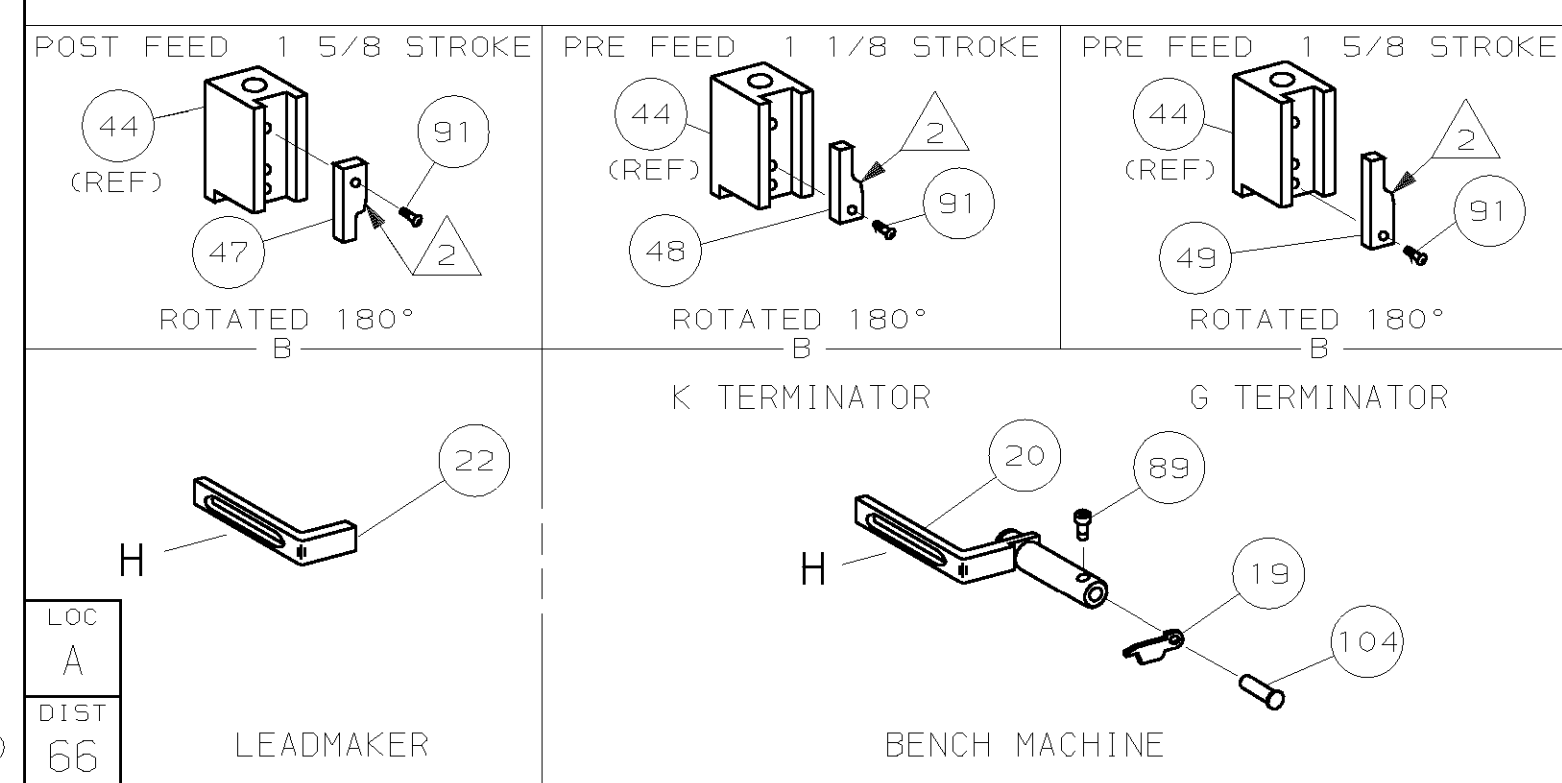
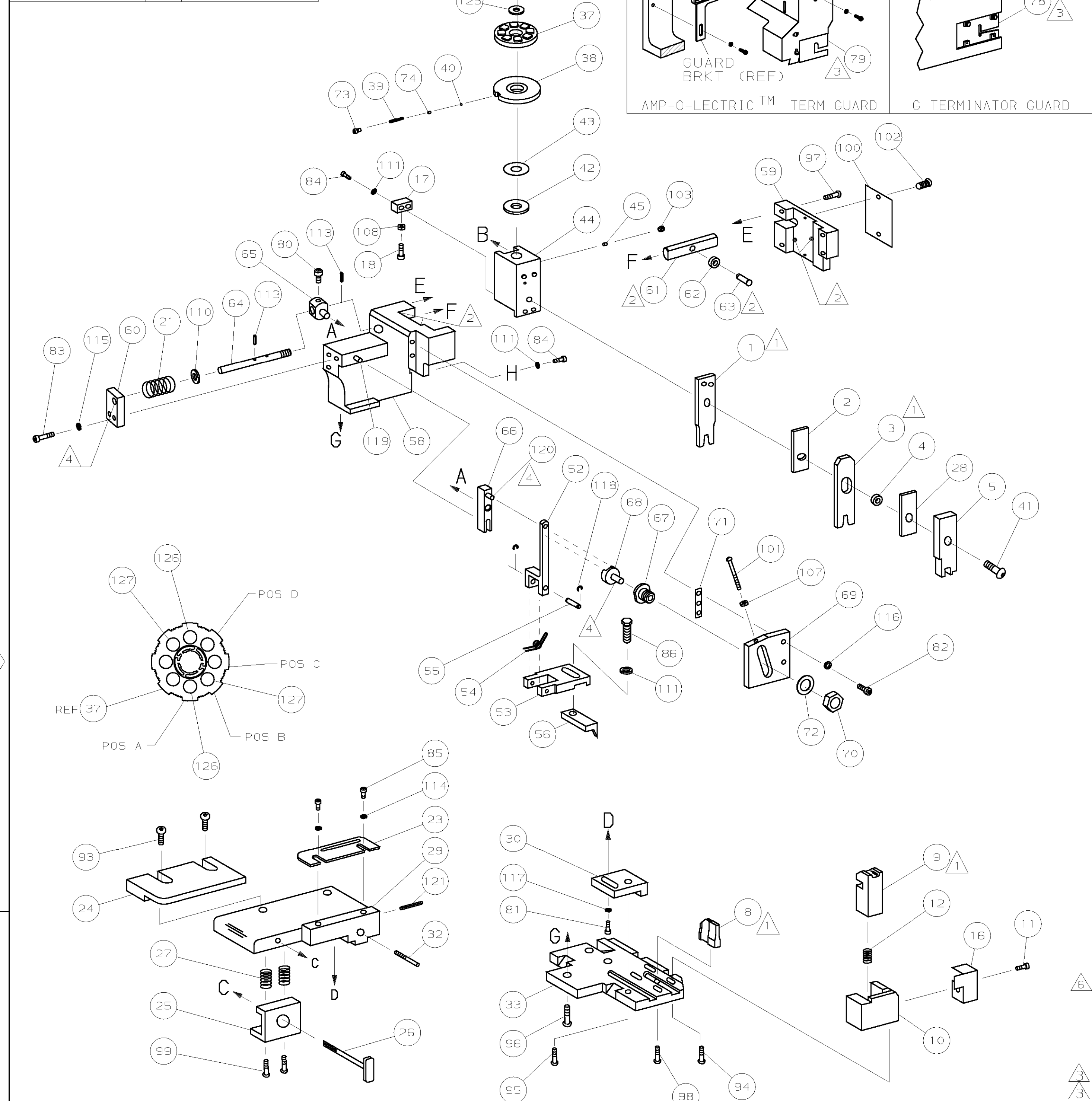


PART NUMBER	REV	FIRST USED
680831-1	B	122500-1
680831-2	B	565435-5
680831-3	B	354500-1



LOC A
DIST 66
AMP 1756 REV 3-92
16-SEP-99 10:07:33 amp18246

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY.

TERMINAL NAME: TAB CONTACT FOR AMPSLIM			
353069-1 CRIMP DATA (AMP TERMINAL)			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.018 ±.002 [0.46 ±0.05mm]	28	
B	.017 ±.002 [0.43 ±0.05mm]	30	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.033 [0.84mm]	F	28-30
INSUL	.037 [0.94mm]	F	φ.020-φ.035

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.063-.094	114-5225	.315	408-8040	458637-1	L2246

QTY	REF	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
129								129
128								128
2	2	2	-	C		3-354779-4	PIN, WIRE DISC (.3160)B	127
2	2	2	-	C		3-354779-2	PIN, WIRE DISC (.3150)A	126
1	1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-		4088040	SF APPL INST 408-8040	123
1	1	1	-	A		4-21028-0	PIN, SLT SPR (φ.093x.75)ST GDE PL	122
REF	REF	REF	-	A		1-21030-1	PIN, DOWEL (φ.187x.50)LEVER	120
REF	REF	REF	-	A		1-21030-6	PIN, DOWEL (φ.187x1.25)HOUSING	119
REF	REF	REF	-	A		21045-3	RING, RET "C" (φ.187)FD FING PIN	118
1	1	1	-	A		21024-5	WASHER, LOCK (#10)ADJ BLK	117
REF	REF	REF	-	A		21024-5	WASHER, LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A		21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
2	2	2	-	A		21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
REF	REF	REF	-	A		5-21028-1	PIN, SLT SPR (φ.125x.50)ADJ ROD	113
								112
4	4	4	-	A		21024-4	WASHER, LOCK (#8)STRIPPER	111
REF	REF	REF	-	A		21899-4	WASHER, FLAT (φ5/16)SCREW ADJ	110
								109
1	1	1	-	A		21018-5	NUT, HEX (NO. 6)HOLDDOWN	108
REF	REF	REF	-	A		21068-5	NUT, HEX (6-32)FEED ADJ	107
								106
								105
1	1	-	-	A		992031-1	PIN, CLEVIS	104
1	1	1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A		21017-2	SCR, DRIVE (#2x.19)ID PLATE	102
REF	REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B		461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A		3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75)CAP	97
REF	REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A		2-21002-7	SCR, BHC (10-32x.50)5G ADJ BLOCK	95
2	2	2	-	A		2-21002-2	SCR, BHC (8-32x.50)TERM H DWN	94
2	2	2	-	A		2-21002-2	SCR, BHC (8-32x)R STP GDE	93
								92
1	1	1	-	A		1-21002-7	SCR, BHC (6-32x.38)CAM	91
								90
1	1	-	-	A		7-21000-9	SCR, SHC (4-40x.19)STRIPPER	89
								88
								87
1	1	1	-	A		2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A		1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE	85
3	3	3	-	A		2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A		3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A		3-21000-6	SCR, SHC (10-32x.62)ADJ BLK	82
1	1	1	-	A		3-21000-4	SCR, SHC (10-32x.38)5G ADJ BL	81
REF	REF	REF	-	A		3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B		455749-1	GUARD, WINDOW	79
REF	-	-	-	B		679532-1	INSERT, GUARD	78
								77
								76
								75
1	1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	1	-	A		23030-1	SCR, SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A		458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A		690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE		PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY PARTS LIST								

QTY	REF	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
								70
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								3
								2
								1
-3	-2	-1	U/M	DWG SIZE		PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY PARTS LIST								

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±
 3 PLC DEC ±
 4 PLC DEC ±
 ANGLES ±
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -
 DR M.HERR 27MAY99 APP T.ELBIN 27MAY99
 CHK 27MAY99 REL -
AMP AMP Incorporated Harrisburg, PA 17105-3608
 NAME SIDE FEED HDM APPLICATOR MACHINE REF MINI APPL
 SCALE - DWG NO 680831 SHEET 1 OF 1 REV B
 CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

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150030
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