

Noise Filter BLF03VK□□□SN□□

Reference Specification

1.Scope

This reference specification applies to Noise Filter BLF03VK_SN Series.

2.Part Numbering

(Ex)

BL	F	03	VK	221	S	N	G	D
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

- | | |
|------------------------------|---------------------|
| (1)Product ID | (7)Category |
| (2)Type | (8)Rated Current No |
| (3)Dimension (L×W) | (9)Packaging |
| (4)Characteristics | D:Taping |
| (5)Typical Impedance at 5GHz | B:Bulk |
| (6)Performance | |

*Bulk packing also available. (A product is put in the plastic bag under the taping conditions.)

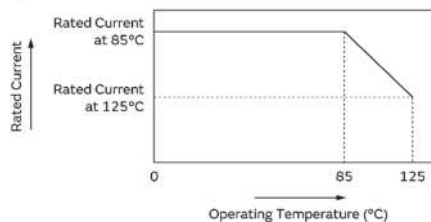
3.Rating

Customer Part Number	MURATA Part Number	Impedance (Ω) (at 5GHz)	*1 Rated Current (mA)		DC Resistance (Ω max.)	
			at 85°C	at 125°C	Initial Values	Values After Testing
	BLF03VK600SNLD	60±40%	1200	780	0.065	0.08
	BLF03VK221SNGD	220±40%	800	500	0.155	0.17

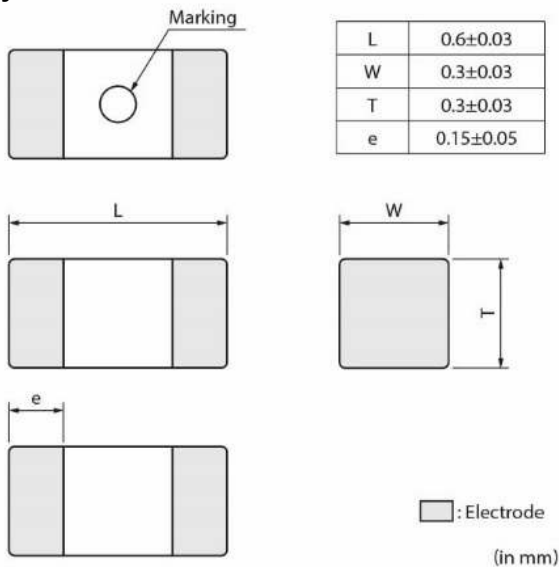
■ Operating Temperature : -55°C to +125°C ■ Storage Temperature : -55°C to +125°C

(Note) As for the Rated current marked with *1, Rated Current is derated as right figure depending on the operating temperature.

Derating of Rated Current



4.Style and Dimensions



■ Equivalent Circuit



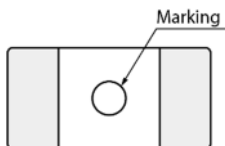
(Resistance element becomes dominant at high frequencies.)

■ Unit Mass(Typical value)

0.22mg

5.Marking

Polarity Marking : White



6.Standard Testing Conditions

< Unless otherwise specified >

Temperature : Ordinary Temp. (15 °C to 35 °C)
 Humidity : Ordinary Humidity (25%(RH) to 85%(RH))

< In case of doubt >

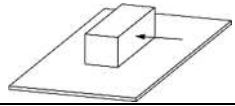
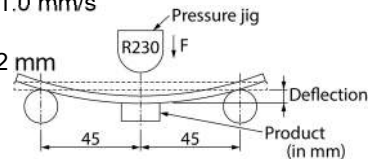
Temperature : 20°C±2°C
 Humidity : 60%(RH) to 70%(RH)
 Atmospheric Pressure : 86kPa to 106 kPa

7.Specifications

7-1.Electrical Performance

No.	Item	Specification	Test Method
7-1-1	Impedance	Meet item 3.	Measuring Frequency : 5GHz Measuring Equipment : KEYSIGHT N5222A or the equivalent Test Fixture : KEYSIGHT 16197A or the equivalent
7-1-2	DC Resistance		Measuring Equipment : Digital multi meter * Except resistance of the Substrate and Wire

7-2.Mechanical Performance

No.	Item	Specification	Test Method
7-2-1	Shear test	No significant mechanical damage or no sign of electrode peeling off shall be observed.	The product is soldered on a substrate for test. Applying force: 2 N Holding time: 5 s 
7-2-2	Bending test	No significant mechanical damage or no sign of electrode peeling off shall be observed.	The product is soldered on a substrate for test. Test substrate: glass-epoxy substrate (100 mm × 40 mm × 1.6 mm) Pressurizing speed: 1.0 mm/s Pressure jig: R230 Amount of bending: 2 mm Holding time: 20 s 
7-2-3	Vibration	Appearance shall have no significant mechanical damage.	The product is soldered on a substrate for test. Oscillation frequency: 10 Hz to 2000 Hz to 10 Hz/20 min Amplitude: total amplitude of 3.0 mm or acceleration amplitude of 196 m/s ² , whichever is smaller Test time: 3 directions perpendicular to each other, 2 h for each direction (6 h in total)
7-2-4	Solderability	95% or more of the outer electrode shall be covered with new solder seamlessly.	Flux: Ethanol solution of rosin, 25(wt)% Pre-heating: 150°C/60 s Solder: Sn-3.0Ag-0.5Cu solder Solder temperature: 245°C±3°C Immersion time: 3 s

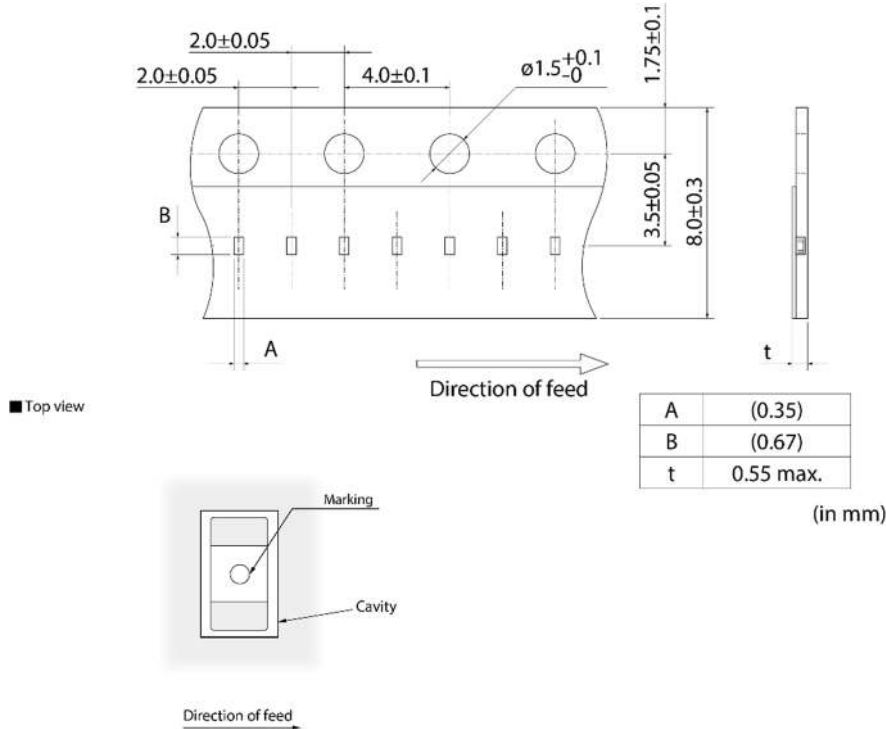
7-3.Environmental Performance

The product is soldered on a substrate for test.

No.	Item	Specification	Test Method
7-3-1	Heat life	Appearance: No significant mechanical damage shall be observed. Impedance change rate (at 5GHz): within ±30% DC resistance: Meet chapter 3 ratings.	Temperature: 125°C±2°C Applying Current: Rated Current (at 125°C) Test time: 1000 h (+48 h, -0 h) Post-treatment: left for 4 hours to 48 hours at room temperature.
7-3-2	Cold resistance	Appearance: No significant mechanical damage shall be observed. Impedance change rate (at 5GHz): within ±30% DC resistance: Meet chapter 3 ratings.	Temperature: -55°C±2°C Test time: 1000 h (+48 h, -0 h) Post-treatment: left for 4 hours to 48 hours at room temperature.
7-3-3	Humidity	Appearance: No significant mechanical damage shall be observed. Impedance change rate (at 5GHz): within ±30% DC resistance: Meet chapter 3 ratings.	Temperature: 40°C±2°C Humidity: 90% to 95% (RH) Test time: 1000 h (+48 h, -0 h) Post-treatment: left for 4 hours to 48 hours at room temperature.
7-3-4	Temperature cycle	Appearance: No significant mechanical damage shall be observed. Impedance change rate (at 5GHz): within ±30% DC resistance: Meet chapter 3 ratings	Single cycle conditions: Step 1: -55°C (+0°C, -3°C), 30 min (+3 min, -0 min) Step 2: ordinary temperature, 3 min max. Step 3: +125°C (+3°C, -0°C), 30 min (+3 min, -0 min) Step 4: ordinary temperature, 3 min max. Number of testing: 100 cycles Post-treatment: left for 4 hours to 48 hours at room temperature.

8.Specification of Packaging

8-1.Appearance and Dimensions (8mm-wide paper tape)



(1) Taping

Products shall be packaged in the cavity of the base tape of 8mm-wide, 2mm-pitch continuously and sealed by cover tape .

- (2) Sprocket hole: The sprocket holes are to the right as the tape is pulled toward the user.
- (3) Spliced point: The base tape and cover tape have no spliced point
- (4) Cavity: There shall not be burr in the cavity.
- (5) Missing components number

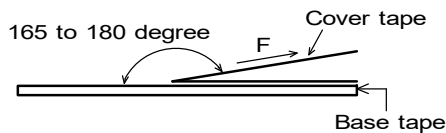
Missing components number within 0.1% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

8-2.Tape Strength

(1) Pull Strength

Cover tape	5N min.
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- (2) Peeling off force of Cover tape
0.1N to 0.6N (Minimum value is typical.)
*Speed of Peeling off: 300mm/min



8-3.Taping Condition

(1) Standard quantity per reel

Quantity per 180mm reel	15000 pcs. / reel
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- (2) There shall be leader-tape(cover tape and empty tape) and trailer- tape(empty tape) as follows.
- (3) On paper tape, the cover tape and the base tape shall not be adhered at the tip of the empty leader tape for more than 5 pitch.

(4) Marking for reel

The following items shall be marked on a label and the label is stuck on the reel.

(Customer part number, MURATA part number, Inspection number(*1), RoHS marking(*2), Quantity, etc)

*1) <Expression of Inspection No.> □□ 0000 xxx

(1) (2) (3)

(1) Factory Code

(2) Date

First digit : Year / Last digit of year

Second digit : Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O, N, D

Third, Fourth digit : Day

(3) Serial No.

*2) « Expression of RoHS marking » ROHS – Y (△)

(1) (2)

(1) RoHS regulation conformity

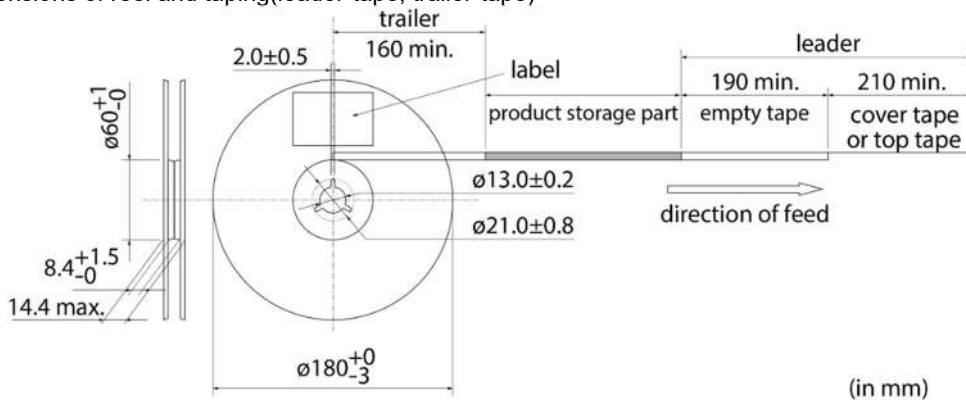
(2) MURATA classification number

(5) Outside package

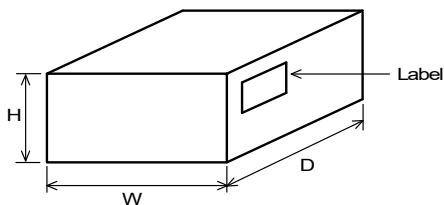
These reels shall be packed in the corrugated cardboard package and the following items shall be marked on a label and the label is stuck on the box.

(Customer name, Purchasing Order Number, Customer Part Number, MURATA part number, RoHS marking(*2), Quantity, etc)

(6) Dimensions of reel and taping(leader-tape, trailer-tape)



8-4. Specification of Outer Case



Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
W	D	H	
186	186	93	5

* Above Outer Case size is typical. It depends on a quantity of an order.

9. ⚠ Caution

9-1. Surge current

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise. Please contact us in advance in case of applying the surge current.

9-2. Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- | | |
|-----------------------------------|--|
| (1) Aircraft equipment | (6) Disaster prevention / crime prevention equipment |
| (2) Aerospace equipment | (7) Traffic signal equipment |
| (3) Undersea equipment | (8) Transportation equipment (vehicles, trains, ships, etc.) |
| (4) Power plant control equipment | (9) Data-processing equipment |
| (5) Medical equipment | (10) Applications of similar complexity and /or reliability requirements to the applications listed in the above |

9-3. Corrosive gas

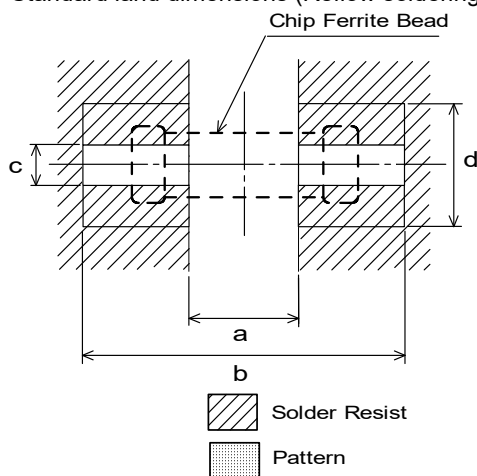
Please refrain from use since contact with environments with corrosive gases (sulfur gas [hydrogen sulfide, sulfur dioxide, etc.], chlorine, ammonia, etc.) or oils (cutting oil, silicone oil, etc.) that have come into contact with the previously stated corrosive gas environment will result in deterioration of product quality or an open from deterioration due to corrosion of product electrode, etc. We will not bear any responsibility for use under these environments.

10. Notice

Products can only be soldered with reflow.
This product is designed for solder mounting.
Please consult us in advance for applying other mounting method such as conductive adhesive.

10-1. Land pattern designing

- Standard land dimensions (Reflow soldering)



Rated Current (A)	a	b	c	Land pad thickness and dimension d		
				18μm	35μm	70μm
max.0.9	0.25	0.80	0.30	0.3	0.3	0.3
max.1.8				1.2	0.7	0.3

(in mm)

*The excessive heat by land pads may cause deterioration at joint of products with substrate.

10-2. Mounting Conditions

- Please check the mounting condition before using.
- Using mounting conditions (nozzles, equipment conditions, etc.) that are not suitable for products may lead to pick up errors, misalignment, or damage to the product.

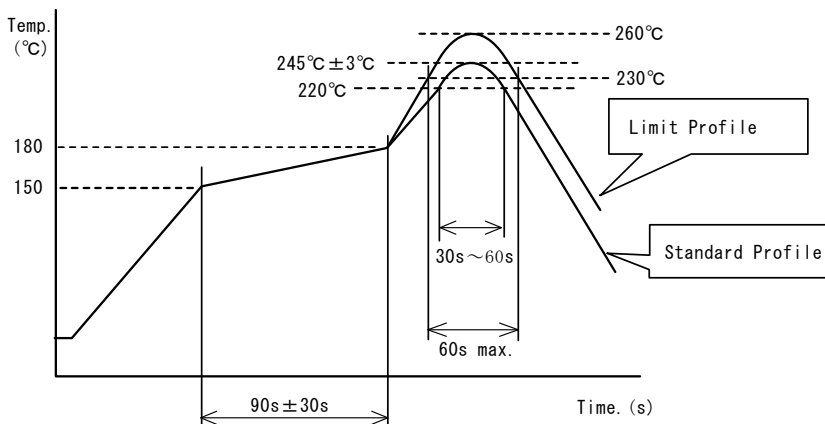
10-3. Soldering Conditions

- (1) Flux, Solder

Flux	Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.) Do not use water-soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 100 μm to 150 μm

(2) Soldering conditions

- Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.
Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.
- Standard soldering profile and the limit soldering profile is as follows.
The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile
Pre-heating	150~180°C、90s±30s	
Heating	above 220°C、30s~60s	above 230°C、60s max.
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 times

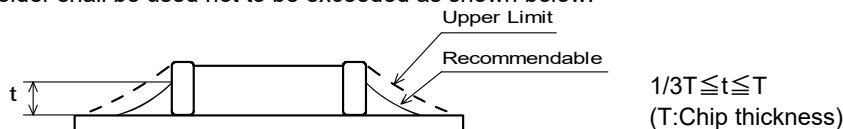
10-4. Reworking with soldering iron

- Pre-heating: 150°C, 1 min
- Tip temperature: 350°C max.
- Soldering time : 3(+1,-0) s
- Soldering iron output: 80W max.
- Tip diameter: φ 3mm max.
- Times : 2times max.

Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

10-5.Solder Volume

Solder shall be used not to be exceeded as shown below.

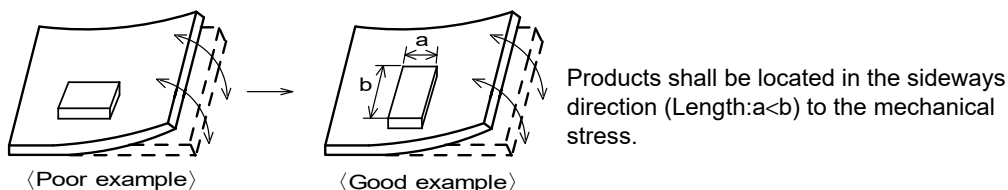


Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

10-6.Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

- (1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage.
<Products direction>

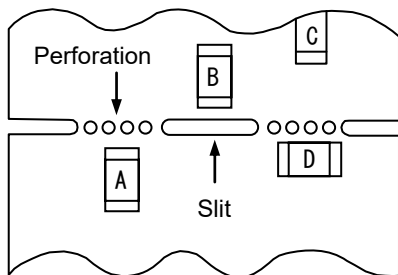


(2) Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

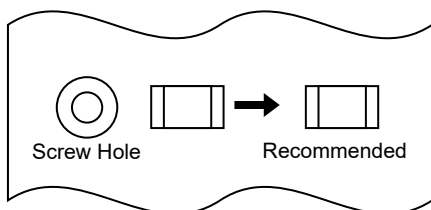
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D *1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



10-7. Mounting density

Add special attention to radiating heat of products when mounting the inductor near the products with heating. The excessive heat by other products may cause deterioration at joint of this product with substrate.

10-8. Cleaning

When cleaning this product, observe the following conditions.

Any cleaning may cause deterioration in the quality of the product, so please check the quality of this product before use.

- (1) The cleaning temperature shall be 60°C max. If isopropyl alcohol (IPA) is used, the cleaning temperature shall be 40°C max.
- (2) When ultrasonic cleaning is used, under some cleaning conditions, the substrate could resonate and the substrate vibrations could result in chip cracks, solder breakage, and other problems. Be sure to always perform a test cleaning beforehand using an actual cleaning device, and then check the quality of the products.

(3) Cleaner

Alcohol-based cleaner: IPA

Aqueous agent: PINE ALPHA ST-100S

(4) There shall be no residual flux or residual cleaner.

When using aqueous agent, rinse the product with deionized water adequately and completely dry it so that no cleaner is left.

* For other cleaning, please consult our technical department.

10-9. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation

Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) in the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc. (the sea breeze, Cl₂, H₂S, NH₃, SO₂, NO₂, etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

10-10. Resin coating

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

10-11. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.



10-12.Storage Conditions

(1)Storage period

Use the products within 6 months after delivered.
Solderability should be checked if this period is exceeded.

(2)Storage conditions

- Products should be stored in the warehouse on the following conditions.

Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity

No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- Avoid storing the product by itself bare (i.e.exposed directly to air).

(3)Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

11. Note

- (1)Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2)You are requested not to use our product deviating from the reference specifications.
- (3)The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.