

# APPLICATOR PARTS LIST

## TYPE LENGTHWISE AMPLIVAR SPLICE PIGTAIL

**AMP** AMP Incorporated  
Harrisburg, PA 17105-3608

APPLICATOR PARTS LIST				TYPE LENGTHWISE AMPLIVAR SPLICE PIGTAIL				AMP Incorporated Harrisburg, PA 17105-3608				
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	▲ WIRE CRIMPER	1	455713-8	42	SCREW, SHC	2	811651-5	TO APPLY TERMINAL				62309
2	▲ INS. CRIMPER	-	-	43	WASHER, LOCK	2	21057-4					62451
3	▲ ANVIL	1	455714-8	44	STRIP, HOLD DOWN	1	810640-1	WIRE SIZE	CRIMP HEIGHT			-
4	ANVIL SPACER	-	-	45	-	-	-	(2) 16 MW	.071			-
5	▲ SHEAR BLADE	1	693012-1	46	-	-	-	-	-			-
6	▲ REAR SHEAR PLATE	1	465891-1	47	-	-	-	-	-			-
7	SHEAR BLADE SPACER	-	-	48	-	-	-	-	-			-
8	▲ FRONT SHEAR PLATE	-	-	49	-	-	-	-	-			-
9	REAR ANVIL SPACER PL	-	-	50	DRAG BUSHING -FRONT	1	452836-1	CRIMP	SIZE	TYPE	FEED	-
10	FRONT ANVIL SPACER PL	-	-	51	DRAG SCREW -FRONT	1	452837-1	WIRE	.180	F	.345	-
11	TOOL SPACER	-	-	52	DRAG SPRING -FRONT	1	370572	-	-	BLUNT		-
12	CRIMP SPACER	-	-	53	-	-	-	-	-	-	-	-
13	FRONT STRIP GUIDE	1	691311-6	54	-	-	-	INSULATION RANGE		WIRE RANGE		-
14	REAR STRIP GUIDE	1	691311-7	55	ELBOW	1	22317-3	-		5000-10000 CMA		-
15	RAM	1	471167	56	TUBE, COPPER	1	689446-2	EXPLODED VIEW				-
16	TOOL HOLDER	1	689633-2	57	SCREW, SHC	1	21001-4	A-6000 A-6000-5				-
17	CRIMPER & BLADE MOUNT	1	465755-2	58	-	-	-	REMARKS:				-
18	SCREW, SHC	1	3-21000-6	59	WASHER, LOCK	1	21024-6	▲ RECOMMENDED SPARE PARTS				-
19	APPLICATOR MOUNT ASSY.	1	471707-4	60	-	-	-	▲ PLACE ITEM 66 BETWEEN CRIMP				-
20	BASE PLATE	-	-	61	LUBRICATOR ASSEMBLY	1	465184-2	HOLDER ITEM 17 & ALIGN. GAGE				-
21	BASE BLOCK	-	-	62	SYNTHETIC OIL	REF	22014-1	3. TOP TOOL MOUNTING FROM				-
22	STRIP GUIDE PLATE	-	-	63	AIR BLAST ASSEMBLY	1	455350-2	TOOL HOLDER (16) OUTWARD				-
23	ANVIL HOLDER	-	-	64	-	-	-	ITEM 17, 5 & 1				-
24	AUX. ANVIL HOLDER	-	-	65	TENSION ADJ. PLATE	1	374999	4. .800 FORWARD				-
25	STRIPPER - GUARD	1	389072-3	MISCELLANEOUS				5. SPECIAL FLAT ON CRIMPER				-
26	STRIPPER MOUNT	-	-	66	▲ TOOL SPACER (SETUP ONLY)	-	693619-1	AND .165 ANVIL				-
27	RETAINER PLATE	-	-	67	-	-	-	6. ALIGN. GAGE 679597-1				-
28	STRIPPER MOUNT BRACKET	-	-	68	-	-	-	THIS APPLICATOR IS TO BE USED ON				-
29	STRIPPER BUSHING	-	-	69	-	-	-	AMP-O-LECTRIC 1-471273-3				-
30	STOCK DRAG	1	376666	70	-	-	-	MECH. FEED				-
31	STOCK DRAG HANDLE	-	-	71	-	-	-	SERIAL NO.				DR. 1-23-91
32	STOCK DRAG STUD, REAR	1	354045-1	72	-	-	-	DATE SHIPPED				C. MOYER
33	STOCK DRAG SPRING, REAR	1	1-23847-1					CUSTOMER NAME AND ADDRESS				CHK'D 2-91
34	STOCK DRAG ADJ. SCREW	2	372997									ERISHAN
35	FEED FINGER HOLDER	-	-									APP'D
36	FEED FINGER	1	452817-1									-
37	FEED FINGER TIP	-	-									-
38	FEED FINGER SPACER	-	-									-
39	BASE CASTING	1	570238									-
40	GUARD	1	460182-1									-
41	-	-	-									-

LOG NO 566208-1 SHEET 1 OF 2 REV C

# APPLICATOR PARTS LIST

TYPE  
HARDWARE

AMPLIVAR SPLICE  
PIGTAIL



AMP Incorporated  
Harrisburg, PA 17105-3608

NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.
100	PIN, SPRING	.312 Ø	1.62	-	7-21029-0	131	SCREW, SQ. HD SET	1/4-20	.88	1	21077-4
-	TOOL HOLDER (16) TO RAM (15)	-	-	-	-	132	NUT, HEX HD	1/4-20	-	1	22202-1
-	-	-	-	-	-	-	BOTTOM OF BASE PLATE ON APPL. MT ASSY (19)	-	-	-	-
101	SCREW, SOC SET SLF LOCK.	1/4-20	.50	1	2-21549-3	-	-	-	-	-	-
-	RAM PIN TO RAM	-	-	-	-	-	-	-	-	-	-
102	-	-	-	-	-	-	-	-	-	-	-
A	SCREW, HEX HD CAP	3/8-16	1.25	2	3-21015-2	-	-	-	-	-	-
B	SCREW, BUT HD CAP	3/8-16	.75	1	4-21002-6	-	-	-	-	-	-
103	WASHER, FLAT	3/8	-	3	371178	-	-	-	-	-	-
-	APPL MT (19) TO BASE CASTING (39)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
104	SCREW, SHC	8-32	.50	2	2-21000-7	-	-	-	-	-	-
105	WASHER, FLAT	#8	-	2	21055-6	-	-	-	-	-	-
-	STRIP GUIDE (13 & 14) TO APPL MT ASSY (19)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
106	SCREW, BUT HD SOC CAP	8-32	.50	2	2-21002-2	-	-	-	-	-	-
107	WASHER, FLAT	#8	-	2	21055-6	-	-	-	-	-	-
-	HOLD DOWN (44), STRIP GUIDE (13 & 14) TO APPL MT ASSY (19)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
108	NUT, HEX HD	10-32	-	2	21018-7	-	-	-	-	-	-
-	STOCK DRAG ADJ. SCREW (34)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
110	NUT, HEX HD SELF LOCKING	1/4-20	-	1	21022-4	-	-	-	-	-	-
-	DRAG (30) SPRING (33) TO STUD (32)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
112	SCREW, SHC	3/8-16	1.25	1	3-21000-6	-	-	-	-	-	-
113	SCREW, SHC	3/8-16	1.25	1	3-21000-6	-	-	-	-	-	-
-	STRIPPER (25) GUARD (41) ANVIL (3) R. SHR PL (6) TO APPL MT (19)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
115	SCREW, SHC	1/4-20	1.25	2	21001-7	-	-	-	-	-	-
-	TOP TOOLING (1), (5), (17) TO TOOL HOLDER (16)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
116	SCREW, SHC	8-32	.25	1	2-21000-5	-	-	-	-	-	-
117	WASHER, FLAT	#8	-	1	21055-6	-	-	-	-	-	-
-	TENSION ADJ. PL (65) TO FEED FINGER (35)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
130	NUT, HEX HD SELF LOCKING	8-32	-	1	21021-3	-	-	-	-	-	-
LOC	FRONT DRAG SCREW (51)	-	-	-	-	-	-	-	-	-	-
A	-	-	-	-	-	-	-	-	-	-	-
DIST	-	-	-	-	-	-	-	-	-	-	-
4	-	-	-	-	-	-	-	-	-	-	-

NOTES:

A	LOG NO	566208-1	SHEET	REV
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