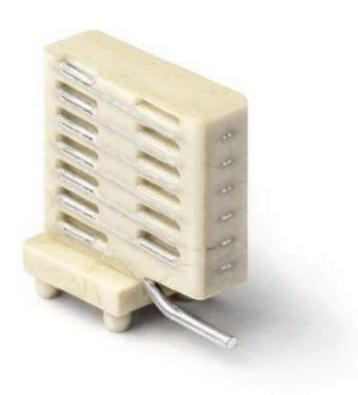


#### **TECHNICAL DATA SHEET**

**Description**: 850 MHz RX Diversity Helical SMD

Antenna

**PART NUMBER: W3118A** 



# Features:

- Vertical mount on board
- Compact size W x L x H (2.5 x 8 x 8 mm)
- Low weight (390 mg)
- Lead Free materials
- Fully SMD compatible
- Glue needed between antenna and PCB
- Lead free soldering compatible
- Tape and reel packing

# Applications:

- GSM Celluair 850 Band
- 869-894 MHz
- ISM 868 MHz

Issue: 2046

In the effort to improve our products, we reserve the right to make changes judged to be necessary. CONFIDENTIAL AND PROPRIETARY INFORMATION

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#### TECHNICAL DATA SHEET

**Description**: 850 MHz RX Diversity Helical SMD

Antenna

FLECTRICAL SPECIFICATIONS

**PART NUMBER: W3118A** 

	LLLCTHIOAL OF LOHIOATIONS	
Frequency		869-894MHz
Nominal Impedance		50 Ω
Return Loss		<-9 dB
Radiation Pattern		Omni
Gain		-1dBi
Efficiency		35%
Polarization		Vertical
Power Withstanding		3W

# **MECHANICAL SPECIFICATIONS**

Dimension 2.5 x 8 x 8 mm

Weight 0.39 g

Antenna Materia Plastic : LCP

Helix: Sn Plated Spring Steel

# **ENVIRONMENTAL SPECIFICATIONS**

Operating Temperature	-40 ~ +85 ° C
Storage Temperature	-40 ~ +85 ° C
RoHS Compliant	Yes





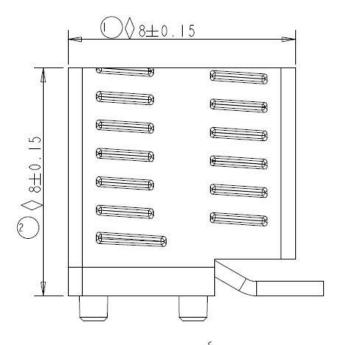
#### **TECHNICAL DATA SHEET**

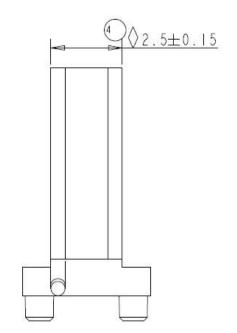
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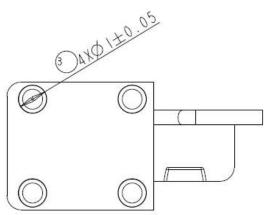
**Antenna** 

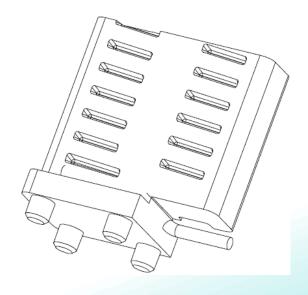
**PART NUMBER: W3118A** 

# **MECHANICAL DRAWING**











#### **TECHNICAL DATA SHEET**

**Description**: 850 MHz RX Diversity Helical SMD

**Antenna** 

**PART NUMBER: W3118A** 

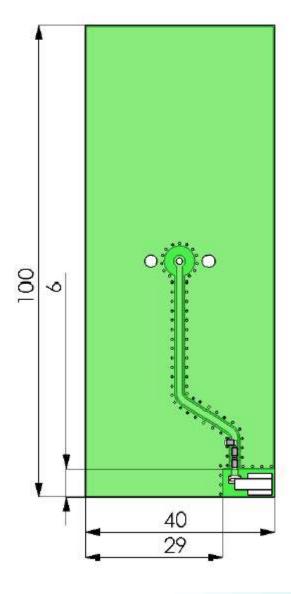
# **PWB Layout**

# Test board layout

Ground cleared under antenna, clearance area 6.00 mm x 11.00 mm

Feed line should be designed to mach 50  $\Omega$  characteristic impedance, depending on PWB material and thickness.

Matching and tuning component values depend on application and surrounding mechanics / materials





#### **TECHNICAL DATA SHEET**

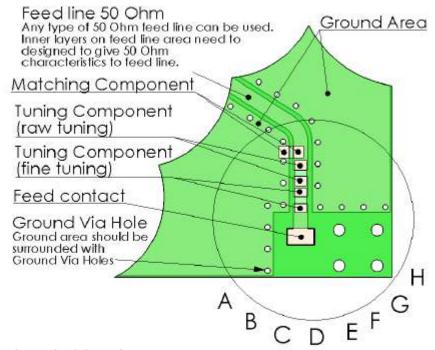
**Description**: 850 MHz RX Diversity Helical SMD

Antenna

**PART NUMBER: W3118A** 

# **PWB Layout**

Note: All dimensions are in metric system.



Components on test board

Matching component = 5n6H inductor

Tuning component (raw tuning) = 8n2H inductor

Tuning component (fine tuning) = 1n8H inductor





#### TECHNICAL DATA SHEET

**Description**: 850 MHz RX Diversity Helical SMD

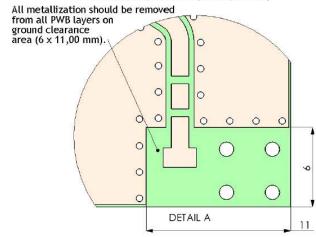
Antenna

**PART NUMBER: W3118A** 

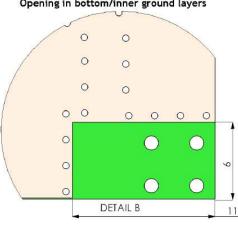
# **PWB Layout**

#### Ground clearance area for W3118A

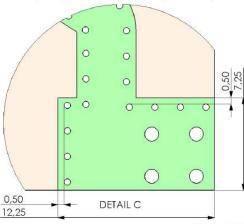
Ground clearance area (6 x 11,00 mm)



#### Opening in bottom/inner ground layers











### **TECHNICAL DATA SHEET**

**Description**: 850 MHz RX Diversity Helical SMD

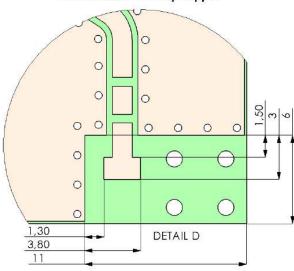
**Antenna** 

**PART NUMBER: W3118A** 

# **PWB Layout**

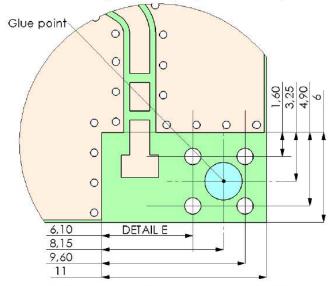
PWB pad dimensions and antenna attachment for W3118A

Pad dimensions in top copper



It is recommended to use glue between antenna and PWB to get enough mechanical strength.

Antenna fixing holes and glue point on PWB layout



The glue could be SMD-adhesive (Heraeus PD 955M) or hot setting adhesive, depending on manufacturing method. (Reflow or hand soldering)





### TECHNICAL DATA SHEET

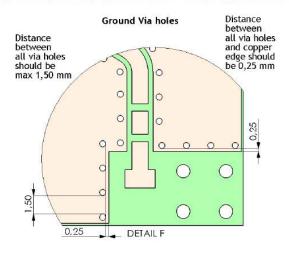
**Description**: 850 MHz RX Diversity Helical SMD

Antenna

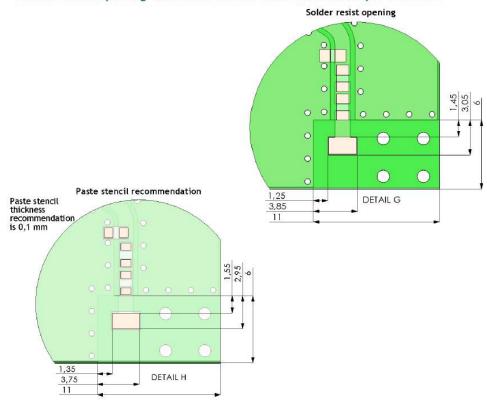
**PART NUMBER: W3118A** 

# **PWB Layout**

#### Typical ground via hole placement in PWB layout for W3118A



#### Solder resist opening and Paste stencil recommendation for W3118A





#### **TECHNICAL DATA SHEET**

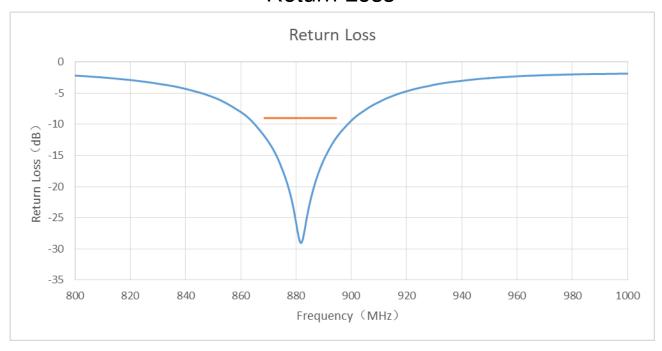
**Description**: 850 MHz RX Diversity Helical SMD

**Antenna** 

**PART NUMBER: W3118A** 

# **CHARTS**

# Return Loss









#### **TECHNICAL DATA SHEET**

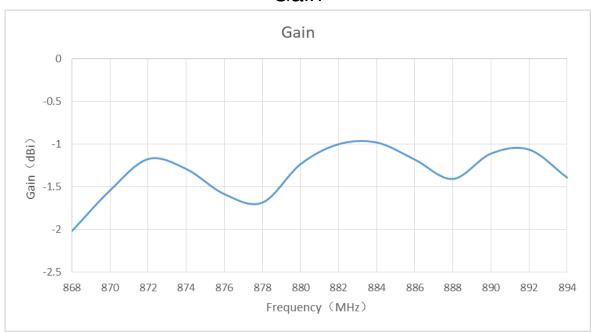
**Description**: 850 MHz RX Diversity Helical SMD

**Antenna** 

**PART NUMBER: W3118A** 

# **CHARTS**

# Gain



# Radiation Efficiency



Issue: 2046

ROHS

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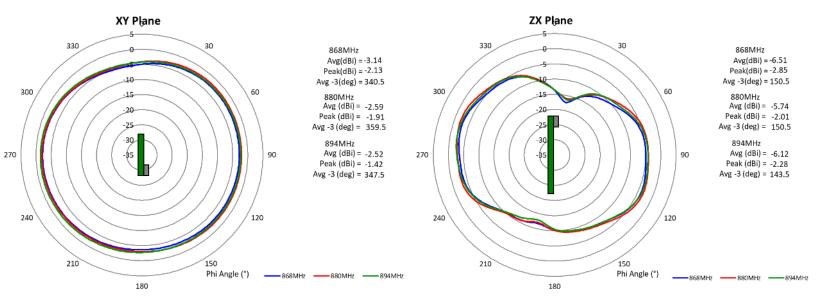
#### TECHNICAL DATA SHEET

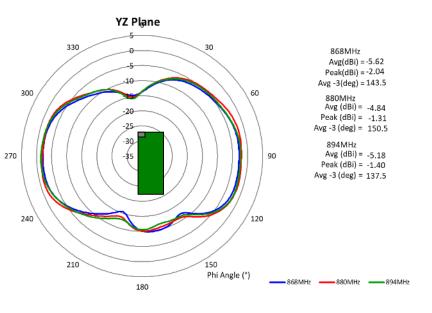
**Description**: 850 MHz RX Diversity Helical SMD

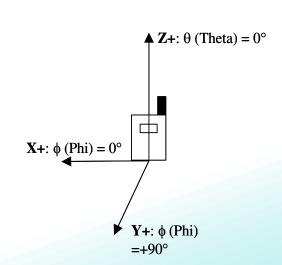
**Antenna** 

**PART NUMBER: W3118A** 

# **CHARTS**







Issue: 2046

ROHS



#### TECHNICAL DATA SHEET

**Description**: 850 MHz RX Diversity Helical SMD

Antenna

**PART NUMBER: W3118A** 

# **Recommendation for reflow soldering process**

Printing stencil thickness 0,15 - 0,25 mm is recommended for the solder paste. The maximum soldering temperature should not exceed 260°C. The temperature profile recommendations for reflow soldering process is presented in the Figures 1 and 2. The reflow profile

presented in figure 1 describes minimum reflow temperatures. The reflow profile presented in figure 2 describes maximum reflow temperatures. located at the center of the coverage area.

	Method of heat transfer	Controlled hot air convection
1	Average temperature gradient in preheating	2.5 °C/s
2	Soak time	2-3 minutes
3	Max temperature gradient in reflow	3 °C/s
4	Time above 217 °C	Max 30 sec
5	Peak temperature in reflow	230 °C for 10 seconds
6	Temperature gradient in cooling	Max -5 °C/s

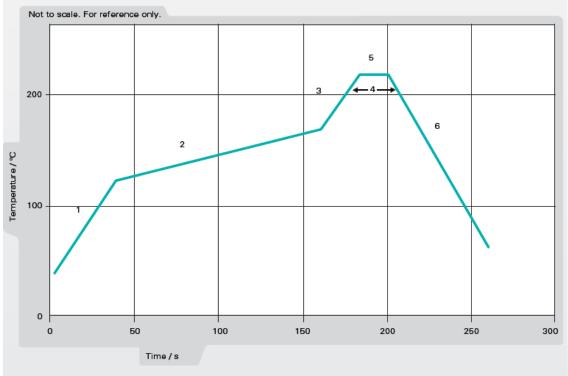


Figure 1. Minimum temperature profile recommendation for reflow soldering process

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#### **TECHNICAL DATA SHEET**

**Description**: 850 MHz RX Diversity Helical SMD

**Antenna** 

**PART NUMBER: W3118A** 

# **PACKAGING**

600pcs antennas packed in a tape & reel.

- 1 label on each tape & reel with part number, date code and Qty.
- 4 tape & reels of antennas (total 2400pcs antennas) packed in a Carton
- 1 label on each Carton with part number, date code and Qty.

P.S.: The antenna is placed vertically in the tape & reel, so it can be picked and placed for the SMT process.











