

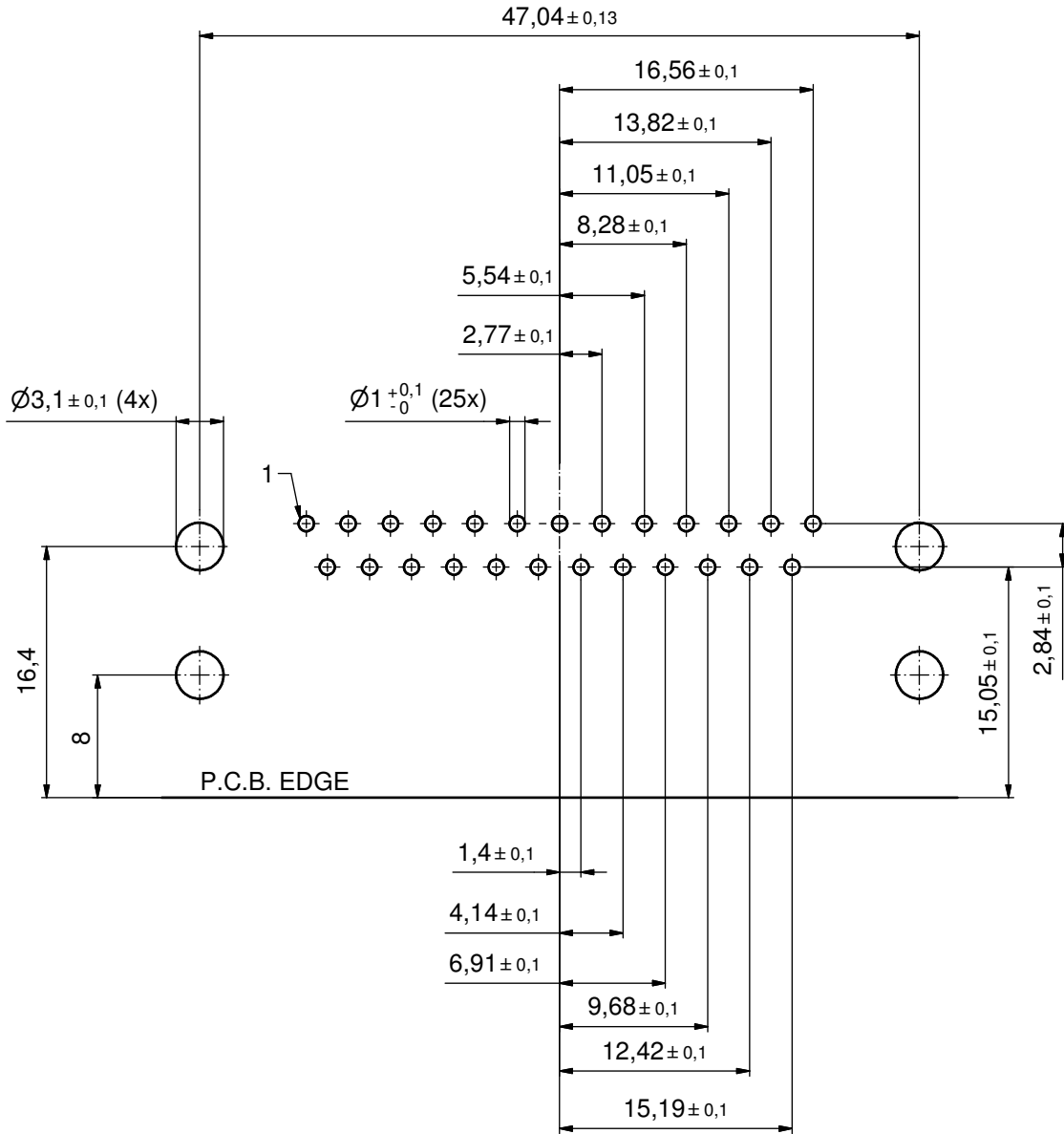
**NOTES:**

1. METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
2. INSULATORS: PBT GF UL 94 V-0; BLACK
3. CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.):
  - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
  - PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
  - PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
4. PLASTIC BRACKETS: PBT GF UL 94 V-0; BLACK
5. THREADED INSERTS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
6. FIXING-PLATE: PBT GF UL 94 V-0; BLACK
7. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
8. CONNECTOR IS PART MARKED: **163□19109X CONEC ABC** (see note 3)

Directive 2002/95/EC RoHS compliant

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					material:	see notes		
			date	name	title:			
			drawn	29.11.10	Schmidt	<b>D-SUB MALE 90°</b> 25pos. SOLDER PIN ANGLED 0.590inch threaded insert, plastic Bracket, fixing plate		
			appd.	29.11.10	Fischer			
		norm			dwg no:	16K1A2734		
		d-old			part no:	163□19109X (see note 3)		
2 x b		A4633	30.01.2013	K.H.	DIN-A3			
a		Original			sh:1/2			
rev.		description	date	name				

P.C.B. HOLE DRILLINGS  
(P.C.B. TOP SIDE)



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					dim. in mm		material: see sheet 1	
	rev.	description	date	name	drawn	date	name	
	a	Original			29.11.10	29.11.10	Schmidt	
					appd.		Fischer	
					norm			
					d-old			
								title: <b>P.C.B. HOLE DRILLINGS</b> 25pos. SOLDER PIN ANGLED 0.590inch threaded insert, plastic bracket, fixing plate
								dwg no: <b>16K1A2734</b>
					part no: see sheet 1			