

# APPLICATOR PARTS LIST

TYPE **SIDEWISE** STRAIN RELIEF WING



AMP Incorporated  
Harrisburg, PA 17105-3508

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
								TO APPLY TERMINAL				
1	▲ WIRE CRIMPER	-	-	42	SHEAR DEPRESSOR	1	810955-4	TO APPLY TERMINAL				42412
2	▲ INS. CRIMPER	1	386993-1	43	SHEAR SPRING	1	386455	-				-
3	▲ ANVIL	1	386984	44	SPRING SEAT	1	386443	WIRE SIZE	CRIMP HEIGHT			-
4	ANVIL SPACER	1	453263-1	45	SHEAR BEARING PL. FRONT	1	386409-1	-	-			-
5	▲ FLOATING SHEAR	1	473243-2	46	REAR OILITE BEARING PL.	1	386408	-	-			-
6	▲ REAR SHEAR PLATE	-	-	47	LEFT OILITE BEARING PL.	1	386406	-	-			-
7	SHEAR BLADE MOUNT	1	386442	48	RIGHT OILITE BEARING PL	1	386407	-	-			-
8	▲ FRONT SHEAR PLATE	1	386414	49	-	-	-	-	-			-
9	REAR ANVIL SPACER PL	-	-	50	-	-	-	CRIMP	SIZE	TYPE	FEED	-
10	FRONT ANVIL SPACER PL	-	-	51	STRIP HOLD ▲	1	692871-1	WIRE	-	-	-	-
11	TOOL SPACER	1	854652-7	52	-	-	-	INSUL.	.250	0	.660	-
12	CRIMP SPACER	-	-	53	-	-	-	SLEEVED	-	-	-	-
13	FRONT STRIP GUIDE	1	386444-1	54	-	-	-	INSULATION RANGE	WIRE RANGE			-
14	REAR STRIP GUIDE	1	386445	55	-	-	-	.180 - .230	-			-
15	RAM	1	473699	56	-	-	-	EXPLODED VIEW	A-6009-1, -2			-
16	TOOL HOLDER	-	-	57	-	-	-	REMARKS:	▲ RECOMMENDED SPARE PARTS			-
17	ADJ. CRIMP MOUNT	-	-	58	-	-	-	▲ MOUNT ON ITEM 14				-
18	ADJ. BLOCK	-	-	59	-	-	-	▲ MOUNT ON TOP OF SHEAR BEARING PLATE ITEM 45				-
19	APPLICATOR MOUNT ASSY.	-	-	60	-	-	-	4. TOP TOOL MT. FROM RAM OUTWARD ITEM 42, 11 & 2				-
20	BASE PLATE	1	473228	61	-	-	-	-				-
21	BASE BLOCK	1	473227	62	-	-	-	-				-
22	STRIP GUIDE PLATE	1	473226	63	-	-	-	-				-
23	ANVIL HOLDER	-	-	64	-	-	-	-				-
24	AUX. ANVIL HOLDER	-	-	65	TENSION ADJ. PLATE	1	374999	-				-
25	STRIPPER	1	694924-1	MISCELLANEOUS				-				-
26	STRIPPER MOUNT	-	-	66	-	-	-	-				-
27	RETAINER PLATE	-	-	67	LUBRICATOR ASSEMBLY	1	465184-2	-				-
28	STRIPPER MOUNT BRACKET	-	-	68	SYNTHETIC OIL	REF	22014-1	-				-
29	STRIPPER BUSHING	-	-	69	SLIDE GAGE MT. BRACKET	1	689126-1	-				-
30	STOCK DRAG	1	473229	70	SLIDE GAGE	1	387024	-				-
31	STOCK DRAG HANDLE	-	-	71	SLIDE GAGE MOUNT	1	689125-1	-				-
32	STOCK DRAG STUD	1	388648-7	72	-	-	-	-				-
33	STOCK DRAG SPRING	1	1-23847-1					-				-
34	STOCK DRAG ADJ. SCREW	-	-					-				-
35	FEED FINGER HOLDER	-	-					-				-
36	FEED FINGER	1	388477					-				-
37	FEED FINGER TIP	1	386447					-				-
LOC A	38 FEED FINGER GUIDE ▲	1	1-471716-3					-				-
	39 BASE CASTING	1	570238					-				-
DIST 4	40 GUARD ASSEMBLY	1	461343-1	✓	J	REDRA ON CAD A-293791	CE 4-91	LOG NO	672193-6		SHEET 1 OF 2	REV J
	41 -	-	-	P F LTR		REVISION RECORD	APP DATE	▲				-

# APPLICATOR PARTS LIST

TYPE  
HARDWARE



AMP Incorporated  
Harrisburg, PA 17105-3508

NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.
100	SCREW, S.S. SELF LOCKING	1/4-20	.50	1	2-21549-3	117	NUT, HEX HD	5-40	-	1	1-21018-2
-	RAM PIN TO RAM (15)	-	-	-	-	-	FEED FINGER PIN(37) TO FEED FINGER(36)	-	-	-	-
101	SCREW, SHC	1/4-20	.50	2	21001-2	118	SCREW, SHC	8-32	.25	1	2-21000-5
-	BASE PLATE (20) TO BASE BLOCK (21)	-	-	-	-	119	WASHER, FLAT	#8	-	1	21055-6
-	-	-	-	-	-	-	TENSION ADJ. PLATE(65) TO FEED FINGER(36)	-	-	-	-
102	SCREW, SHC	1/4-20	.88	2	21001-5	-	-	-	-	-	-
-	STRIP GUIDE PL (22) TO BASE BLOCK (21)	-	-	-	-	120	SCREW, SHC	1/4-20	1.25	2	21001-7
-	-	-	-	-	-	-	TOP TOOLING TO RAM(15)	-	-	-	-
103	SCREW, SHC	1/4-20	.50	3	21001-2	-	-	-	-	-	-
-	SHEAR MOUNT BLK (7) TO BASE PLATE (20)	-	-	-	-	121	SCREW, SHC	8-32	.25	2	2-21000-5
-	-	-	-	-	-	-	GUARD ASSEMBLY(40) TO RAM RET. PLATE	-	-	-	-
104	SCREW, SHC	6-32	.38	2	1-21000-9	-	-	-	-	-	-
-	F. SHEAR BEARING PL. (45) TO SHEAR MT. PL. (7)	-	-	-	-	122	SCREW, SHC	1/4-20	.75	2	21001-4
-	-	-	-	-	-	-	SLIDE GA. MT. BRKT(67) TO BASE BLOCK(21)	-	-	-	-
105	SCREW, SHC	10-32	.62	2	3-21000-6	-	-	-	-	-	-
-	SHEAR PL. (8) TO SHEAR MT. BLOCK(7)	-	-	-	-	123	SCREW, SHC	6-32	.50	2	2-21000-0
-	-	-	-	-	-	-	SLIDE GA. MT. (69) TO SLIDE GA. MT BRKT(67)	-	-	-	-
106	SCREW, SHC	1/4-20	.75	2	21001-4	-	-	-	-	-	-
-	ANVIL(3) TO BASE BLOCK(21)	-	-	-	-	124	SCREW, SHC	10-32	.195	1	811651-4
-	-	-	-	-	-	125	WASHER, FLAT	#10	-	1	21055-7
107	SCREW, SHC	8-32	.75	2	2-21000-9	-	SLIDE GAGE(68) TO SLIDE GAGE MT. (69)	-	-	-	-
108	WASHER, FLAT	#8	-	2	21055-6	-	-	-	-	-	-
-	FRONT STRIP GUIDE(13) TO STRIP GUIDE PL(22)	-	-	-	-	126	SCREW, SHC	3/8-16	1.25	3	3-21015-2
-	-	-	-	-	-	127	WASHER, FLAT	3/8	-	3	371178
109	SCREW, SHC	8-32	.75	2	2-21000-9	-	BASE PLATE(20) TO BASE CASTING(39)	-	-	-	-
110	WASHER, FLAT	#8	-	2	21055-6	-	-	-	-	-	-
-	REAR STRIP GUIDE(14) & F.F. GUIDE(38) TO STRIP GUIDE PL(22)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
111	NUT, HEX HD SELF LOC	1/4-20	-	1	21022-4	-	-	-	-	-	-
-	DRAG STUD(32)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
112	SCREW, SOC SET	10-32	.62	1	5-21006-5	NOTES: - - - - - - - - - -					
113	NUT, HEX HD	10-32	-	1	21018-7						
-	STOCK DRAG(30)	-	-	-	-						
-	-	-	-	-	-						
114	SCREW, SOC SET	6-32	1	4	3-21006-7						
115	NUT, HEX HD	6-32	-	4	21018-5						
LOC	SHEAR MT. BLOCK(7) TO LEFT BRG PL. (47) & R. BRG PL. (45)	-	-	-	-						
A	-	-	-	-	-						
DIST	116 SCREW, SOC SET	5-40	.38	1	9-21006-1						
4	-	-	-	-	-						

<b>A</b>	LOG NO	672193-6	SHEET	REV
			2 OF 2	J