



NOTE 1 COMPONENTS OF REF. NO. ①, ②, ③, ④, ⑤ AND ⑥ ARE ASSEMBLED PARTS.
 2 COMPONENTS OF REF. NO. ⑦, ⑧ AND ⑨ ARE ASSEMBLED PARTS.
 3 COMPONENTS OF REF. NO. ⑩ AND ⑪ ARE ATTACHED PARTS.
 4 MECHANICAL OPERATION IS 100 TIMES EXCEPT GASKET AND CLAMP (COMPONENTS REF. NO. ③ AND ④).
 REPLACE REF. NO. ③ AND ④ WITH EACH TIME.

5 > Fig. 1 SHOWS THE APPEARANCE AFTER ASSEMBLY.

6 THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ① AND ⑤ TO BE 5 TO 5.5 N · m
 7 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER,
 DEPENDING ON THE CABLE STRUCTURE. CONFIRM BEFORE USE.

8 REFER TO ASSEMBLY PROCEDURE MANUAL ETAD-E3069.

9 DO NOT INTEND TO PULL A COMPONENT OF REF. NO. ⑤, ⑥, ⑦ APART BY EXCESSIVE POWER.
 IT MAY CAUSE DISASSEMBLY.

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
1	POLYAMIDE	BLACK, UL94V-0		6	POLYAMIDE	BLACK, UL94V-0	
2	POLYAMIDE	BLACK, UL94V-0		7	STAINLESS STEEL		
3	SILICONE RUBBER	BLACK		8	SILICONE RUBBER	RED	
4	POLYAMIDE	NC.WHITE, UL94V-0		9	STAINLESS STEEL		
5	POLYAMIDE	BLACK, UL94V-0		10	STAINLESS STEEL		

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	1 : 1	6	DIS-E-004629	SG. CHAMURA	EJ. WAKATSUKI	13.04.15

APPROVED	CHECKED	DESIGNED	DRAWING	PART	CODE
RI. TAKAYASU	EJ. WAKATSUKI	SG. CHAMURA	13.01.18	TM41W-P	CL222-2979-6-00
SG. CHAMURA	13.01.17	13.01.17	13.01.17		