PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339568-1	A	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339568-1	A	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339568-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: .250 SRS FASTIN-ON TAB

CRIMP	SIZE	TYPE	RANGE
WIRE	3.05 [.120 IN]	F	14-12 AWG
INSUL	4.57 [.180 IN]	O	2.80-4.32 [.110-.170 IN]

WIRE STRIP LENGTH 4.80-5.60 [.189-.220 IN]

APPL INSTRUCTION 408-8323

TERMINAL APPL SPEC 114-3118 - -

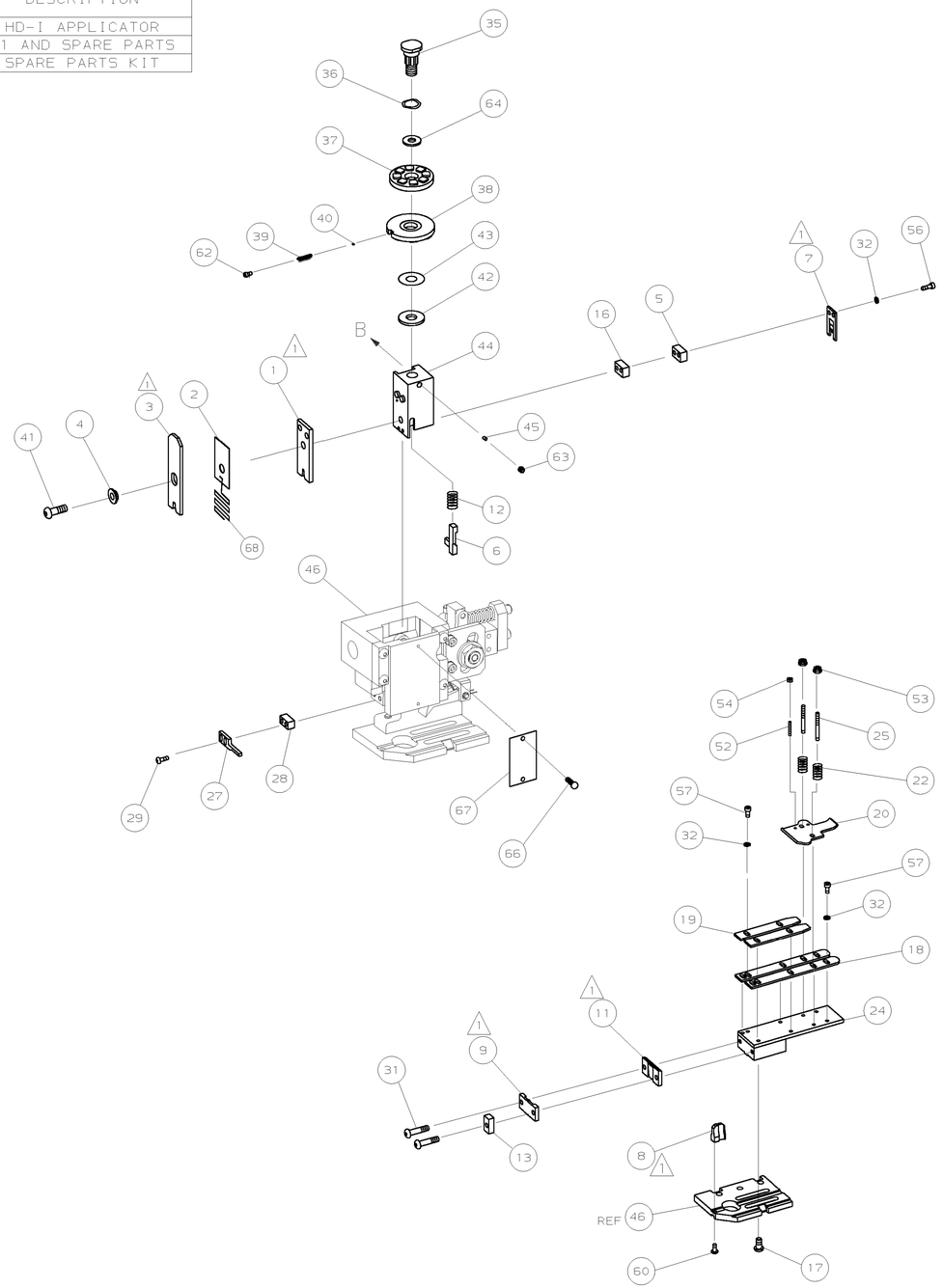
FEED 30.10 [1.185 IN]

TERMINALS APPLIED

160786	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
12 AWG	2.24 ±0.05 [.088 ±.002 IN]	6-354778-3 [.2810]
3.00mm²	2.16 ±0.05 [.085 ±.002 IN]	6-354778-9 [.2840]
2.50mm²	2.03 ±0.05 [.080 ±.002 IN]	7-354778-9 [.2890]
14 AWG	1.91 ±0.05 [.075 ±.002 IN]	9-354778-0 [.2945]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

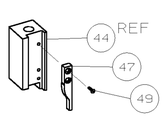
1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



					73
-	1	1	1339568	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
-	1	1	576266-4	DEPRESSOR, WIRE	68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
					59
					58
-	6	6	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
-	2	2	1-18023-4	SCR,SHC(M4X20)SLUG BLADE	56
					55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	8	8	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	STRIP GUIDE	24
					23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
-	2	2	1338664-1	GUIDE, UPPER STRIP	19
-	2	2	1338663-4	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	1-690481-0	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
1 -	1	1	240644-1	PLATE, REAR SHEAR	11
					10
1 -	1	1	690482-4	PLATE, FRONT SHEAR	9
1 1	2	1	1333220-7	ANVIL	8
1 -	1	1	690474-4	BLADE, SLUG	7
-	1	1	3-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	4-240641-4	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1 1	2	1	2-904741-9	CRIMPER, INSULATION	3
-	1	1	576265-5	SPACER, CRIMPER	2
1 1	2	1	456409-7	CRIMPER, WIRE	1
	-77	-71	-1	PART NO / DESCRIPTION	ITEM NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
QTY REQD PER ASSY				PARTS LIST	

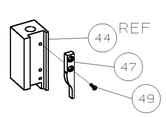
VIEW B ROTATED 180°

POST-FEED 40 mm STROKE



LEADMAKER OR BENCH G

POST-FEED 30 mm STROKE



K TERMINATOR BENCH MACHINE

LOC A

DIST 66

P	F	LTR	REVISION RECORD	APP	DATE
		A	SEE ECN 015A-0594-01	MC	JUL01

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±-
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE; √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL	-	HT TR	-	FIN	-
	-		-		-

DR 18JUN01 M.CLIFFORD
APP 18JUN01 F.BACKHURST
CHK - -
REL 20-07-01 M.CLIFFORD

AMP Incorporated Harrisburg, PA 17105-3608

NAME END FEED HD-I APPLICATOR

MACHINE REF HD-I APPL

SCALE - | SIZE D | DWG NO 1339568 | SHEET 1 OF 1 | REV A

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO -

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LAYOUT 1339568

SET UP GAGE 458638-3