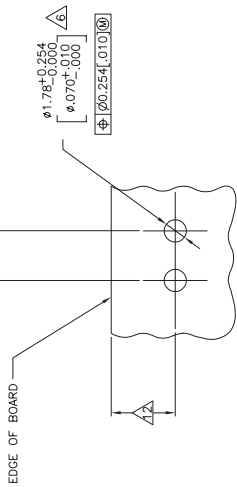
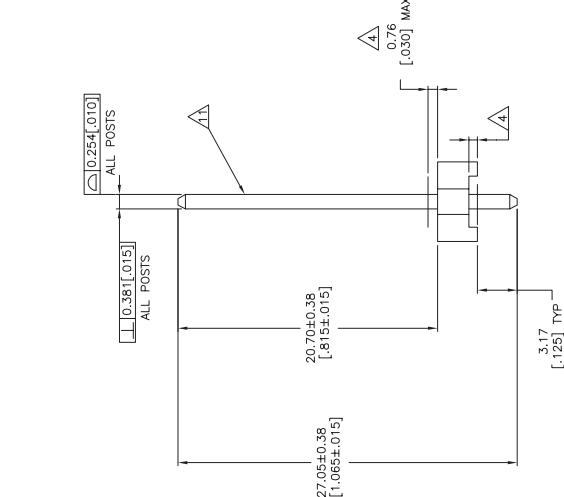
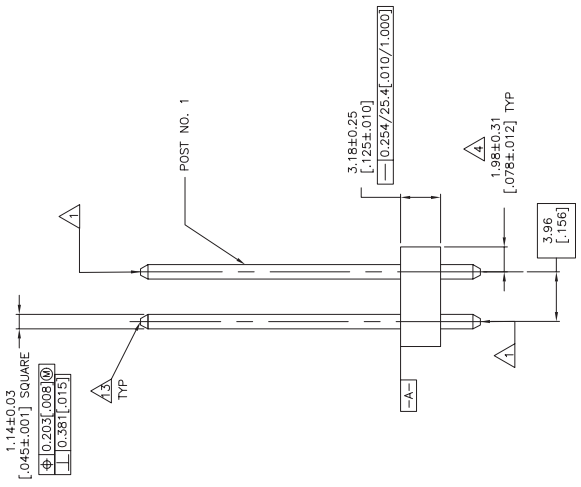


- △ POST TO WITHSTAND 13 NEWTONS [3.0] LBS MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- △ TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- △ MEASURED AT DATUM A-A
- △ PLASTIC FLASH PERMITTED IN THIS AREA.
- △ PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- △ ONE HOLE MAY BE UNDERSIZED 1.65/1.52 [0.065/0.060] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- △ MATERIAL: HEADER-THERMOPLASTIC POLYESTER 94V-0(NATURAL)
 POST-COPPER ALLOY (TIN OR TIN-LEAD PLATED - SEE TABLE FOR DETAILS)
- △ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.600 [.065] THICK P.C. BOARD △

- 9. △ PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- △ POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- △ POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- △ DIMENSION SHOULD BE 3.556 [.140] MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.



TIN	.312	7.92	2	3-647259-2
TIN-LEAD	.312	7.92	2	647259-2
FINISH	IN	MM	NUMBER OF POSITIONS	PART NUMBER
	L			

THIS DRAWING IS A CONTROLLED DOCUMENT.

APPROVED FOR: [Signature]

DATE: [Date]

SCALE: [Scale]

ASSEMBLY: MTA-156 HEADER PLAN, STRAIGHT, 1.143 [0.045] SQUARE PIN-LEAD TIN-LEAD PLATED, SPECIFIED SIZE. SEE SIZE CODE (PART NO. 647259)

DATE: [Date]

REVISIONS: [Table]

CUSTOMER DRAWING: [Customer Name]

METRIC