

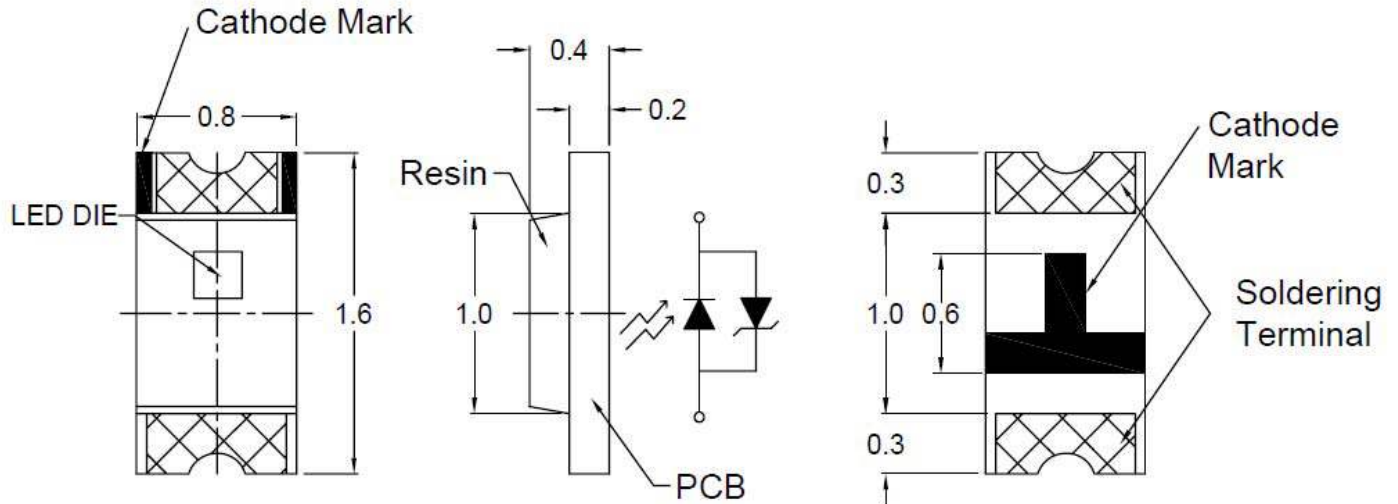


# American Opto Plus LED Corp.

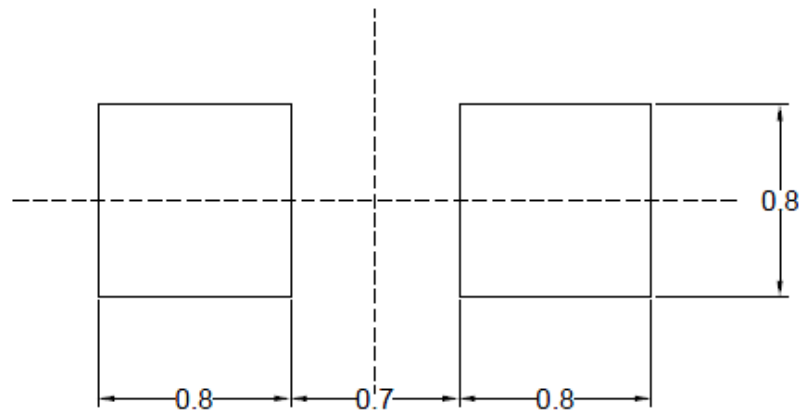
## L196L-QBC-L

1.6 x 0.8 x 0.4 mm Blue SMD LED

### PACKAGE OUTLINES



### RECOMMEND PAD LAYOUT



### NOTES:

1. All dimensions are in millimeters (inches);
2. Tolerances are  $\pm 0.1$ mm unless otherwise noted.

Part Number	Material	Lens Color	
		Emitted	Lens
L196L-QBC-L	InGan/GaN	Blue	Water Clear



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### ABSOLUTE MAXIMUM RATINGS

(Ta=25°C)

Parameter	Symbol	Value	Unit
Forward current	I <sub>f</sub>	20	mA
Reverse current @ 5V	I <sub>r</sub>	50	μA
Power dissipation	P <sub>d</sub>	120	mW
Operating temperature range	T <sub>op</sub>	-40~+80	°C
Storage temperature range	T <sub>stg</sub>	-40~+100	°C
Peak forward current (1/10 duty f= 10KHz)	I <sub>fp</sub>	100	mA
Electrostatic Discharge	ESD	2000	V
Soldering Temperature	T <sub>SOL</sub>	Max 260°C for 5 sec Max	

### OPTICAL-ELECTRICAL CHARACTERISTICS

(Ta=25°C)

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Spectral half bandwidth	Δλ	I <sub>F</sub> = 20mA	-	30	-	nm
Dominant wavelength	λ <sub>d</sub>	I <sub>F</sub> = 5mA	467	-	473	nm
Forward Voltage	V <sub>f</sub>	I <sub>F</sub> = 5mA	-	2.6	3.2	V
Luminous intensity	I <sub>v</sub>	I <sub>F</sub> = 5mA	20	-	35	mcd
Viewing angle at 50% I <sub>v</sub>	2θ ½	I <sub>F</sub> = 20mA	-	120	-	deg



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### LUMINOUS INTENSITY CLASSIFICATION

BIN CODE	Iv (mcd) at 5mA	
	Min.	Max.
M1	20	24
M2	24	29
N1	29	35

### DOMINANT WAVELENGTH CLASSIFICATION

BIN CODE	$\lambda_D$ (nm) at 5mA	
	Min.	Max.
467-469	467	469
469-471	469	471
471-473	471	473



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### OPTICAL CHARACTERISTIC CURVES

Fig.1 Forward current vs. Forward Voltage

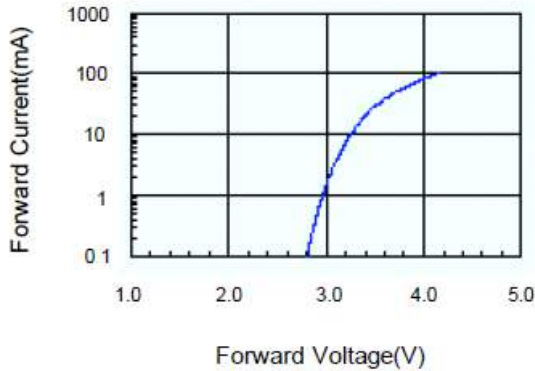


Fig.2 Relative Intensity vs. Forward Current

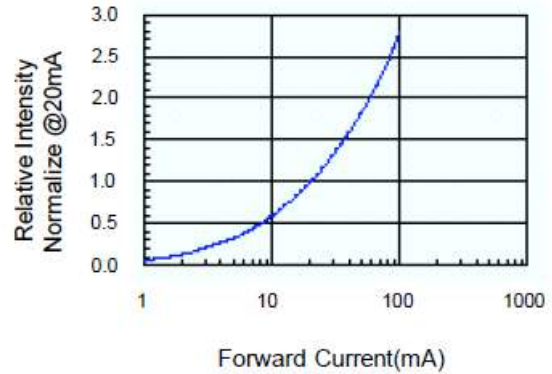


Fig.3 Forward Voltage vs. Temperature

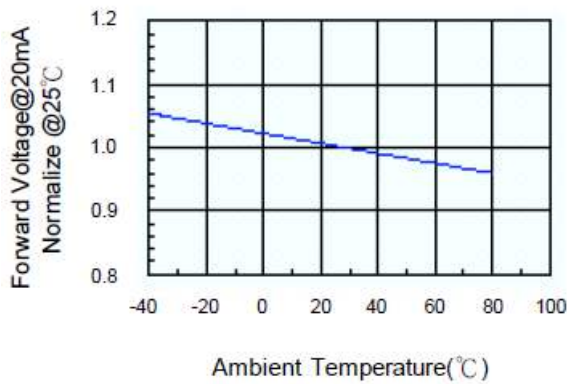


Fig.4 Relative Intensity vs. Temperature

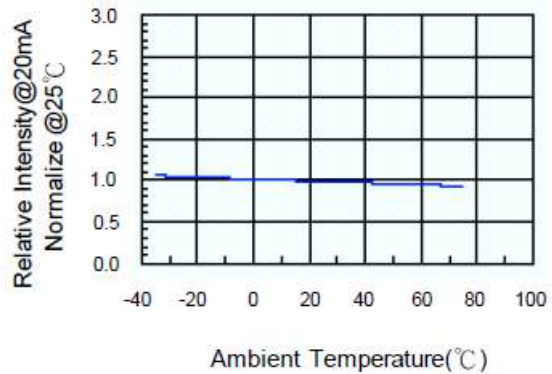


Fig.5 Relative Intensity vs. Wavelength

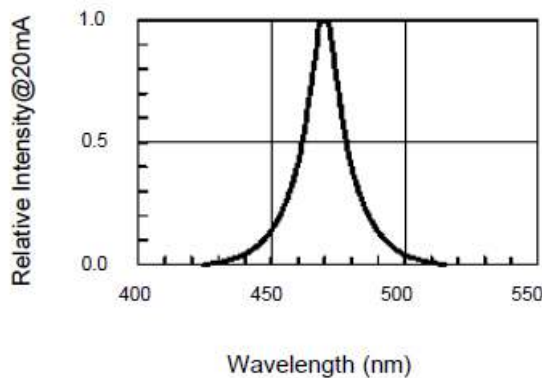
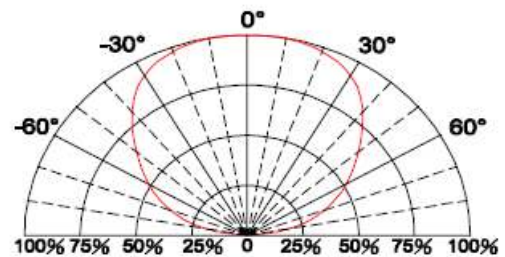


Fig.6 Directive Radiation



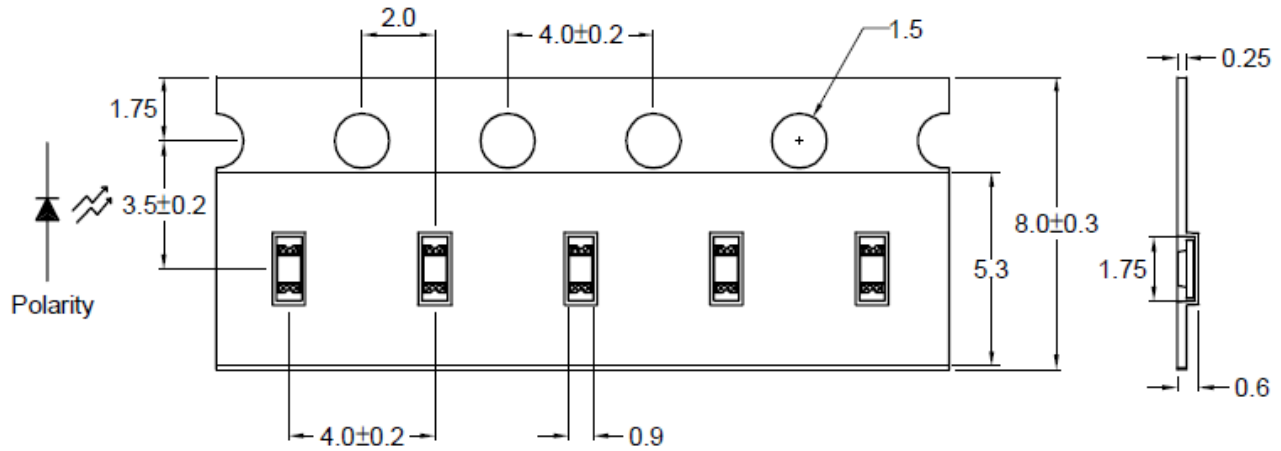


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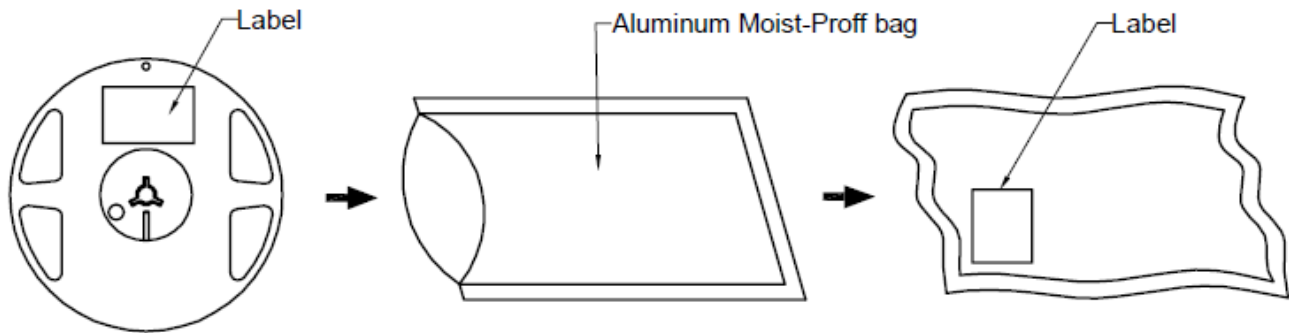
## L196L-QBC-L

1.6 x 0.8 x 0.4 mm Blue SMD LED

### Dimensions of Tape (Unit: mm)



### PACKAGING SPECIFICATION



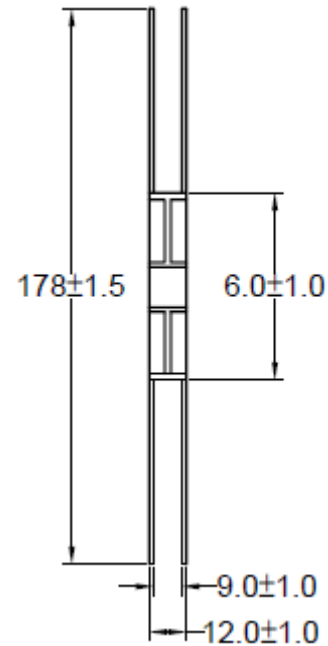
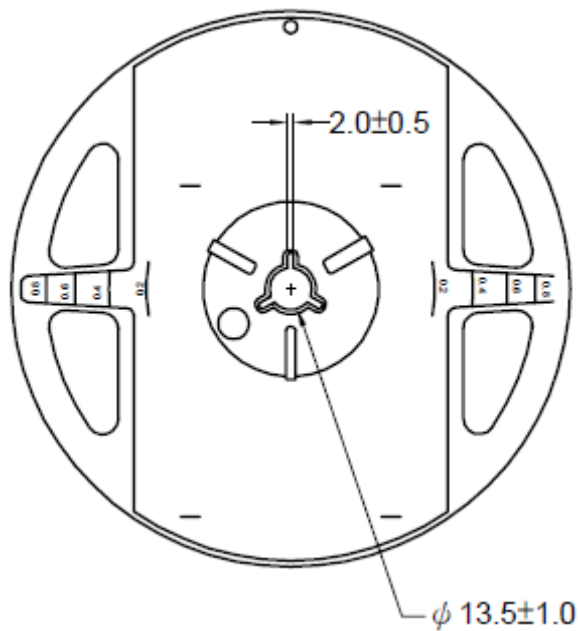


**American Opto Plus LED Corp.**

**L196L-QBC-L**

**1.6 x 0.8 x 0.4 mm Blue SMD LED**

## REEL DIMENSIONS



### Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole.
4. 4,000pcs/Reel



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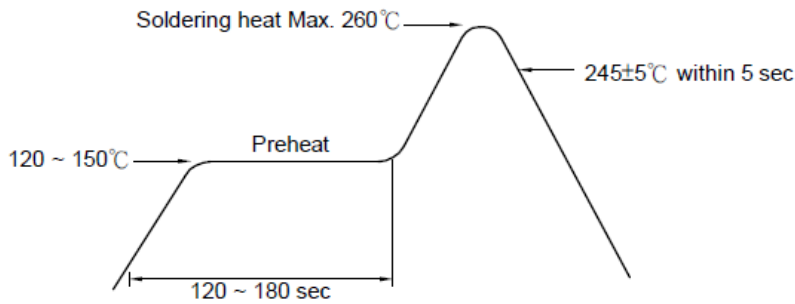
1.6 x 0.8 x 0.4 mm Blue SMD LED

### Recommended Soldering Conditions

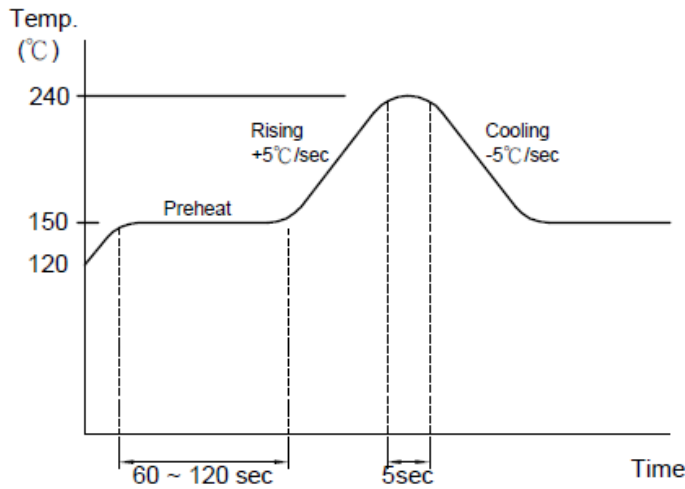
#### 1. Hand Solder

Basic spec is  $\leq 280^{\circ}\text{C}$  3 sec one time only.

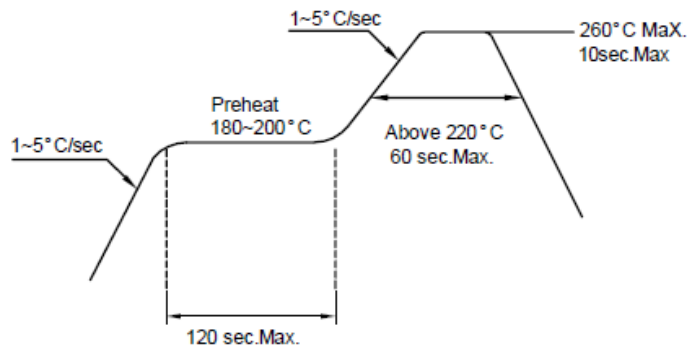
#### 2. Wave Solder



#### 3-1. LEAD Reflow Solder



#### 3-2 PB-Free Reflow Solder



Reflow Soldering should not be done more than two times.



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### Precautions For Use:

#### Storage time:

- 1.The operation of Temperatures and RH are : 5 °C ~35°C ,RH60%.
- 2.Once the package is opened, the products should be used within a week.  
Otherwise, they should be kept in a damp proof box with descanting agent.  
Considering the tape life, we suggest our customers to use our products within a year(from production date).
- 3.If opened more than one week in an atmosphere 5 °C ~ 35°C ,RH60%, they should be treated at 60 °C±5 °C fo r 15hrs.

### Drive Method:

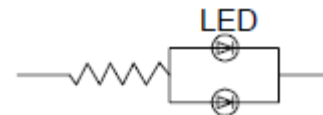
LED is a current operated device, and therefore, requirer some kind of current limiting incorporated into the driver circuit. This current limiting typically takes the form of a current limiting resistor placed in series with the LED.

Consider worst case voltage variations than could occur across the current limiting resistor. The forwrd current should not be allowed to change by more than 40 % of its desired value.

Circuit model A



Circuit model B



(A) Recommended circuit.

(B) The difference of brightness between LED could be found due to the VF-IF characteristics of LED.

### ESD(Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing these LED. All devices, equipment and machinery must be properly grounded.





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### RELIABILITY TEST

Classification	Test Item	Test Condition	Reference Standard
Endurance Test	Operating Life Test	1.Ta=Under Room Temperature As Per Data Sheet Maximum Rating. 2.If=20mA 3.t=1000 hrs (-24hrs, +72hrs)	MIL-STD-750D: 1026 MIL-STD-883D: 1005 JIS C 7021: B-1
	High Temperature Storage Test	1.Ta=105°C±5°C 2.t=1000 hrs (-24hrs, +72hrs)	MIL-STD-883D:1008 JIS C 7021: B-10
	Low Temperature Storage Test	1.Ta=-40°C±5°C 2.t=1000 hrs (-24hrs, +72hrs)	JIS C 7021: B-12
	High Temperature High Humidity Storage Test	1.Ta=65°C±5°C 2.RH=90%~95% 3.t=1000hrs±2hrs	MIL-STD-202F:103B JIS C 7021: B-11
Environmental Test	Thermal Shock Test	1.Ta=105°C±5°C & -40°C±5°C (10min) (10min) 2.total 10 cycles	MIL-STD-202F: 107D MIL-STD-750D: 1051 MIL-STD-883D: 1011
	Solderability Test	1.T.Sol=235°C±5°C 2.Immersion time 2±0.5sec 3.Coverage ≥95% of the dipped surface	MIL-STD-202F: 208D MIL-STD-750D: 2026 MIL-STD-883D: 2003 IEC 68 Part 2-20 JIS C 7021: A-2
	Temperature Cycling	1.105°C ~ 25°C ~ -55°C ~ 25°C 30mins 5mins 30mins 5mins 2.10 Cycles	MIL-STD-202F: 107D MIL-STD-750D: 1051 MIL-STD-883D: 1010 JIS C 7021: A-4
	IR Reflow	1.T=260°C Max. 10sec.Max. 2. 6 Min	MIL-STD-750D:2031.2 J-STD-020