

DWG NO C - 4 - 1579007 - 2

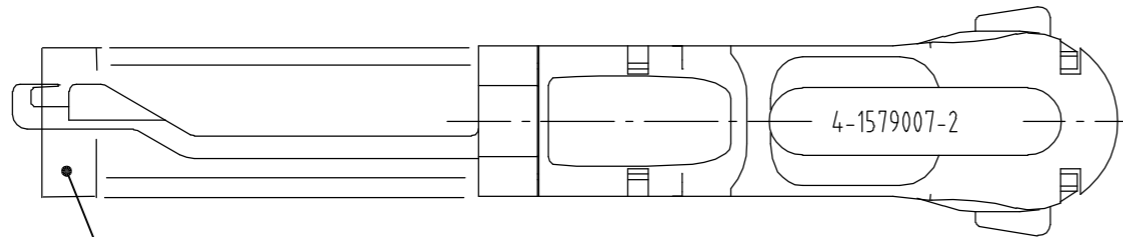
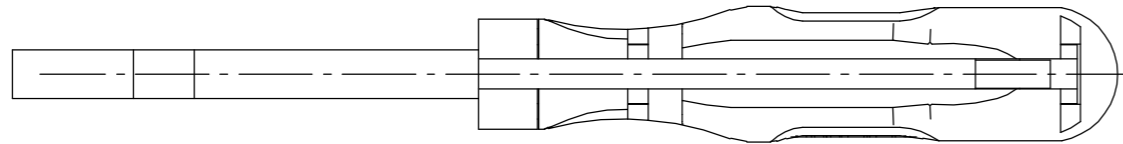
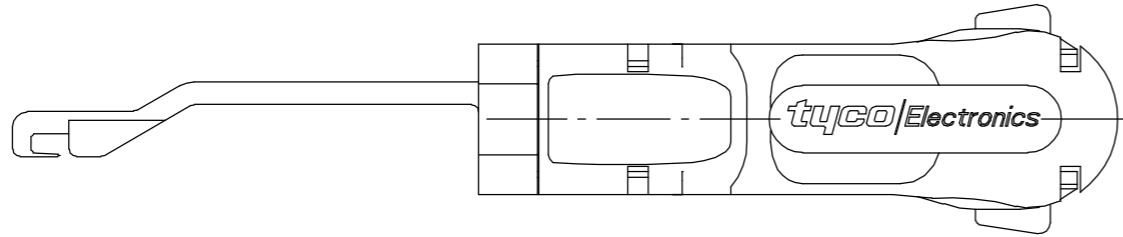
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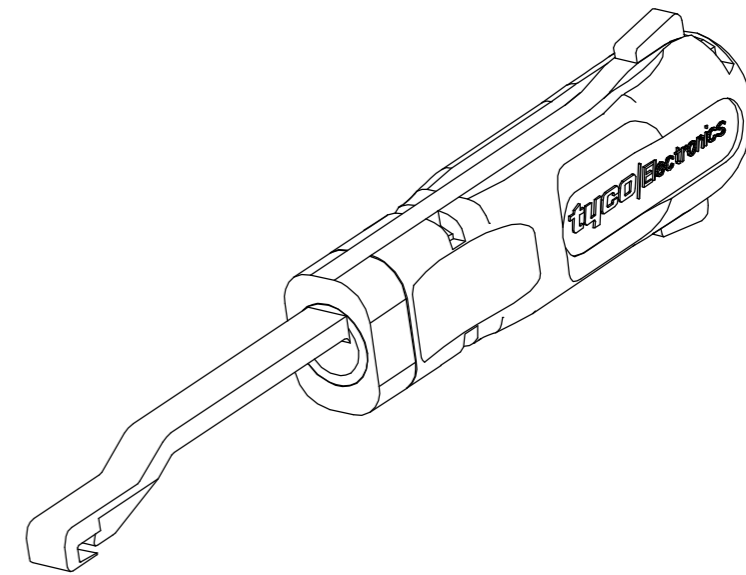
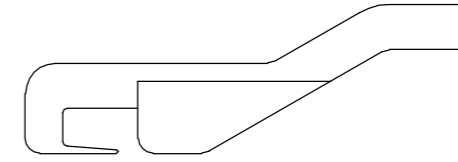
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PASSMASS	ABMASS

PROJECT NO. :	USED ON
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COVER SLIDE
Schutzschieber



Tab 8.1mm Pre-locked Pos
962892, 963762

FREI-MASSTOLERANZEN NACH DIN 7168 (WERTE IN mm)
1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS

NENNMASS- BEREICH 1)	UBER	0.5	3	6	30	120	400
BIS	3	6	30	120	400	1000	
LÄNGEN- FEIN	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	
MASSE	MITTEL	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
RADIEN U. FASEN	±0.2	±0.5	±1	±2	±4	±4	
WINKELABMASSE 1) 2)	±1°	±1°	±30'	±20'	±10'	±5'	

GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)
1) DEVIATING FROM DIN 7168 2) LENGTH OF SHORT ANGLE SIDE

TEIL IM BEREICH X... MIT PN/STRICH-NR. (<-1 WIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEKENNZEICHNET	BOHRG. DIEN- ANGABE																		
PART TO BE MARKED WITH PN/DASH NO. (<-1 AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X...																			
<table border="1"> <thead> <tr> <th>DIN3141R3</th> <th>~</th> <th>▽</th> <th>▽▽</th> <th>▽▽▽</th> <th>▽▽▽▽</th> </tr> </thead> <tbody> <tr> <td>R_a in µm</td> <td>6.3</td> <td>1.6</td> <td>0.4</td> <td>0.1</td> <td>12.5</td> </tr> <tr> <td>DIN ISO 1302</td> <td>√</td> <td>√</td> <td>√</td> <td>√</td> <td>√</td> </tr> </tbody> </table>	DIN3141R3	~	▽	▽▽	▽▽▽	▽▽▽▽	R _a in µm	6.3	1.6	0.4	0.1	12.5	DIN ISO 1302	√	√	√	√	√	
DIN3141R3	~	▽	▽▽	▽▽▽	▽▽▽▽														
R _a in µm	6.3	1.6	0.4	0.1	12.5														
DIN ISO 1302	√	√	√	√	√														
ALLE UNBEMASSTE KANTEN 0.2x45° ENTGRATET REMOVE BURRS, BREAK SHARP EDGES 0.2x45°	HOLE NET SPEC.																		

REVISION RECORD	DATE	DWN	APVD
B ECR-07-003228	13.02.2007	Rapp	-
A EGC0-0332-04	21.01.2005	-	-
P LTR			

FINISH	DWN 06.11.2006	MATERIAL	HEAT TREAT
J. Zajicek	06.02.2007		56HRC +2
CHK	G. Stegmayer	tyco Electronics tyco Electronics AMP GmbH D - 64625 Bensheim	
APVD	NAME EXTRACTION TOOL Entriegelungswerkzeug		
ANGLES	SCALE 1:1	SIZE A3	DRAWING NO C - 4 - 1579007 - 2
SURFACE TEXTURE		SHEET 1 OF 1	REV B

AMP 3306-7 REV 23FEB95

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