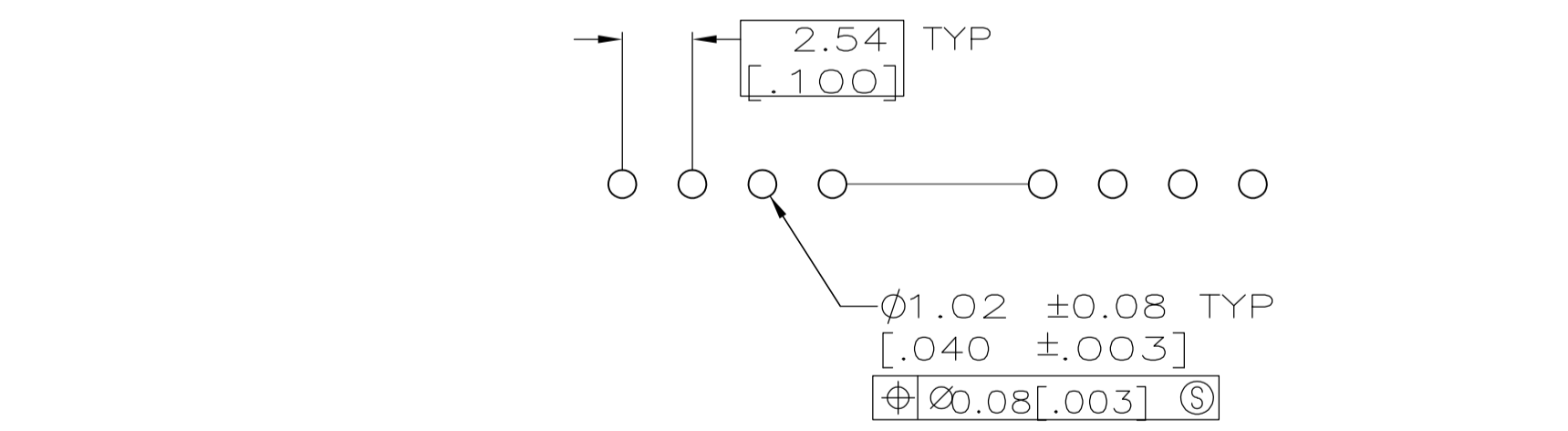
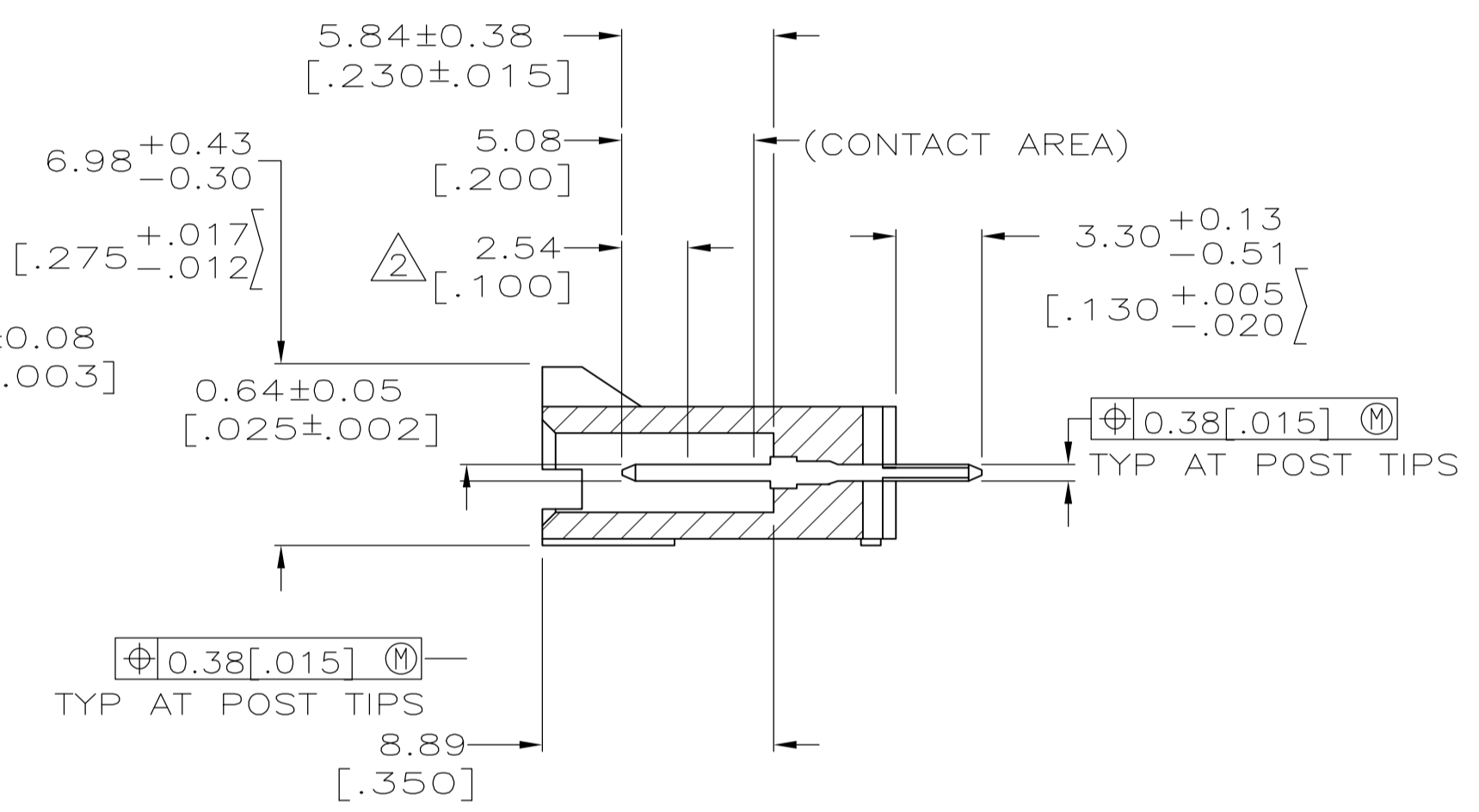


DETAIL Z  
POST DETAIL TYP  
2 POST MINIMUM



RECOMMENDED HOLE LAYOUT

- ① .000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- ② POINT OF MEASUREMENT FOR PLATING THICKNESS.
- ③ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- ④ ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- ⑤ SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS 0.69[.027]-2.03[.080] THICK PRINTED CIRCUIT BOARD. ( SEE DETAIL Z ).
- ⑥ .000100 BRIGHT TIN OVER .000050 NICKEL.
- ⑦ PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- ⑧ .000100 MATTE TIN OVER .000050 NICKEL.
- ⑨ HIGH TEMPERATURE CONFIGURATION.
- ⑩ STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
- ⑪ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

⑥	23.37 [0.920]	25.40 [1.000]	8	9	3-103669-0
⑥	8.13 [0.320]	10.16 [0.400]	2	3	2-103669-9
⑥	15.75 [0.620]	17.78 [0.700]	5	6	2-103669-8
⑥	13.21 [0.520]	15.24 [0.600]	4	5	2-103669-7
⑥	10.67 [0.420]	12.70 [0.500]	3	4	2-103669-6
⑥	5.59 [0.220]	7.62 [0.300]	1	2	2-103669-5
①①	64.01 [2.520]	66.04 [2.600]	24	25	2-103669-4
①①	61.47 [2.420]	63.50 [2.500]	23	24	2-103669-3
①①	58.93 [2.320]	60.96 [2.400]	22	23	2-103669-2
①①	56.39 [2.220]	58.42 [2.300]	21	22	2-103669-1
①①	53.85 [2.120]	55.88 [2.200]	20	21	2-103669-0
①	51.31 [2.020]	53.34 [2.100]	19	20	1-103669-9
①①	48.77 [1.920]	50.80 [2.000]	18	19	1-103669-8
①①	46.23 [1.820]	48.26 [1.900]	17	18	1-103669-7
①	43.69 [1.720]	45.72 [1.800]	16	17	1-103669-6
①	41.15 [1.620]	43.18 [1.700]	15	16	1-103669-5
①①	38.61 [1.520]	40.64 [1.600]	14	15	1-103669-4
①	36.07 [1.420]	38.10 [1.500]	13	14	1-103669-3
①	33.53 [1.320]	35.56 [1.400]	12	13	1-103669-2
①	30.99 [1.220]	33.02 [1.300]	11	12	1-103669-1
①	28.45 [1.120]	30.48 [1.200]	10	11	1-103669-0
①	25.91 [1.020]	27.94 [1.100]	9	10	103669-9
①	23.37 [0.920]	25.40 [1.000]	8	9	103669-8
①	20.83 [0.820]	22.86 [0.900]	7	8	103669-7
①	18.29 [0.720]	20.32 [0.800]	6	7	103669-6
①	15.75 [0.620]	17.78 [0.700]	5	6	103669-5
①	13.21 [0.520]	15.24 [0.600]	4	5	103669-4
①	10.67 [0.420]	12.70 [0.500]	3	4	103669-3
①	8.13 [0.320]	10.16 [0.400]	2	3	103669-2
①	5.59 [0.220]	7.62 [0.300]	1	2	103669-1
PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

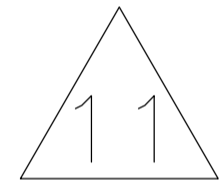



































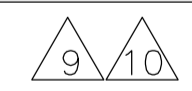





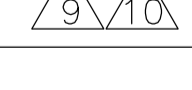



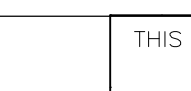

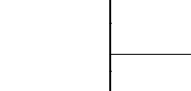

APPROVED: M. RIDER  
DATE: 2-14-92


DESIGNED: S. SHUEY  
DATE: 3-5-91

TE Connectivity

HDR ASSY, VERT, SINGLE ROW  
2.54 [100] C/L 0.64 [025] SQ POST  
WITH PLZN, AMPMODU MTE

SIZE: A1  
SCALE: 4:1  
SHEET: 1 OF 2  
REV: AA2

OBSOLETE 			64.01 [2.520]	66.04 [2.600]	24	25	7-103669-4
			61.47 [2.420]	63.50 [2.500]	23	24	7-103669-3
			58.93 [2.320]	60.96 [2.400]	22	23	7-103669-2
			56.39 [2.220]	58.42 [2.300]	21	22	7-103669-1
			53.85 [2.120]	55.88 [2.200]	20	21	7-103669-0
			51.31 [2.020]	53.34 [2.100]	19	20	6-103669-9
			48.77 [1.920]	50.80 [2.000]	18	19	6-103669-8
			46.23 [1.820]	48.26 [1.900]	17	18	6-103669-7
			43.69 [1.720]	45.72 [1.800]	16	17	6-103669-6
			41.15 [1.620]	43.18 [1.700]	15	16	6-103669-5
				38.61 [1.520]	40.64 [1.600]	14	15
			36.07 [1.420]	38.10 [1.500]	13	14	6-103669-3
			33.53 [1.320]	35.56 [1.400]	12	13	6-103669-2
			30.99 [1.220]	33.02 [1.300]	11	12	6-103669-1
			28.45 [1.120]	30.48 [1.200]	10	11	6-103669-0
			25.91 [1.020]	27.94 [1.100]	9	10	5-103669-9
			23.37 [.920]	25.40 [1.000]	8	9	5-103669-8
			20.83 [.820]	22.86 [.900]	7	8	5-103669-7
			18.29 [.720]	20.32 [.800]	6	7	5-103669-6
			15.75 [.620]	17.78 [.700]	5	6	5-103669-5
			13.21 [.520]	15.24 [.600]	4	5	5-103669-4
			10.67 [.420]	12.70 [.500]	3	4	5-103669-3
			8.13 [.320]	10.16 [.400]	2	3	5-103669-2
			5.59 [.220]	7.62 [.300]	1	2	5-103669-1
REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DN S. SHUEY 3-5-91	 TE Connectivity
DIMENSIONS: INCHES		CHK M. RIDER 2-14-92	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. RIDER 2-14-92	NAME
0. PLC ± -		PRODUCT SPEC	HDR ASSY, VERT, SINGLE ROW
1. PLC ± -		APPLICATION SPEC	2.54 [.100] C/L 0.64 [.025] SQ POST WITH PLZN, AMPMODU MTE
2. PLC ± 0.13[.005]		SIZE	A1
3. PLC ± -		SCALE	4:1
4. PLC ± -		DRAWING NO	00779
ANGLES ± -		WEIGHT	103669
FINISH		CUSTOMER DRAWING	SCALE 4:1 SHEET 2 OF 2 REV AA2