

# For Automotive 700 mA Adjustable Output LDO Regulator

## BD800M7WFP2-C

#### **General Description**

The BD800M7WFP2-C is a linear regulator designed as a low current consumption product for power supplies in various automotive applications.

This product is designed for up to 45 V as an absolute maximum voltage and to operate until 700 mA for the output current with low current consumption 17  $\mu$ A (Typ). This can regulate the output with a very high accuracy (Note 1),  $\pm 2.6$ %. The output voltage can be adjusted between 1.2 V and 16 V by an external resistive divider connected to the adjustment pin. This regulator is therefore an ideal for any applications requiring a direct connection to the battery and a low current consumption.

A logical "HIGH" at the EN pin turns on the device, and in the other side, the device is controlled to disable by a logical "LOW" input to the EN pin.

The device features the integrated Over Current Protection to protect the device from a damage caused by a short-circuiting or an overload. This product also integrates Thermal Shutdown Protection to avoid the damage by overheating.

Furthermore, low ESR ceramic capacitors are sufficiently applicable for the phase compensation.

(Note 1) The tolerance of feedback resistor is not included.

#### **Features**

- AEC-Q100 Qualified<sup>(Note 2)</sup>
- Output Shutdown Function (EN Function)
- Over Current Protection (OCP)
- Thermal Shutdown Protection (TSD) (Note 2) Grade 1

## **Applications**

- Power Train
- Body
- Audio System
- Navigation System

#### **Typical Application Circuit**

■ Components Externally Connected Capacitor:  $0.1 \mu F \le C_{IN}$  (Min),  $1.47 \mu F \le C_{OUT}$  (Min) (Note 3) Resistor:  $5 k\Omega \le R_1 \le 200 k\Omega$  (Note 4) (Note 5) V<sub>ADJ</sub> (Typ): 0.65 V

$$R_2 = R_1 \left( \frac{V_{OUT}}{V_{ADI}} - 1 \right)$$

(Note 3) Electrolytic, tantalum and ceramic capacitors can be used.

(Note 4) The tolerance of feedback resistor is not included in the accuracy of output voltage.

(Note 5) The value of a feedback resistor R<sub>1</sub> must be within this range.

 $R_2$  value is defined by following the formula using the limitation of  $R_1$ .

(Note 6) If it needs better transient characteristic, insert a capacitor between

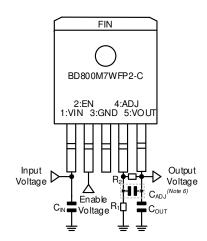
the VOUT and ADJ pins. Refer to Typical Application and Layout Example for the details such as equations.



Wide Temperature Range (Tj): -40 °C to +150 °C
 Wide Operating Input Range: 3 V to 42 V
 Low Current Consumption: 17 μA(Typ)
 Output Current Capability: 700 mA
 High Output Voltage Accuracy: ±2.6 %
 Output Voltage: 1.2 V to 16 V

Package TO263-5 **W(Typ) x D(Typ) x H(Max)** 10.16 mm × 15.10 mm × 4.70 mm



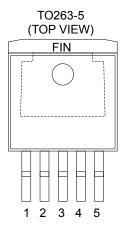


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## **Pin Configurations**

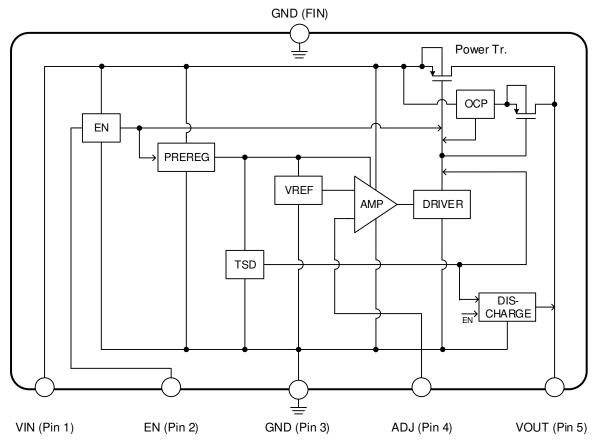


**Pin Descriptions** 

•	in Descriptions							
	Pin No.	Pin Name	Function	Descriptions				
	1	VIN	Input Supply Voltage Pin	It is necessary to use a capacitor with a capacitance of 0.1 $\mu$ F (Min) or higher between the VIN pin and GND. The detail of a selection is described in <u>Selection of External Components</u> . If the inductance of power supply line is high, please adjust input capacitor value.				
	2	EN	Control Output ON/OFF Pin	A logical "HIGH" ( $V_{EN} \ge 2.0 \text{ V}$ ) at the EN pin enables the device and "LOW" ( $V_{EN} \le 0.8 \text{ V}$ ) at the EN pin disables the device.				
	3	GND	Ground Pin	Ground.				
	4	ADJ	Adjustment Pin For Output Voltage	Connect an external resistor to adjust output voltage.				
	5	VOUT	Output Voltage Pin	Connect an external resistor to adjust output voltage. It is necessary to use a capacitor with a capacitance of 1.47 $\mu$ F(Min) or higher between the VOUT pin and GND. The detail of a selection is described in <u>Selection of External Components</u>				
	FIN	GND	Ground Pin	Ground. This pin should be connected to Analog ground / Power ground or Heat Sink.				

## **Block Diagram**

TO263-5



**Description of Blocks** 

<u>Jescription of i</u>	DIOCKS				
Block Name	Function	Description of Blocks			
EN	Control Output Voltage ON/OFF	A logical "HIGH" ( $V_{EN} \ge 2.0 \text{ V}$ ) at the EN pin enables the device and "LOW" ( $V_{EN} \le 0.8 \text{ V}$ ) at the EN pin disables the device.			
PREREG	Internal Power Supply	Power supply for internal circuit.			
In case maximum power dissipation is exceeded temperature is higher than the Maximum Junct overheating causes the chip temperature (Tj) to protection circuit detects this and forces the output to protect the device from overheating (Typ:175 junction temperature decreases to low, the automatically.					
VREF	EF Reference Voltage Generate the reference voltage.				
AMP	Error Amplifier	The error amplifier amplifies the difference between the feedback voltage of the output voltage and the reference voltage.			
DRIVER	Output MOSFET Driver	Drive the output MOSFET (Power Tr.)			
OCP	Over Current Protection	If the output current increases higher than the maximum output current, it is limited by Over Current Protection in order to protect the device from a damage caused by an over current (Typ:1400 mA). While this block is operating, the output voltage may decrease because the output current is limited. If an abnormal state is removed and the output current value returns to normal, the output voltage also returns to normal state.			
DISCHARGE	Output Discharge Function	Output pin is discharged when EN = Low input or TSD detected.(Typ:4 $k\Omega$ )			

**Absolute Maximum Ratings** 

Parameter	Symbol	Ratings	Unit
Supply Voltage <sup>(Note 1)</sup>	V <sub>IN</sub>	-0.3 to +45	V
EN Pin Voltage <sup>(Note 2)</sup>	V <sub>EN</sub>	-0.3 to +45	V
Output Pin Voltage	Vout	-0.3 to +20 (≤ V <sub>IN</sub> + 0.3)	V
ADJ Pin Voltage	V <sub>ADJ</sub>	-0.3 to +7	V
Junction Temperature Range	Tj	-40 to +150	°C
Storage Temperature Range	Tstg	-55 to +150	°C
Maximum Junction Temperature	Tjmax	150	°C
ESD Withstand Voltage (HBM)(Note 3)	V <sub>ESD_HBM</sub>	±2000	V
ESD Withstand Voltage (CDM)(Note 4)	V <sub>ESD_CDM</sub>	±750	V

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB with thermal resistance and power dissipation taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

(Note 1) Do not exceed Tjmax.

(Note 2) The start-up orders of power supply ( $V_{IN}$ ) and the  $V_{EN}$  do not influence if the voltage is within the operation power supply voltage range. (Note 3) ESD susceptibility Human Body Model "HBM"; base on ANSI/ESDA/JEDEC JS001 (1.5 k $\Omega$ , 100 pF). (Note 4) ESD susceptibility Charged Device Model "CDM"; base on JEDEC JESD22-C101.

## Thermal Resistance (Note 5)

Parameter	Cymbol	Thermal Res	Unit	
Faranielei	Symbol	1s <sup>(Note 7)</sup>	2s2p <sup>(Note 8)</sup>	Offic
TO263-5				
Junction to Ambient	θја	80.2	21.8	°C/W
Junction to Top Characterization Parameter <sup>(Note 6)</sup>	$\Psi_{JT}$	10	2	°C/W

(Note 5) Based on JESD51-2A(Still-Air). Using BD800M7WFP2-C Chip.

(Note 6) The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package.

(Note 7) Using a PCB board based on JESD51-3. (Note 8) Using a PCB board based on JESD51-5, 7.

Note of earling a riob board based on the board of the						
Layer Number of Measurement Board	Material	Board Size	_			
Single	FR-4	114.3 mm x 76.2 mm x	1.57 mmt			
Тор						
Copper Pattern	Thickness					
Footprints and Traces	70 μm					
Layer Number of	Material	Board Size	Poord Sizo		/ia <sup>(Not</sup>	te 9)
Measurement Board	Material	Board 6126		Pitch		Diameter
4 Layers	FR-4	114.3 mm x 76.2 mm	v 1.6 mmt	1.20 mm	Ф	0.30 mm
- <b>,</b>		11 1:0 111111 × 1 0:2 111111	X 1.0 IIIIII	1.20 111111	Ψ	0.00 111111
Тор	1	2 Internal Laye		Botto		0.00 11111
,	Thickness			-	om	Thickness

(Note 9) This thermal via connects with the copper pattern of all layers.

Operating Conditions(-40°C ≤ Tj ≤ +150°C)

Parameter	Symbol	Min	Max	Unit
Input Voltage <sup>(Note 1)</sup>	V <sub>IN</sub>	$V_{OUT}(Max) + \Delta Vd(Max)$	42	V
Start-Up Voltage <sup>(Note 2)</sup>	V <sub>IN</sub> Start-Up	3	-	V
Output Voltage	Vouт	1.2	16.0	V
Feedback Resistor ADJ vs GND <sup>(Note 3)</sup>	R <sub>1</sub>	5	200	kΩ
Output Control Voltage	V <sub>EN</sub>	0	42	V
Output Current	Іоит	0	700	mA
Input Capacitor <sup>(Note4)</sup>	Cin	0.1	-	μF
Output Capacitor <sup>(Note 5)</sup>	Соит	1.47	1000	μF
Output Capacitor Equivalent Series Resistance	ESR(Cout)	-	5	Ω
VOUT-ADJ Capacitor	C <sub>ADJ</sub>	-	1000	pF
Operating Temperature	Та	-40	+125	°C

<sup>(</sup>Note 1) Minimum Input Voltage must be 3.3 V or more.

Please consider that the output voltage would be dropped (Dropout voltage ΔVd) by the output current.

(Note 2) If Vouτ setting is 3 V or less, Vouτ (Min) = 90 % × Vouτ (Typ) when V<sub>IN</sub> = 3 V, I<sub>OUT</sub> = 0 mA.

(Note 3) If it needs better transient characteristic, insert a capacitor between the VOUT and ADJ pins. Refer to Typical Application and Layout Example for the details such as equations.

<sup>(</sup>Note 4) If the inductance of power supply line is high, please adjust input capacitor value.

<sup>(</sup>Note 5) Set the value of the capacitor so that it does not fall below the minimum value. Take into consideration the temperature characteristics and DC device

## **Electrical Characteristics**

**LDO Function** ( $V_{OUT}$  setting = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ) Unless otherwise specified,  $T_j$  = -40 °C to +150 °C,  $V_{IN}$  = 13.5 V,  $V_{EN}$  = 5 V,  $I_{OUT}$  = 0 mA

Typical values are defined at Tj = 25 °C, V<sub>IN</sub> = 13.5 V

December		Limits			Linit	0 4:4:
Parameter	Symbol	Min	Тур	Max	Unit	Conditions
Shutdown Current	Ізнит	_	1	5	μA	V <sub>EN</sub> = 0 V
	101101			Ū	μ., .	Tj ≤ 125 °C
		_	17	34	μA	I <sub>OUT</sub> ≤ 700 mA
				<b>.</b>	μ, τ	Tj ≤ 25 °C
		_	17	43	μA	I <sub>OUT</sub> ≤ 700 mA
				.0	μ, τ	Tj ≤ 85 °C
Current Consumption(Note 1)	Icc	_	17	46	μA	I <sub>OUT</sub> ≤ 700 mA
Carrent Concamption	100		.,	10	μ, τ	Tj ≤ 105 °C
		_	17	49	μA	I <sub>OUT</sub> ≤ 700 mA
			.,	10	μ, τ	Tj ≤ 125 °C
		_	17	53	μA	I <sub>OUT</sub> ≤ 700 mA
					μ, τ	Tj ≤ 150 °C
Reference Voltage	V <sub>ADJ</sub>	0.633	0.650	0.667	V	6 V ≤ V <sub>IN</sub> ≤ 42 V
received voltage	▼ ADJ	0.000	0.000	0.007	V	0.5 mA ≤ I <sub>OUT</sub> ≤ 400 mA
Dropout Voltage	ΔVd	_	0.6	1.2	V	$V_{IN} = V_{OUT} \times 0.95$
Bropout voltage	ΔVU		0.0	1.2	•	I <sub>OUT</sub> = 700 mA
						f = 120 Hz
Ripple Rejection	R.R.	60	70	-	dB	Vripple = 1 Vrms
						I <sub>OUT</sub> = 100 mA
		_	0.02	0.4	% × V <sub>OUT</sub>	6 V ≤ V <sub>IN</sub> ≤ 28 V
Line Regulation	Reg.I		0.02	<b>U.</b> .	70 1001	Tj ≤ 125 °C
Eme regulation	1 (09.1	_	0.02	0.6	% × V <sub>OUT</sub>	6 V ≤ V <sub>IN</sub> ≤ 28 V
			0.02	0.0	70 1001	Tj ≤ 150 °C
		_	0.02	0.4	% × V <sub>OUT</sub>	0.5 mA ≤ I <sub>OUT</sub> ≤ 400 mA
Load Regulation	Reg.L		0.02	0.1	70 1001	Tj ≤ 125 °C
2000 1 1090101011	r tog.L	_	0.02	0.6	% × V <sub>OUT</sub>	0.5 mA ≤ I <sub>OUT</sub> ≤ 400 mA
			0.02	0.0	,0 1001	Tj ≤ 150 °C
Overload Current Protection	I <sub>OUT(OCP)</sub>	750	1400	_	mA	6 V ≤ V <sub>IN</sub> ≤ 42 V
	1001(00F)		1 100			$V_{OUT} = 90 \% \times V_{OUT}(Typ)$
Thermal Shutdown Temperature	Tj <sub>(TSD)</sub>	151	175	-	°C	-

(Note 1) It does not contain the current of  $R_1$  and  $R_2$ .

## **Enable Function**

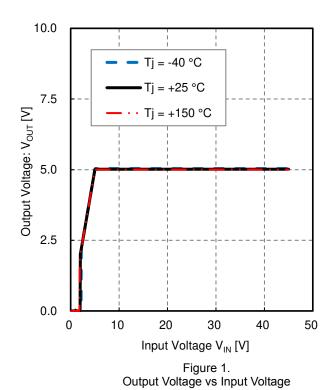
Unless otherwise specified, Tj = -40 °C to +150 °C,  $V_{IN}$  = 13.5 V,  $I_{OUT}$  = 0 mA,  $V_{EN}$  = 5 V

Typical values are defined at Tj = 25 °C, V<sub>IN</sub> = 13.5 V

Parameter	Cymbol	Limits			Unit	Conditions	
Farameter	Symbol	Min	Тур	Max	Offic	Conditions	
Enable Mode Voltage	V <sub>ENH</sub>	2.0	-	42.0	V	-	
Disable Mode Voltage	V <sub>ENL</sub>	0	-	0.8	V	-	
Enable Bias Current	I <sub>EN</sub>	ı	4	8	μA	-	

## **Typical Performance Curves**

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ 



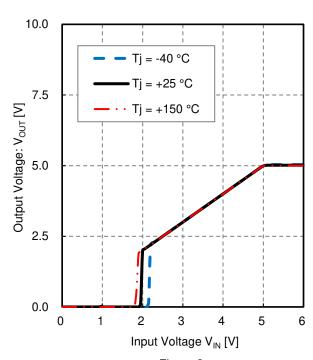
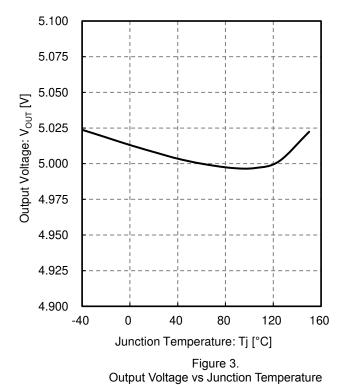


Figure 2.
Output Voltage vs Input Voltage -Enlarged view



 $(I_{OUT} = 0.5 \text{ mA})$ 

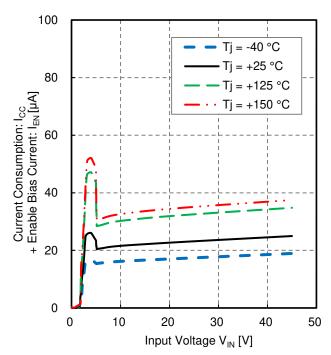


Figure 4.
Current Consumption + Enable Bias Current
vs Input Voltage

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ 

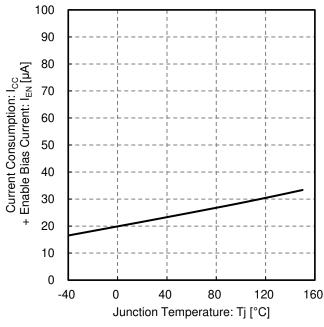


Figure 5.
Current Consumption + Enable Bias Current
vs Junction Temperature

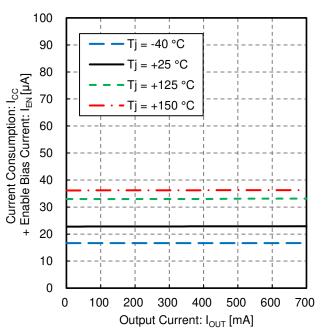


Figure 6.
Current Consumption + Enable Bias Current
vs Output Current

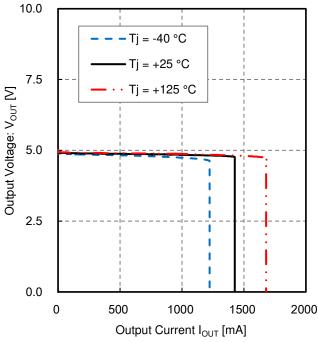


Figure 7.
Output Voltage vs Output Current
(Over Current Protection)

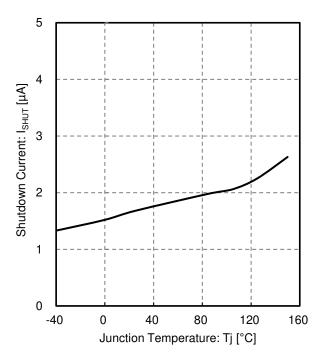


Figure 8. Shutdown Current vs Junction Temperature  $(V_{EN} = 0 \text{ V})$ 

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ 

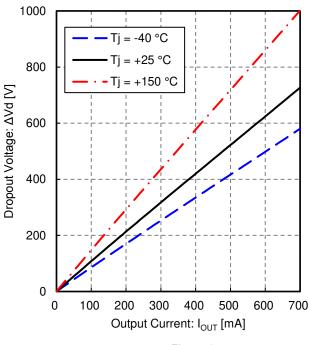


Figure 9. Dropout Voltage vs Output Current  $(V_{IN} = 4.75 \text{ V})$ 

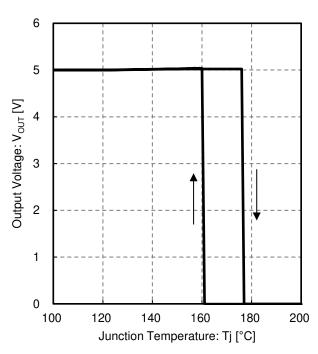


Figure 10.
Output Voltage vs Junction Temperature (Thermal Shutdown Protection)

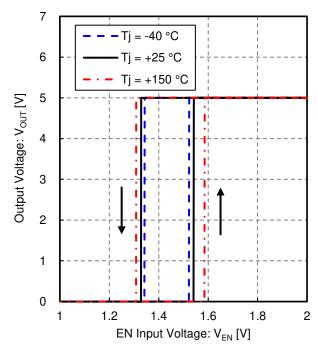


Figure 11.
Output Voltage vs EN Input Voltage

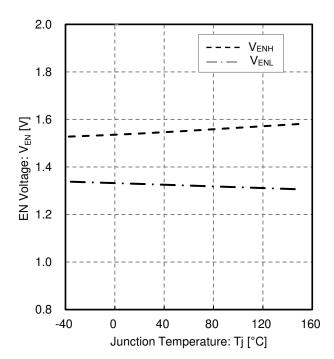


Figure 12. EN Input Voltage vs Junction Temperature

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ 

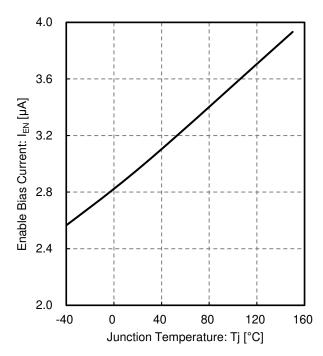


Figure 13.
Enable Bias Current vs Junction Temperature

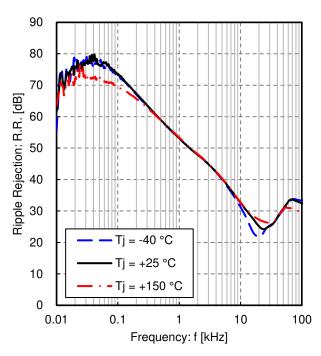


Figure 14.
Ripple Rejection
(Vripple = 1 Vrms, I<sub>OUT</sub> = 100 mA)

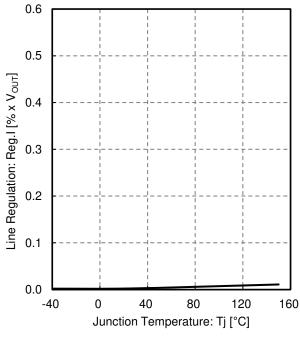
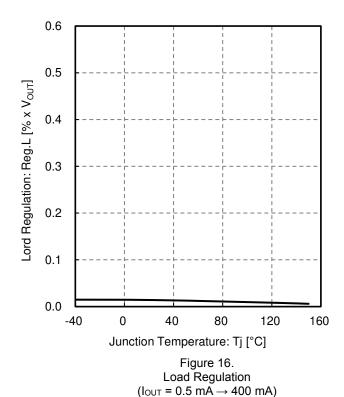
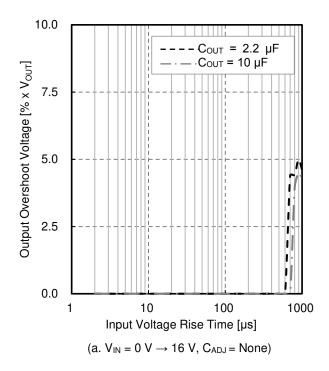


Figure 15. Line Regulation  $(V_{IN} = 6 V \rightarrow 28 V)$ 



Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $R_3$  = +25 °C



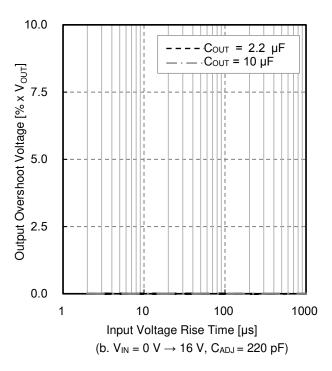
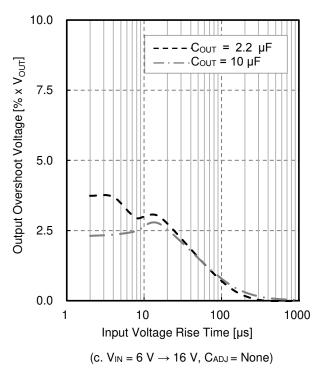


Figure 17. Line Transient Response  $(V_{IN} = 0 \text{ V} \rightarrow 16 \text{ V})$ 



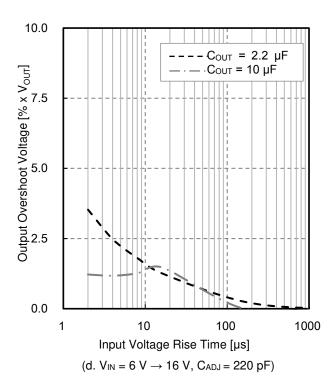
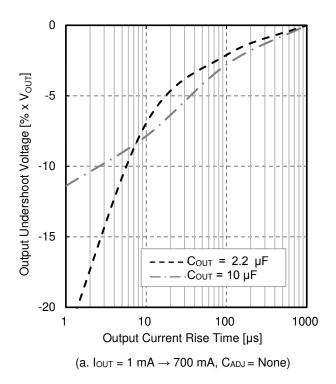
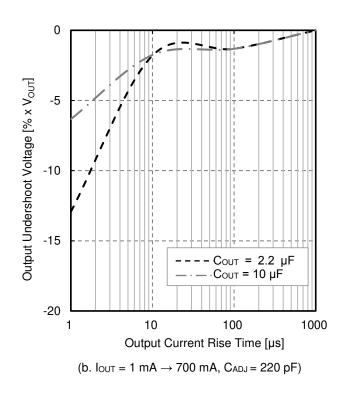
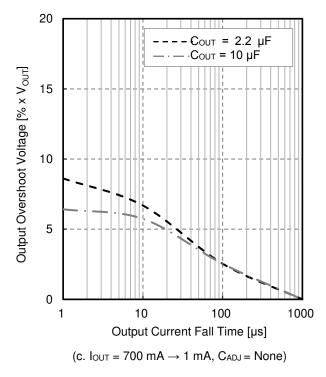


Figure 18. Line Transient Response  $(V_{IN} = 6 \text{ V} \rightarrow 16 \text{ V})$ 

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$  Tj = +25 °C







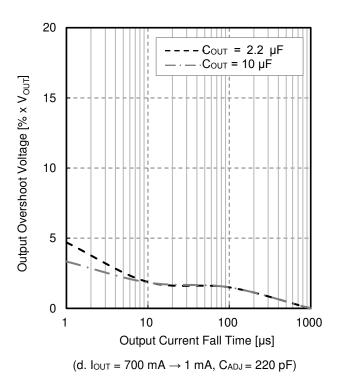
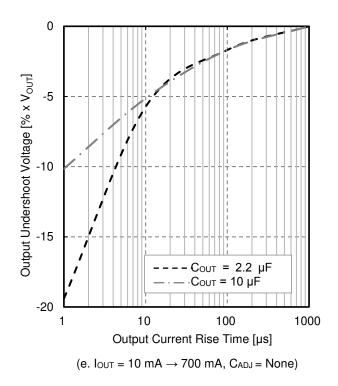
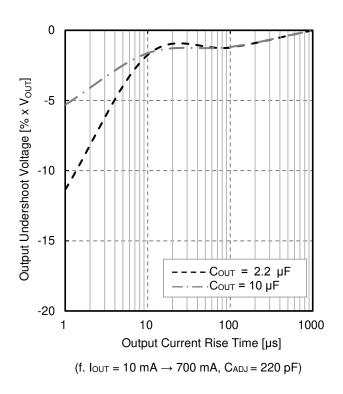
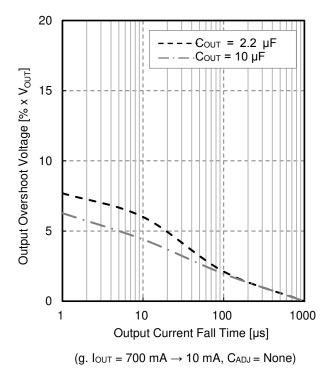


Figure 19. Load Transient Response  $(I_{OUT} = 1 \text{ mA} \leftrightarrow 700 \text{ mA})$ 

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$  Tj = +25 °C







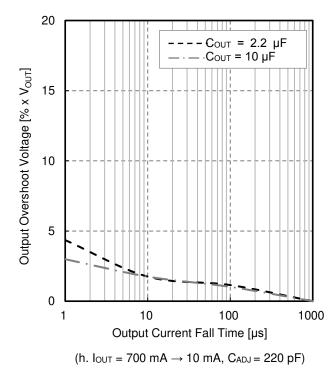
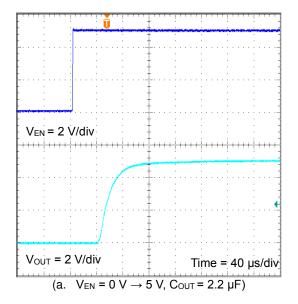
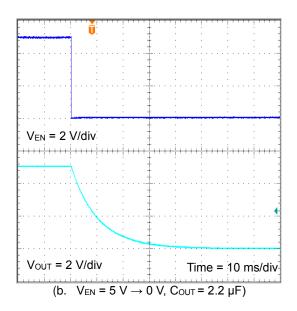
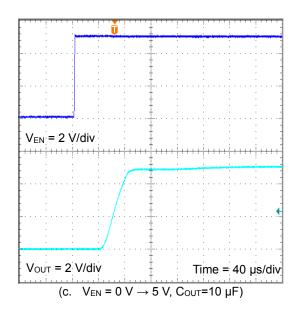


Figure 20. Load Transient Response  $(I_{OUT} = 10 \text{ mA} \leftrightarrow 700 \text{ mA})$ 

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $I_{OUT}$  = 0 mA,  $T_j$  = +25 °C







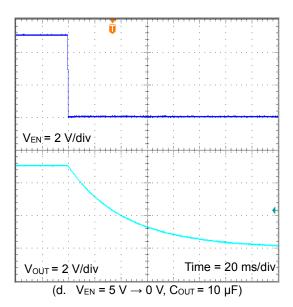
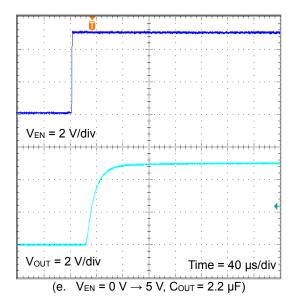
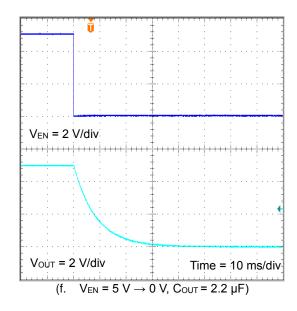
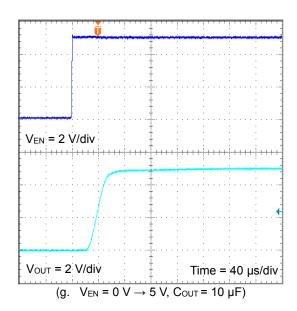


Figure 21. EN ON/OFF Sequence  $(V_{EN} = 0 V \leftrightarrow 5 V, Tj = +25 ^{\circ}C)$ 

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $I_{OUT}$  = 0 mA,  $T_j$  = +150 °C







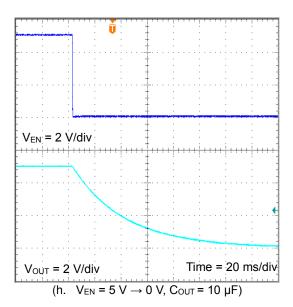
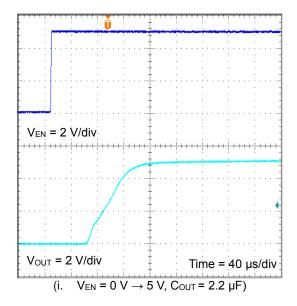
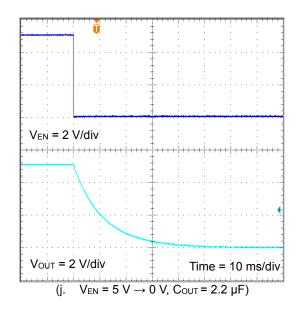
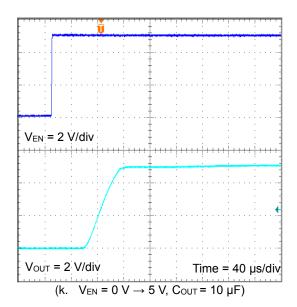


Figure 22. EN ON/OFF Sequence ( $V_{EN} = 0 \text{ V} \leftrightarrow 5 \text{ V}$ , Tj = +150 °C)

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $I_{OUT}$  = 0 mA,  $T_j$  = -40 °C







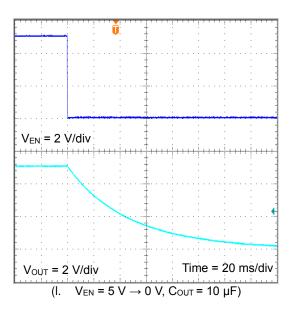
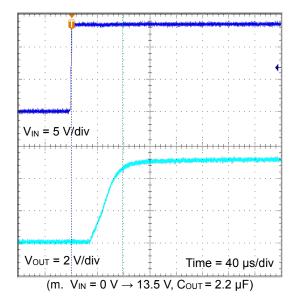
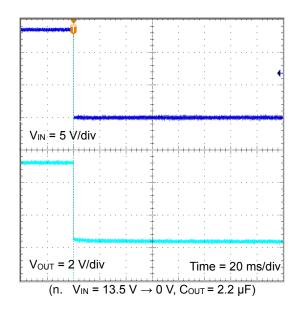
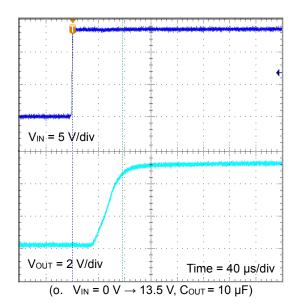


Figure 23. EN ON/OFF Sequence  $(V_{EN} = 0 V \leftrightarrow 5 V, Tj = -40 ^{\circ}C)$ 

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $I_{OUT}$  = 0 mA,  $T_j$  = +25 °C







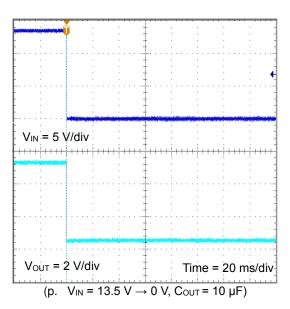
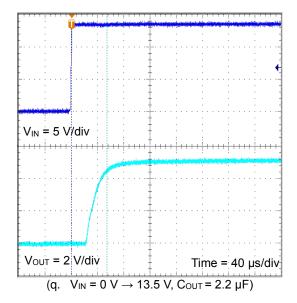
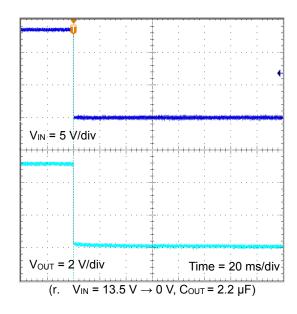
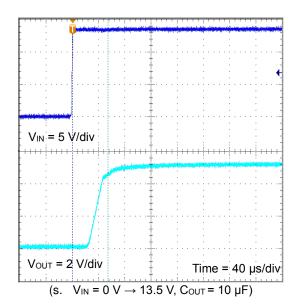


Figure 24.  $V_{IN}$  ON/OFF Sequence ( $V_{IN}$  = 0 V  $\leftrightarrow$  13.5 V, Tj = +25 °C)

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $I_{OUT}$  = 0 mA,  $T_j$  = +150 °C







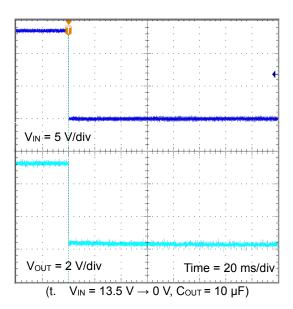
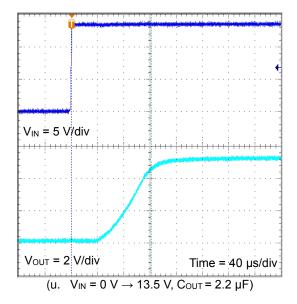
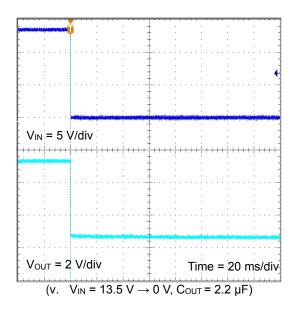
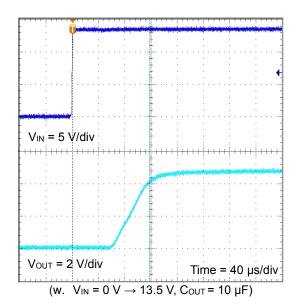


Figure 25.  $V_{IN}$  ON/OFF Sequence ( $V_{IN} = 0 \text{ V} \leftrightarrow 13.5 \text{ V}, \text{Tj} = +150 ^{\circ}\text{C}$ )

Unless otherwise specified,  $V_{IN}$  = 13.5 V,  $V_{OUT}$  setting = 5 V,  $V_{EN}$  = 5 V,  $R_1$  = 120 k $\Omega$ ,  $R_2$  = 803 k $\Omega$ ,  $I_{OUT}$  = 0 mA,  $T_j$  = -40 °C







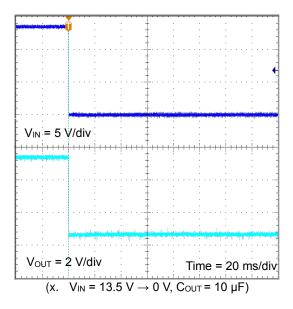
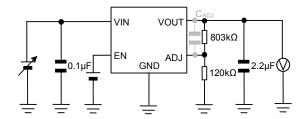
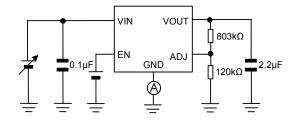


Figure 26.  $V_{IN}$  ON/OFF Sequence ( $V_{IN} = 0 \text{ V} \leftrightarrow 13.5 \text{ V}, \text{Tj} = -40 ^{\circ}\text{C}$ )

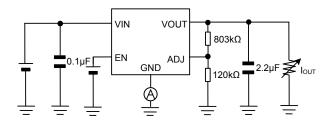
## **Measurement Circuit for Typical Performance Curves**



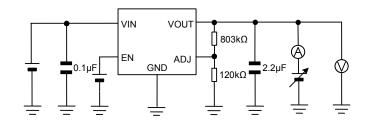
Measurement Setup for Figure 1, 2, 3, 10, 15, 17, 18



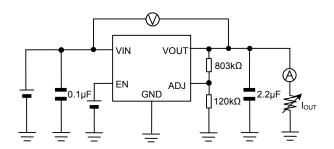
Measurement Setup for Figure 4, 5, 8, 24, 25, 26



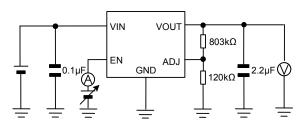
Measurement Setup for Figure 6



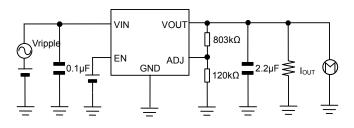
Measurement Setup for Figure 7



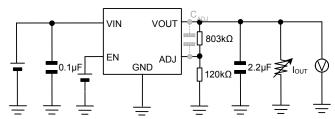
Measurement Setup for Figure 9



Measurement Setup for Figure 11, 12, 13, 21, 22, 23



Measurement Setup for Figure 14



Measurement Setup for Figure 16, 19, 20

#### **Application and Implementation**

**Notice:** The following information is given as a reference or hint for the application and the implementation. Therefore, it does not guarantee its operation on the specific function, accuracy or external components in the application. In the application, it shall be designed with sufficient margin by enough understanding about characteristics of the external components, e.g. capacitor, and also by appropriate verification in the actual operating conditions.

#### **Selection of External Components**

#### **Input Pin Capacitor**

If the battery is placed far from the regulator or the impedance of the input-side is high, higher capacitance is required for the input capacitor in order to prevent the voltage-drop at the input line. The input capacitor and its capacitance should be selected depending on the line impedance which is between the input pin and the smoothing filter circuit of the power supply. At this time, the capacitance value setting is different each application. Generally, the capacitor with capacitance value of 0.1 µF (Min) with good high frequency characteristic is recommended for this regulator.

Moreover, when inserting filter as ISO7637 countermeasure, insertion of ceramic capacitor from 10 nF to 470 nF (for pulses 2a) and ceramic capacitor from 100 nF to 470 nF (for pulses 3a/b) between input pin and GND pin are effective.

In addition, the consideration should be taken as the output pin capacitor, to prevent an influence to the regulator's characteristic from the deviation or the variation of the external capacitor's characteristic. All output capacitors mentioned above are recommended to have a good DC bias characteristic and a temperature characteristic (approximately ±15 %, e.g. X7R, X8R) with being satisfied high absolute maximum voltage rating based on EIA standard. These capacitors should be placed close to the input pin and mounted on the same board side of the regulator not to be influenced by implement impedance.

#### **Output Pin Capacitor**

The output capacitor is mandatory for the regulator in order to realize stable operation. The output capacitor with capacitance value  $\geq$  1.47  $\mu$ F (Min) and ESR up to 5  $\Omega$  (Max) must be required between the output pin and the GND pin. A proper selection of appropriate both the capacitance value and ESR for the output capacitor can improve the transient behavior of the regulator and can also keep the stability with better regulation loop. The correlation of the output capacitance value and ESR is shown in the graph on the next page as the output capacitor's capacitance value and the stability region for ESR. As described in this graph, this regulator is designed to be stable with ceramic capacitors as of MLCC, with the capacitance value from 1.47  $\mu$ F to 1000  $\mu$ F and with ESR value within almost 0  $\Omega$  to 5  $\Omega$ . The frequency range of ESR can be generally considered as within about 10 kHz to 100 kHz.

Note that the provided the stable area of the capacitance value and ESR in the graph is obtained under a specific set of conditions which is based on the measurement result in single IC on our board with a resistive load. In the actual environment, the stability is affected by wire impedance on the board, input power supply impedance and also loads impedance. Therefore, please note that a careful evaluation of the actual application, the actual usage environment and the actual conditions should be done to confirm the actual stability of the system.

Generally, in the transient event which is caused by the input voltage fluctuation or the load fluctuation beyond the gain bandwidth of the regulation loop, the transient response ability of the regulator depends on the capacitance value of the output capacitor. Basically the capacitance value of  $\geq 1.47~\mu F$  (Min) for the output capacitor is recommended as shown in the table on <u>Output Capacitance Cout</u>, <u>ESR Available Area</u>. Using bigger capacitance value can be expected to improve better the transient response ability in a high frequency. Various types of capacitors can be used for the output capacitor with high capacity which includes electrolytic capacitor, electro-conductive polymer capacitor and tantalum capacitor. Noted that, depending on the type of capacitors, its characteristics such as ESR ( $\leq 5~\Omega$ ) absolute value range, a temperature dependency of capacitance value and increased ESR at cold temperature needs to be taken into consideration.

In addition, the same consideration should be taken as the input pin capacitor, to prevent an influence to the regulator's characteristic from the deviation or the variation of the external capacitor's characteristic. All output capacitors mentioned above are recommended to have a good DC bias characteristic and a temperature characteristic (approximately ±15 %, e.g. X7R, X8R) with being satisfied high absolute maximum voltage rating based on EIA standard. These capacitors should be placed close to the output pin and mounted on the same board side of the regulator not to be influenced by implement impedance.

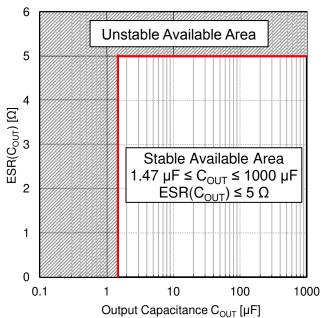


Figure 27. Output Capacitance  $C_{OUT}$ , ESR Stable Available Area (-40 °C  $\leq$  Tj  $\leq$  +150 °C, 6 V  $\leq$  V<sub>IN</sub>  $\leq$  42 V, V<sub>EN</sub> = 5 V, I<sub>OUT</sub> = 0 mA to 700 mA)

## **Typical Application and Layout Example**

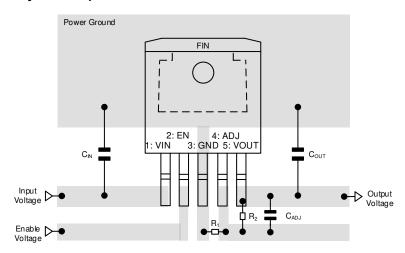


Figure 28. Typical Application and Layout Example

Parameter	Symbol	Reference Value for Application
Output Current Range	lout	I <sub>OUT</sub> ≤ 700 mA
Output Voltage Range	V <sub>OUT</sub>	1.2 V to 16 V
Feedback Resistor between the ADJ and GND Pins	R <sub>1</sub>	120 kΩ
Feedback Resistor between the ADJ and VOUT Pins	R <sub>2</sub>	Calc. (a) $R_2 = R_1 \times (V_{OUT}/V_{ADJ} - 1) = 803 \text{ k}\Omega$ 5 V setting
ADJ Capacitor (Note 1)	$C_{ADJ}$	Calc. (b) $C_{ADJ} = 1 / (2\pi \times R_2 \times f_{ZERO}) = 220 \text{ pF}$
Output Capacitor	Соит	4.7 μF
Input Voltage (Note 2)	Vin	13.5 V
Input Capacitor (Note 3)	Cin	0.1 μF
Enable Mode Voltage	V <sub>ENH</sub>	2 V to V <sub>IN</sub>
Disable Mode Voltage	V <sub>ENL</sub>	0 V to 0.8 V

<sup>(</sup>Note 1) For example, the C<sub>ADJ</sub>'s value is defined at 220 pF based on the calculation (b) of the above table, if it is required to improve frequency characteristics of regulator at around f<sub>ZERO</sub> ≒ 1 kHz with the component of R<sub>2</sub> ≒ 820 kΩ.

of regulator at around f<sub>ZERO</sub> ≒ 1 kHz with the component of R₂ ≒ 820 kΩ. (Note 2) Minimum input voltage must be 3.3 V or more. For the output voltage, please consider the voltage dropping (the minimum dropout voltage) according to the output current.

<sup>(</sup>Note 3) If the inductance of power supply line is high, please adjust input capacitor value.

#### **Surge Voltage Protection for Linear Regulators**

The following shows some helpful tips to protect ICs from possible inputting surge voltage which exceeds absolute maximum ratings.

#### Positive Surge to the Input

If there is any potential risk that positive surges higher than absolute maximum ratings, it is applied to the input, a Zener Diode should be inserted between the VIN pin and the GND to protect the device as shown in Figure 29.

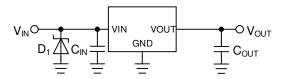


Figure 29. Surges Higher than absolute maximum ratings is Applied to the Input

#### **Negative Surge to the Input**

If there is any potential risk that negative surges below the absolute maximum ratings, (e.g.) -0.3 V, is applied to the input, a Schottky barrier diode should be inserted between the VIN and the GND to protect the device as shown in Figure 30.

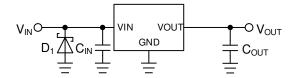


Figure 30. Surges Lower than -0.3 V is Applied to the Input

A Schottky barrier diode which has a characteristic of low forward voltage ( $V_F$ ) can meet to the requirement for the external diode to protect the IC from the reverse current. However, it also has a characteristic that the leakage ( $I_R$ ) caused by the reverse voltage is bigger than other diodes. Therefore, it should be taken into the consideration to choose it because if  $I_R$  is large, it may cause increase of the current consumption, or raise of the output voltage in the light-load current condition.  $I_R$  characteristic of Schottky diode has positive temperature characteristic, which the details shall be checked with the datasheet of the products, and the careful confirmation of behavior in the actual application is mandatory.

#### **Reverse Voltage Protection for Linear Regulators**

A linear regulator which is one of the integrated circuit (IC) operates normally in the condition that the input voltage is higher than the output voltage. However, it is possible to happen the abnormal situation in specific conditions which is the output voltage becomes higher than the input voltage. A reverse polarity connection between the input and the output might be occurred or a certain inductor component can also cause a polarity reverse conditions. If the countermeasure is not implemented, it may cause damage to the IC. The following shows some helpful tips to protect ICs from the reverse voltage occasion.

#### Protection against Reverse Input/Output Voltage

In the case that MOSFET is used for the pass transistor, a parasitic body diode between the drain-source generally exists. If the output voltage becomes higher than the input voltage and if its voltage difference exceeds  $V_F$  of the body diode, a reverse current flows from the output to the input through the body diode as shown in Figure 31. The current flows in the parasitic body diode is not limited in the protection circuit because it is the parasitic element, therefore too much reverse current may cause damage to degrade or destroy the semiconductor elements of the regulator.

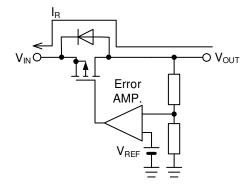


Figure 31. Reverse Current Path in a MOS Linear Regulator

#### Protection against Reverse Input/Output Voltage - continued

An effective solution for this problem is to implement an external bypass diode in order to prevent the reverse current flow inside the IC as shown in Figure 32. Note that the bypass diode must be turned on prior to the internal body diode of the IC. This external bypass diode should be chosen as being lower forward voltage  $V_F$  than the internal body diode. It should to be selected a diode which has a rated reverse voltage greater than the IC's input maximum voltage and also which has a rated forward current greater than the anticipated reverse current in the actual application.

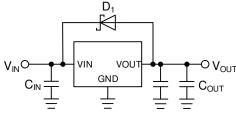


Figure 32. Bypass Diode for Reverse Current Diversion

Even in the condition when the input/output voltage is inverted, if the VIN pin is open as shown in Figure 33, or if the VIN pin becomes high-impedance condition as designed in the system, it cannot damage or degrade the parasitic element. It's because a reverse current via the pass transistor becomes extremely low. In this case, therefore, the protection external diode is not necessary.

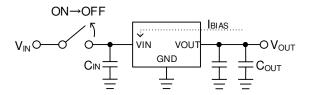


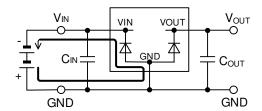
Figure 33. Open VIN

## Protection against Input Reverse Voltage

When the input of the IC is connected to the power supply, accidentally if plus and minus are routed in reverse, or if there is a possibility that the input may become lower than the GND pin, it may cause to destroy the IC because a large current passes via the internal electrostatic breakdown prevention diode between the input pin and the GND pin inside the IC as shown in Figure 34.

The simplest solution to avoid this problem is to connect a Schottky barrier diode or a rectifier diode in series to the power supply line as shown in Figure 35. However, it increases a power loss calculated as  $V_F \times I_{CC}$ , and it also causes the voltage drop by a forward voltage  $V_F$  at the supply voltage while normal operation.

Generally, since the Schottky barrier diode has lower  $V_F$ , so it contributes to rather smaller power loss than rectifier diodes. If IC has load currents, the required input current to the IC is also bigger. In this case, this external diode generates heat more, therefore select a diode with enough margin in power dissipation. On the other hand, a reverse current passes this diode in the reverse connection condition, however, it is negligible because its small amount.





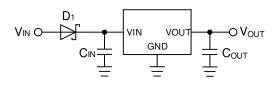


Figure 35. Protection against Reverse Polarity 1

#### Protection against Input Reverse Voltage - continued

Figure 36 shows a circuit in which a P-channel MOSFET is connected in series to the power. The body diode (parasitic element) is located in the drain-source junction area of the MOSFET. The drop voltage in a forward connection is calculated from the on state resistance of the MOSFET and the output current  $l_0$ . It is smaller than the drop voltage by the diode as shown in Figure 35 and results in less of a power loss. No current flows in a reverse connection where the MOSFET remains off in Figure 36.

If the gate-source voltage exceeds maximum rating of MOSFET gate-source junction with derating curve in consideration, reduce the gate-source junction voltage by connecting resistor voltage divider as shown in Figure 37.

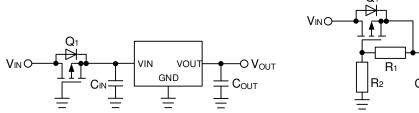


Figure 36. Protection against Reverse Polarity 2

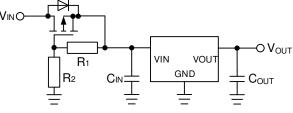


Figure 37. Protection against Reverse Polarity 3

#### Protection against Reverse Output Voltage when Output Connect to an Inductor

If the output load is inductive, electrical energy accumulated in the inductive load is released to the ground at the moment that the output voltage is turned off. IC integrates ESD protection diodes between the IC output and ground pins. A large current may flow in such condition finally resulting on destruction of the IC. To prevent this situation, connect a Schottky barrier diode in parallel to the integrated diodes as shown in Figure 38.

Further, if a long wire is in use for the connection between the output pin of the IC and the load, confirm that the negative voltage is not generated at the VOUT pin when the output voltage is turned off by observation of the waveform on an oscilloscope, since it is possible that the load becomes inductive. An additional diode is required for a motor load that is affected by its counter electromotive force, as it produces an electrical current in a similar way.

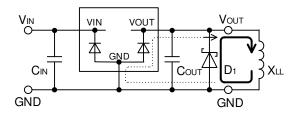
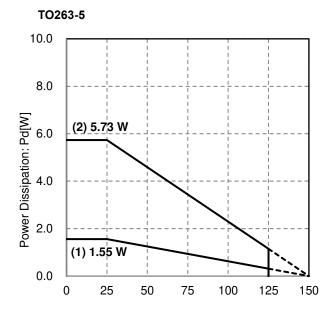


Figure 38. Current Path in Inductive Load (Output: Off)

### **Power Dissipation**



Ambient Temperature: Ta [°C] Figure 39. Power Dissipation Graph (1): 1-layer PCB

(Copper foil area on the reverse side of PCB: 0 mm × 0 mm)

Board material: FR-4

Board size: 114.3 mm × 76.2 mm × 1.57 mmt Top copper foil: Footprint and Trace, 70 µm copper.

(2) : 4-layer PCB (Copper foil area on the reverse side of PCB: 74.2 mm  $\times$  74.2 mm)

Board material: FR-4

Board size: 114.3 mm × 76.2 mm × 1.6 mmt

Top copper foil: Footprint and Traces, 70 µm copper.

2 inner layers copper foil area of PCB: 74.2 mm × 74.2 mm, 35 µm copper. Bottom copper foil area of PCB: 74.2 mm × 74.2 mm, 70 µm copper.

Condition (1):  $\theta_{JA} = 80.2 \text{ °C/W}, \Psi_{JT} \text{ (top center)} = 10 \text{ °C/W}$ Condition (2):  $\theta_{JA} = 21.8 \text{ °C/W}, \Psi_{JT}$  (top center) = 2 °C/W

#### **Thermal Design**

This product exposes a frame on the back side of the package for thermal efficiency improvement. The power consumption of the IC is decided by the dropout voltage condition, the load current and the current consumption. Refer to power dissipation curves illustrated in Figure 39 when using the IC in an environment of  $Ta \ge 25$  °C. Even if the ambient temperature Ta is at 25°C, chip junction temperature (Tj) can be very high depending on the input voltage and the load current. Consider the design to be Tj  $\le T$  Tjmax = 150 °C in whole operating temperature range.

Should by any condition the maximum junction temperature Tjmax = 150 °C rating be exceeded by the temperature increase of the chip, it may result in deterioration of the properties of the chip. The thermal impedance in this specification is based on recommended PCB and measurement condition by JEDEC standard. Therefore, need to be careful because it might be different from the actual use condition. Verify the application and allow sufficient margins in the thermal design by the following method to calculate the junction temperature Tj. Tj can be calculated by either of the two following methods.

1. The following method is used to calculate the junction temperature Tj with ambient temperature Ta.

$$Tj = Ta + P_C \times \theta_{IA}$$
 [°C]

Where:

*Tj* is the Junction Temperature

*Ta* is the Ambient Temperature

 $P_{\mathcal{C}}$  is the Power Consumption

 $heta_{\! L\!\! A}$  is the Thermal Resistance (Junction to Ambient)

2. The following method is also used to calculate the junction temperature Tj with top center of case's (mold) temperature T<sub>T</sub>.

$$Tj = T_T + P_C \times \Psi_{IT}$$
 [°C]

Where:

*Tj* is the Junction Temperature

 $T_T$  is the Top Center of Case's (mold) Temperature

 $P_{\mathcal{C}}$  is the Power consumption

 $\Psi_{\!/T}$  is the Thermal Resistance (Junction to Top Center of Case)

3. The following method is used to calculate the power consumption Pc (W).

$$Pc = (V_{IN} - V_{OUT}) \times I_{OUT} + V_{IN} \times I_{CC}$$
 [W]

Where

 $P_{\mathcal{C}}$  is the Power Consumption

 $V_{IN}$  is the Input Voltage

 $V_{OUT}$  is the Output Voltage

Iour is the Load Current

*Icc* is the Current Consumption

#### **Calculation Example**

If  $V_{IN} = 13.5 \text{ V}$ ,  $V_{OUT} = 5.0 \text{ V}$ ,  $I_{OUT} = 200 \text{ mA}$ ,  $I_{CC} = 17 \mu\text{A}$ , the power consumption Pc can be calculated as follows:

$$P_C = (V_{IN} - V_{OUT}) \times I_{OUT} + V_{IN} \times I_{CC}$$
  
=  $(13.5 V - 5.0 V) \times 200 mA + 13.5 V \times 17 \mu A$   
=  $1.7 W$ 

At the maximum ambient temperature Tamax = 85 °C,

the thermal impedance (Junction to Ambient)  $\theta_{JA} = 21.8 \, ^{\circ}\text{C/W} \, (4\text{-layer PCB})$ 

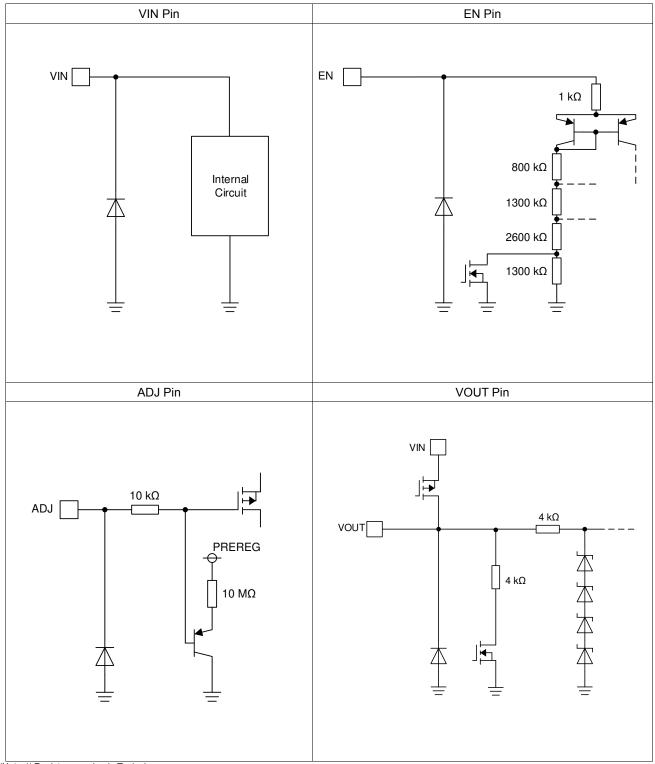
$$Tj = Tamax + P_C \times \theta_{JA}$$
  
= 85 °C + 1.7 W × 21.8 °C/W  
= 122.1 °C

When operating the IC, the top center of case's (mold) temperature  $T_T$  = 100 °C,  $\Psi_{JT}$  = 10 °C/W (1-layer PCB)

$$Tj = T_T + P_C \times \Psi_{JT}$$
  
= 100 °C + 1.7 W × 10 °C/W  
= 117 0 °C

If it is difficult to ensure the margin by the calculations above, it is recommended to expand the copper foil area of the board, increasing the layer and thermal via between thermal land pad for optimum thermal performance.

## I/O Equivalence Circuits(Note 1)



(Note 1) Resistance value is Typical.

#### **Operational Notes**

#### 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

#### 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

#### 3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

#### 4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

#### 5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

#### 6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

#### 7. Thermal Consideration

The power dissipation under actual operating conditions should be taken into consideration and a sufficient margin should be allowed in the thermal design. On the reverse side of the package this product has an exposed heat pad for improving the heat dissipation. The amount of heat generation depends on the voltage difference between the input and output, load current, and bias current. Therefore, when actually using the chip, ensure that the generated heat does not exceed the Pd rating. If Junction temperature is over Tjmax (=150 °C), IC characteristics may be worse due to rising chip temperature. Heat resistance in specification is measurement under PCB condition and environment recommended in JEDEC. Ensure that heat resistance in specification is different from actual environment.

## 8. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

#### 9. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

## 10. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

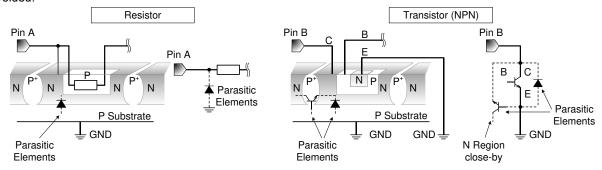
#### **Operational Notes - continued**

#### 11. Regarding the Input Pin of the IC

This monolithic IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode. When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.



#### 12. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

#### 13. Thermal Shutdown Protection Circuit(TSD)

This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD circuit that will turn OFF power output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

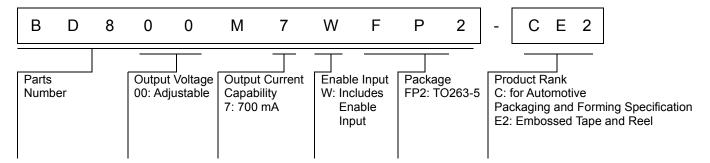
## 14. Over Current Protection Circuit (OCP)

This IC incorporates an integrated overcurrent protection circuit that is activated when the load is shorted. This protection circuit is effective in preventing damage due to sudden and unexpected incidents. However, the IC should not be used in applications characterized by continuous operation or transitioning of the protection circuit.

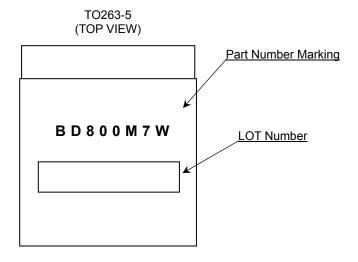
#### 15. Enable Pin

The EN pin is for controlling ON/OFF the output voltage. Do not make voltage level of chip enable keep floating level, or between V<sub>ENH</sub> and V<sub>ENL</sub>. Otherwise, the output voltage would be unstable or indefinite.

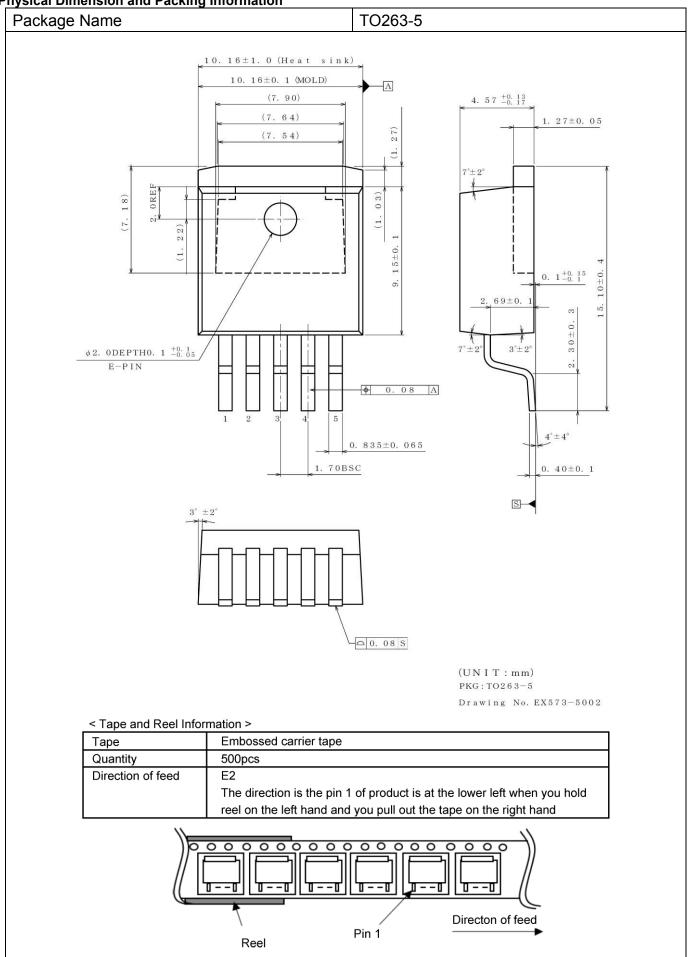
## **Ordering Information**



## **Marking Diagram**



**Physical Dimension and Packing Information** 



## **Revision History**

Date	Revision	Changes
09.Jul.2019	001	New Release
22.Mar.2021	002	Modified error in processing significant figures of output voltage accuracy. (corrected from ±2.5 % to ±2.6 %) However, guarantee value of electrical characteristic does not change. Modified error of DEPTH tolerance in dimension diagram of TO263-5 from (+0.1, 0.05) to (+0.1, -0.05).

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(Note1) Medical Equipment Classification of the Specific Applications

trotory medical Equipment diagonication of the opening approach			
JAPAN	USA	EU	CHINA
CLASSⅢ	CLASSⅢ	CLASS II b	CLASSIII
CLASSIV	CLASSIII	CLASSⅢ	

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  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
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  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

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- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
- Even under ROHM recommended storage condition, solderability of products out of recommended storage time period
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  exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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