAR PLATE	17
REF		458044-1	PLATE, FRONT SHEAR	16
REF		458044-1	ANVIL	15
REF		458044-1	BLADE, SLUG	14
REF		458044-1	HOLD DOWN, TERMINAL	13
REF		458044-1	SPACER, SHEAR BLADE	12
REF		458044-1	SPACER, TUBULAR	11
REF		458044-1	CRIMPER, INSULATION	10
REF		458044-1	SPACER, INSULATION	9
REF		458044-1	CRIMPER, WIRE	8

CRIMPING DATA					APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	3	3	
A	.056	18		10745-3-2	10745-3-1	
B	.052	20				
C	.050	22				
D	NOT USED					
CRIMP WIRE	SIZE	TYPE	FEED	APPL INST		
100	18	18				
100	20	20				
100	22	22				
WIRE RANGE: #22-18					INSULATION RANGE/PRESS NO: 1505-435-5	

REMARKS	NO	REV
APPL. USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

I.D. PLATE (REF) 461264-1

REF: 461264-1

AMP INCORPORATED  
 HARRISBURG, PA.

AMP INCORPORATED

MINIATURE QUICK CHANGE APPLICATOR

END FEED RING