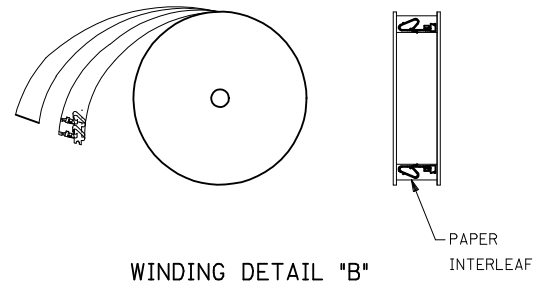
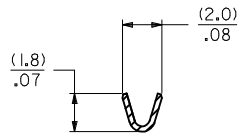
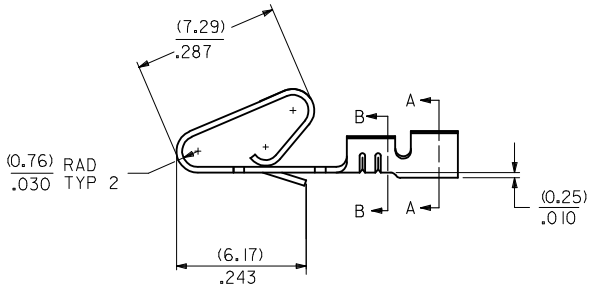
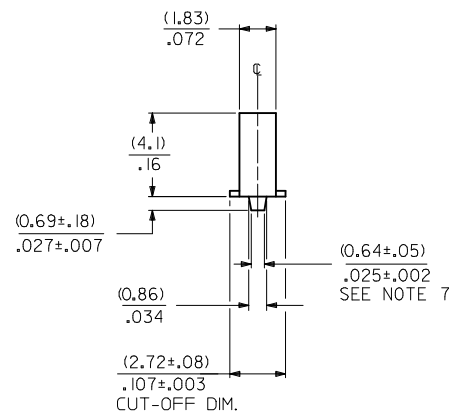
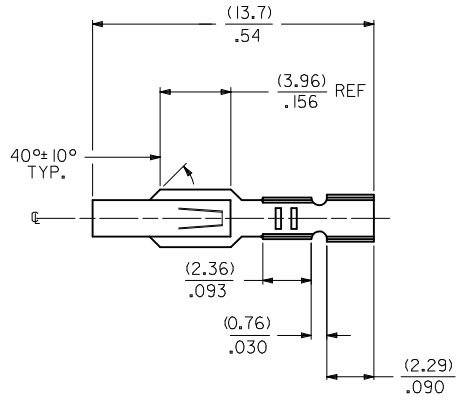
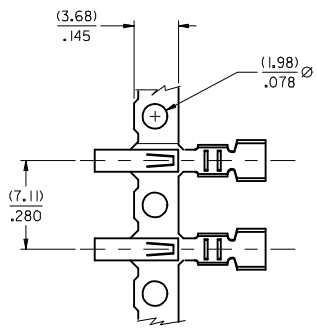


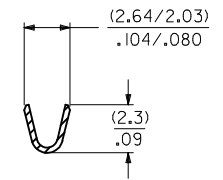
MATERIAL NO.	ENGINEERING NO.
50-29-1877	2578-(P909)
50-29-1878	2578-(P909)L
50-29-1767	2578-B-(P909)



WINDING DETAIL "B"



SECTION B-B
BACKGROUND OMITTED



SECTION A-A
BACKGROUND OMITTED

- NOTES:
1. MATERIAL: SEE LEGEND
 2. FINISH: (909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
 3. THIS PART CONFORMS TO PRODUCT SPECIFICATION PS-08-50.
 4. SEE LEGEND FOR WINDING SPECIFICATION.
 5. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/.065 MAX. INSULATION DIAMETER.
 6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 7. (0.86±0.05)/.034±.002 IS AN OPTIONAL DESIGN.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

2578 - * - * * *
 MATERIAL CODE
 (0.28)/.0106 THK
 BLANK=BRASS
 B = PHOS. BRONZE

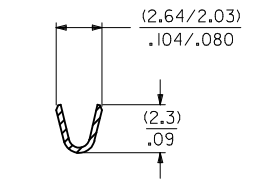
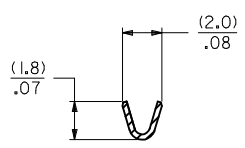
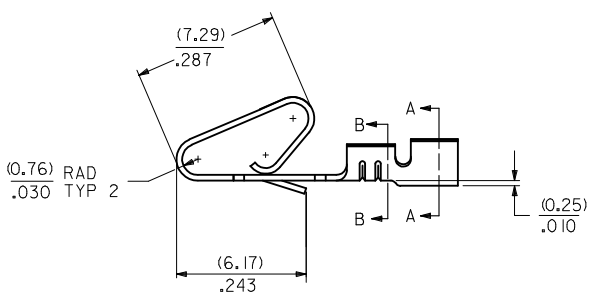
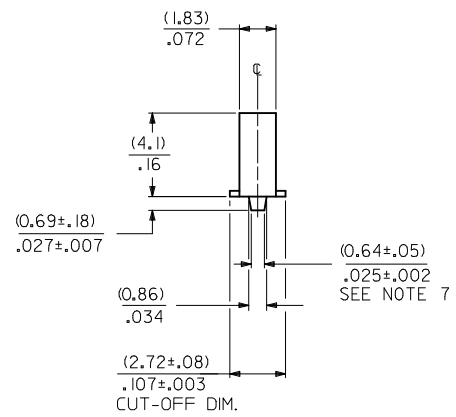
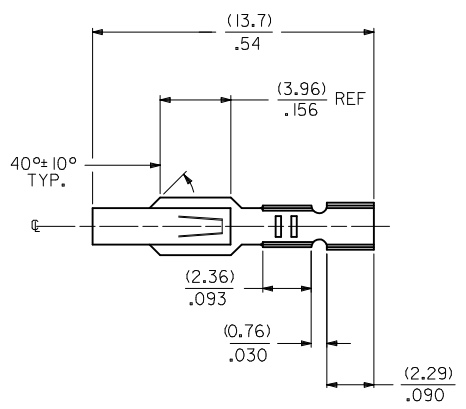
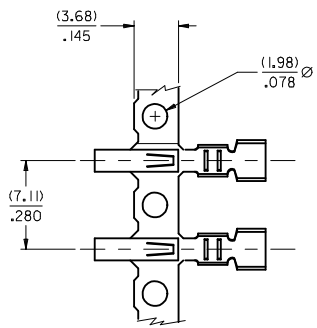
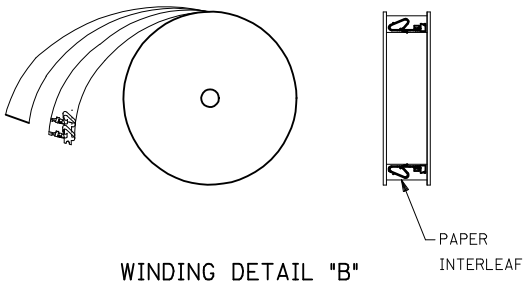
WINDING SPEC.
 BLANK=CHAIN, PER WINDING DETAIL "B"
 L=LOOSE

PLATING CODE
 SEE NOTE 2

OPTIONS
 BLANK=AS SHOWN

ADD WINDING VIEW EC NO: UCP2014-4131 DRAWN: KIPPER 2014/04/07 CHKD: NGUYEN 2014/04/07 APPR: F. SMITH 2014/04/21	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		mm	INCH	MM/IN	---	INCH	
		4 PLACES ± ---	± ---	DRAWN BY	DATE	TITLE	
		3 PLACES ± ---	± .010	CHECKED BY	DATE	CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE	
2 PLACES ± 0.25	± .014	SAMIEC	2004/12/15	molex			
1 PLACE ± 0.36	± ---	APPROVED BY	DATE		DOCUMENT NO.		
0 PLACE ±	±	MARGULIS	2004/12/15	SD-2578-002	SHEET NO.		
ANGULAR ±1/2°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART	1 OF 1		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

MATERIAL NO.	ENGINEERING NO.
50-29-1877	2578-(P909)
50-29-1878	2578-(P909)L
50-29-1767	2578-B-(P909)



- NOTES:
1. MATERIAL: SEE LEGEND
 2. FINISH: (909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
 3. THIS PART CONFORMS TO PRODUCT SPECIFICATION PS-08-50.
 4. SEE LEGEND FOR WINDING SPECIFICATION.
 5. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/.065 MAX. INSULATION DIAMETER.
 6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 7. (0.86±0.05)/.034±.002 IS AN OPTIONAL DESIGN.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

2578 - * - * * * WINDING SPEC.
 BLANK=CHAIN, PER WINDING DETAIL "B"
 L=LOOSE

MATERIAL CODE
 (0.28)/.0106 THK
 BLANK=BRASS
 B = PHOS. BRONZE

PLATING CODE
 SEE NOTE 2

OPTIONS
 BLANK=AS SHOWN

ADD WINDING VIEW EC NO: UCP2014-4131 DRAWN: KIPPER 2014/04/07 CHKD: NGUYEN 2014/04/07 APPR: F. SMITH 2014/04/21	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		mm	INCH	MM/IN	---	INCH	
REV A2	DESCRIPTION	4 PLACES ± --- ± ---	DRAWN BY	DATE	TITLE CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE molex		SHEET NO. 1 OF 1
		3 PLACES ± --- ± .010	CHECKED BY	DATE			
		2 PLACES ± 0.25 ± .014	SAMIEC	2004/12/15	DOCUMENT NO. SD-2578-002		
		1 PLACE ± 0.36 ± ---	APPROVED BY	DATE			
		0 PLACE ± ±	MARGULIS	2004/12/15			
		ANGULAR ±1/2°		MATERIAL NO. SEE CHART			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			