OMRON

Programmable Controller SYSMAC NSJ Series, NSJ

Combining the controller and HMI into a single unit contributes to downsizing and standardizing control panels, while eliminating inefficiency, waste, and inconsistency on production sites.



A New Single-package Concept

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As demands continue to grow for smaller control panels to save space in today's production facilities, OMRON has shown the way with a unique solution -- the SYSMAC One NSJ-series One-package Controller. Its compact size is an ideal fit for the 400- to 500-mm control panel widths that are becoming increasingly common, and it completely eliminates the space that was previously necessary for the PLC. While helping to standardize control panels, the NSJ Series also solves a variety of manufacturing industry problems by raising the levels of efficiency in design and maintenance.

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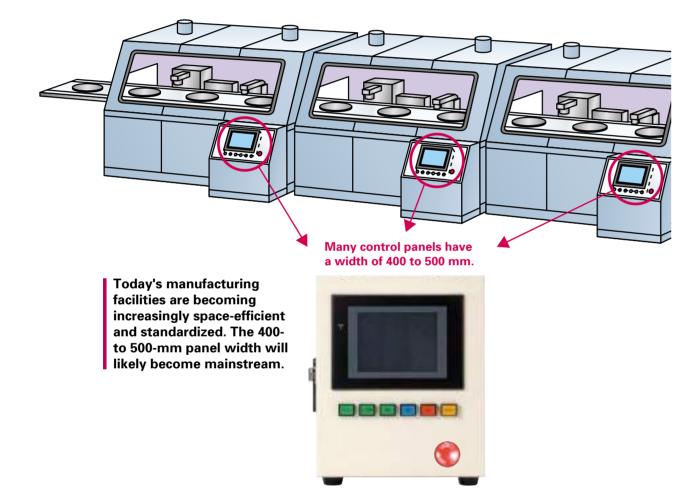


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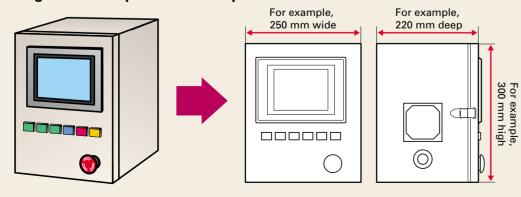


Greater Control Panel Downsizing and Standardizing

As production becomes increasingly globalized, the needs for standardized control panels are growing. With its new, one-package concept, the SYSMAC One NSJ Series contributes to reducing both hardware and software requirements for control panels. While offering the same convenient operation for control panels in any factory, any process, and any device worldwide, the NSJ Series eliminates various forms of inefficiency, waste, and inconsistency that extend all the way from device design and installation, to maintenance.



As an example, the SYSMAC One NSJ5 Series makes it possible to design a control panel this compact.



4

No More PLC Space Required.



Efficient use of the space inside the control panel.

Since there is no PLC space required, the space inside the control panel can be more efficiently used. For example, it can be used to mount the power supply, breakers, or terminal blocks directly behind the Display Section.

NSJ Series Appearance and Parts Names

USB port





The PLC comes as standard equipment along with the HMI.

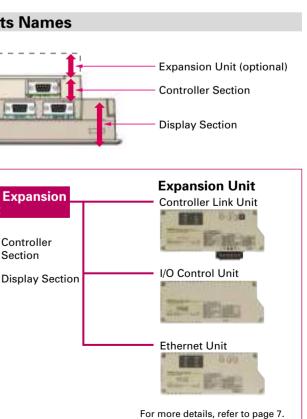
The Display Section and Controller Section each have a CPU. Control is highly reliable because it is not affected by the designing and communications of the Display Section.

A DeviceNet Master comes as standard equipment for I/O.

There is no need for initial settings, and wiring is greatly reduced. Also standardization and streamlining design can be realized.

Especially slim at 73.3 mm.

Both the Display Section and Controller Section combined have a width of only 73.3 mm*. There is also no need for a PLC Power Supply Unit. (*For the NSJ8/10/12 Series. The NSJ5 Series is 79.0 mm.)



Promoting Standardiz Control Panels

Less Effort in Designin and Debugging

Less Effort in Maintenance

Applications

stem Configuration

Ordering Information and Specifications

A Wide Selection of Scalable Display Controllers

Product Line-up Select the optimal control and display combination.

Four screen sizes are available, from 5.7 to 12.1 inches. The 5.7- and 8.4-inch models can be selected with different memory capacities and other functions to meet the needs of various scales of control.



			5.7 l	0.4	10.4	10.1				
			Color TFT	Color High- Iuminance TFT	8.4 Inches	Inches	12.1 Inches	Main Differences in Specifications		
	Controller Section (Designated by	M3D	0	0	0	_	_	•I/O capacity: 640 •User memory: 20 Ksteps •Expanded data memory: None		
	model number suffix)	G5D	0	0	0	0	0	•I/O capacity: 1,280 •User memory: 60 Ksteps •Expanded data memory: 32 Kwords x 3 banks		

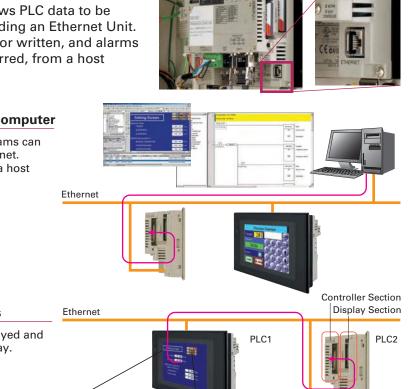
Note: For more detailed specifications, refer to page 20.

NSJ Built-in Ethernet Port Easy access to both Display Section and Controller Section

PLC1:TARGET 0.00 Pulse

LC2:TARGET 0.00 Puls

Models are also available with Ethernet as a standard feature. This allows PLC data to be read or written without adding an Ethernet Unit. PLC data can also be read or written, and alarms and recipes can be transferred, from a host computer.



Set3.

Compact Ethernet

Note: It is also easy to allocate data from

another host device for reference

Expansion Units Support a wider range of applications.

Controller Link Unit (NSJW-CLK21-V1)

High-speed, large-capacity data link

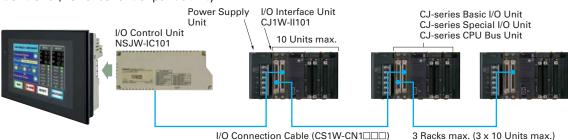
The PLC data link function can be used to provide a high-speed, large-capacity data link between Controllers.



I/O Control Unit (NSJW-IC101)

Easy addition of Special I/O Units and CPU Bus Units

Used to mount Motion Control Units and other Special I/O Units or CPU Bus Units to the NSJ-series Controller, for excellent expandability.



Note: Maximum of 3 Racks for models with model numbers with a suffix of -G5D, and 1 Rack for models with model numbers with a suffix of -M3D

Ethernet Unit (NSJW-ETN21)

Full use of versatile Ethernet functions

The NSJ built-in Ethernet port increases expandability with host computers by enabling functions such as communications implemented with CMND instructions and e-mail.



Ethernet 100BASE-TX

Note: For detailed information on functions related to the NSJ built-in Ethernet port and Ethernet Unit, refer to page 28.

Easy Access from a Host Computer Screen data and ladder programs can

be easily transferred via Ethernet. •PLC data can also be read by a host application (using FINS communications).

Easy Access to Other PLCs

•PLC2 data can be easily displayed and set from the NSJ (PLC1) display.





Meeting the Growing Needs for Control Panel Standardization

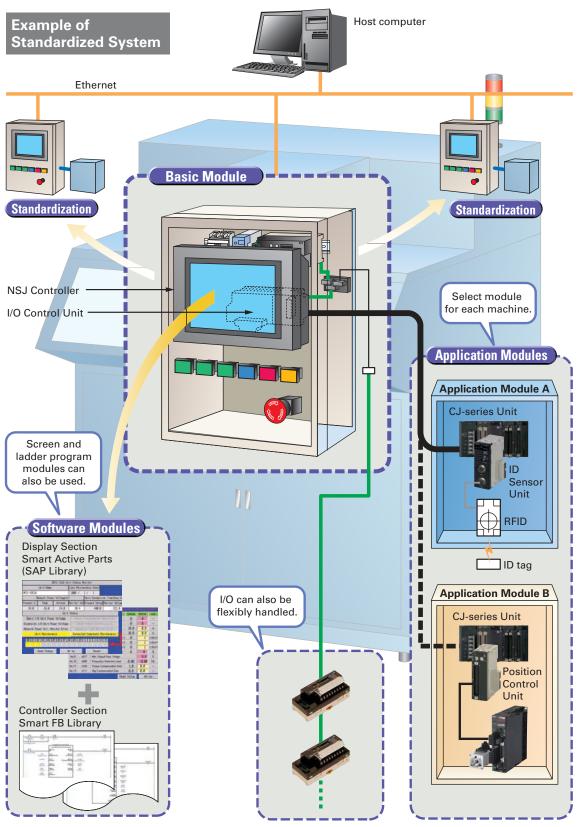
The Market Is Moving Toward Standardized Control Panels. With production bases becoming increasingly globalized, do you have the following concerns about shipping domestically manufactured devices? 1 Reduce downtime due to operator error 2 Providing on-site operator training 3 Smoothly procuring maintenance parts when a malfunction occurs **4** The need to raise development efficiency for devices and facilities 2000

Effects of Standardizing Control Panels

Waste and inconsistency in design, installation and maintenance can be eliminated by supplying control panels that have the same basic operation regardless of the factory, the process, and the devices used in any country of the world.

- Operating errors can be prevented by providing the same operability. Reduce temporary lower operating efficiency caused by changing operators. 2 There is no need to produce an operating manual for each device. Initial training cost can also be reduced. Standardization greatly reduces the number of maintenance parts. 3 Even if a malfunction occurs, the entire control panel can be replaced as a module for quick and easy system restoration. Standardization makes it possible to create templates for design documents,
- screens, and ladder programs. This increases the ability to reuse the templates, which greatly raises design efficiency.

By standardizing control panels based on SYSMAC One, design steps can be reduced and software assets can be reused to eliminate waste and inconsistency all the way from the design stage to system startup.







Less Effort in Designing and Debugging

Advantages of One Package

Use of a single USB cable simplifies both design and debugging.

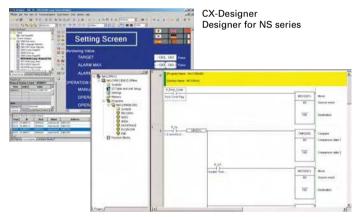
Use of a commercially available USB cable allows easy, high-speed transferring of screen data and ladder programs. There is also no need to change cables for transfers such as these.



(2) Simply connect the USB cable and you are ready to transfer screen data and ladder programs.

Continue using your software assets.

Continue to use all the screen data for NS-series PTs and ladder programs for CS/CJ-series PLCs.



CX-Programmer Ladder Programming Software

Simply turn ON the power and start using it. No need for initial settings.

There is no need to connect the Controller Section and Display Section, and no need to make initial communications settings or other settings. The system starts up as soon as the

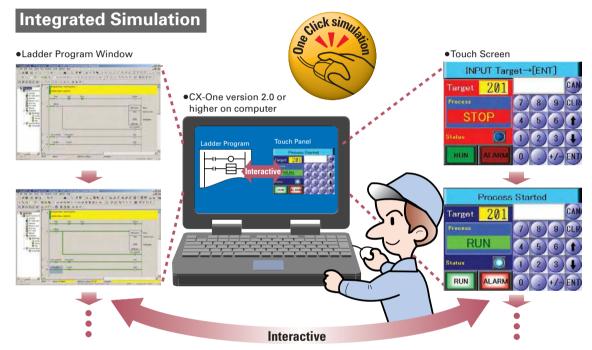
power is turned ON. Even the standard-equipped DeviceNet Master is completely set in the default settings.



The CX-One Integrated FA Tool Package Is Available

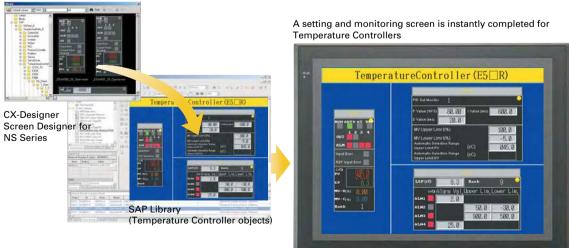
This software can be used to debug ladder programs and screens without even having to connect to an actual system.

The test functions of the CX-Designer Screen Designer for NS Series have been further strengthened. By selecting CX-Simulator as the connection destination, screen data and ladder programs can be simultaneously tested without even having to connect to an actual system.



The SAP Library, which dramatically reduces effort in design, has also been greatly expanded.

More than 2,000 Smart Active Parts (SAP) are available for directly accessing OMRON PLCs and components. Simply copy them from the library and paste them onto the screen. There is absolutely no need to design screens or ladder programs for these objects.





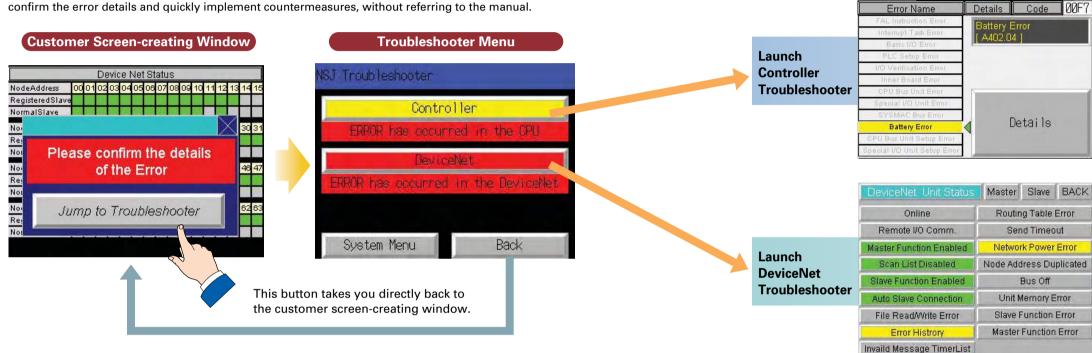
Product Line and Expandability
Promoting Standardized Control Panels
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Less Effort in Maintenance

Two Troubleshooters Come as a Standard Feature

Enables a quick, on-site action without any software.

The standard-equipped PLC Troubleshooter and DeviceNet Troubleshooter contribute to solving problems during device startup and operation. When an error occurs, simply follow the on-screen instructions to confirm the error details and quickly implement countermeasures, without referring to the manual.



A Ladder Program Monitor Is Also Standard

Switching from the operation screen to the screen for monitoring PLC ladder programs only takes about 5 seconds.

This software lets you monitor PLC program status, search for addresses or instructions, monitor multiple I/O points, and much more. It only takes about 5 The PLC ladder seconds to switch from a user screen to the ladder program monitoring screen. program is displayed From a selected input bit, you can also in about 5 s. search for the next sequence output Double-click the input bit you want instruction that uses the same address. to search for. **Customer screen-creating** window ALARM That's it! Double-click LADDER MONITOR 수 중 arm ter Bas In Targe (at Rec has Barrier Simply select "Operat Screen" from the menus to go directly back to the customer screen-creating window.

A Data Backup Function Is Also Standard

Easy backup without a computer.

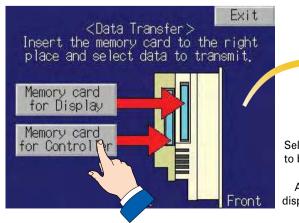
The error details are displayed.

Non Fatal Error

CANCEL

Error Name

Simply follow the on-screen instructions to back up both screen data and ladder programs for the Controller Section.



Easy-to-understand instructions are displayed for the backup procedure.



Product Line and Expandability

Effort in Designi and Debugging

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Non Fatal Error BACK Countermeasure Battery Error

The necessary countermeasure is displayed.

(Details) This error occurs when the PLC Setup has been set to detect battery errors and the CPU Unit's backup battery is

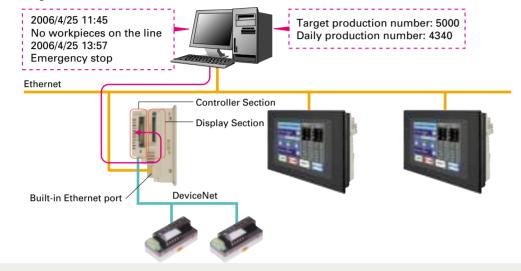


<Data Transfer> Data transfer to Controller Select item to execute Verify Backup (Lince) <Data ransfer> Select the item Transfer completed. Press OK button to be executed. to remove the memory card. A message is displayed to tell you that the OK backup has been completed.

Application Examples

Production control system

Production control information is given by the host computer concerning production progress, retooling instructions, alarms, etc.

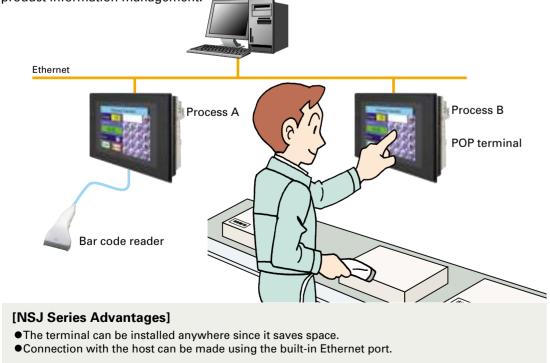


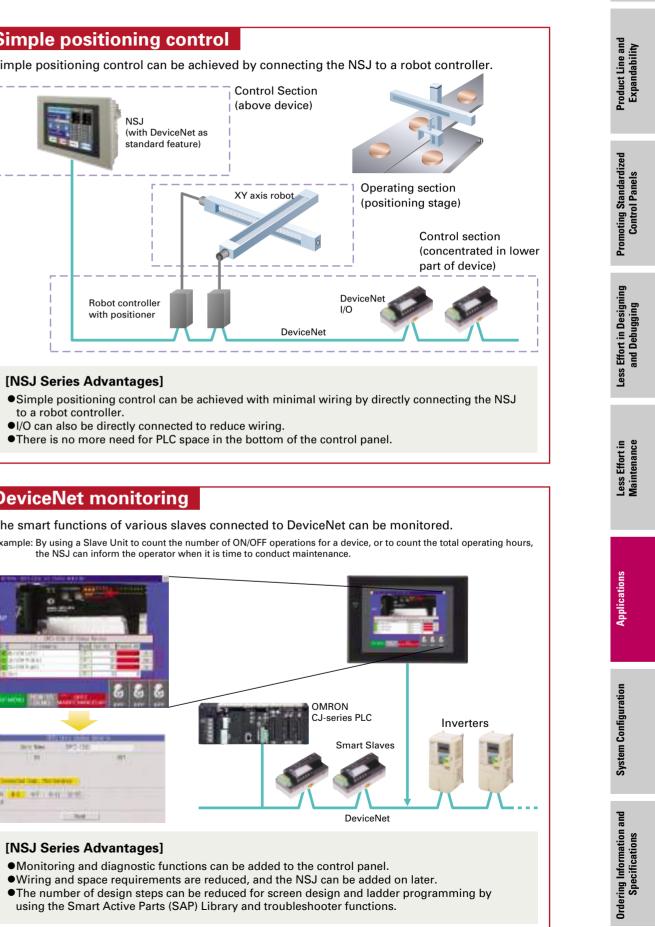
[NSJ Series Advantages]

- •Both the Display Section and Controller Section can be accessed through a single Ethernet port. •Information for the Controller Section and Display Section (such as alarms) can be received at a host computer.
- •There is no need to make initial settings for the Display Section or Controller Section.
- •Using the built-in Ethernet port eliminates the need for an Expansion Unit.

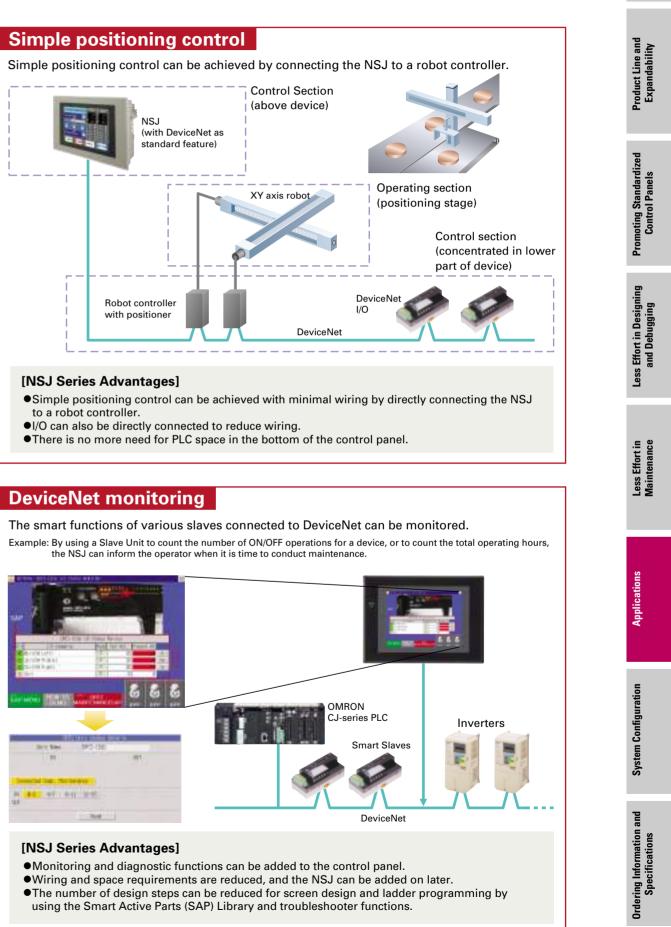
POP system

Products are controlled by a bar code reader. Information is uploaded to a host computer for product information management.



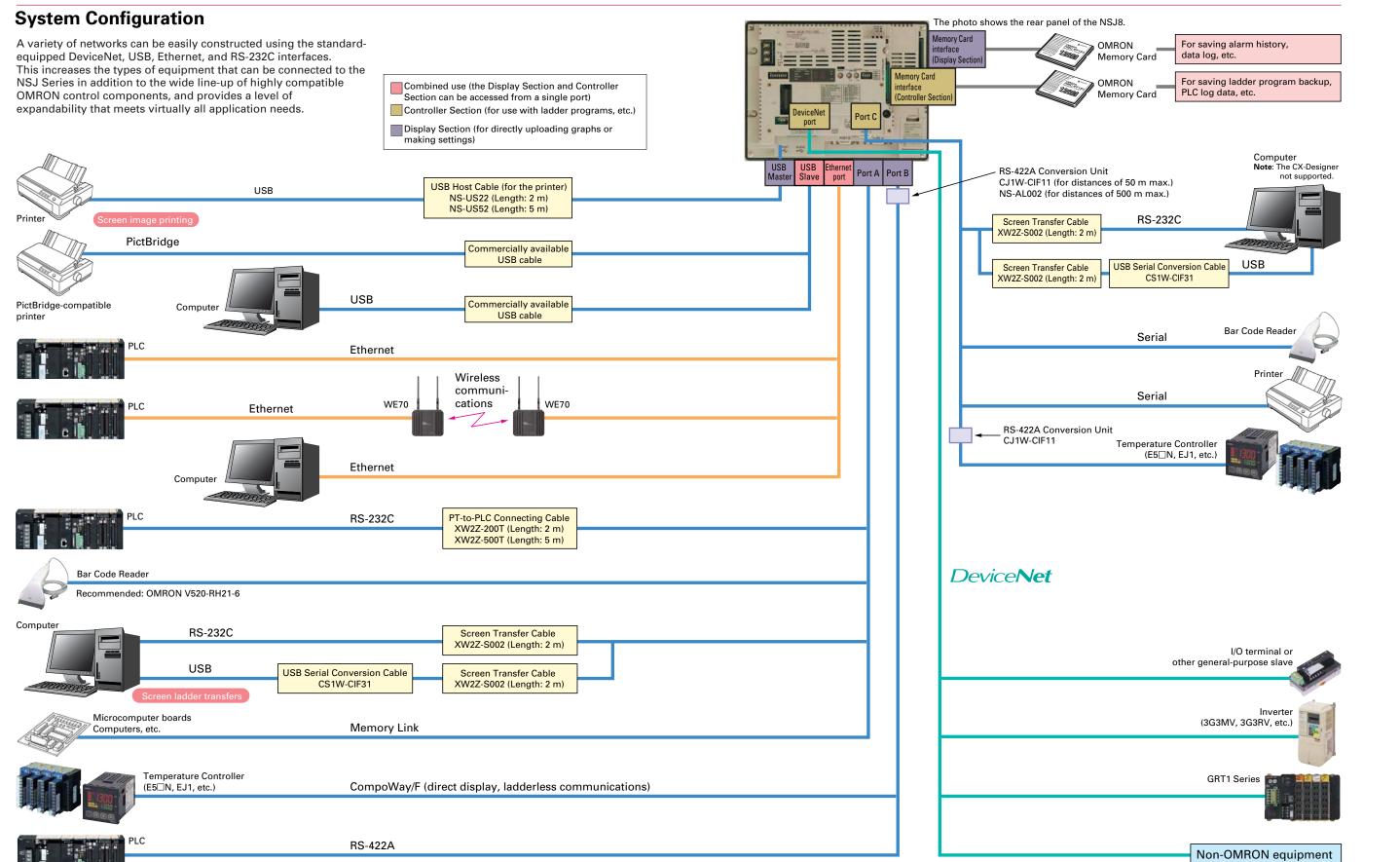


DeviceNet monitoring





Suitable to a Wide Range of Applications





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Product Line and Expandability

Promoting Standardized Control Panels

Less Effort in Designing and Debugging

Less Effort in Maintenance

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Ordering Information and Specifications

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International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

EC Directives

The EC Directives applicable to PLCs include the EMC Directives. OMRON complies with these directives as described below. • EMC Directives

Applicable Standards EMI: EN61131-2 EN61000-6-4 EMS: EN61131-2 EN61000-6-2

PLCs are electrical devices that are incorporated in machines and manufacturing installations. OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked to ensure conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.

EMS-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed. The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to EMC standards.

Note: The applicable EMS standards depend on the product.

Standard Models

■Controllers

			Co	ontroller S	ection				Displa	y Section						
Name	I/O	User program memory	Data memory	data		Expansion	FB program memory (bytes)	Display device	Case color	Effective display area	Resolution	Built-in Ethernet port	Model number	Standards		
									lvory			No	NSJ5-SQ10-M3D			
								5.7-inch color TFT	Black			NO	NSJ5-SQ10B-M3D	UC1, CE		
								LCD	lvory	117.2 88.4 mm		Yes	NSJ5-SQ11-M3D			
									Black		320 240	162	NSJ5-SQ11B-M3D			
SYSMAC			32				256 KB luminance TFT LCD (See note 2.) 8.4-inch	256 KB			lvory	(W H) (5.7 inches)	(QVGA)	No	NSJ5-TQ10-M3D	UL Type4
One NSJ- series	640	20	Kwords	EM:	0.04 µs	1					Black	(5.7 mones)		NO	NSJ5-TQ10B-M3D	
NSJ	points	Ksteps	(DM: 32 Kwords)	None	0.04 μ5	'				lvory			Yes	NSJ5-TQ11-M3D		
Controller			Kwolus)					(See note 2.)	Black			ies	NSJ5-TQ11B-M3D			
								lvory	170.9		No	NSJ8-TV00-M3D				
								8.4-inch color TFT	Black	128.2 mm	640 480	INU	NSJ8-TV00B-M3D	UC1, CE		
								LCD	lvory	(W H) (8.4 inches)	(VGA)	Yes	NSJ8-TV01-M3D	501, OL		
									Black	(0.4 1101165)		163	NSJ8-TV01B-M3D			

Note 1. From February 2010, the image memory has been increased to 60 MB.

Now, even the 5.7-inch class models have 60 MB of screeen data capacity as a standard feature and also enhanced main memory. Existing screen data for the NSJ5-_QO_(B)-M3D/-G5D can be reused without any conversion. Note 2. NSJ5-TQ series (high luminance TFT) luminance is better than that of NSJ5-SQ series by about 110cd/m².

			Co	ontroller S	ection				Displa	y Section																	
Name	I/O	User program memory	Data memory	Extended data memory	LD instruction execution time	Number of Expansion Racks	FB program memory (bytes)	Display device	Case color	Effective display area	Resolution	Built-in Ethernet port	Model number	Standards													
									lvory			No	NSJ5-SQ10-G5D														
								5.7-inch color TFT	Black			NO	NSJ5-SQ10B-G5D														
								LCD	lvory	117.2		Yes	NSJ5-SQ11-G5D														
									Black	88.4 mm	320 240	105	NSJ5-SQ11B-G5D	UC1, CE													
				5.7-inch	lvory	(W H) (5.7 inches)	(QVGA)	No	NSJ5-TQ10-G5D	UL Type4																	
						3	3	3		color High- Iuminance	Black	(011 110100)		110	NSJ5-TQ10B-G5D												
									3	3	3	3	3	3	3		TFT LCD	lvory		Yes	NSJ5-TQ11-G5D						
																3	3		(See note 2.)	Black			100	NSJ5-TQ11B-G5D			
SYSMAC One			128	EM:														3			lvory	170.9		No	NSJ8-TV00-G5D		
NSJ-	1280	60	Kwords	32 Kwords	0.04 µs														3	1024	8.4-inch color TFT	Black	128.2 mm		NO	NSJ8-TV00B-G5D	UC1, CE
series NSJ	points	Ksteps	(DM: 32 Kwords)	3	0.04 μ5														KB	LCD	lvory	(W H) (8.4 inches)		Yes	NSJ8-TV01-G5D	001,02	
Controller				banks									Black	(0.4 mones)	640 480	100	NSJ8-TV01B-G5D										
									lvory	215.2	(VGA)	No	NSJ10-TV00-G5D														
								10.4-inch color TFT	Black	162.4 mm (W H)		110	NSJ10-TV00B-G5D														
								LCD	lvory	(10.4		Yes	NSJ10-TV01-G5D														
									Black	inches)		100	NSJ10-TV01B-G5D	UC1, CE													
									lvory	246.0		No	NSJ12-TS00-G5D	UL Type4													
								12.1-inch color TFT	Black	184.5 mm (W H)	800 600		NSJ12-TS00B-G5D														
								LCD	lvory	(12.1	(SVGA)	Yes	NSJ12-TS01-G5D														
									Black	inches)		105	NSJ12-TS01B-G5D														

Note 1. From February 2010, the image memory has been increased to 60 MB.

Now, even the 5.7-inch class models have 60 MB of screen data capacity as a standard feature and also enhanced main memory.

Existing screen data for the NSJ5-□Q0-(B)-M3D/-G5D can be reused without any conversion. **Note 2.** NSJ5-TQ series (high luminance TFT) luminance is better than that of NSJ5-SQ series by about 110cd/m².

Standard Models

■Options and Expansion Units

	Name	Specifications	Model	Standards		
	NSJ Controller Link Unit	For increasing the number of Controller Link ports Same as the CJ1W-CLK21-V1 Controller Link Unit	NSJW-CLK21-V1			
Expansion Units	NSJ Ethernet Unit	For increasing the number of Ethernet ports Same as the CJ1W-ETN21 Ethernet Unit for the CJ	Series.	NSJW-ETN21	UC1, CE	
NSJ I/O Control Unit		For adding CJ-series Expansion Racks. Same as the CJ1W-IC101 I/O Control Unit for the C Use the following I/O Connecting Cables.	NSJW-IC101			
I			0.3 m	CS1W-CN313		
			0.7 m	CS1W-CN713		
			2 m	CS1W-CN223		
I/O Connect	ing Cables	For connecting CJ-series Expansion Racks.	3 m	CS1W-CN323	N, L, CE	
			5 m	CS1W-CN523		
			10 m	CS1W-CN133		
			12 m	CS1W-CN133-B2		
		Flash memory: 128 MB	HMC-EF183			
Memory Car (for both Cor	rds ntroller Section and	Flash memory: 256 MB	HMC-EF283	N, L, CE		
Display Sec		Flash memory: 512 MB	HMC-EF583			
	,	Memory Card Adapter (for computer PCMIA slot)	HMC-AP001	CE		
		Connects computer, D-Sub 9-pin, Length: 2.0 m	Used for peripheral bus or Host Link.	XW2Z-200S-CV		
Peripheral De	vice Connecting Cables	Connects computer, D-Sub 9-pin, Length: 5.0 m	Anti-static connectors	XW2Z-500S-CV		
for the RS-232	2C port	Connects computer, D-Sub 9-pin, Length: 2.0 m	Used for Host Link only.	XW2Z-200S-V		
		Connects computer, D-Sub 9-pin, Length: 5.0 m	Peripheral bus not supported.	XW2Z-500S-V		
RS-422A Conversion Adapter		Adapter for converting a RS-232C port to a RS-	Communications distance: 500 m max.	NS-AL002		
		422A/485 port.	Communications distance: 50 m max.	CJ1W-CIF11	UC1, CE, N, L	
Battery life		5 years at 25°C		CJ1W-BAT01	CE	

Function Model	NSJD-DDD-G5D	NSJD-DDD-M3D		
UM capacity	60 Ksteps	20 Ksteps		
I/O	1,280 points	640 points		
Extended data memory	32 Kwords \times 3 banks	None		
EM file memory	Yes	None		
Maximum number of Expansion Racks	3	1		
FB program memory capacity	1024 KB	256 KB		
Maximum number of FB definitions	1,024	128		
Maximum number of FB instances	2,048	256		
Variable table size	128 KB	64 KB		

General Specifications

Parts Names

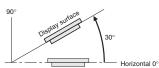


NSJ Controllers

		Specifications									
Items	Model	NSJ12-TS0□-G5D	NSJ10-TV0⊡-G5D	NSJ8-TV0⊡-G5D NSJ8-TV0⊡-M3D	NSJ5-TQ1⊡-G5D NSJ5-SQ1⊡-G5D NSJ5-TQ1⊡-M3D NSJ5-SQ1⊡-M3D						
Supply voltag	2	24 VDC	4 VDC								
, .	ply voltage range	20.4 to 27.6 VDC (24 VDC	C +15%)								
Power consur	.,	30 W max. SQ1:: 21 W max. TQ1:: 22 W max.									
Current consu	mption	Controller Section Internal 5 V: 500 mA max. DeviceNet Section Internal 5 V: 200 mA max., External 24 V: 18 mA max.									
Inrush current	(See note 1.)	At 24 VAC: 10 A/20 ms m	ax. for cold start at room t	emperature							
(depending or	ating temperature angle of display sur- ntal) (See note 2.)	90° to 60°: 0 to 50°C 60° to 30°: 0 to 45°C 30° to 0°: Use prohibited.			90° to 30°: 0 to 50°C 30° to 0°: 0 to 40°C						
Ambient storage temperature		–20 to 60°C									
Ambient operating humidity		0 to 40°C: 35% to 85% (with no condensation) 40 to 50°C: 35% to 60% (with no condensation)									
Ambient operating environment		No corrosive gases									
Insulation res	stance	20 M Ω min. (at 100 VDC) between DC external and GR terminals									
Dielectric strength		800 VDC for 1 min between DC external and GR terminals, leakage current: 10 mA max.									
Noise immuni	ty	2 kV on power supply line (conforming to IEC 61000-4-4)									
Vibration resist (during operation		10 to 57 Hz, 0.075-mm amplitude, 57 to 150 Hz, acceleration: 9.8 m/s ² in X, Y, and Z directions for 80 minutes									
Shock resista (during operat		147 m/s², 3 times each in X, Y, and Z directions									
External dimensions	Without Expansion Unit	$315 \times 241 \times 73.3$ mm (W	\times H \times D)	$232 \times 177 \times 73.3 \text{ mm}$ (W \times H \times D)	$195 \times 142 \times 79$ mm (W \times H \times D)						
(See note 3.)	With Expansion Unit	$315 \times 241 \times 89.3$ mm (W	\times H \times D)	$232 \times 177 \times 89.3$ mm (W \times H \times D)	$195 \times 142 \times 95$ mm (W \times H \times D)						
Panel cutout of	limensions	$302^{+1}_{0} \times 228^{+1}_{0}$ mm (W × Panel thickness: 1.6 to 4.8		220.5 $^{+0.50}_{0}$ × 165.5 $^{+0.50}_{0}$ mm (W × H) Panel thickness: 1.6 to 4.8 mm	$184^{+0.50}_{0} \times 131^{+0.5}_{0}$ mm (W × H) Panel thickness: 1.6 to 4.8 mm						
Grounding		100 Ω or less									
Weight		2.7 kg max.	2.5 kg max.	2.0 kg max.	1.1 kg max.						
Degree of protection		Front operating panel: Equivalent to IP65 Oil-proof type and NEMA4 (See note 4.) UL Type 4 (See note 4.)									
Battery life		5 years (at 25°C) The SRAM and RTC will be backed up for 5 days after the battery runs low (i.e., after the indicator lights orange). The SRAM and RTC will be backed up by a super capacitor for 5 minutes after removing the old battery (i.e., after turning ON power after 5 minutes).									
International s	tandards	Conforms to cULus and E	C Directives.								

Note 1. A delay circuit that charges a capacitor is used to limit the inrush current. If a hot start is performed when the power supply has been OFF only a short period of time, the capacitor will still be charged and the inrush current specified above will be exceeded by up to approximately five times the specified value. When selecting fuses or breakers for external circuits, allow sufficient margin in the melting temperatures, detection characteristics, and inrush current

Note 2. Display angles off horizontal are as follows:



Note 3. For detailed information, refer to "*Dimensions*" on page 30. Note 4. May not be applicable in locations with long-term exposure to oil.

INSJ Expansion Units Controller Link Unit

Item	Specifications
Model	NSJW-CLK21-V1
Current consumption	300 mA
Weight	100 g max.

Note: Other general specifications are the same as the NSJ Controller.

I/O Control Unit

Item	Specifications
Model	NSJW-IC101
Current consumption	20 mA
Weight	100g max.

Note: Other general specifications are the same as the NSJ Controller. Ethernet Unit

Item	Specifications
Model	NSJW-ETN21
Current consumption	370 mA
Weight	100 g max.
NUL OIL IC	

Note: Other general specifications are the same as the NSJ Controller.

Controller Section Specifications

Item		Specifications				
Control method		Stored program				
I/O control meth	od	Cyclic scan and immediate processing are both possible.				
Programming		Ladder diagram				
CPU processine	g modes	Normal Mode, Parallel Processing Mode with Asynchronous Memory Access, Parallel Processing Mode with Synchronous Memory Access, and Peripheral Servicing Priority Mode				
Instruction leng	th	1 to 7 steps per instruction				
Ladder instructi	dder instructions Approx. 400 (3-digit function codes)					
Execution time	Basic instructions	0.04 µs min.				
	Special instructions	0.06 µs min.				
Overhead time		Normal mode: 0.3 ms Parallel processing: 0.3 ms				
Installation		Installed using Panel Mounting Bracket.				
Mountable Expa	ansion Units	One of the following can be mounted as an Expansion Unit: • NSJ I/O Control Unit (NSJW-IC101) • NSJ Controller Link Unit (NSJW-CLK21-V1) • NSJ Ethernet Unit (NSJW-ETN21)				
Maximum numb Racks	per of Expansion	 With the NSJW-IC101 I/O Control Unit mounted, a maximum of three CJ-series Expansion Racks can be NSJ (B)-G5D, and a maximum of one CJ-series Expansion Rack can be used with the NSJ A CJ-series CJ1W-II101 Interface Unit and Power Supply Unit are required for each Expansion Rack. 				
Maximum numb Units	per of connectable	 Per Expansion Rack: 10 Units max. (Basic I/O Units, Special I/O Units, or CPU Bus Units) A maximum of 30 Units (10 Units on CJ-series Expansion Rack × 3) can be mounted to the entire NSJ system. A maximum of 10 Units (10 Units on CJ-series Expansion Rack × 1) can be mounted to the entire (B)-M3D system. 				
Number of task	S	 288 (cyclic tasks: 32, interrupt tasks: 256) Interrupt tasks can be defined as cyclic tasks called "extra cyclic tasks." Including these, up to 288 cyclic task Note 1. Cyclic tasks are executed each cycle and are controlled with TKON(820) and TKOF(821) instruction Note 2. The following 3 types of interrupt tasks are supported: Power OFF interrupt task: 1 max., Scheduler 2 max., External interrupt tasks: 256 max. 	ıs.			
Interrupt types		Scheduled Interrupts: Interrupts generated at a time scheduled by the Controller Section's built-in timer. (See note. 1) Power OFF Interrupt (See note 2.): Interrupt executed when the Controller Section's power is turned OFF. External I/O Interrupts: Interrupts from the Special I/O Units or CPU Bus Units. Note 1. Scheduled interrupt time interval is either 1 ms to 9,999 ms or 10 ms to 99,990 ms, in units of 1 ms or 10 ms. Note 2. Not supported when the CJ1W-PD022 Power Supply Unit is mounted.				
Calling subrouti one task	ines from more than	Supported using global subroutines.				
Function blocks	5	Languages supported in function block definitions: Ladder programming language and structured text				
	I/O Area	2,560 (160 words): CIO 000000 to CIO 015915 (words CIO 0000 to CIO 0159) The setting of the first rack word can be changed from the default (CIO 0000) so that CIO 0000 to CIO 0999 can be used. I/O bits are allocated to Basic I/O Units.				
	Link Area	3,200 (200 words): CIO 10000 to CIO 119915 (words CIO 1000 to CIO 1199)	_			
	CPU Bus Unit Area	6,400 (400 words): CIO 150000 to CIO 189915 (words CIO 1500 to CIO 1899) CPU Bus Unit bits store operating status of CPU Bus Units. (25 words per Unit, 16 Units max.)				
	Inner Board Area	1,600 (100 words): CIO 190000 to CIO 199915 (words CIO 1900 to CIO 1999) Bits in the Inner Board Area are allocated to the display status area.				
CIO (Core I/O) Area	C200H Special I/O Unit Area	15,360 (960 words): CIO 200000 to CIO 295915 (words CIO 2000 to CIO 2959) Bits in the Special I/O Area can be allocated to Special I/O Units (10 words per Unit, 96 Units max.)				
	DeviceNet Area	 9,600 (600 words): CIO 320000 to CIO 379915 (words CIO 3200 to CIO 3799) DeviceNet bits are allocated to Slaves for DeviceNet Section remote I/O communications when the master function is used with fixed allocations. Fixed allocation setting 1 Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363 Fixed allocation setting 2 Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563 Fixed allocation setting 3 Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763 Note: The following words are allocated to the master function even when the DeviceNet Unit is used as a slave. Fixed allocation setting 1 Outputs: CIO 3370 (master to slave) Inputs: CIO 3270 (slave to master) Fixed allocation setting 3 Outputs: CIO 3770 (master to slave) Inputs: CIO 3670 (slave to master) Fixed allocation setting 3 Outputs: CIO 3770 (master to slave) Inputs: CIO 3670 (slave to master) 	The CIO Area can be used as work bits if the bits are not used as shown here.			
Work bits	CIO (Core I/O) Area	4,800 (300 words): CIO 120000 to CIO 149915 (words CIO 1200 to CIO 1499) 37,504 (2,344 words): CIO 380000 to CIO 614315 (words CIO 3800 to CIO 6143) These bits in CIO Area are used as work bits in programming to control program execution. They cannot be used for external I/O.	+			
Work Area		8,192 bits (512 words): W00000 to W51115 (words W000 to W511) Control programs only. (I/O from external I/O terminals is not possible.) Note: When using work bits in programming, use bits in Work Area first before using bits from other areas.				
Holding Area		 8,192 bits (512 words): H00000 to H51115 (words H000 to H511) Holding bits are used to control execution of program, and maintain their ON/OFF status when the PLC is turned OFF or operating mode is changed. Note: Words H512 to H1535 are allocated to the Function Block Holding Area and are used only for the function block instance area (internally allocated variable area). 				
Auxiliary Area		Read only: 7,168 bits (448 words): A00000 to A44715 (words A000 to A447) Read/write: 8,192 bits (512 words): A44800 to A95915 (words A448 to A959) Auxiliary bits are allocated specific functions.				

Controller Section Specifications

	Item		Specifications				
Temporary Area		16 bits (TR00 to TR15) Temporary bits ar program branches.	The bits on the left can be used as work bits when they are not				
Timer Area		4,096: T0000 to T4095 (used for timers o	nly)	used for their normal			
Counter Are	а	4,096: C0000 to C4095 (used for counter	rs only)	application			
		32 Kwords: D00000 to D32767	Used as a general-purpose				
DM Area		Special I/O Unit DM Area: D20000 to D29599 (100 words × 96 Units). CPU Bus Unit DM Area: D30000 to D31599 (100 words × 16 Units).	Used to set parameters for Special I/O Units. Used to set parameters for CPU Bus Units.	 data area for reading and writing data in word units (16 bits). Words in the DM Area maintain their status when the NSJ Controller is turned OFF or the operating mode is changed. 			
EM Area		NSJ(B)-G5D: 32 Kwords per bank, 3 banks max.: E0_00000 to E2_32767 max. Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in EM Area maintain their status when the NSJ Controller is turned OFF or operating mode is changed. The EM Area is divided into banks, and addresses can be set by either of following methods. Changing current bank using the EMBC (281) instruction and setting addresses for the current bank. Setting bank numbers and addresses directly. EM data can be stored in files by specifying number of first bank. (EM file memory) NSJ					
Index Regis	ters	One register is 32 bits (2 words). Index re	ses for indirect addressing. Index registers can be specified as shared or independent	for each task.			
Task Flag A	rea	32 (TK0000 to TK0031). Task Flags are r when corresponding task is not executab	ead-only flags that are ON when corresponding cy le or in standby status.	clic task is executable and OFF			
Trace Memo	ory	4,000 words (traceable data: 31 bits and	6 words)				
File Memory	,	Memory Cards: Compact flash memory c EM file memory: Part of EM Area can be The NSJ(B)-M3D does not sup	converted to file memory (MS-DOS format).				
	Constant cycle time	1 to 32,000 ms (Unit: 1 ms) Note: Using the Parallel Processing Mod	e will create a constant cycle time for program exe	cution.			
	Cycle time monitoring	Possible (Unit stops operating if cycle is too long): 10 to 40,000 ms (Unit: 10 ms) Note: When the Parallel Processing Mode is used, the program execution cycle is monitored. Controller Section operation will stop if the peripheral servicing time exceeds 2 s.					
	I/O refreshing	Cyclic refreshing, immediate refreshing, refreshing by IORF(097). Note: IORF(097) refreshes I/O bits allocated to Basic I/O Units and Special I/O Units. The CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction can be used to refresh bits allocated to CPU Bus Units in the CIO and DM Areas.					
	Timing of refreshing for CPU Bus Units	Data links for Control Link Units, remote I/O communications for DeviceNet Units, and other special data for CPU Bus Units is refreshed at the following times. During I/O refresh period or when CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction is executed.					
	I/O memory holding when changing operating modes	Depends on ON/OFF status of IOM Hold Bit in Auxiliary Area.					
	Load OFF	All outputs on Output Units can be turned OFF when the Controller Section is operating in RUN, MONITOR, or PROGRAM mode.					
	Timer/counter PV refresh method	BCD or binary (CX-Programmer version 3.0 or higher)					
	Input time constant setting	Time constants can be set for inputs from noise and chattering or it can be decreas	CJ-series Basic I/O Units. The time constant can b ed to detect shorter pulses on inputs.	e increased to reduce influence of			
Functions	Mode setting at power-up	The operating mode can be specified.					
	Flash memory	 The user program and parameter area data (e.g., PLC Setup) are always backed up automatically in flash memory. (automatic backup and restore.) When downloading projects from CX-Programmer Ver. 5.0 or higher, symbol table files (including CX-Programmer symbol names, I/O comments), comment files (CX-Programmer rung comments, other comments), and program index files (CX-Programmer section names, section comments, or program comments) are stored in comment memory within the flash memory. 					
		Automatically reading programs (autoboot) from the Memory Card when the power is turned ON.	Possible				
	Memory Card	Program replacement during Controller Section operation	Possible				
	functions (Controller Section)	Memory Card storage data	User program: Program file format PLC Setup and other parameters: Data file forma I/O memory: Data file format (binary), text format				
		Memory Card read/write method	User program instructions, Programming Devices (including CX-Programmer and Programming Console), Host Link computers, Auxiliary Area control bits, e backup operation				
	Filing (Controller Section)	Memory Card data and EM (Extended Data Memory) Area can be handled as files.					
	Debugging	Force-set/reset, differential monitoring, data tracing (scheduled, each cycle, or when instruction is executed), storing location generating error.					

Controller Section Specifications

	Item	Specifications				
	Online editing	User programs can be overwritten in program block units when the Controller Section is in MONITOR or PROGRAM mode. This function is not supported for block programming areas. With the CX-Programmer, more than one program block can be edited at the same time.				
	Program protection	Overwrite protection: Set using DIP switch or via the password from CX-Programmer peripheral device. Copy protection: Password set using CX-Programmer.				
	Error check	User-defined errors (i.e., user can define fatal errors and non-fatal errors) The FPD(269) instruction can be used to check execution time and logic of each programming block. Note: FAL and FALS instructions can be used to simulate errors.				
	Error log	Up to 20 errors are stored in error log. Information includes error code, error details, and time error occurred. Note: The Controller Section can be set so that user-defined FAL errors are not stored in the error log.				
	Clock	Monthly variation 25°C -1.5 to +1.5 min				
		Note 1. Accuracy varies with the temperature. Note 2. Used to store time when power is turned ON and when errors occur.				
	Power OFF detection time	ms				
Functions	Power OFF detection delay time) ms fixed				
	Memory protection	Ield Areas: Holding bits, Data Memory, Extended Data Memory, and status of counter Completion Flags and present values. Iote: If IOM Hold Bit in Auxiliary Area is turned ON, and PLC Setup is set to maintain IOM Hold Bit status when power to the NSJ Controller is turned ON, contents of CIO Area, Work Area, part of Auxiliary Area, timer Completion Flag and present values, Index Registers, and Data Registers will be saved.				
	Sending commands to a Host Link comput- er	FINS commands can be sent to a computer connected via Host Link System by executing Network Communications Instructions from the Controller Section.				
	Remote programming and monitoring	Host Link communications can be used for remote programming and remote monitoring through a Controller Link System or Ethernet network.				
	Eight-level communications	Host Link communications can be used for remote programming and remote monitoring from devices on networks up to eight evels away (Controller Link Network, Ethernet Network, or other network).				
	Storing comments in CPU Unit	I/O comments can be stored as symbol table files in Memory Cards in the Controller Section, EM file memory, or Comment Memory (see note). Note: Supported for CX-Programmer Ver. 5.0 or later only.				
	Program check	Program checks are performed at the beginning of operation for items such as no END(001) instruction and instruction errors CX-Programmer can also be used to check programs.				
	Battery life	5 years at 25°C (The battery life depends on the ambient operating temperature; 1.1 years min.) (Battery set: CJ1W-BAT01; Use a Replacement Battery that is within two years of its date of manufacture.)				
	Self-diagnostics	Controller Section errors (watchdog timer), I/O bus errors, memory errors, and battery errors				
	Other functions	Storage of number of times power has been interrupted. (Stored in A514.)				

Display Section Specifications

	Built-in ports					Display Section			
Model	USB port (Slave: For Support Software)	RS-232C port	DeviceNet port	Ethernet port	USB port (Host: For printer)	Display color	Field of view	Language	Standard screen data capacity
NSJ5-SQ10-M3D/-G5D				None					
NSJ5-SQ10B-M3D/-G5D				None	-				
NSJ5-SQ11-M3D/-G5D				10/			Right/left: ±70°,		
NSJ5-SQ11B-M3D/-G5D				100Base-T			Top: 70°,		
NSJ5-TQ10-M3D/-G5D				None	None		Bottom: 50°		
NSJ5-TQ10B-M3D/-G5D			None			(See note 1.)			
NSJ5-TQ11-M3D/-G5D				10/ 100Base-T					
NSJ5-TQ11B-M3D/-G5D		3 ports •Display Section: Serial ports A, B •Controller Section:	100Base-T 1 port 10/ 100Base-T			256 colors (BMP/JPEG, 32,768 colors		Eight Ianguages (See note 2.)	60 MB
NSJ8-TV00-M3D/-G5D				None			Right/left: ±65°, Top: 50°, Bottom: 60°		
NSJ8-TV00B-M3D/-G5D				None					
NSJ8-TV01-M3D/-G5D	1 port			10/					
NSJ8-TV01B-M3D/-G5D				ļ	for images)		· · · · · · · · · · · · · · · · · · ·		
NSJ10-TV00-G5D		Serial port					Right/left: ±60°, Top: 35°, Bottom: 65°		
NSJ10-TV00B-G5D				None					
NSJ10-TV01-G5D				10/	1 port				
NSJ10-TV01B-G5D	100Base-T None 10/		100Base-T				-		
NSJ12-TS00-G5D			None			<u> </u>			
NSJ12-TS00B-G5D				NOUL			Right/left: ±60°,		
NSJ12-TS01-G5D				Top: 45°, Bottom: 75°					
NSJ12-TS01B-G5D	1			100Base-T					

Note 1. NSJ5-TQ series (high luminance TFT) luminance is better than that of NSJ5-SQ series by about 110cd/m². Note 2. Japanese, English, Chinese (traditional and simplified), Spanish, Italian, German, and French.

Communications Section Specifications

■DeviceNet Section

Item		Specifications						
Communications protocol	De	DeviceNet						
DeviceNet master/slave	Ca	n function as master or	slave.					
Connection forms (See note 1.)	Co	Combination of multi-drop and T-branch connections (for trunk or branch lines)						
Terminating resistance.	SV	SW4 (TER) is used to connect/disconnect terminating resistance. The TER indicator lights when terminating resistance is connected.						
Baud rate	50	500 kbps, 250 kbps, or 125 kbps (Set via DIP switch.)						
Communications distances	500 kbps 100 m max. 6 m max. 39 m m 250 kbps 250 m max. 6 m max. 78 m m				Total branch line length39 m max.78 m max.156 m max.			
Max. number of Slaves	63	63 Slaves						
Error control	CF	CRC error check, node address redundancy check, scan list verification						
Cable	Sp	ecial 5-wire cable (2 sig	nal lines, 2 power lines, 1 shi	eld line)				

Note 1. Terminating resistance is required at both ends of the trunk line.

Note 2. Communications distances are for Thick Cables. Keep the maximum network length to 100 m or less when using Thin Cables.

■Controller Link (Wired)

Item	Specifications
Communications method	N: N token bus
Code	Manchester code
Modulation	Baseband code
Synchronization	Flag synchronization (conforms to HDLC frames)
Error control	Manchester code checks and CRC checks (CCITT X ¹⁶ +X ¹² +X ⁵ +1)
Transmission path form	Multi-drop bus
Baud rate and maximum transmission distance	The maximum transmission distance varies with the baud rate as follows: 2 Mbps: 500 m 1 Mbps: 800 m 500 Kbps: 1 km
Media	Specified shielded twisted-pair cable Number of signal lines: 2, shield line: 1
Node connection method	NSJ Controller Link Unit: Connected via a special connector (included) PLC: Connected to a terminal block IBM PC/AT or compatible: Connected via a special connector (included)
Maximum number of nodes	32 or 62 nodes (See note 1.)
Communications functions	Data links and message service
Number of data link words	 Transmission area per node: 1,000 words max. Data link area (send/receive words) per node NSJ Controller: 20,000 words CS/CJ Series: 20,000 words max. (unit Ver. 1.2 or later) 12,000 words max. (pre-Ver. 1.2) C200HX/HG/HE, CVM1/CV, CQM1H: 8,000 words max. Personal computer: 32,000 or 62,000 words max. (See note 2.)
Data link areas	Bit-access areas (IR, AR, LR, CIO), DM Area (DM), and extended DM Area (EM)
Message length	2,012 bytes max. (including the header)
RAS functions	 Polling node backup function Self-diagnosis function (hardware checking at startup) Echoback test and broadcast test (using the FINS command) Watchdog timer Error log function

Note 1. At least one Repeater Unit (CS1W-RPT01) is required to construct networks that uses a node address higher than 32. The following Controller Link Units/Support Boards must also be used, and the Wired Network 62 Node Enable Bit of the DM Parameter Area software switch of all nodes must be turned ON (62 nodes max.).

CS1W-CLK21-V1, CJ1W-CLK21-V1, 3G8F7-CLK21-V1, and NSJW-CLK21-V1

Note 2. For a maximum configuration of 62 nodes

For other specifications, refer to the Controller Link Unit Operation Manual (Cat. No. W309).

Communications Section Specifications

■Ethernet Unit

Item		Specifications		
Туре	100Base-TX (can be used as 10Base-T)			
Media access method	CSMA/CD			
Modulation method	Baseband			
Transmission paths	Star form			
Baud rate	100 Mbps (100Base-TX)	100 Mbps (10Base-T)		
Transmission media	Unshielded twisted-pair (UTP) cable Unshielded twisted-pair (UTP) cable Categories: 5, 5e Categories: 3, 4, 5, 5e Shielded twisted-pair (STP) cable Shielded twisted-pair (STP) cable Categories: 100 Ω at 5, 5e Categories: 100 Ω at 3, 4, 5, 5e			
Transmission distance	100 m (distance between hub and node)			
Number of cascade connec- tions	2 4			
Functions	FINS communications service Socket services (UDP/TCP) FTP server Email send/receive Automatic clock adjustment			

Note: Refer to the Ethernet Units Construction of Networks Operation Manual (Cat. No. W420) and the Ethernet Units Construction of Applications Operation Manual (Cat. No. W421) for other specifications.

■Differences between the Built-in Ethernet and Ethernet Unit Ports

	Built-in Ethernet port	Ethernet Unit port
Communications with another host (PLC) Ethernet	Communications is possible with another host via Ethernet. For example, from one NSJ Controller, data can be displayed or settings can be made to another NSJ Controller or PLC.	Same functions as at left.
Connection with a host computer Host computer Ethernet	 Support Software Connections CX-One (CX-Programmer, CX-Designer, etc.) can be used via Ethernet. Screen data and ladder programs can be transferred from a host computer. Access to a Memory Card in the Display Section A memory card in the Display Section can be accessed using Support Software or FTP and Ethernet. For example, Display Section recipe data and alarm or data log files can be downloaded from a host computer. Access to the Host from a Host Application A host computer can access the Controller Section using FINS communications. For example, an application on a host computer can read or data can be written to the NSJ data memory (DM) (UDP only). 	Same functions as at left, plus the following: • A Memory Card in the Controller Section can be accessed. • The clock can be set using SNTP • TCP/IP support (See note.) (The Memory Card in the Display Section cannot be accessed.) Note: Ethernet (FINS/TCP) not supported by CX-Programmer.
E-mail		E-mail can be sent and received.
Communications using ladder programming		 Socket communications are possible using the CMND instruction. SEND/RCV instructions

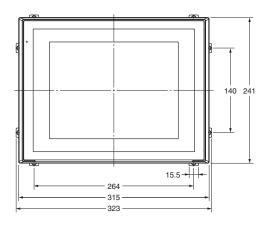
Support Software

■Ordering Information

Product name	Specifications			Model	Standards
Froduct name		Number of licenses Media		Woder	Standards
FA Integrated Tool Package CX-One Ver.4.□	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components. CX-One runs on the following OS.	1 licence	CD	CXONE-AL01C-V4	
	 OS: Windows 2000 (Service Pack 4 or higher), XP, Vista, or 7 (except 64-bit edition) CX-One Ver.4. includes CX-Designer Ver.3. For details, refer to the <i>CX-One catalog</i> (Cat. No. R134). 	(See note.)	DVD	CXONE-AL01D-V4	
The CX-Designer can still b	e ordered individually in the following model numbers.			·	
CX-Designer Ver.3.□	 Screen Designer for NS Series OS: Windows 2000 (Service Pack 4 or higher), XP, Vista, or 7 (except 64-bit edition) The Ladder Monitor Software is included with CX-Designer Ver.3.□. Note: The Ladder Monitor Software is used to monitor CS/CJ-series PLC ladder programs from an NS-series PT. A 	1 license	CD	NS-CXDC1-V3	
	Memory Card and Memory Card Adapter (both sold separately) are required to use the Ladder Monitor Software with the NS8-V1, NS10-V1, or NS12-V1, or with the NS8-V2, NS10-V2, or NS12-V2 with system program version 6.6 or lower.				

Note: Multi licenses are available for the CX-One (3, 10, 30, or 50 licenses).

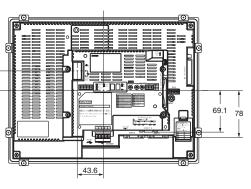
NSJ12-TS0 (B)-G5D NSJ10-TV0 (B)-G5D



227 249 227 249 227 249 39 (min.) 7.5 42 (max) (NSJ10, 12 max. dimension) 89.3 White Expansion Util mounted (90.4) + 1.1

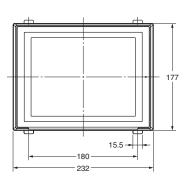
32.2

With NSJW-CLK21-V1 Mounted

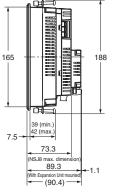


No Expansion Unit

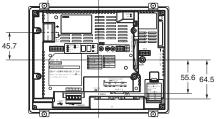
NSJ8-TV0⊡(B)-M3D NSJ8-TV0⊡(B)-G5D



With NSJW-CLK21-V1 Mounted

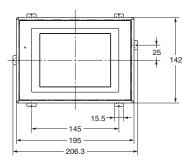


No Expansion Unit

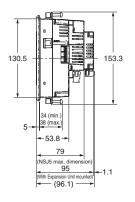


NSJ5-TQ1 (B)-M3D NSJ5-SQ1 (B)-M3D

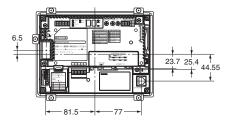
NSJ5-TQ1□(B)-G5D NSJ5-SQ1□(B)-G5D



With NSJW-CLK21-V1 Mounted



No Expansion Unit



Terms and Conditions of Sale

- Offer: Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "<u>Products</u>") by Omron Electronics LLC and its subsidiary companies ("<u>Omron</u>"). Omron objects to any terms or conditions proposed in Buyer's purchase_order or other documents which are inconsistent with, or in addition to, these Terms
- Prices: Payment Terms. All prices stated are current, subject to change with-out notice by Omron. Omron reserves the right to increase or decrease prices 2. on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice.
- biscounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms З.
- and (ii) Buyer has no past due amounts. Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the 4 stated terms
- Orders. Omron will accept no order less than \$200 net billing.
- Governmental Approvals. Buyer shall be responsible for, and shall bear all 6 costs involved in, obtaining any government approvals required for the impor-tation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or 7. indirectly by Omron for the manufacture, production, sale, delivery, importa-tion, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.
- Financial. If the financial position of Buyer at any time becomes unsatisfactory 8. to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liabil-ity and in addition to other remedies) cancel any unshipped portion of Prod-ucts sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts.
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- 10. Force Majeure. Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
- <u>Shipping: Delivery</u> Unless otherwise expressly agreed in writing by Omron:
 a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
 - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer, c. All sales and shipments of Products shall be FOB shipping point (unless oth-
 - erwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid; d. Delivery and shipping dates are estimates only; and e. Omron will package Products as it deems proper for protection against nor-
- and handling and extra charges apply to special conditions.
 <u>Claims</u>. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original trans-portation bill signed by the carrier noting that the carrier received the Products from Omron in the candition claims of the products of the product of the products of the product of the from Omron in the condition claimed.
- Warranties. (a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed 13 (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

Certain Precautions on Specifications and Use

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 (ii) Use in consumer products or any use in significant quantities.
 (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equip-(iv) Systems, machines and equipment that could present a risk to life or prop-erty. Please know and observe all prohibitions of use applicable to this Product

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- Programmable Products. Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof. <u>Performance Data</u>. Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitabil-ity and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application require-ments. Actual performance is subject to the Omron's Warranty and Limitations of Limiting. 3. of Liability.
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OMRON EUROPE B.V. Wegalaan 67-69, NL-2132 JD, Hoofddorp, The Netherlands. Tel: +31 (0) 23 568 13 00 Fax: +31 (0) 23 568 13 88 www.industrial.omron.eu

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