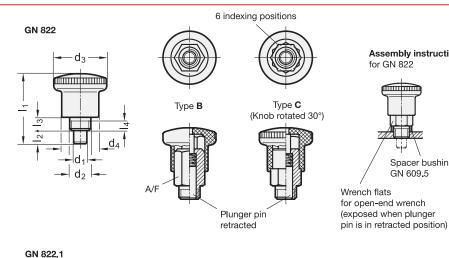
GN 822.1

Open Lock Mechanism

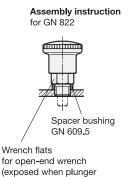
Mini Indexing Plungers

Steel / Stainless Steel, Lock-Out and Non Lock-Out





Type **B**



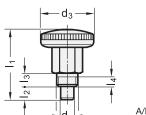




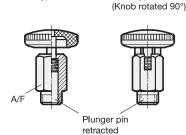
Type

B Non lock-out

C Lock-out



 $d_2 \\$



Metric table



Dimensions in: millimeters - inches

d ₁ Pin ⁰ _{-0.06}	$egin{array}{ccccc} d_2 & d_3 & d_4 & I_1 \ \end{array}$ Thread		I ₂ I ₃ min.	I ₄ min.	A/F	Spring load ≈				
Bore +0.05 +0.1	Tilleau				IIIIII.		111111.		Initial	End
.16	M 8 x 0.75	.83	15 .59	26.5 1.04	5 .20	5 .20	3.5 .14	10 .39	4.5 N 1.01 lbf	12 N 2.70 lbf
5 .20	M 8 x 0.75	.83	15 .59	26.5 1.04	5 .20	5	3.5 .14	10 .39	4.5 N 1.01 lbf	12 N 2.70 lbf
6 .24	M 10 x 1	25 .98	18 .71	34 1.34	7 .28	7 .28	4.5 .18	12 .47	5 N 1.12 lbf	18 N <i>4.05 lbf</i>
7 .28	M 10 x 1	25 .98	18 .71	34 1.34	7	7 .28	4.5 .18	12 .47	5 N 1.12 lbf	18 N 4.05 lbf

Type C

Specification





Threaded body

- Steel
- Zinc plated, blue passivated finish ST - Stainless steel
- European Standard No. 1.4305 (AISI 303)
- Plunger pin Stainless steel

European Standard No. 1.4305 (AISI 303)

 Spring Stainless steel

European Standard No. 1.4310 (AISI 301)

Knob Plastic

Technopolymer (Polyamide PA)

- Temperature resistant up to 230 °F (110 °C)
- Black, matte finish
- Red, RAL 3000, matte finish
- Not removable
- RoHS compliant

Information

GN 822 mini indexing plungers feature small, compact dimensions. They are designed for installation in thin walled sheet metal applications.

Plungers are inserted into position by holding them by the knurled knob. The wrench flats on the lock nut are exposed when the pin is retracted, so that the plunger can be easily tightened by means of an open-end wrench.

Type C offers a lock-out position for applications that require the plunger pin to be retracted for an extended period of time. After retracting the indexing pin, turn the knob 30 degrees, release the knob and it will stay in the retracted position via a notch. In the rest position, the lock-out mechanism is completely concealed by the knob.

GN 609.5 spacer bushings are to be ordered separately.

How to order (Hidden lock mechanism, black knob)	1	Pin diameter d₁		
7 9 3		Туре		
GN 822-6-C-ST	3	Material		
How to order (Open lock mechanism, red knob)	1	Pin diameter d₁		
<u>``</u>	1 2			
How to order (Open lock mechanism, red knob) 1 2 3 4 GN 822.1-4-B-NI-RT	1 2 3			

RT