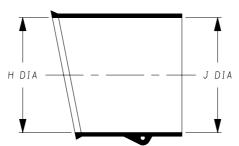
Specification Control Drawing

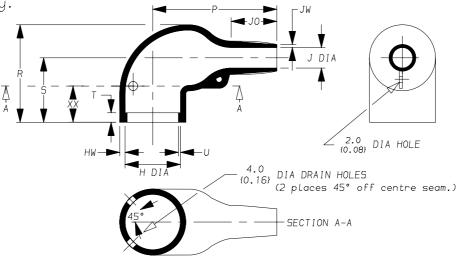
Raychem

a) Part as supplied.

222K1**-*-G44



b) Part after unrestricted recovery.



DIMENSIONS in millimetres (in inches, for reference)

	ı	+	,	J	Р	R	S	Т	U	JO	HW	JW	XX
Part No.		Max	Min	Max	±10%	±10%	±10%	±10%	±10%	±10%	±20%	±20%	±2
	а	b	а	b	b	b	b	b	b	b	b	b	b
222K121	24	10.4	24	5.6	25	25	19	3.0	1.0	8.5	1.3	0.5	19
	{0.94}	{0.41}	{0.94}	{0.22}	{0.98}	{0.98}	{0.75}	{0.12}	{0.04}	(0.33)	{0.05}	{0.02}	{0.75}
222K132	30	14.2	30	5.9	32	27	20	3.0	1.0	8.5	1.5	0.8	22
	{1.18}	{0.56}	{1.18}	{0.23}	{1.26}	{1.06}	{0.79}	{0.12}	{0.04}	(0.33)	{0.06}	{0.03}	{0.87}
222K142	31 {1.22}	18.0 {0.71}	31 {1.22}	7.1 {0.28}	39 {1.54}	31 {1.22}	21 {0.83}	3.0 {0.12}	1.0 {0.04}	15.0 (0.59)	1.8 {0.07}	1.0	22 {0.87}
222K152	36	22.4	36	8.4	46	38	26	3.0	1.0	16.0	1.8	1.0	22
	{1.42}	{0.88}	{1.42}	{0.33}	{1.81}	{1.50}	{1.02}	{0.12}	{0.04}	{0.63}	{0.07}	{0.04}	{0.87}
222K163	43	28.2	43	9.9	55	45	30	3.0	1.7	17.5	2.0	1.0	22
	{1.69}	{1.11}	{1.69}	{0.39}	{2.17}	{1.77}	{1.18}	{0.12}	{0.07}	{0.69}	{0.08}	{0.04}	{0.87}
222K174	60	35.1	60	15.7	80	54	35	3.0	1.7	32.0	3.3	1.5	22
	{2.36}	{1.38}	(2.36)	{0.62}	{3.15}	{2.13}	{1.38}	{0.12}	{0.07}	{1.26}	{0.13}	{0.06}	{0.87}
222K185	66	44.5	66	16.8	108	68	42	3.0	2.0	48.0	3.8	2.0	22
	{2.60}	{1.75}	{2.60}	{0.66}	{4.25}	(2.68)	{1.65}	{0.12}	{0.08}	(1.89)	{0.15}	{0.08}	{0.87}

This is a drilled variant

Modified dimensions are shown thus:- #

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Drawn A.LILLEY. Checked

MKTG.

Issue

Date May 2008

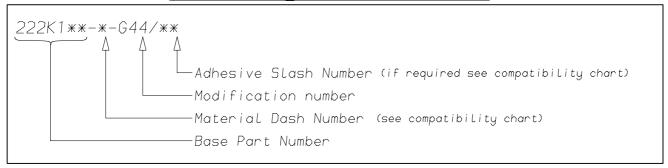
Conforms to ISO Recommendations 3rd Angle Projection

Not to Scale

Tech.

R	aychem	Specific Control	ation Drawing	Part Number	222K1**-*-G44 Issue 2
Iss.	Date	E.C.R. No.	Detail	s of Change	
2	May 2008	CR06-HM-012	Imperial o	dimensions added	

Ordering Information



COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number	
-3	POLYOLEFIN, SEMI-RIGID	RT-301	/42 ,/86, /180	
-4	POLYOLEFIN, FLEXIBLE	RT-1304	/42 ,/86, /180	
-25	ELASTOMER, FLUID RESISTANT	RW-2070	/42, /86, /225	
-130	POLYOLEFIN, COMMERCIAL FLEXIBLE	RW-2008	/42	

NOTES

1) As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.

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