# **General Information**





The 917X series of surface mount Insulation Displacement Connectors (IDC) were developed to meet the harsh requirements of automotive and industrial applications. This industry proven series of connectors provides a robust, reliable, and efficient method to connect individual wires ranging from 12 AWG to 30 AWG directly to a PCB. The single contact design can function as a standalone component. It provides our designers access to IDC technology in an easy-to-use form factor allowing them to bring power and signal to a PCB in a wide range of applications. These connectors have been tested to various levels of shock, vibration, and temperature cycling to prove their reliability and robustness. The simplicity of inserting a wire into an SMT contact with a small tool or optional retention / termination cap allows a wide range of devices to be connected to the PCB without soldering. The IDC contact provides a gas-tight connection to the wire and the optional cap provides a positive strain relief even in the harshest conditions. In case of repair, the wires can be removed and replaced up to three times.

The 9175 series accepts 26 AWG to 28 AWG wires with an insulation diameter ranging from 0.7mm to 1.0mm. These connectors support a 1 amp current rating and have a split SMT tail design to provide maximum stability on the PCB. Available in a 2p and 3p configuration, these connectors can be end stackable for higher pin counts.

#### **APPLICATIONS**

- · Connecting discrete wire components directly to the PCB
- Bringing power and signals onto a PCB
- Daisy chaining PCB's together to create a continuous string of boards
- Application Notes: refer to 201-01-124
- Specification: refer to SPEC 201-01-100

#### **FEATURES AND BENEFITS**

- IDC contact provides a gas-tight connection to the PCB for long term reliability
- Connector housing captures the wire insulation for positive strain relief
- Tested to various levels on shock, vibration and temperature cycling for reliability
- Low and high volume assembly tools to match production volumes
- Reduced total applied cost versus solder or crimp processes
- High temperature insulator capable to 260°C reflow soldering processes

# **ELECTRICAL**

- Current Rating: 1 Amp / Contact
- Volatage Rating: 150 VAC (RMS) or DC Equivalent

#### **ENVIRONMENTAL**

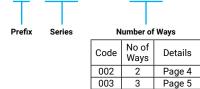
- Storage Temperature: -40°C to +70°C
- Operating Temperature: -40°C to +125°C

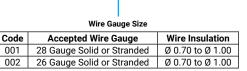
#### **MECHANICAL**

- Insulator Material: Nylon 46: UL94V0
- · Contact Material: Phosphor Bronze
- · Plating: Tin over Nickel
- · Durability: 3 Cycles

# **HOW TO ORDER** 9175

00





00X







#### CONNECTOR/TOOLING PART NUMBER MATRIX

00X

	SERIES 9175 IDC				HAND INSERTION TOOLING*			ACCESSORY CAPS		
AWG	Wire Insulation	Positions	Color	Part Number	Plastic (medium volume)	Metal (high volume)	Mass Termination	Though Wire	Wire Stop	
26	Ø 0.7 - 1.0	2p	White	009175002002906		069175701601000 069175701701000 -	069175701701002	609175002010100	609175002010199	
26	Ø 0.7 - 1.0	2p	Black	009175002002806	069175701601000			609175002010000	609175002010099	
26	Ø 0.7 - 1.0	3р	White	009175003002906			069175701701003	609175003010100	609175003010199	
26	Ø 0.7 - 1.0	3р	Black	009175003002806				609175003010000	609175003010099	
28	Ø 0.7 - 1.0	2p	White	009175002001906			069175701701002	609175002010100	609175002010199	
28	Ø 0.7 - 1.0	2p	Black	009175002001806				609175002010000	609175002010099	
28	Ø 0.7 - 1.0	3р	White	009175003001906					069175701701003	609175003010100
28	Ø 0.7 - 1.0	3р	Black	009175003001806			0091/3/01/01003	609175003010000	609175003010099	
* Hand Insertion Tooling - Universal Hand Tool 067000773001000; Consult Application Notes 201-01-124										

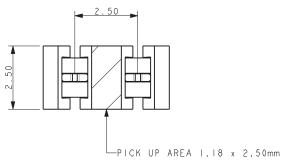
Safety Standards: UL 1977-File #E90723

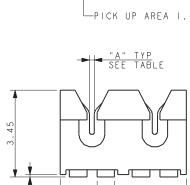


# 2 Position



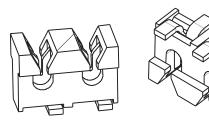
## 26-28 AWG 2 WAY IDC CONNECTOR





Code	Wire Gauge	Α
001	28AWG	0.20
002	26AWG	0.28

5 00

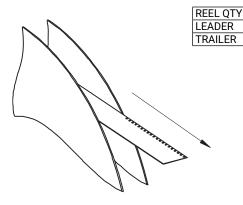


## **PACKING DETAILS**

2000

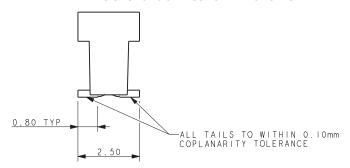
500MM

500MM

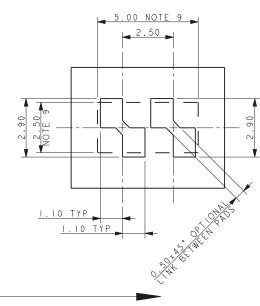


#### NOTES:

- 1. CONNECTOR FOR IDC WIRE TO BOARD CONNECTION.
- 2. CONTACT MATERIAL: PHOSPHOR BRONZE. INSULATION MATERIAL: HIGH TEMPERATURE NYLON 46. COLOR REFER TO PAGE 1.
- 3. CONNECTOR DESIGNED TO ACCEPT 26 AND 28 GAUGE SOLID OR STRANDED WIRE.
- 4. ALL DIMENSIONS FOR REFERENCE UNLESS OTHERWISE STATED.
- 5. FOR FULL PRODUCT SPECIFICATION ON STANDARD CONNECTORS REFER TO ELCO SPEC 201-01-100, UL COMPONENTS REFER TO ELCO SPEC 201-01-100UL.
- 6. APPLICATION NOTES 201-01-124.
- 7. FOR UL PRODUCT CODES UL REFERENCE E90723 (US AND CANADA).
- 8. CONNECTOR OUTLINE.
- 9. ALL DIMENSIONS ±0.20 UNLESS TOLERANCE SPECIFIED.



## **SMT PCB LAYOUT** PURE TIN PADS

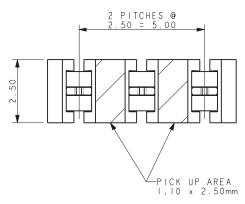


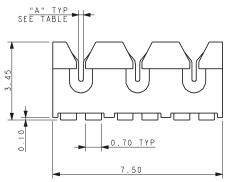
000	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	
					$\bigcirc$	(i) {	
,			4	8.00 REF			

# 3 Position

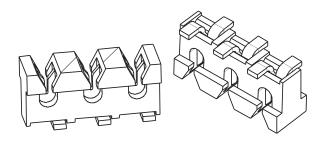


# 26-28 AWG 3 WAY IDC CONNECTOR





Code	Wire Gauge	Α
001	28AWG	0.20
002	26AWG	0.28

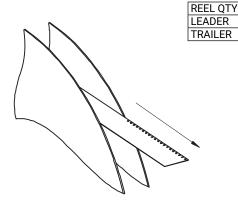


## **PACKING DETAILS**

2000

500MM

500MM



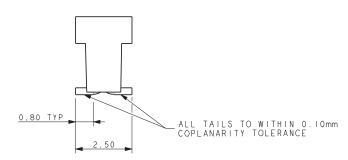
#### NOTES:

1. CONNECTOR FOR IDC WIRE TO BOARD CONNECTION.

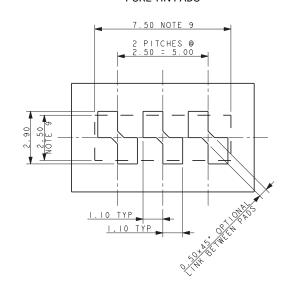
CONTACT MATERIAL: PHOSPHOR BRONZE.

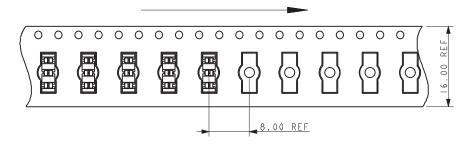
INSULATION MATERIAL: HIGH TEMPERATURE NYLON 46. COLOR REFER TO PAGE 1.

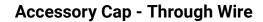
- 2. CONNECTOR DESIGNED TO ACCEPT 26 AND 28 GAUGE SOLID OR STRANDED WIRE.
- 3. ALL DIMENSIONS FOR REFERENCE UNLESS OTHERWISE STATED.
- 4. FOR FULL PRODUCT SPECIFICATION ON STANDARD CONNECTORS REFER TO ELCO SPEC 201-01-100, UL COMPONENTS REFER TO ELCO SPEC 201-01-100UL.
- 5. APPLICATION NOTES 201-01-124.
- 6. FOR UL PRODUCT CODES UL REFERENCE E90723 (US AND CANADA).
- 7. CONNECTOR OUTLINE.
- 8. ALL DIMENSIONS ±0.20 UNLESS TOLERANCE SPECIFIED.



## **SMT PCB LAYOUT** PURE TIN PADS

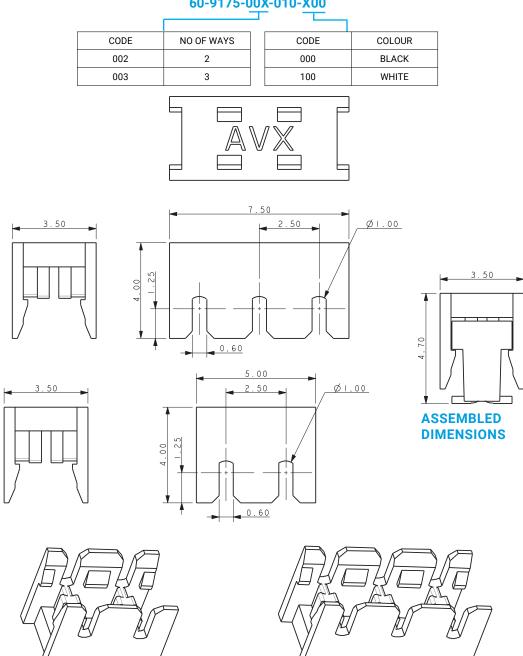








# **ACCESSORY CAP - THROUGH WIRE** 60-9175-00X-010-X00



## NOTES:

- 1. CAP FOR IDC WIRE TO BOARD CONNECTION, 2 AND 3 WAY, THROUGH WIRE.
- 2. THROUGH WIRE CAP CAN BE USED AT ANY POSTION ALONG A WIRE.
- 3. FOR USE WITH STANDARD 9175 IDC CONNECTORS
- 4. CAP MATERIAL: GLASS FILLED NYLON 46, FOR COLORS SEE PAGE 1.
- 5. CAPS DESIGNED TO ACCOMMODATE WIRES WITH INSULATION UP TO 1.00MM DIAMETERS.

60-9175-003-010-X00

6. GENERAL TOLERANCE ±0.20.

60-9175-002-010-X00

- 7. PACKED IN BAGS, 1000 PIECES PER BAG.
- 8. ALL DIMENSIONS ±0.20 UNLESS TOLERANCE SPECIFIED.

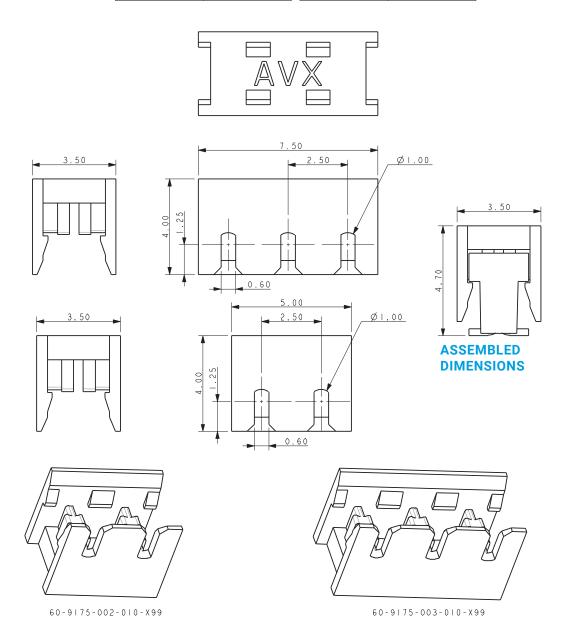




# **ACCESSORY CAP - WIRE STOP** 60-9175-00X-<u>0XX</u>-010-<u>X99</u>

CODE	NO OF WAYS
002	2
003	3

CODE	COLOUR
099	BLACK
199	WHITE



## NOTES:

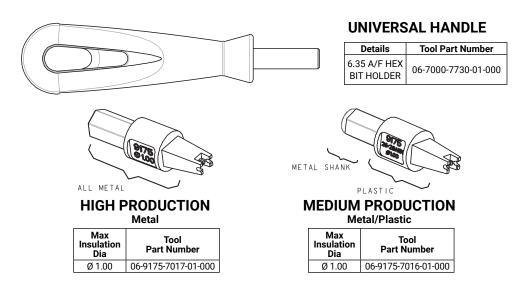
- 1. CAP FOR IDC WIRE TO BOARD CONNECTION, 2 AND 3 WAY, WIRE STOP.
- 2. WIRE STOP CAP FOR USE AT WIRE ENDS, STOP FACE PROTECTS THE WIRE ENDS.
- 3. FOR USE WITH STANDARD 9175 IDC CONNECTORS
- 4. CAP MATERIAL: GLASS FILLED NYLON 46, FOR COLORS SEE PAGE 1.
- 5. CAPS DESIGNED TO ACCOMMODATE WIRES WITH INSULATION UP TO 1.00MM DIAMETERS.
- 6. GENERAL TOLERANCE ±0.20.
- 7. PACKED IN BAGS, 1000 PIECES PER BAG.
- 8. ALL DIMENSIONS ±0.20 UNLESS TOLERANCE SPECIFIED.



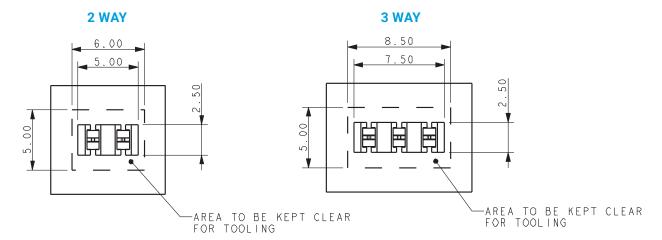


# Hand Insertion Tooling / Clearance Area on PCB for Hand Tooling

# HAND INSERTION TOOLING SINGLE WIRE INSERTION TOOL FOR 26/28 GAUGE WIRE



#### **CLEARANCE AREA ON PCB FOR HAND TOOLING**



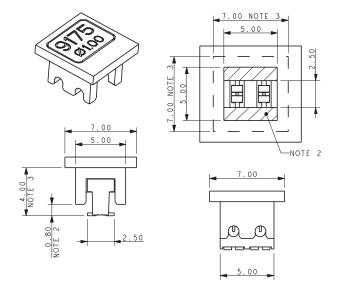


# **Insertion Tooling Requires Hand Press with Flat Rock Plates**

# **INSERTION TOOLING** REQUIRES HAND PRESS WITH FLAT ROCK PLATES

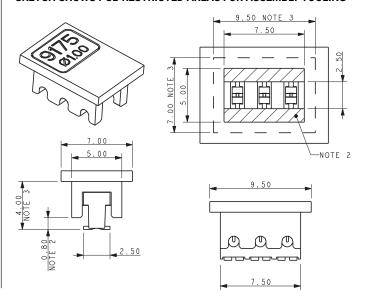
# 2 WAY TOOL

# TOOL NUMBER 06-9175-7017-01-002 SKETCH SHOWS PCB RESTRICTED AREAS FOR ASSEMBLY TOOLING



#### **3 WAY TOOL**

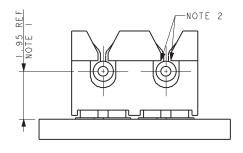
TOOL NUMBER 06-9175-7017-01-003 SKETCH SHOWS PCB RESTRICTED AREAS FOR ASSEMBLY TOOLING



## NOTES:

- 1. DIMENSIONS SHOWN ARE REFERENCE DIMENSIONS.
- 2. MAXIMUM COMPONENT HEIGHT 0.80MM IN THIS AREA.
- 3. MAXIMUM COMPONENT HEIGHT 4.00MM IN THIS AREA.
- 4. THE SAME RESTRICTIONS APPLY TO ALL WIRE INSULATION DIAMETERS.

#### **ASSEMBLED CONNECTOR**



STANDARD CONNECTOR

**CONNECTOR WITH CAP** 

# NOTES:

- 1. ASSEMBLED HEIGHTS INCLUDE A 0.10MM ALLOWANCE FOR PAD AND SOLDER THICKNESS, NO ALLOWANCE HAS BEEN MADE FOR ANY SOLDER RESIST OR OTHER FEATURES.
- 2. WHEN THE WIRE IS ASSEMBLED THE INSULATION SHOULD BE TRAPPED BY THESE EDGES.