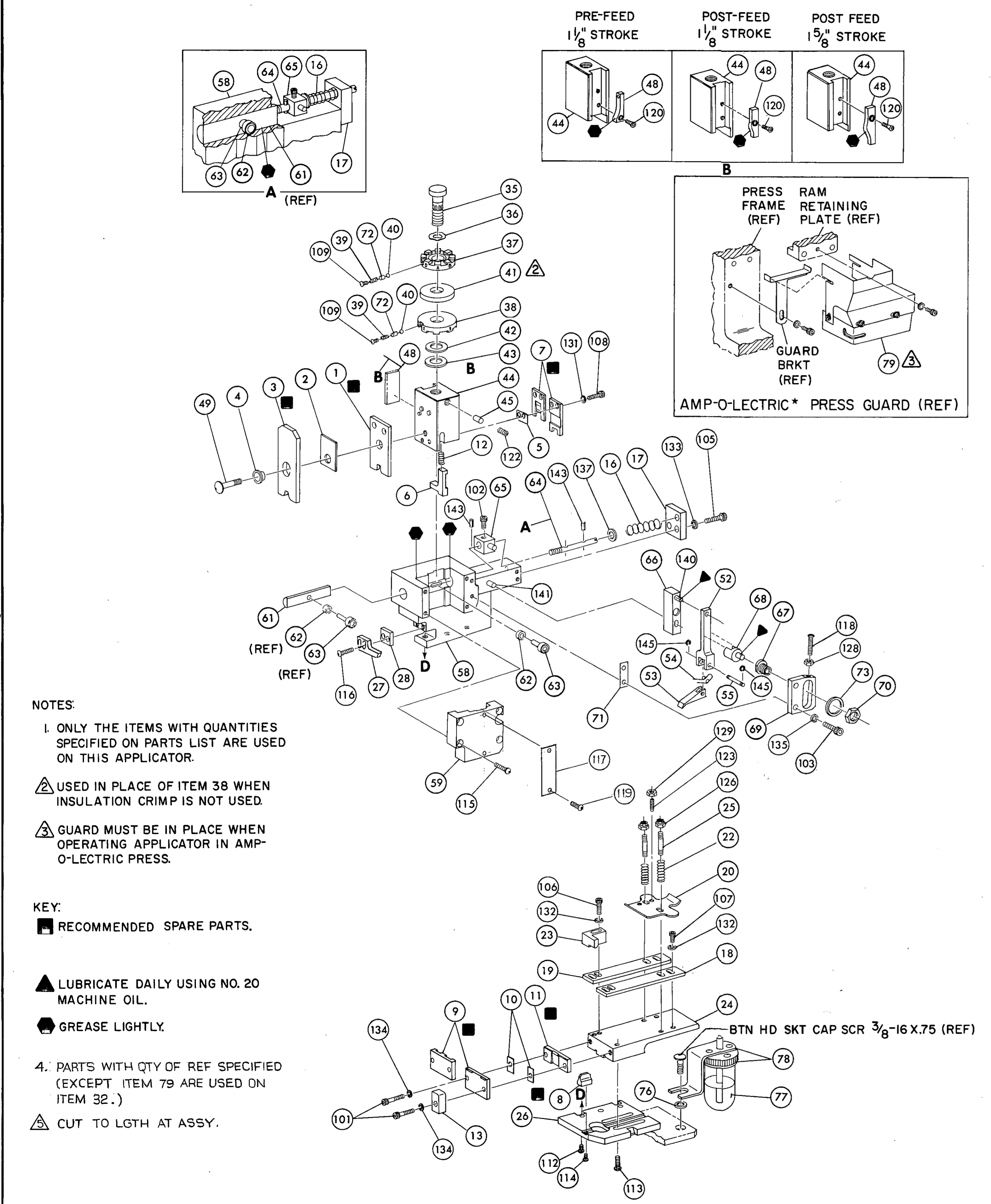


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**NOTES:**

- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

**KEY:**

- RECOMMENDED SPARE PARTS.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.
- 4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79 ARE USED ON ITEM 32.)
- ▲ CUT TO LGTH AT ASSY.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF	453736-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54
-	22260-5	WASHER, FLAT (NO.6) DRAG SPRING	138	REF	240635-1	FINGER, FEED	53
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137	REF	240634-1	LEVER, TERMINAL	52
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	136				51
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	135	1	7-21002-9	BOLT, CRIMPER	49
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	134	1	690501-4	CAM, POST	48
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	133				47
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	132				46
2	21018-4	NUT, HEX MACH (4-40) DRAG	131	1	690191-1	PLUG, NYLON	45
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	130	1	455674-1	RAM	44
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	129	1	690125-1	WASHER, LAMINATED	43
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	128	1	690124-1	WASHER, RAM	42
-	5-21004-7	SCR, SKT HD SHLD (.250 DIA. X .25) DRAG ARM	127				41
-	21004-5	SCR, SKT HD SHLD (.250 DIA. X 1.00) DRAG	126	2	23241-6	SPACER, DISC	40
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	125	2	690170-1	BALL, STEEL	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	SPRING, COMPRESSION	38
			123	1	690692-7	DISC, INSULATION	37
1	21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	122	1	22480-5	DISC, WIRE	36
2	21017-2	SCREW, DRIVE #2 X .19	121	1	690212-1	WASHER, SPRING	35
REF	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ PLATE, IDENTIFICATION	120			POST, RAM	34
1	461264-1	SCREW, DRIVE #2 X .19	119				33
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	117				31
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	116				30
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	115				29
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	114				28
			113	1	3-690451-2	SPACER, STRIPPER	27
			112	1	240639-1	STRIPPER	26
			111	2	455676-1	PLATE, BASE	25
			110	1	22354-8	DRAG, STUD	24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109				23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .44) SHEAR BLADE	108	2	4-22281-1	PLATE, STRIP GUIDE	22
3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107				21
1	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	106	1	240636-1	LEVER, DRAG	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	454177-1	DRAG, STOCK	19
			104	1	458030-9	GUIDE, STRIP (REAR)	18
			103	1	458031-9	GUIDE, STRIP (FRONT)	17
			102		454178-1	GUIDE, FEED ROD	16
			101		4-22284-9	SPRING, FEED RETURN	15
REF	455745-1	GUARD	79				14
			78				13
			77				12
			76	1	240644-1	SPACER, HOLD DOWN	11
			75				10
			74	1	2-690482-3	SPRING, HOLD DOWN	9
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	3-240655-7	PLATE, REAR SHEAR	8
2	690603-1	SPRING, ASSIST	72	1	3-690474-0	SPACER, SHEAR PLATE	7
REF	690517-1	SPACER	71				6
REF	22594-8	NUT, HEX	70	1	3-240641-6	PLATE, FRONT SHEAR	5
REF	240628-1	PLATE, ADJ	69	1	238009-1	ANVIL	4
REF	240626-1	SHAFT, PIVOT	68	1	1-456134-5	BLADE, SLUG	3
REF	240633-1	BUSHING	67	1	455888-3	HOLD DOWN, TERMINAL	2
REF	455680-1	LEVER, INTERMEDIATE	66	1	1-456405-5	SPACER, TUBULAR	1
REF	240629-1	BLOCK, PIVOT	65				
REF	240632-2	SCREW, ADJ	64				
REF	240659-3	PIN, CAM ROLLER	63				
REF	240658-1	CAM, ROLLER	62				
REF	454398-1	ROD, FEED	61				

QTY	PART NO	DESCRIPTION	ITEM NO
63			
62			
61			
60			

REMARKS	NO	REV
TO APPLY TERMINAL		
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIKE LENGTH	63374-1	
A	.055	#20			
B	.053	#22			
C	.050	#24			
D	.048	#26			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.080	F	.656	A1 8039	
INSUL	.110	F			
WIRE RANGE		INSULATION RANGE	PRESS NO		
26-20		.048-.078	~		
REMARKS AMPOMATOR					
REF I.D. PLATE: 461264-1					

SETUP PAGE	10-1
458638-1	226
DR 9-17-84	APP 9/84
D. O'Connell	1. MULLER
CHK 9/18/84	REL
T. Bosche	REL
NAME	MINIATURE QUICK CHANGE APPLICATOR
LOC	A
NO	567172-1
REV	A
END FEED ( SPADE	