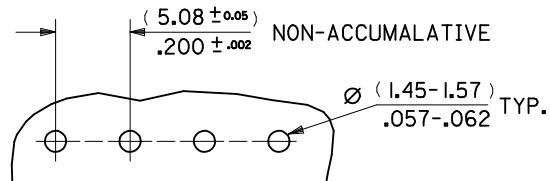
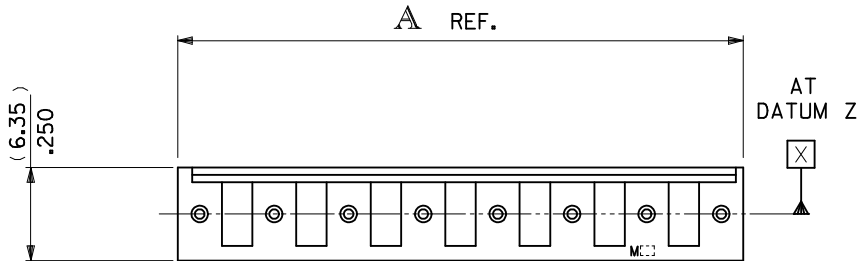
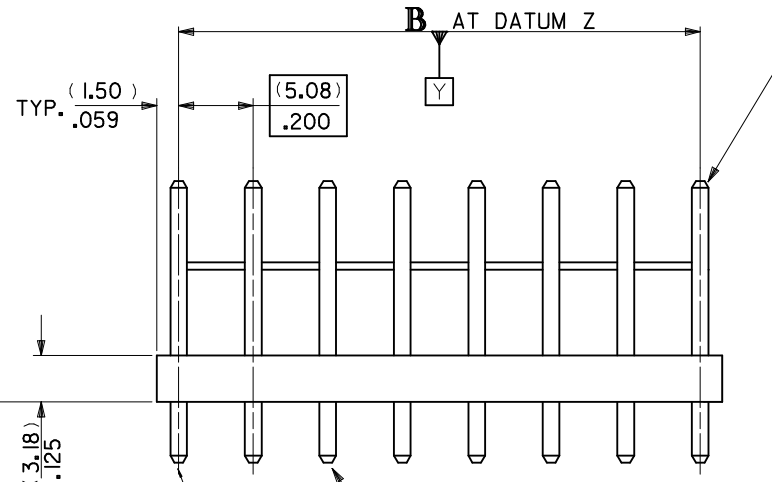


10 9 8 7 6 5 4 3 2 1

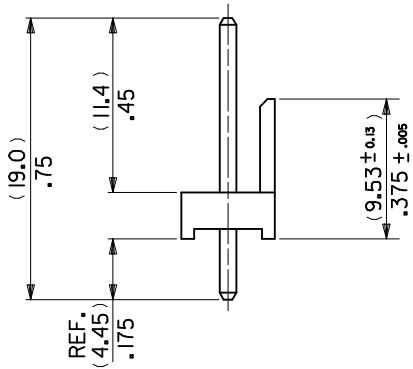


RECOMMENDED PCB HOLE DIMENSIONS

No OF CCTS.	DIMn. A	DIMn. B
2	(8.08) .318	(5.08 ± 0.13) .200 ± .005
3	(13.16) .518	(10.16 ± 0.13) .400 ± .005
4	(18.24) .718	(15.24 ± 0.13) .600 ± .005
5	(23.32) .918	(20.32 ± 0.13) .800 ± .005
6	(28.40) 1.118	(25.40 ± 0.15) 1.000 ± .006
7	(33.48) 1.318	(30.48 ± 0.18) 1.200 ± .007
8	(38.56) 1.518	(35.56 ± 0.18) 1.400 ± .007
9	(43.64) 1.718	(40.64 ± 0.20) 1.600 ± .008
10	(48.72) 1.918	(45.72 ± 0.20) 1.800 ± .008
11	(53.80) 2.118	(50.80 ± 0.20) 2.000 ± .008
12	(58.88) 2.318	(55.88 ± 0.23) 2.200 ± .009



TIPS ONLY
 $\text{Ø} (0.51) / .020 \text{ Z X Y}$



TIPS ONLY
 $\text{Ø} (0.38) / .015 \text{ Z X Y}$

AE-2599M-N*-*
 VOID CKT.
 LOCn.
 NO. OF CKTS. VERSION
 SEE SHEET 2

- NOTES:
1. WAFER MATERIAL: NYLON 6/6, UL94V-2
TERMINAL PIN: (1.14)/.045 DIA. BRASS
 2. FOR PLATING, SEE CHARTS.
 3. PRODUCT SPECIFICATION: PS-99020-0087
 4. PIN PUSH OUT FORCE (13.34N)/3LBS. MIN.
 5. PINS MUST CONFORM TO MOLEX SOLDERABILITY SPEC. ES-152.
 6. RECOMMENDED PCB THICKNESS 1.6MM.
 7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

ADDED NEW 10 CKT P/N EC NO: UCP2017-0758 DRWN:SS06 CHKD: APPR: SHWARG 2016/10/14 2016/10/14 AG	QUALITY SYMBOLS $\nabla = 0$ $\nabla = 0$ $\nabla = 0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 3:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE WAFER KK (5.08)/.200 CENTRES WITH POLARIZING WALL molex			
		3 PLACES	± ---	± 0.010	MC	23/02/1988				
		2 PLACES	± 0.25	± 0.014	CHECKED BY	DATE	DOCUMENT NO. SDAE-2599M-N*			
1 PLACE	± 0.35	± ---	DMORIARTY	98/10/09	SHEET NO. 1 OF 2					
0 PLACE	±	±	APPROVED BY	DATE					THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
ANGULAR ± --- ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			MATERIAL NO. SEE CHART							

9 8 7 6 5 4 3 2 1

No. OF CCTS.
2
3
4
5
6
7
8
9
10
11
12
PLATING

AE-2599M-NA	
PART No.	ENG. No.
10-08-5021	AE-2599M- 2 A
↑ 5031	↑ 3 A
5041	4 A
5051	5 A
5061	6 A
5071	7 A
5081	8 A
5091	9 A
5101	10 A
↓ 5111	↓ 11 A
10-08-5121	AE-2599M- 12 A
0.00254/.000100 MIN MATTE TIN OVER	
0.00127/.000050 MIN NICKEL	

AE-2599M-NA-*			
PART No.	ENG. No.	PART No.	ENG. No.
38-00-0888	AE-2599M- 3 A-1	38-00-7480	AE-2599M- 8 A-5
38-00-7089	↑ 3 A-2	38-00-7486	↑ 8 A-1,5
38-00-7586	3 A-3	38-00-7097	8 A-3,5
38-00-7091	4 A-1,3	38-00-7606	8 A-3,6
38-00-7090	4 A-2	38-00-7598	8 A-5,7
38-00-7092	4 A-3	38-00-7485	8 A-5,8
38-00-4903	4 A-2,3	38-00-8278	08 A-2
38-00-7483	5 A-2	38-00-7660	8 A-3
38-00-7610	5 A-2,4	38-00-7707	8 A-6
38-00-7093	5 A-3	38-00-8277	8 A-7
38-00-7594	5 A-4	38-00-7609	9 A-2
38-00-7487	5 A-5	38-00-7084	9 A-3
38-00-7584	6 A-2	38-00-7585	9 A-4
38-00-7094	6 A-3	38-00-7607	9 A-4,7
38-00-7095	6 A-4	38-00-7098	9 A-5
38-00-7096	6 A-5	38-00-7599	9 A-6
38-00-7100	6 A-4,5	38-00-7670	9 A-7
38-00-7479	6 A-6	38-00-7484	10 A-3
38-00-1208	7 A-2	38-00-4902	10 A-4
38-00-7608	7 A-2,5	38-00-4905	10 A-6
38-00-7481	7 A-3	46999-0806	10 A-5,8
38-00-0887	7 A-4	38-00-7099	11 A-5
38-00-7595	7 A-5	38-00-4900	12 A-2
38-00-7596	7 A-6	38-00-7482	12 A-4
38-00-7664	8 A-3	38-00-4899	12 A-6
38-00-7597	AE-2599M- 8 A-4	38-00-4904	12 A-8
		38-00-4901	12 A-9
		38-00-7600	↓ 12 A-3,10
		38-00-7601	AE-2599M- 12 A-6,10
0.00254/.000100 MIN MATTE TIN OVER 0.00127/.000050 NICKEL			

ADDED NEW 10 CKT P/N EC NO: UCP2017-0758 DRWNS:SS06 2016/10/14 CHKD: APPR: JSHWARG 2016/10/14 AG	QUALITY SYMBOLS $\nabla = 0$ $\nabla = 0$ $\nabla = 0$	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± 0.010</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.25</td> <td>± 0.014</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.35</td> <td>± ---</td> </tr> <tr> <td>0 PLACE</td> <td>± ---</td> <td>±</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± 0.010	2 PLACES	± 0.25	± 0.014	1 PLACE	± 0.35	± ---	0 PLACE	± ---	±	DIMENSION STYLE MM/IN	SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		mm	INCH																					
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1 PLACE	± 0.35	± ---																						
0 PLACE	± ---	±																						
DESCRIPTION REV	ANGULAR ± ---° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY MC	DATE 1988/02/23	TITLE WAFER KK (5.08)/.200 CENTRES WITH POLARIZING WALL	DOCUMENT NO. SDAE-2599M-N*	SHEET NO. 2 OF 2																		
MATERIAL NO. SEE CHART	APPROVED BY DATE	CHECKED BY DMORIARTY	DATE 1988/02/23	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				
		SIZE B																						