



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	INITIAL RELEASE DCO# 60805	10-26-79	RJLub

NOTES:

- MATERIALS**
  - I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
  - I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sn63 RMAP PER QQ-S-571.
  - I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC.
  - I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.
- A CTA-0036 ASSEMBLY CONSISTS OF 20 EACH CTA-0034 SOLDER SLEEVE WIRE TERMINATORS.
- THESE SLEEVES ARE DESIGNED TO ATTACH TO " 20 THROUGH " 26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

**CONNECTOR SPECIFICATION CONTROL DRAWING**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 BRACKETED DIMENSIONS ( ) ARE METRIC AND TOLERANCES ARE:  
 .XXX: ± \_\_\_\_\_ ( )  
 .XX: ± \_\_\_\_\_ ( )  
 Δ: ± \_\_\_\_\_

DRAWN	SA. LOPEZ	5/19/79
CHECKED	JB	9-13-79
APPROVED	<i>[Signature]</i>	9-13-79
APPROVED	<i>[Signature]</i>	10-24-79
APPROVED		

**Raychem** RAYCHEM CORPORATION  
 300 CONSTITUTION DRIVE  
 MENLO PARK, CALIFORNIA 94025

TITLE SOLDER PAK ASSEMBLY DOUBLE SEAL, 100 CENTERS - 20 SLEEVES  
 TEMP RATING 125°C (Sn63) MTC100 SERIES

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 If this document prints in grayscale, please check with the web for latest revision.

DO NOT SCALE THIS DRAWING

PROJECT	6448 - 7055	SIZE	CODE IDENT	DWG. NO.
		<b>B</b>	NO. 06090	CTA-0036
			WEIGHT	SHEET 1 OF 1