



- Notes
- 1 The recommended clamp torque of ref. No. ⑤ : 1.5~2N·m.
 - 2 The recommended clamp torque of ref. No. ⑨ : 0.1~0.15N·m.
 - 3 Apply Loctite 243, HENKEL JAPAN or equivalent to the threaded portion of ref. No. ① and ③ in order to prevent loosening.
 - 4 Rotation examples of ref. No. ① and ③ are shown.
 - 5 Applicable tools
 - 6 Clamping tool for ref. No. ⑥ : SR30-10PM-IC(L150-0054-4-00)
Soldering and fastening tool: SR30-10P-T04(CL150-0004-6-00)
 - 7 The cable pull and twisting strength and other characteristics may differ, depending on the cable structure, please confirm before the use. Also, please confirm the workability in advance, as it may be tight when passing the cable through the part No. ⑩ bushing.

5	Brass	Nickel plating	10	Brass		
3	Polyacetal	(White)	9	Steel	Chromate treatment (trivalent chromate) JIS B 1117 M2.5X3	
2	Brass	Surface plating : Gold plating 0.24μm min. Under plating : Nickel plating 3.24μm min.	8	Brass	Chrome plating	
1	Zinc alloy	Nickel plating	7	Brass	Chrome plating	
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS	
UNITS	mm	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED
		2 : 1				
APPROVED : TP. KOMATSU		DRAWING NO.		EDC-007281-32-00		
CHECKED : HY. KOBAYASHI		PART NO.		SR30-10PM-6P(32)		
DESIGNED : HY. KISHI		CODE NO.		CL0103-0288-8-32		
DRAWN : KR. SUZUKI		DATE		1		