

### **Agency Approvals**

Agency	Agency File Number
<b>91</b>	E230531

# Maximum Ratings and Thermal Characteristics ( $T_a=25^{\circ}C$ unless otherwise noted)

Parameter	Symbol	Value	Unit
Peak Pulse Power Dissipation by 10/1000µs Test Waveform (Fig.2)(Note 1)	P <sub>PPM</sub>	1500	W
Steady State Power Dissipation on Infinite Heat Sink at $T_L$ =75°C	P <sub>D</sub>	6.5	W
Peak Forward Surge Current, 8.3ms Single Half Sine Wave Unidirectional Only (Note 2)	I <sub>fsm</sub>	200	А
Maximum Instantaneous Forward Voltage at 100A for Unidirectional Only (Note 3)	V <sub>F</sub>	3.5	V
Operating Junction Temperature Range	TJ	-55 to 150	°C
Storage Temperature Range	T <sub>stg</sub>	-55 to 175	°C
Typical Thermal Resistance Junction to Lead	R	15	°C/W
Typical Thermal Resistance Junction to Ambient	R	75	°C/W

Notes:

1. Non-repetitive current pulse , per Fig. 4 and derated above  $T_{\rm J}$  (initial) =25°C per Fig. 3.

2. Measured on 8.3ms single half sine wave or equivalent square wave, duty cycle=4 per minute maximum.

# AUTOMOTIVE GRADE HF ROHS S & @ 3

#### Description

The TP1.5KE Series is designed specifically to protect sensitive electronic equipment from voltage transients induced by lightning and other transient voltage events.

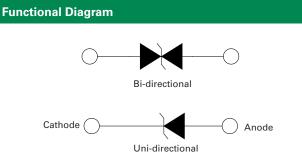
#### Features

- High reliability application and automotive grade AEC-Q101 rev D qualified
- Glass passivated chip junction in DO-201 Package
- 1500W peak pulse capability at 10/1000µs waveform, repetition rate (duty cycles):0.01%
- Fast response time: typically less than 1.0ps from 0 Volts to BV min
- Excellent clamping capability
- Typical failure mode is short from over-specified voltage or current
- Whisker test is conducted based on JEDEC JESD201A per its table 4a and 4c
- IEC 61000-4-2 ESD 30kV(Air), 30kV (Contact)
- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4

- Low incremental surge resistance
- High temperature to reflow soldering guaranteed: 260°C/10sec / 0.375",(9.5mm) lead length, 5 lbs., (2.3kg) tension
- $V_{BR} @ T_{J} = V_{BR} @ 25^{\circ}C$ x (1+ $\alpha$ T x (T<sub>J</sub> - 25)) ( $\alpha$ T:Temperature Coefficient, typical value is 0.1%)
- Plastic package is flammability rated V-0 per Underwriters Laboratories
- Matte tin lead-free plated
- Halogen free and RoHS compliant
- Pb-free E3 means 2nd level interconnect is Pb-free and the terminal finish material is tin(Sn) (IPC/JEDEC J-STD-609A.01)

# Applications

TVS devices are ideal for the protection of I/O interfaces,  $V_{cc}$  bus and other vulnerable circuits used in telecom, computer, industrial and consumer electronic applications.



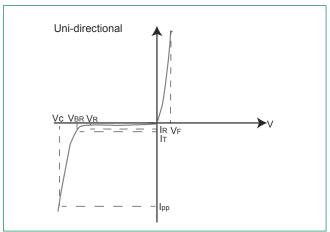


# **TVS Diodes** Axial Leaded – 1500W > TP1.5KE series

# Electrical Characteristics (T<sub>A</sub>=25°C unless otherwise noted)

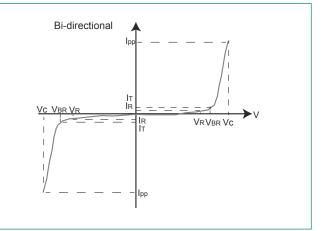
Part Number (Uni)	Part Number (Bi)	Reverse Stand off Voltage V <sub>R</sub> (Volts)	Breakdown Voltage V <sub>BR</sub> (Volts) @ I <sub>T</sub>		Test Current I <sub>+</sub> (mA)	Maximum Clamping Voltage V <sub>c</sub> @ I <sub>pp</sub>	Maximum Peak Pulse Current I <sub>p</sub> (A)	Maximum Reverse Leakage I <sub>R</sub> @	Agency Approval
			MIN	MAX		(Volts)	pp	V <sub>R</sub> (μΑ)	
TP1.5KE12A	TP1.5KE12CA	10.20	11.40	12.60	1	16.7	91.0	5	Х
TP1.5KE13A	TP1.5KE13CA	11.10	12.40	13.70	1	18.2	83.5	1	Х
TP1.5KE15A	TP1.5KE15CA	12.80	14.30	15.80	1	21.2	71.7	1	Х
TP1.5KE16A	TP1.5KE16CA	13.60	15.20	16.80	1	22.5	67.6	1	Х
TP1.5KE18A	TP1.5KE18CA	15.30	17.10	18.90	1	25.2	60.3	1	Х
TP1.5KE20A	TP1.5KE20CA	17.10	19.00	21.00	1	27.7	54.9	1	Х
TP1.5KE22A	TP1.5KE22CA	18.80	20.90	23.10	1	30.6	49.7	1	Х
TP1.5KE24A	TP1.5KE24CA	20.50	22.80	25.20	1	33.2	45.8	1	Х
TP1.5KE27A	TP1.5KE27CA	23.10	25.70	28.40	1	37.5	40.5	1	Х
TP1.5KE30A	TP1.5KE30CA	25.60	28.50	31.50	1	41.4	36.7	1	Х
TP1.5KE33A	TP1.5KE33CA	28.20	31.40	34.70	1	45.7	33.3	1	Х
TP1.5KE36A	TP1.5KE36CA	30.80	34.20	37.80	1	49.9	30.5	1	Х
TP1.5KE39A	TP1.5KE39CA	33.30	37.10	41.00	1	53.9	28.2	1	Х
TP1.5KE43A	TP1.5KE43CA	36.80	40.90	45.20	1	59.3	25.6	1	Х
TP1.5KE47A	TP1.5KE47CA	40.20	44.70	49.40	1	64.8	23.5	1	Х

#### **I-V Curve Characteristics**



P\_PPM Peak Pulse Power Dissipation -- Max power dissipation

- V<sub>R</sub> Stand-off Voltage -- Maximum voltage that can be applied to the TVS without operation
- V **Breakdown Voltage** -- Maximum voltage that flows though the TVS at a specified test current  $(I_{T})$
- Clamping Voltage -- Peak voltage measured across the TVS at a specified lppm (peak impulse current)  $V_{\rm c}$
- I<sub>R</sub> V<sub>F</sub> Reverse Leakage Current -- Current measured at V<sub>R</sub>
- Forward Voltage Drop for Uni-directional





TVS Diodes Axial Leaded – 1500W > TP1.5KE series

#### Ratings and Characteristic Curves (T<sub>A</sub>=25°C unless otherwise noted)

# Figure 1 - TVS Transients Clamping Waveform

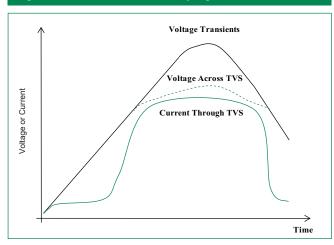
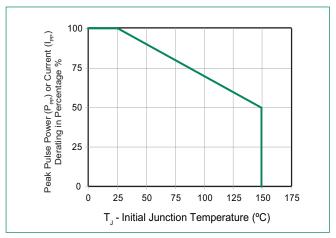


Figure 3 - Peak Pulse Power Derating Curve





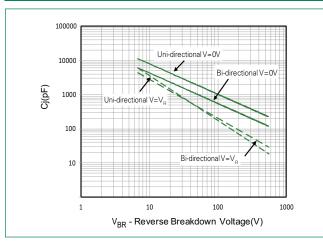
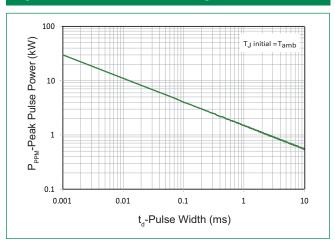


Figure 2 - Peak Pulse Power Rating



#### Figure 4 - Pulse Waveform

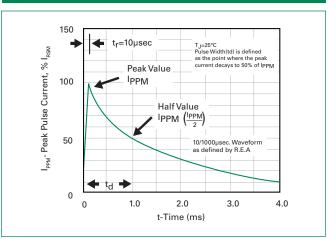
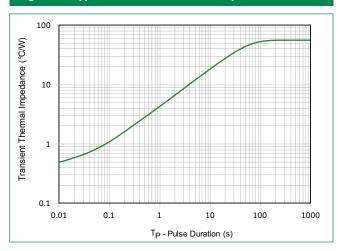


Figure 6 - Typical Transient Thermal Impedance

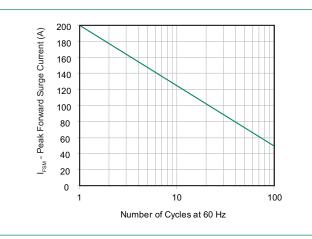




TVS Diodes Axial Leaded – 1500W > TP1.5KE series

Ratings and Characteristic Curves (T\_=25°C unless otherwise noted) (Continued)

Figure 7 - Maximum Non-Repetitive Peak Forward Surge Current Uni-Directional Only



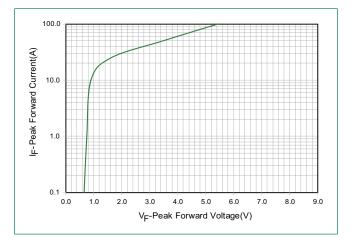
#### **Soldering Parameters**

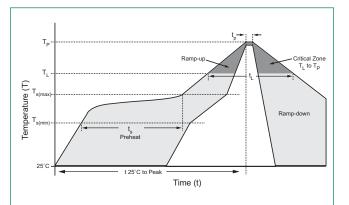
Reflow Con	dition	Lead-free assembly	
	- Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	- Temperature Max (T <sub>s(max)</sub> )	200°C	
	- Time (min to max) (t <sub>s</sub> )	60 - 120 secs	
Average ran peak	np up rate (Liquidus Temp (T <sub>L</sub> ) to	3°C/second max	
T <sub>S(max)</sub> to T <sub>L</sub> -	Ramp-up Rate	3°C/second max	
Reflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
	- Time (min to max) (t <sub>L</sub> )	60 – 150 seconds	
Peak Tempe	rature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
Time within (t <sub>p</sub> )	5°C of actual peak Temperature	30 seconds max	
Ramp-dowr	n Rate	6°C/second max	
Time 25°C t	o peak Temperature (T <sub>P</sub> )	8 minutes max.	
Do not exce	ed	260°C	

## **Physical Specifications**

Weight	0.045oz., 1.2g
Case	JEDEC DO-201 molded plastic body over passivated junction.
Polarity	Color band denotes the cathode except Bipolar.
Terminal	Matte Tin axial leads, solderable per JESD22-B102.







#### Flow/Wave Soldering (Solder Dipping)

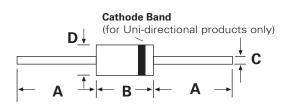
Peak Temperature :	265°C	
Dipping Time :	10 seconds	
Soldering :	1 time	

# **Environmental Specifications**

High Temp. Storage	JESD22-A103
HTRB	JESD22-A108
Temperature Cycling	JESD22-A104
H3TRB	JESD22-A101
RSH	JESD22-B106



### Dimensions



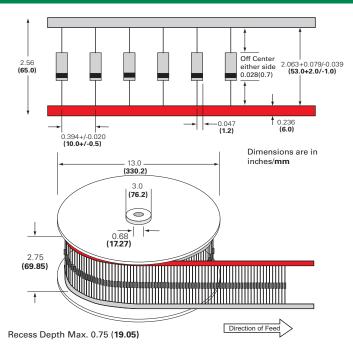
Dimensions	Inc	hes	Millimeters		
	Min	Мах	Min	Мах	
А	1.000	-	25.40	-	
В	0.285	0.375	7.20	9.50	
С	0.038	0.042	0.96	1.07	
D	0.190	0.210	4.80	5.30	



#### Packaging

Part Number	Component Package	Quantity	Packaging Option	Packaging Specification
TP1.5KExxxXX	DO-201	1200	Tape & Reel	EIA STD RS-296

# **Tape and Reel Specification**



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