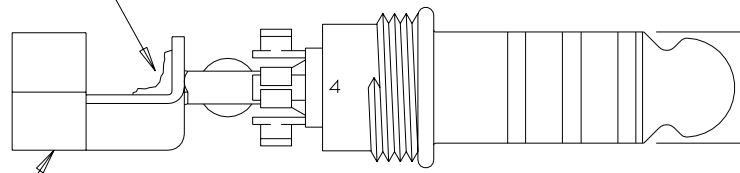
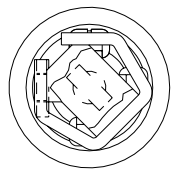


FLOW SOLDER OVER
 SWAGED END USING
 LEAD FREE SOLDER
 (KESTER #48 ACTIVATED
 ROSIN CORED SOLDER
 OR EQUIVALENT)



TP-120-6
 CLIP

TP-120-5
 STACK
 ASSEMBLY

Ø .281 REF

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF NEXUS, INCORPORATED AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE OR USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF NEXUS.

DWN. BY EWT	DATE 8/16/04	MATERIAL SEE FIELD OF DRAWING	
CHECKED BY	DATE	FINISH	
APPR. BY	DATE	WEIGHT	SCALE 4:1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON .XX .XXX ANGLES ±.003 ±.5°		TITLE TP-120 STACK ASSEMBLY W/ CLIP	
		DO NOT SCALE DWG.	SHEET 1 OF 1
LET.	REVISION	CN #	DATE
CHK.			

NEXUS
 STAMFORD, CONN

SIZE **A** DWG. NO. TP-120-7