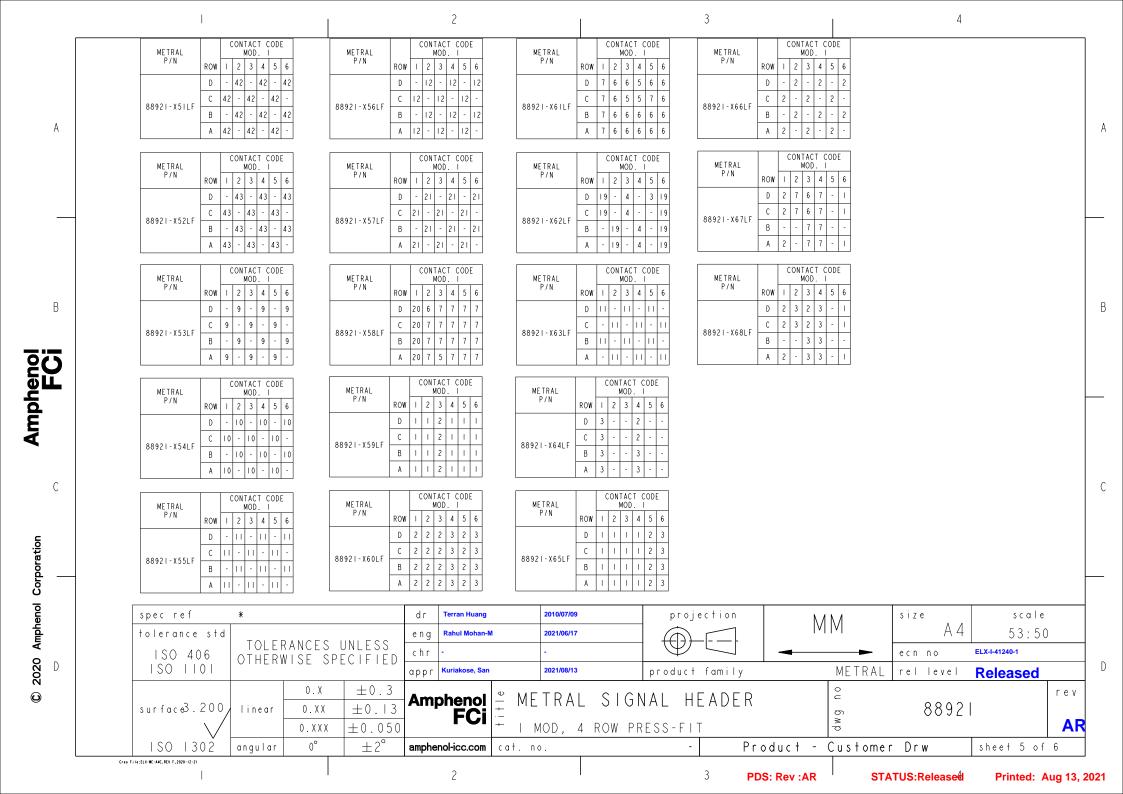


Amphenoi - METRAL STUNAL HEADER - 00031	1	I	2	3		4	
March Marc	P/N 	1 2 3 4 5 6 P/N RO	DW 2 3 4 5 6	ROW I 2 3 4 5 6	P/N ROW I 2 3 4 5 6	P/N ROW 2 3 4 5 6	
Fig.	88921-X01LF C B	- 2 - 2 - 2 - 2 - 2 - 2 B8921-X06LF B	3 14 6 6 6 6 6 6 8 88921-3	KIILF C 13 16 16 16 13 8897	21-X16LF C 13 13 13 13 - 13	88921-X21LF C 4 4 4 19 19 19 B 4 4 4 19 19 19	A
Note	P/N ROW D C 88921-X02LF	I 2 3 4 5 6 P/N RO - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6	OW 2 3 4 5 6 P / 1	N ROW I 2 3 4 5 6 D 14 17 17 17 17 14 C 14 17 17 17 17 14	ROW I 2 3 4 5 6 D 25 25 25 25 25 25 C 25 25 25 25 25 25	P/N ROW I 2 3 4 5 6 D 8 8 8 20 20 20 20 C 8 8 8 8 20 20 20 20	
Septimore Sept	METRAL P.N.	- 6 - 6 - 6 - 6 - 6 A CONTACT CODE MOD. I METRAL D.M.	3 15 10 10 10 10 10 10 10	AL CONTACT CODE MOD. 1	B 25 25 25 25 25 25 25 25 25 25 25 25 25	B 8 8 8 20 20 20 20 A 8 8 8 20 20 20 METRAL MOD. 1	
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Spec ref * dr Terran Huang 2010/07/09 projection MM A4 53:50 ISO 406 ISO 1101 TOLERANCES UNLESS OTHERWISE SPECIFIED appr Kuriakose, San 2021/08/13 product family METRAL relievel Released O.X ±0.3 Amphenol METRAL SIGNAL HEADER	METRAL P/N ROW	I 2 3 4 5 6 I3 2 2 2 2 I3 2 2 2 2 B8921-XIOLF C	DW 2 3 4 5 6 P/f D 18 10 10 10 10 10 C 18 10 10 10 10 10 88921-3	N ROW I 2 3 4 5 6 D 4 4 4 4 4 2 C 3 3 3 3 3 3 3 3 8893	P/N ROW I 2 3 4 5 6 D 19 3 3 3 19 C 19 3 3 3 19	METRAL P/N ROW I 2 3 4 5 6 D 3 3 3 3 3 3 - C 3 3 3 3 3 3 - C 3 3 3 3	C
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0.XXX ±0.050 FCi + 1 MOD, 4 ROW PRESS-FIT	surfac €3.200	1 linear $0.XX$ ± 0.13 $0.XXX$ ± 0.050	FCi = I MO		D ≥ p	88921	r e v
SO 302 angular 0° ±2° amphenol-icc.com cat. no. - Product - Customer Drw sheet 3 of 6		$\frac{ \operatorname{angular} }{ \operatorname{angular} } 0^{\circ} \pm 2^{\circ}$		-	Product - Customer	Drw sheet 3 of 6	<u> </u>

Control Cont		I	2		3	4	
	A	P/N ROW 2 3 4 5 6 D 19 - 4 - 3 - 19 B - 19 - 4 - 19	METRAL P/N ROW I 2 3 4 5 6 D 3 3 3 3 3 1 C 3 3 3 3 3 9 B 3 3 3 3 3 3	METRAL P/N ROW I 2 3 3 4 5 6 D - 4 - 4 - 4 - 4 C 4 - 4 - 4 - 4 B - 4 - 4 - 4	METRAL P/N ROW I 2 3 4 5 6 D - 62 - 62 - 62 - 62 - 62 - 62 - 62 - 6	METRAL P/N ROW I 2 3 4 5 6 D - 8 - 8 - 8 - 8 C 8 - 8 - 8 - 8 B - 8 - 8 - 8	A
B		METRAL P/N ROW I 2 3 4 5 6 P P P P P P P P P P P P P P P P P P	METRAL P/N ROW I 2 3 4 5 6 D 6 6 6 6 6 20 C 6 6 6 6 6 20 B 6 6 6 6 6 20	METRAL P/N ROW 1 2 3 4 5 6 D - 19 - 19 - 19 - 19 C 19 - 19 - 19 - 19 B - 19 - 19 - 19	METRAL P/N ROW I 2 3 4 5 6 D - 63 - 63 - 63 - 63 - 63 - 63 - 63 - 6	METRAL P/N ROW I 2 3 4 5 6 D - 20 - 20 - 20 - 20 - 20 - 20 - B - 20 - 20	
S 3 3 3 3 3 3 3 3 3	-	METRAL P/N ROW CONTACT CODE MOD.	METRAL P/N ROW 2 3 4 5 6 D 3 3 3 3 3 C 3 3 3 3 3 B 3 3 3 3 3 3	METRAL P/N ROW I 2 3 4 5 6 D - 59 - 59 - 59 - 59 C 59 - 59 - 59 - 59 B - 59 - 59 - 59	METRAL P/N ROW I 2 3 4 5 6 D - 5 - 5 - 5 - 5 C 5 - 5 - 5 - 5	METRAL P/N ROW I 2 3 4 5 6 D - 40 - 40 - 40 - 40 - 40 - 40 - 40 - 4	В
METRAL CONTACT CODE MOD.		P/N ROW 2 3 4 5 6	METRAL P/N ROW I 2 3 4 5 6 D 6 6 6 6 6 6 6 C 6 6 6 6 6 6 B 6 6 6 6 6 6	P/N ROW I 2 3 4 5 6 D - 60 - 60 - 60 - 60 C 60 - 60 - 60 - 60 B - 60 - 60 - 60	88921-X44LF ROW I 2 3 4 5 6 C 6 - 6 - 6 - 6 - 6	METRAL P/N ROW I 2 3 4 5 6 D - 25 - 25 - 25 - 25 C 25 - 25 - 25 - 25 B - 25 - 25 - 25	
Surface 3.200 linear 0.XX ±0.13		METRAL P/N ROW I 2 3 4 5 6 P ROW I 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	METRAL P/N ROW 2 3 4 5 6	METRAL P/N ROW I 2 3 4 5 6 D - 61 - 61 - 61 - 61 - 61 C 61 - 61 - 61 - 61	88921-X45LF ROW I 2 3 4 5 6 C 7 - 7 - 7 - 7 - 7	METRAL P/N ROW I 2 3 4 5 6 D - 41 - 41 - 41 - 41 - 41 C 41 - 41 - 41 - 41	
Surface 3.200 linear 0.XX ±0.13	2020 Amphenol	tolerance std TOLERAN	CES UNLESS E SPECIFIED chr -	2021/06/17		A 4 53:50 ecn no ELX-1-41240-1	
Cree FriedLEW-MAC. NEW F, 2020-12-21	© 5	surface3.200 linear 0	.xxx ±0.13 Amphenoi FCi	: I MOD, 4 ROW PRESS-	FIT DEN	8892 I A l	
U DE LESSEN PRINTED AND LS. ZUZI		3		41. 110.		-	



2020 Amphenol Corporation

I. FOR DIM A, AND B SEE SHEET 2 AND UP.

2. MATERIAL : BODY : THERMOPLASTIC UL94-VO.

: CONTACT : COPPER ALLOY.

3. FOR PLATING PERFORMANCE REFER DRAWING # 10159408.

4. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER.

EXAMPLE: XXXXX-XXXPLF

5. PRODUCT SPECIFICATION: GS-12-180.

6. APPLICATION SPECIFICATION: BUS-20-073.

7. AFTER INSERTION INTO BOARD WITH QUALIFIED TOOLING.

8. THE PRODUCTS MEET THE EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.

9. ALL THE PRODUCTS WILL WITHSTAND EXPOSURE TO 260° C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. THE AU CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140° C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

IO. A∠SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT REVISION APPLICATION.

spec ref	*			dr	Terran Huang		2010/07/09	proj	ection	١ ١	1 M	s i z e	scale	
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Rahul Mohan-N		2021/06/17				/ V	A 4	53:50)	
ISO 406			ISE SPECIFIED		-		-			-	-	ecn no	ELX-I-41240-1	
180 1101	OTHER	WIOL OIL		appr	Kuriakose, San		2021/08/13	product	family		METRAL	rel level	Released	
		0.X	±0.3	A	abanal		TDAL SIGI	\	EVUED		0 U			rev
surface3.200 line		linear 0.XX ±0.1	±0.13	Am			INAL SIGI	NAL DI	AL HEADER		D)	88921		
		0.XXX	±0.050		. 0.	+ N	10D, 4 ROW PF	RESS-FI	Τ		<u>×</u> ♥			AR
ISO 1302	angular	0°	±2°	amphe	nol-icc.com	cat, no).	-	Pr	oduct -	Customer	Drw	sheet 6 of	6

PDS: Rev :AR

STATUS:Released

Printed: Aug 13, 2021

Creo File:ELX-WC-A4C,REV F,2020-12-21