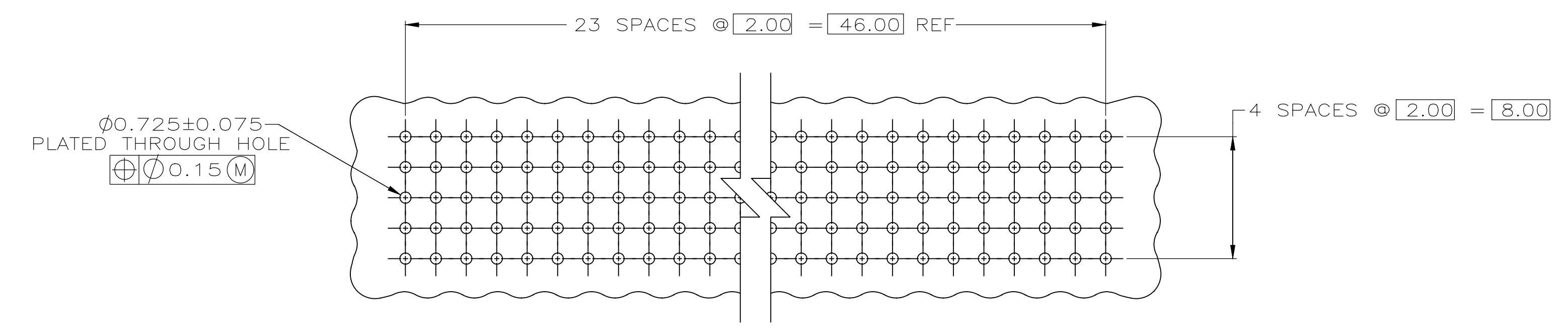
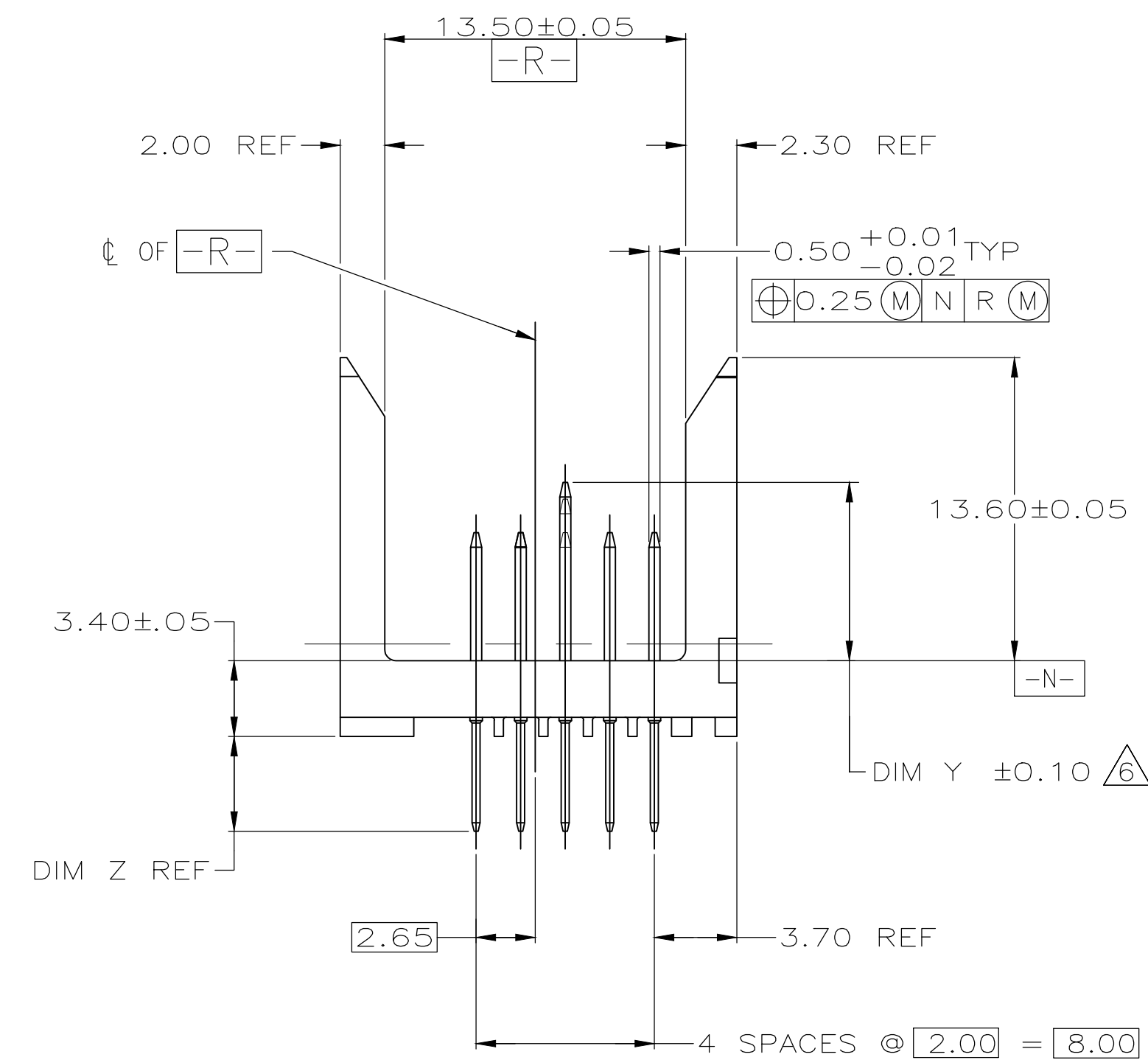
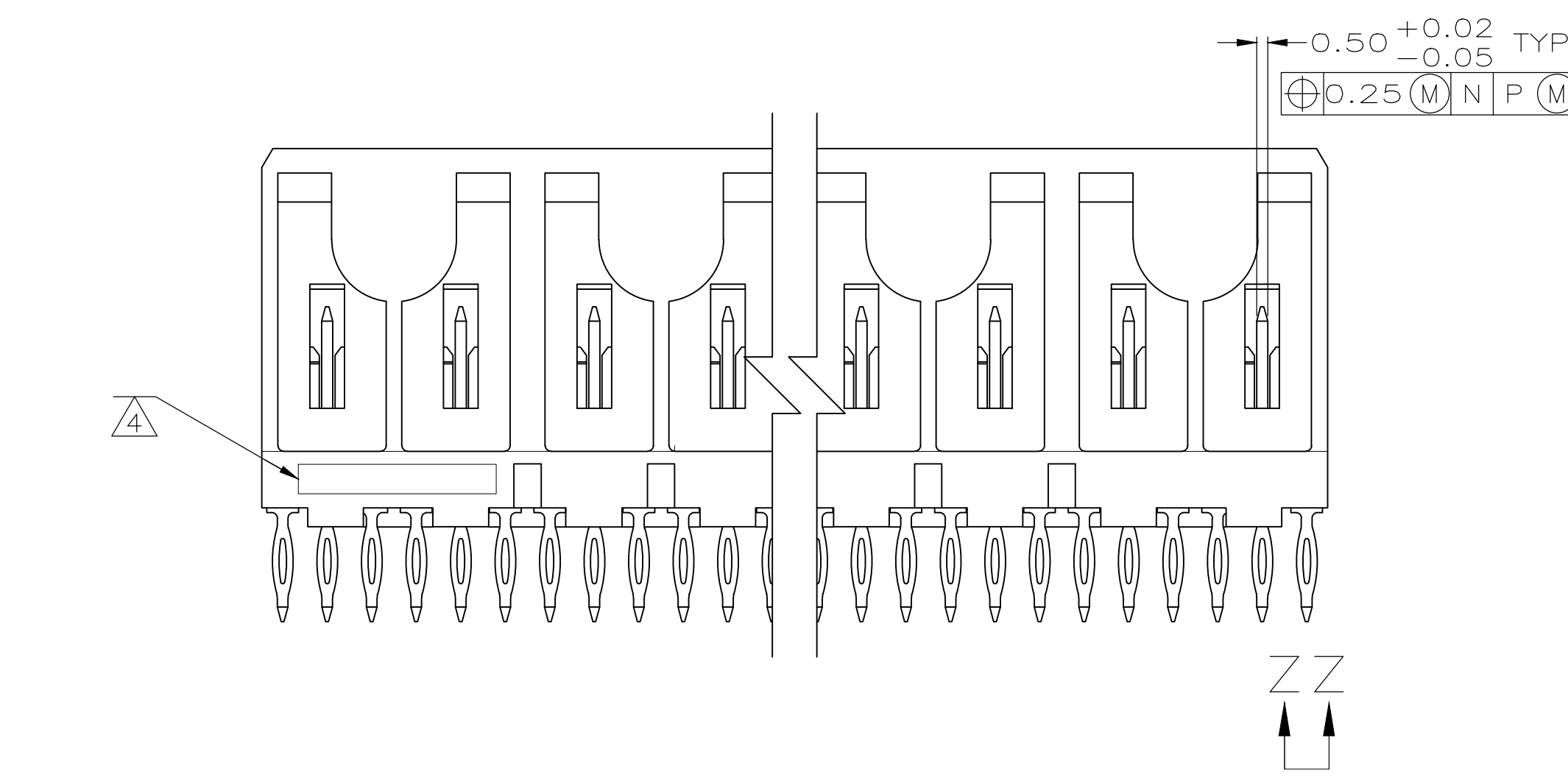
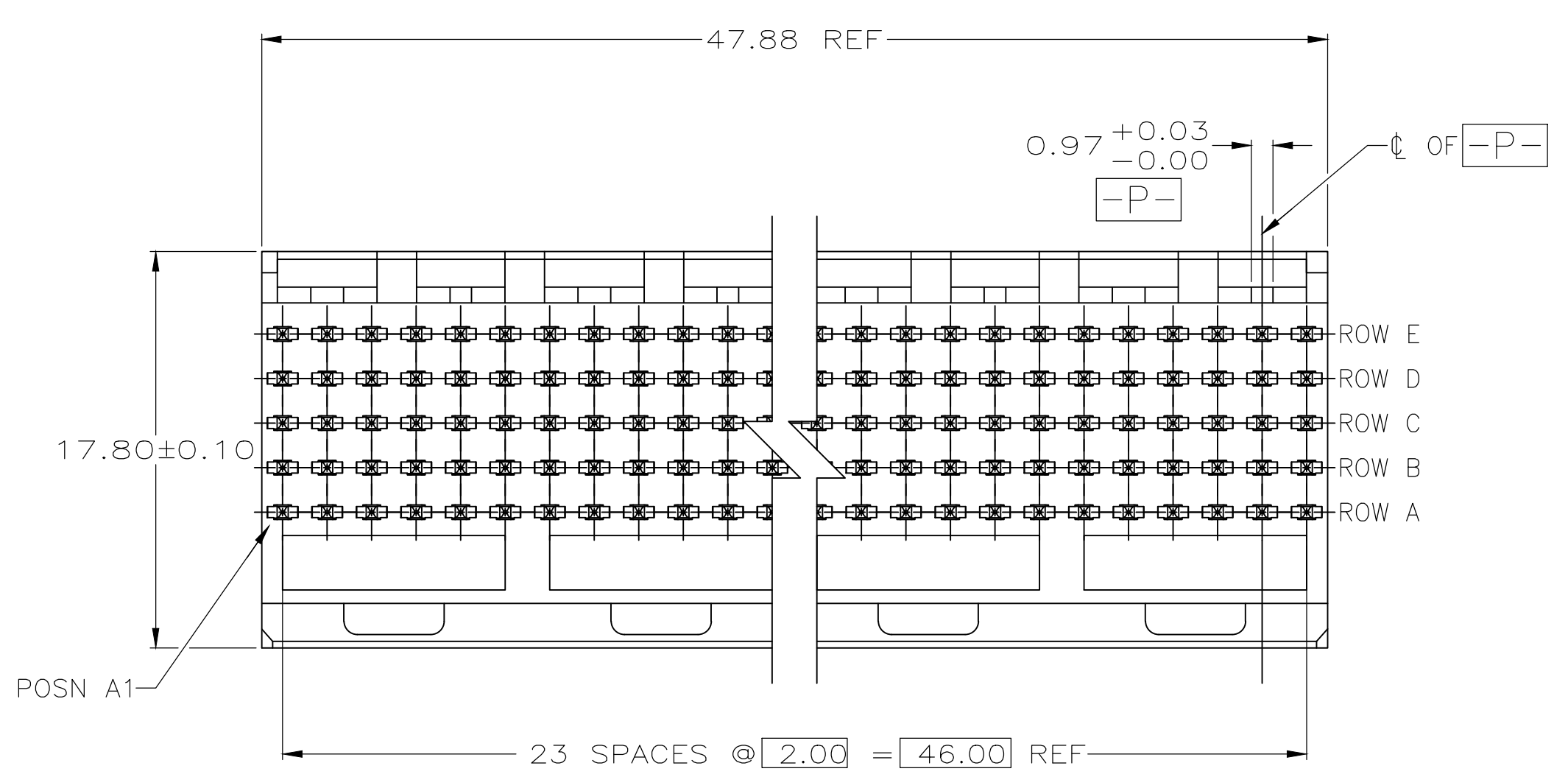
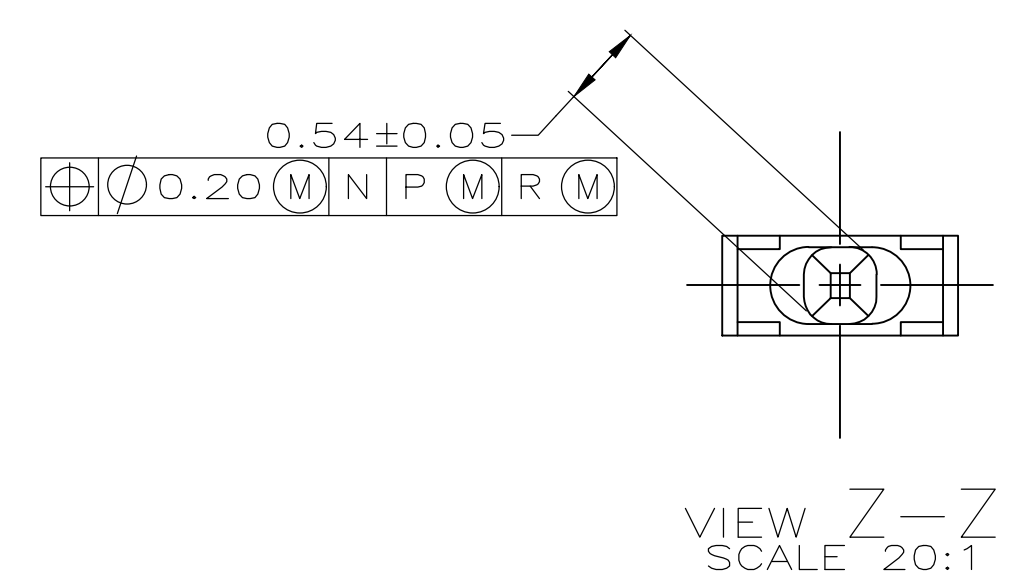


REVISIONS					
P	LTR	DESCRIPTION	DATE	DMN	APVO
E		REVISED PER ECO-20-013368	27SEP2020	RZ	HL



RECOMMENDED CIRCUIT PATTERN (COMPONENT SIDE)



- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER. COLOR: NATURAL.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE.
- 3 CONTACT FINISH:(B)  
UNDERPLATE (ENTIRE CONTACT):  
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290  
ON MATING SURFACES:  
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA UNCONTROLLED ENVIRONMENT.  
ON LEADS:  
0.0006 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.  
LUBRICATION (MIN MATING SURFACES):  
SURFACE CONDITIONER AFTER PLATING.
- 4 PART MARKING, LOCATED APPROXIMATELY AS SHOWN.
- 5. SEE SHEET 2 FOR SEQUENCING CHARTS.
- 6 DIMENSION APPLIES WHEN SEATED ON PRINTED CIRCUIT BOARD.
- 7 SEE RESTRICTED CUSTOMER DRAWING 1-5223083-9.
- 8 SEE RESTRICTED CUSTOMER DRAWING 2-5223083-0.
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

FINISH	PART NUMBER
3	4-5223083-5
3	4-5223083-9
3	4-5223083-8
3	3-5223083-9
3	3-5223083-7
3	3-5223083-6
3	3-5223083-5
3	3-5223083-3
3	3-5223083-2
3	3-5223083-1
3	3-5223083-0
3	2-5223083-9
3	2-5223083-7
3	2-5223083-6
3	2-5223083-5
3	2-5223083-3
3	2-5223083-0
3	1-5223083-9
3	1-5223083-8
3	1-5223083-7
3	1-5223083-6
3	1-5223083-5
3	1-5223083-4
3	1-5223083-3
3	1-5223083-2
3	1-5223083-1
3	1-5223083-0
3	5223083-9
3	5223083-8
3	5223083-7
3	5223083-6
3	5223083-5
3	5223083-4
3	5223083-3
3	5223083-2
3	5223083-1
3	5223083-0

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN	B. MCMASTER	130EC04
mm	0. PLC ± -	CIK	R. WERTZ	130EC04
	1. PLC ± -	APVO	R. WERTZ	130EC04
	2. PLC ± 0.13	NAME	PIN ASSY, Z-PACK 2mm FB, SIGNAL	
	3. PLC ± -	PRODUCT SPEC	VERTICAL 5R, 120P	
	4. PLC ± -	APPLICATION SPEC	SEQUENCED WITH PRESS FIT LEADS	
	ANGLES ± -	SIZE	A1	00779
MATERIAL	FINISH	WEIGHT	SCALE	4:1
		CUSTOMER DRAWING	SHEET	1 OF 3

TE Connectivity



