FORM HD0011-2-1

SPECIFICATION SHEET HIROSE ELECTRIC CO., LTD.

CODE NO.

PART NO.

MDF7-*S-2. 54DSA (56)

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Note QT:Qualification Test	UNLESS OTHERWISE SPECIFIED , REFER TO JIS C 5402		NOTE 1: INCLUDING THE TEN	6	COUNT DI		SOLDERABILITY	SOLDERING HEAT			DAMP HEAT (STEADY STATE)	ENVIRONMENTAL C RAPID CHANGE OF TEMPERATURE		VIBRATION	MECHANICAL OPERATION	CONTACT INSERTION AND EXTRACTION FORCES	MECHANICAL CHAR	VOLTAGE PROOF	INSULATION RESISTANCE	CONTACT RESISTANCE	ELECTRIC CHARACTERISTICS	GENERAL EXAMINATION MARKING	CONSTRUCTION	ITEM		CURRENT	TEMPERATURE F	APPLICABLE STANDARD
t AT:Assurance Test X:Applicable Test	FIED, REFER TO JIS C 5402.		THE TEMPERATURE RISE BY CURRENT.	DIS-H-006198	DESCRIPTION OF REVISIONS	245±5°C FOR IMMERSION DURATION 5s.	SOLDERED AT SOLDER TEMPERATURE	(FLOW CONDITION BY AUTOMATIC SOLDERING UNIT) SOLDER TEMPERATURE 280±5°C, FOR IMMERSION DURATION 10s. (ONE TIME) [RECOMMENDED MANUAL SOLDELING CONDITION] SOLDERING IRON TEMPERATURE 350°C SOLDERING TIME: WITHIN 3 SECONDS. DO NOT APPLY ANY FORCE TO THE CONTACTS.	(TEST STANDARD:JEITA-39)	EXPOSED IN 5% SALT WATER SPRAY FOR 48h.	EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.	HARACTERISTICS TEMPERATURE -55→ 5 TO 35→85→5 TO 35°C TIME 30→10 TO 15→30→10TO15min UNDER 5 CYCLES.	490 m/s² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS.	50TIMES INSERTIONS AND EXTRACTIONS.	□0.635±0.002 mm BY STEEL GAUGE.	CHARACTERISTICS	650V AC FOR 1 min.	500V DC.	100m A (DC OR 1000 Hz).	CTERISTICS	VISUALLY AND BY MEASURING INSTRUMENT. CONFIRMED VISUALLY.		TEST METHOD	SPECIFICATIONS	250V AC	RANGE -35°C T)ARD
DRAWING NO.	DRAWN	DESIGNED	APPROVED	YN. SAKAMOTO	DESIGNED	95% OF THE SURFACE BEING	SOL	\triangleright	① CONTACT RESISTANCE: ② NO HEAVY CORROSION.	① CONTACT RESISTANCE: 60 ② NO HEAVY CORROSION.	① CONTACT RE ② INSULATION I ③ NO DAMAGE, PARTS.	<u></u>	® ⊖		① CONTACT RESISTANCE ② NO DAMAGE, CRACK OF PARTS.	INSERTION FORCE: EXTRACTION FORCE:		NO FLASHOVER OR BREAKDOWN.	1000M Ω MIN.	30mΩ MAX.		ACCORDING TO DRAWING.			TIONS		TEMPERATURE RANGE APPLICABLE CONNECTOR	
ELC4-162738-11		KI. AKIYAMA	<u>.</u>	TS. MIYAZAKI	CHECKED	ACE BEING IMMERSED.	OVER A MINIMUM OF	ENESS OF THE	· 6		 ① CONTACT RESISTANCE: 30mΩ MAX. ② INSULATION RESISTANCE: 500 MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 	CONTACT RESISTANCE: 30mΩ MAX. INSULATION RESISTANCE: 1000 MΩ MIN. NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	NO ELECTRICAL DISCONTINUITY OF 10µs. NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	 NO ELECTRICAL DISCONTINUITY OF 10µs. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 	CONTACT RESISTANCE: 30mΩ MAX. NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	E: 4.4 N MAX. CE: 0.4 N MIN.		R BREAKDOWN.				RAWING.		REQUIREMENTS		MUF /-*F-2. 34U3A (**)		
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