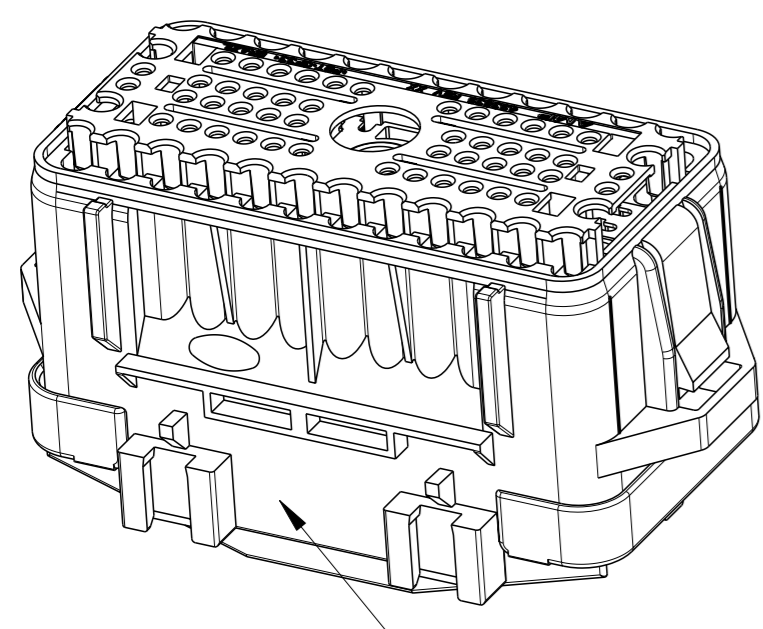
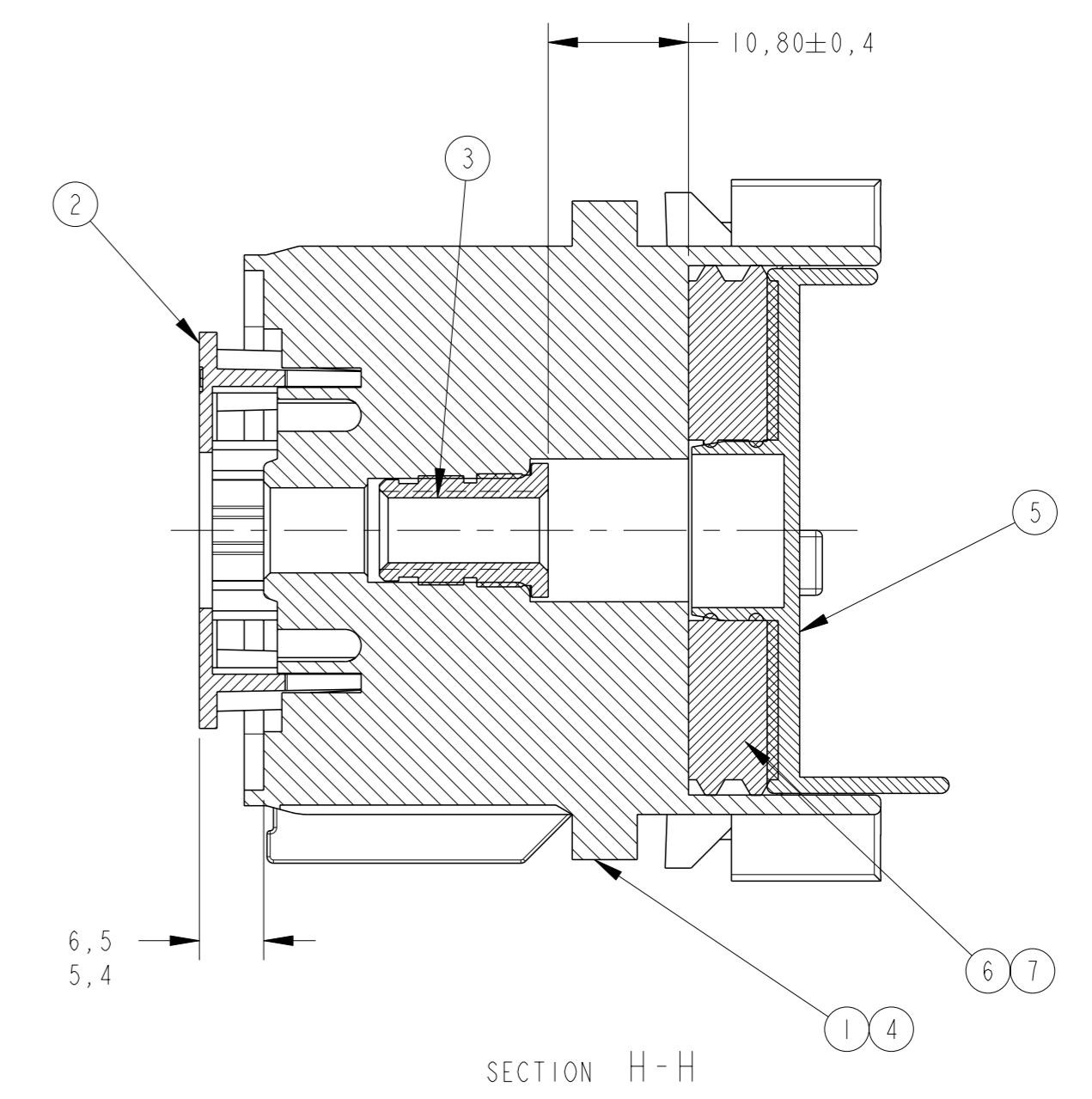
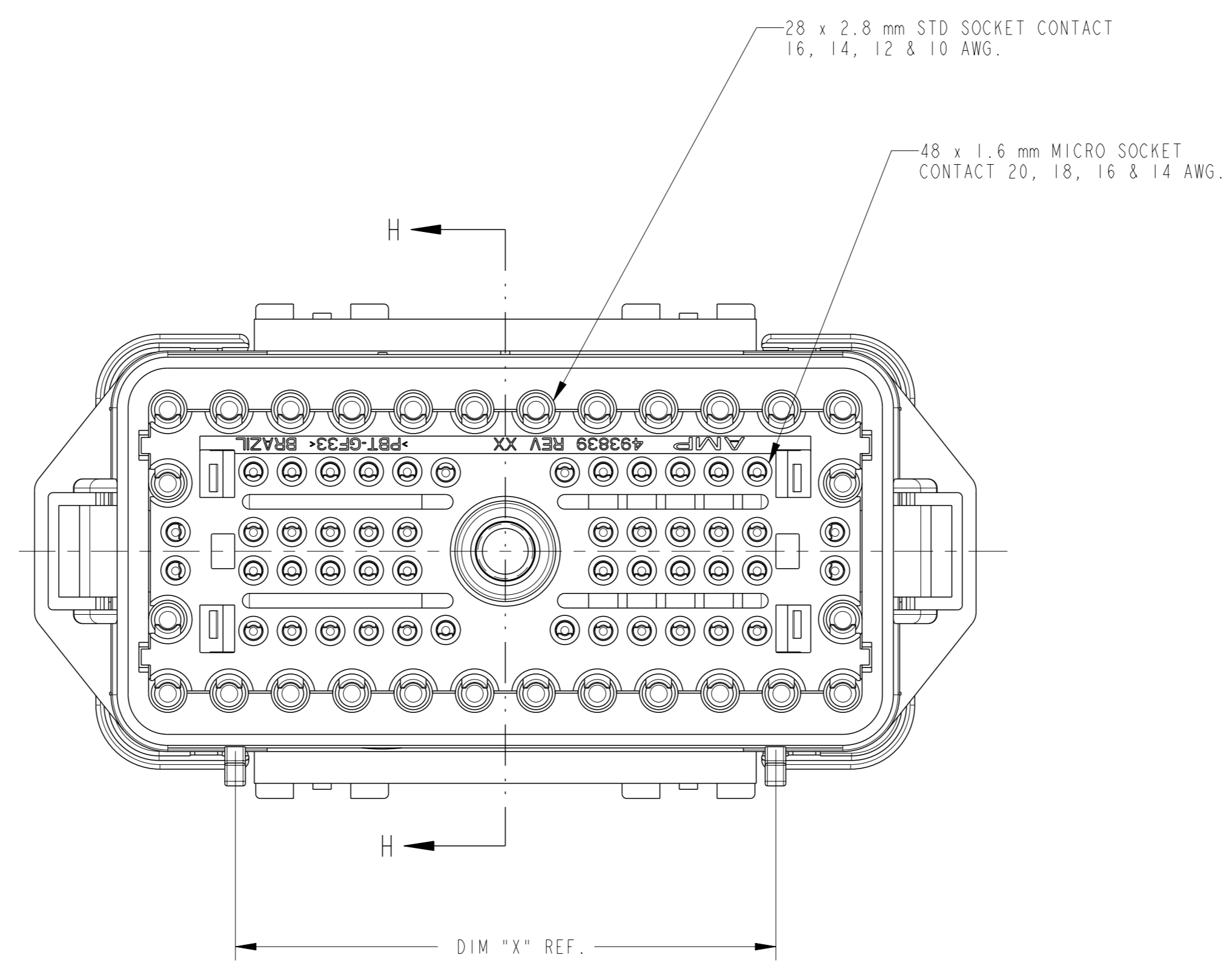
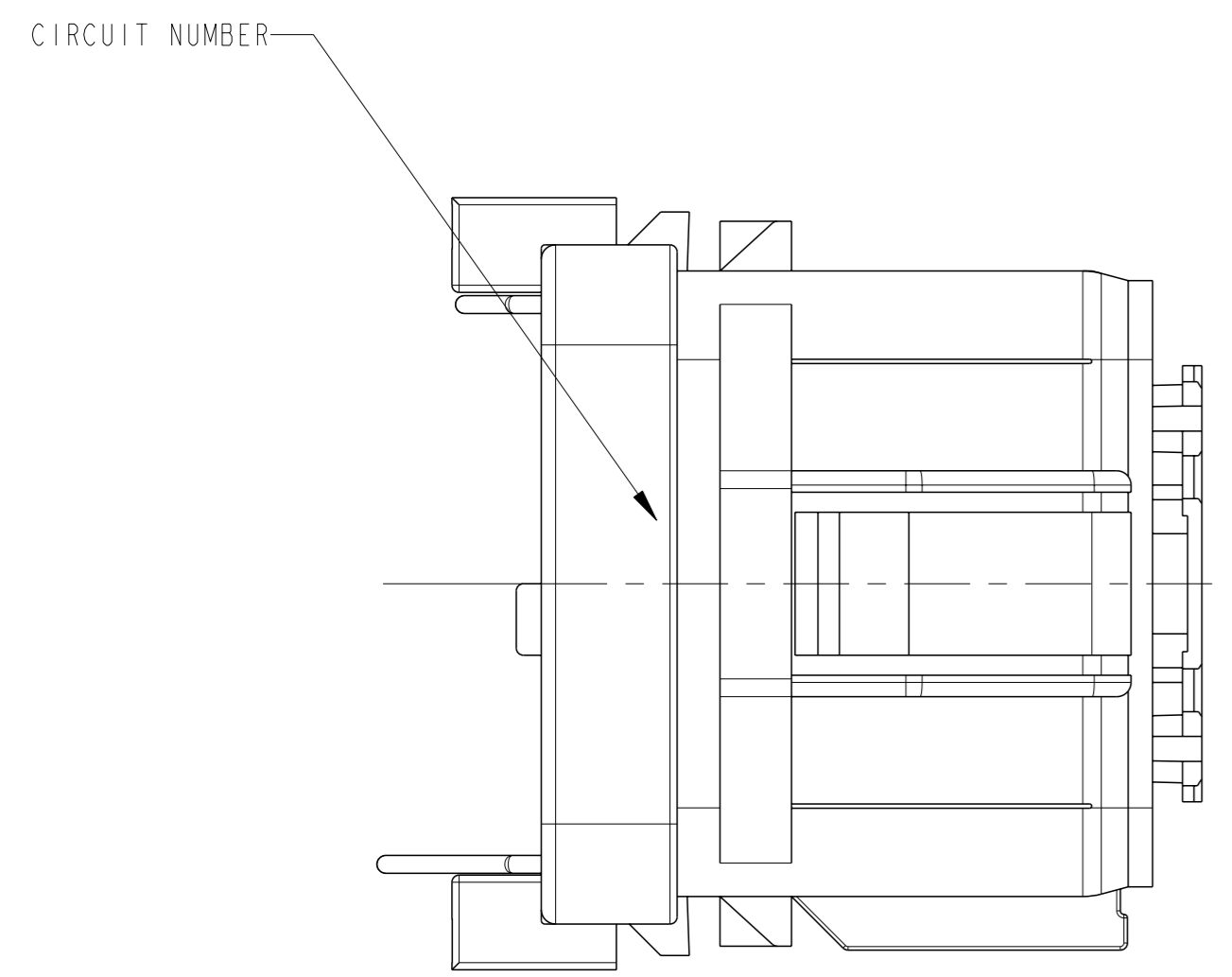


creo
 Creo Parametric 3.0
 DO NOT REVISE
 EXCEPT BY CAD

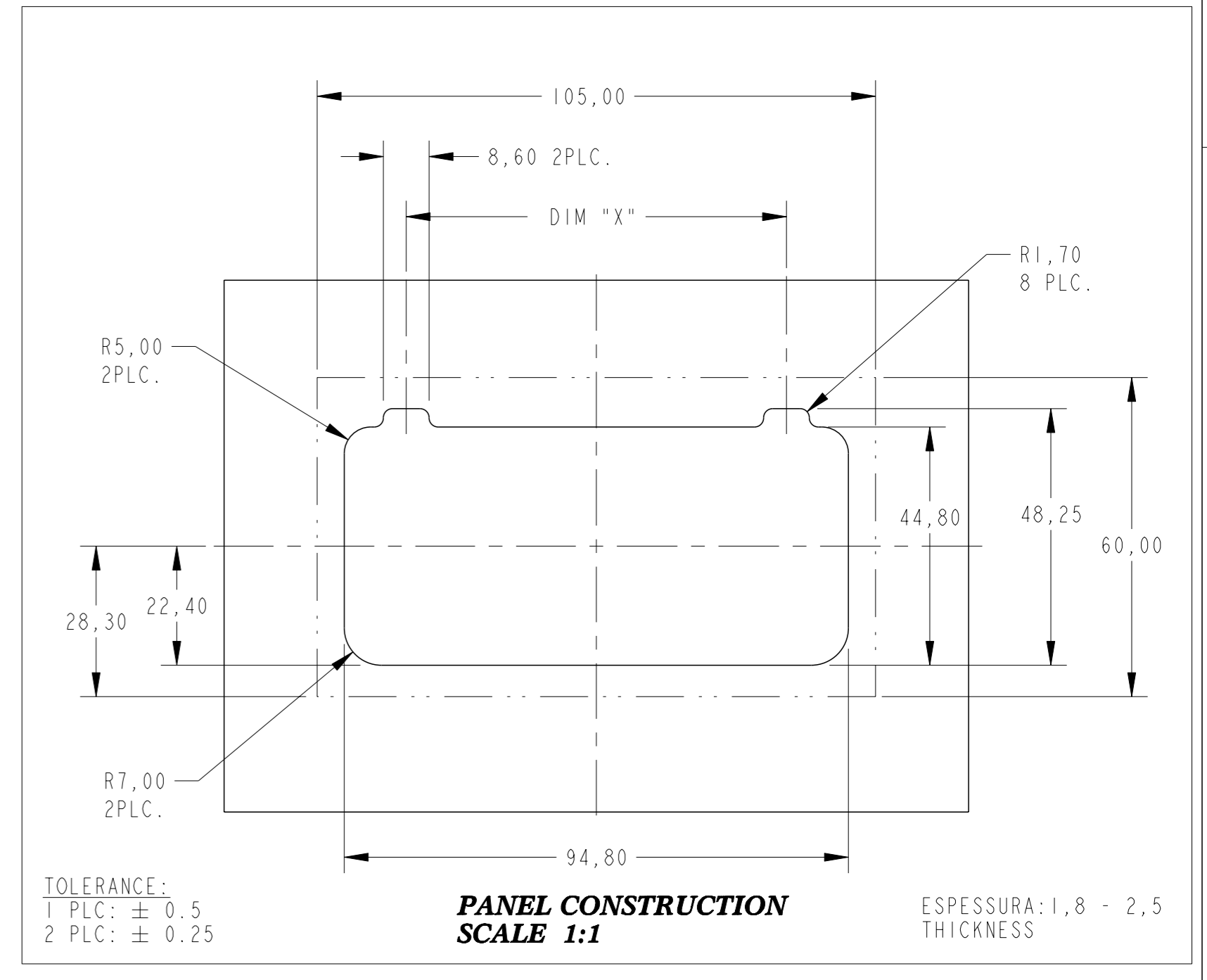
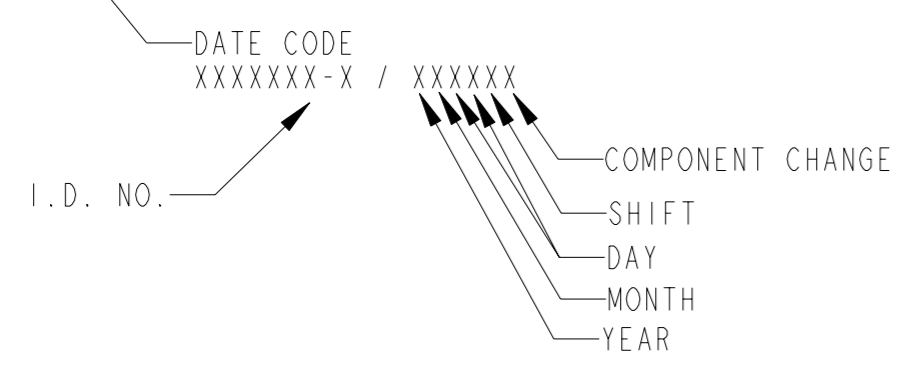
REVISIONS				
REV	DATE	BY	APPV	DESCRIPTION
C1	18SEP2018	NCL	NMS	REVISED DRAWING ECO-17-001593
C2	28OCT2019	PSB	NMS	REVISED DRAWING ECO-19-016368



KEY	DIM "X"	PART NUMBER
△6	B	71,50 1599186-6
△6	B	71,50 1599186-5
△6	B	71,50 1599186-4
△5	A	59,00 1599186-3
△6	B	71,50 1599186-2
△5	A	59,00 1599186-1

POLARIZATION

- | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>1 - PARA ASSEGURAR A COMPATIBILIDADE FUNCIONAL ENTRE AS PEÇAS, ELAS DEVEM SER FERRAMENTADAS JUNTAS E MANUFATURADAS POR UM MESMO PROVEDOR.</p> <p>2 - 1599185 (HSG ASSY 76 POSN PIN CONTACT) DEVE MONTAR COM 1599186 (HSG ASSY 76 POSN SOCKET CONTACT) APROPRIADAMENTE.</p> <p>3 - AS PEÇAS DEVEM ENCAIXAR COMPLETAMENTE USANDO-SE TORQUE NO PARAFUSO DE 4,8±0,8 Nm.</p> <p>4 - PARA EXTRAÇÃO DO TERMINAL UTILIZAR FERRAMENTA CONFORME TE SPEC 411-37031</p> <p>△5 - POLARIZAÇÃO "KEY A"</p> <p>△6 - POLARIZAÇÃO "KEY B".</p> <p>7 - NAO USAR FIO DE 20 AWG ISOLAÇÃO FINA. EXCETO PARA RAICHEM 55E 0,50mm² CABO O.D 1,21-1,31mm.</p> <p>△8 - SOMENTE PROTÓTIPO.</p> | <p>1 - TO ENSURE FUNCTIONAL COMPATIBILITY BETWEEN PARTS THEY MUST BE TOOLED TOGETHER AND MOLDED BY A SINGLE SOURCE.</p> <p>2 - 1599185 (HSG ASSY 76 POSN PIN CONTACT) MUST MATE PROPERLY WITH 1599186 (HSG ASSY 76 POSN SOCKET CONTACT).</p> <p>3 - PARTS MUST FULLY MATE USING 4.8±0.8 Nm TORQUE ON BOLT.</p> <p>4 - FOR TERMINAL EXTRACTION TOOL SEE TE SPEC 411-37031</p> <p>△5 - POLARIZATION "KEY A"</p> <p>△6 - POLARIZATION "KEY B"</p> <p>7 - DO NOT USE 20 AWG THIN WALL INSULATION WIRE. EXCEPT BY RAICHEM 55E 0,50mm² CABLE O.D 1,21-1,31mm.</p> <p>△8 - PROTOTYPE ONLY</p> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|



OBSOLETE

REV	DATE	BY	APPV	DESCRIPTION	MATERIAL	FINISH
1	-	-	-	7 GROMMET 76 POSN.	SILICONE	MARROM/BROWN
-	-	1	-	6 GROMMET, WIRE SEAL	SILICONE	AZUL/BLUE
1	1	1	1	5 COVER 76 POSN. - WIRE SEAL	PBT 33% GF	NATURAL
1	1	1	-	4 HSG 76 POSN SOCKET CONTACT FEMALE	PBT 33% GF	PRETO/BLACK
1	1	1	1	3 NUT 6 mm	LATAO/BRASS	-
1	1	1	1	2 SPACER 76 POSN.SOCKET CONTACT	PBT 33% GF	VERMELHO/RED
-	-	-	1	1 HSG 76 POSN SOCKET CONTACT FEMALE	PBT 33% GF	NATURAL

REV	DATE	BY	APPV	DESCRIPTION	MATERIAL	FINISH			
△8	6	-	5	4	3	2	1	76	1599186-6
								76	1599186-5
								76	1599186-4
								76	1599186-3
								76	1599186-2
								76	1599186-1
									TE PART NUMBER

HOUSING ASSY 76 POSN., SOCKET CONTACT

DATE CODE: 23APR2004
 I.D. NO.: P.L.FARIA
 DRAWING NO.: 00779
 SCALE: 2:1
 SHEET: 1 OF 1
 REV: C2

Tyco Electronics
 TYCO ELECTRONICS do Brasil LTDA.
 São Paulo, Brasil