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SPECIFICATIONS

LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
AD	00	K1	REVISED PER ECO-12-020862	29NOV2012	KH	PO	

MATERIALS

CASE: THERMOPLASTIC, UL94V-0, BLACK
 ACTUATOR: THERMOPLASTIC, UL94V-0, FINISH: SEE P/N TABLE
 COVER: STAINLESS STEEL
 SEAL: SILICON RUBBER, BLACK
 CONTACT: STAINLESS STEEL, PLATED-SILVER
 TERMINAL: BRASS, PLATED-SILVER/NICKEL

ELECTRICAL

MAX CONTACT RATING: 50MILLIAMPS@24V DC
 MIN CONTACT RATING: 10MICROAMPS@1V DC
 INITIAL CONTACT RESISTANCE: 100 MILLIOHMS MAX, PER EIA RS-448, METHOD 1
 INSULATION RESISTANCE: 100 MEGOHMS MIN @ 100VDC PER EIA RS-186-13E
 DIELECTRIC STRENGTH: 500VAC PER EIA RS-186-4E
 CONTACT BOUNCE: 10 MILLISECOND MAX PER EIA-448-18, METHOD 15

MECHANICAL

ACTUATOR OPERATING FORCE: SEE TABLE
 ACTUATOR TRAVEL: 0.35±0.2mm [.014±.008]

DURABILITY

UP TO 1,000,000 CYCLES, AT RATED LOAD PER EIA-RS-448, METHOD 8
 FINAL CONTACT RESISTANCE: 200 MILLIOHMS MAX
 CONTACT BOUNCE: 20 MILLISECONDS MAX
 ACTUATOR FORCE: WITHIN ±30% OF INITIAL VALUE

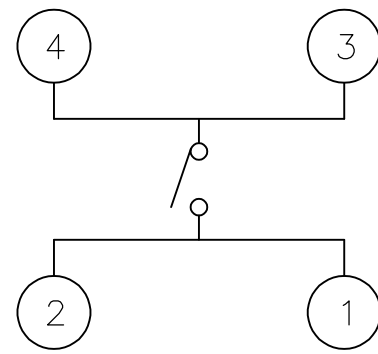
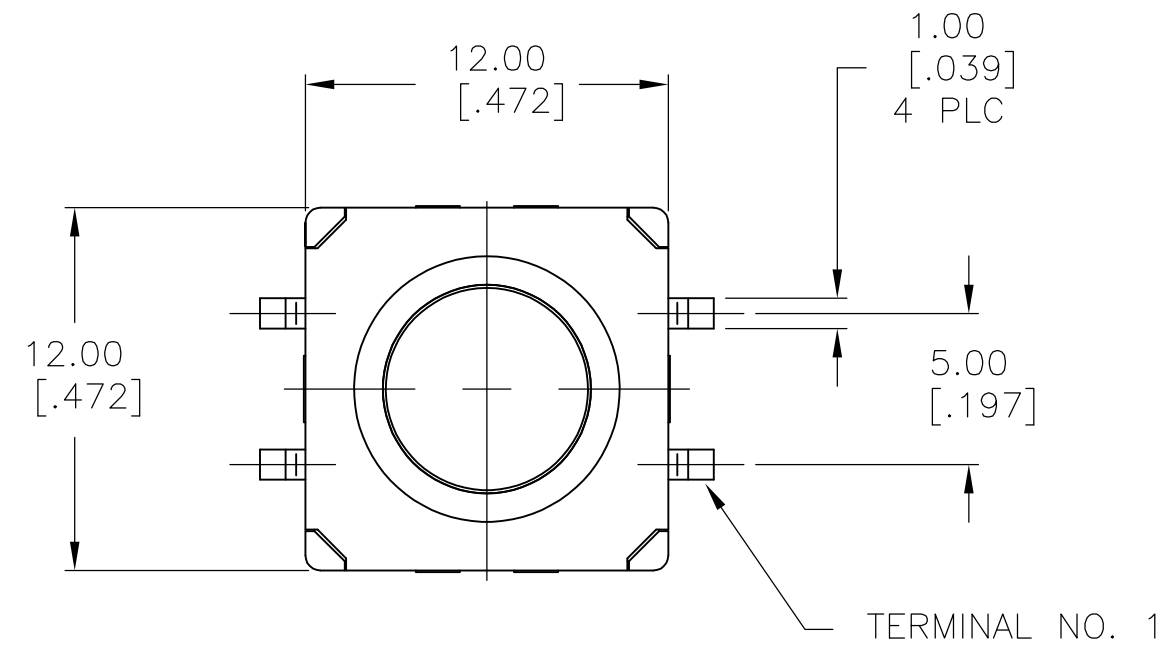
ENVIRONMENTAL

OPERATING TEMPERATURE RANGE: -35°C to +85°C
 STORAGE TEMPERATURE RANGE: -35°C to +85°C
 HUMIDITY: 96 HOURS PER EIA-186-1E
 DRY HEAT TEST: 85°C FOR 96 HOURS PER IEC 60068-2-2, TEST B,
 NO CHANGE IN INITIAL ELECTRICAL AND MECHANICAL CHARACTERISTICS
 COLD TEST: -35°C FOR 96 HOURS PER IEC 60068-2-1, TEST A;
 NO CHANGE IN INITIAL ELECTRICAL AND MECHANICAL CHARACTERISTICS
 THERMAL CYCLING: 5 CYCLES, -35°C to +85°C
 HUMIDITY-TEMPERATURE CYCLING, EIA 364-31B, METHOD III CONTACT RESISTANCE 100 MILLIOHMS MAX
 RESISTANCE TO SOLDERING HEAT PER 109-201, COND B

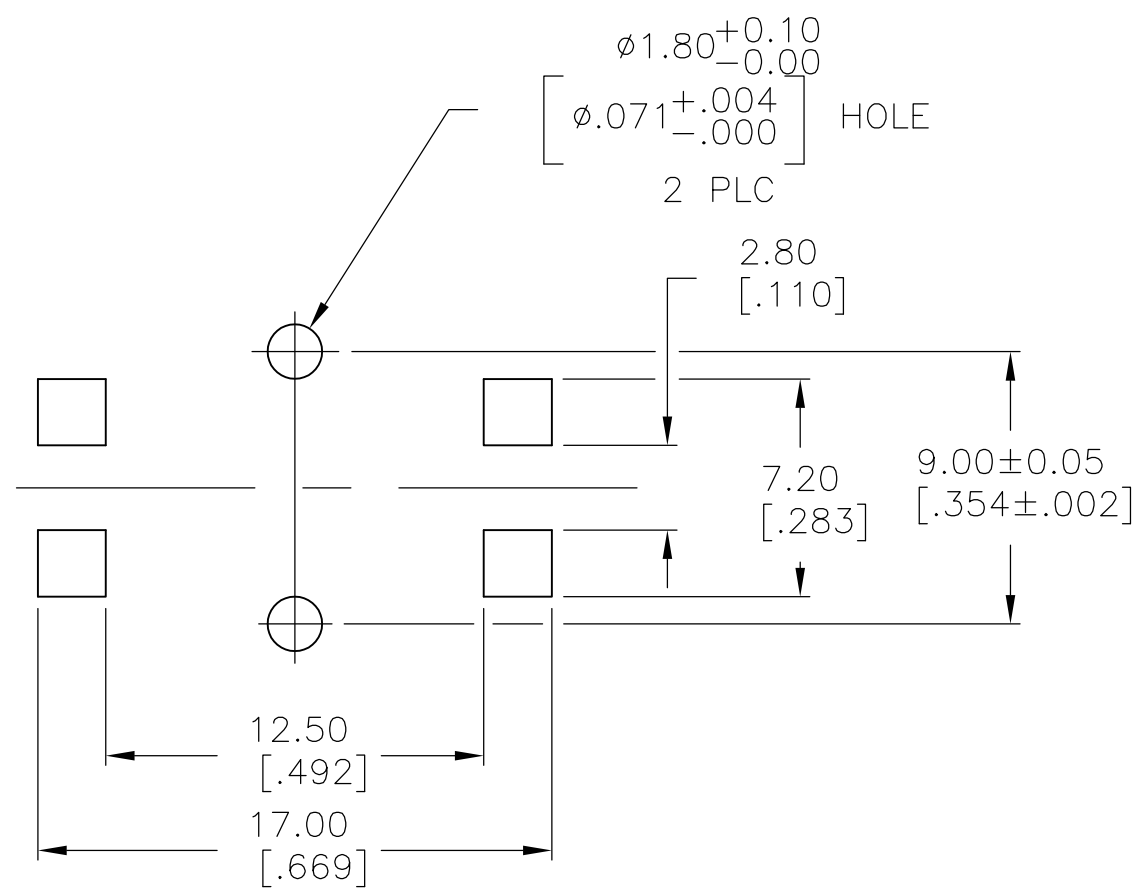
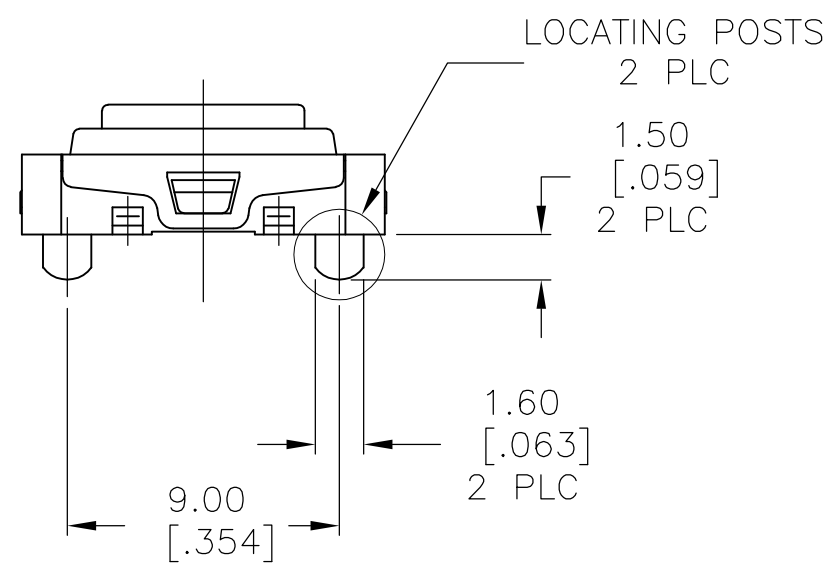
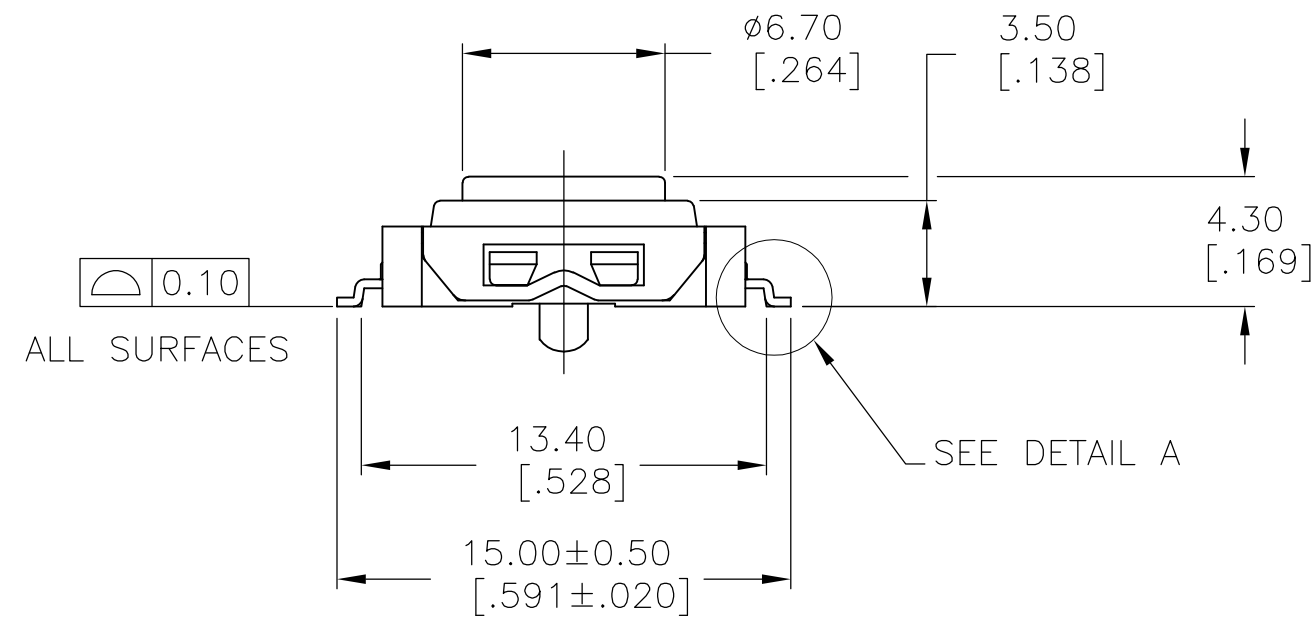
SOLDERABILITY: PER EIA 364-52, CLASS 1 CAT 2
 SEALING PER IP67

1 PARTS TO BE PACKAGED ON TAPE AND REEL PER EIA-481

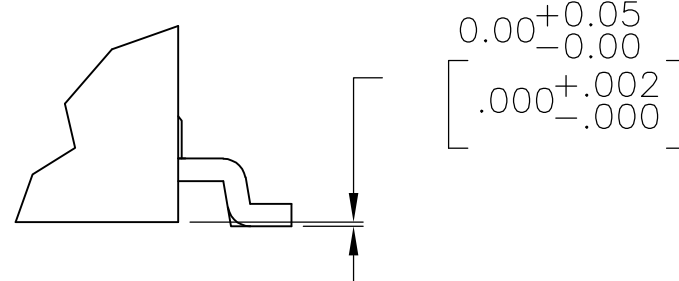
2 ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 2002/95/EC OF 27JAN2003 (ROHS)



CIRCUIT DIAGRAM



SOLDER PAD DIMENSION



DETAIL A SCALE 10:1

1	T&R	RED	260±50gf	WITHOUT LOCATING POSTS	1571218-6
	BULK	RED	260±50gf	WITHOUT LOCATING POSTS	1571218-5
1	T&R	BLACK	160±50gf	WITH LOCATING POSTS	1571218-4
1	T&R	BLACK	160±50gf	WITHOUT LOCATING POSTS	1571218-3
	BULK	BLACK	160±50gf	WITH LOCATING POSTS	1571218-2
	BULK	BLACK	160±50gf	WITHOUT LOCATING POSTS	1571218-1
	PACKAGING	ACTUATOR COLOR	OPERATING FORCE	REMARKS	TE PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING	
mm	[INCHES]										
0 PLC		±	-								
1 PLC		±	-								
2 PLC		±	0.30[.012]								
3 PLC		±	-								
4 PLC		±	-								
ANGLES		±	-								

STE TE Connectivity

SWITCH ASSEMBLY, TACTILE, 12 X 12, SMT, SEALED

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C=1571218	-