

# Description

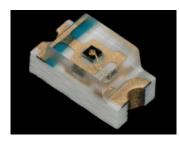
The SECU1211C20 is a surface mount red LED.

### **Features**

- Color-----Red
- Luminous Intensity,  $I_V$ ----181 mcd (typ.) ( $I_F$  = 20 mA)
- Forward Voltage,  $V_{F}$ ------ 2.0 V (typ.) ( $I_{F}$  = 20 mA)
- Dominant Wavelength,  $\lambda_D$  ------ 622 nm
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

## Package

Dimensions (L  $\times$  W  $\times$  H): 1.6  $\times$  0.8  $\times$  1.1 mm





(2) Anode

Not to scale

## Applications

- Automotive Interior
- Switch
- Indicator

## **Absolute Maximum Ratings**

Unless specifically noted, $T_A = 25$ °C	Ζ.				
2		c	1		

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	PD		84	mW
Forward Current	$I_{\rm F}$		35	mA
Forward Current Reduction	$\Delta I_F$	$T_A \ge 60 \ ^\circ C$	-1	mA/°C
Pulse Forward Current	$\mathbf{I}_{\mathrm{FP}}$	Frequency = 1 kHz Pulse Width $\leq$ 100 µs	70	mA
Reverse Voltage	V <sub>R</sub>		5	V
Operating Temperature	T <sub>OP</sub>		-40 to 85	°C
Storage Temperature	T <sub>STG</sub>		-40 to 100	°C
Junction Temperature	TJ		115	°C

## **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

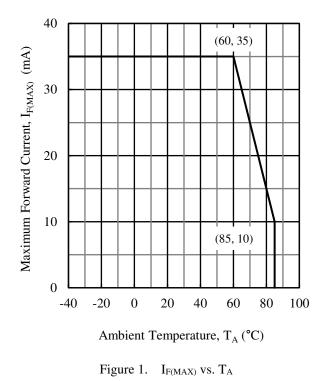
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	$V_{\rm F}$	$I_F = 20 \text{ mA}$	_	2.0	2.4	V
Reverse Current	I <sub>R</sub>	$V_R = 5 V$			10	μΑ
Luminous Intensity	$I_V$	$I_F = 20 \text{ mA}$	142	181	233	mcd
Dominant Wavelength	$\lambda_{\mathrm{D}}$	$I_F = 20 \text{ mA}$	_	622		nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 20 \text{ mA}$		120		deg
Thermal Resistance	$\theta_{(J-A)}$			340		°C/W

# Luminous Intensity Bins

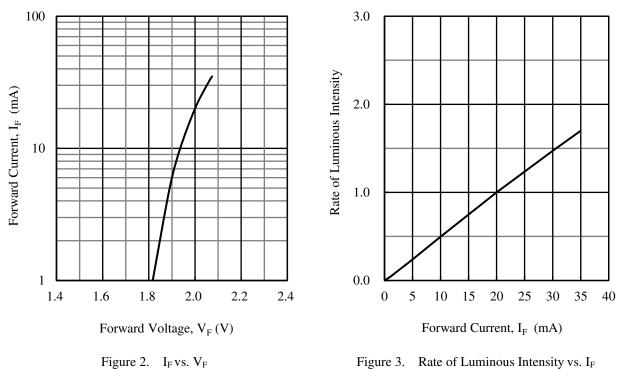
The values have a tolerance of  $\pm 20\%$ .

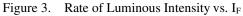
Bin Number	Luminous Intensity Range		
С	142 to 181	mcd	
D	181 to 233	mcd	

### **Derating Curves**



## **Characteristic Curves**





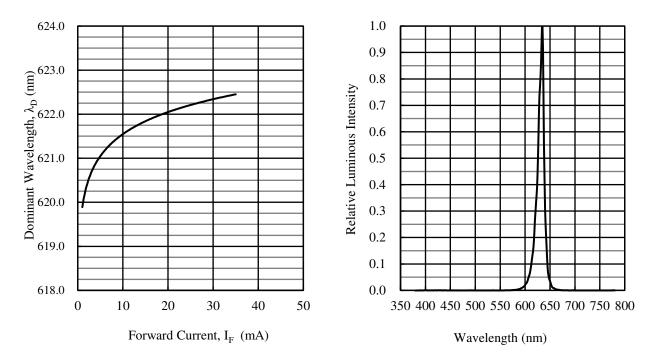


Figure 4.  $\lambda_D vs. I_F$ 

Figure 5. Spectrum

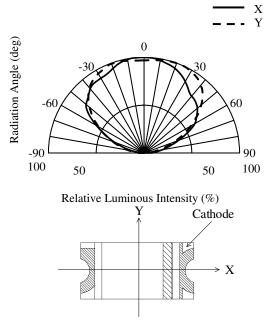
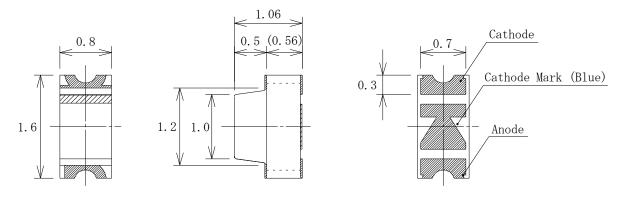


Figure 6. Directivity

### **Physical Dimensions**

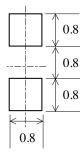
#### • Surface Mount (1.6 × 0.8 × 1.1 mm)



#### NOTES:

- Dimensions in millimeters
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)

#### • Land Pattern Example



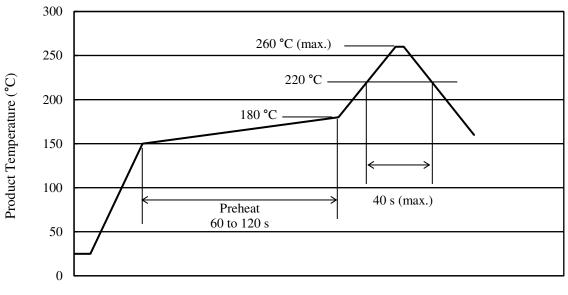
Unit: mm

## **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)Soldering iron:  $350 \pm 10 \text{ °C} / 3 \text{ s}, 1 \text{ time}$
- -

#### • Reference Reflow Profile



Time (s)

## **Precautions for Use**

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.
- When using the product, care should be taken not to apply a voltage in the opposite direction of the LED.

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